SERVICE INSTRUCTIONS

FUSION-TEC® WALL-MOUNT AIR CONDITIONER

Models:

HR35BPA HR36BPA HR58BPA
HR35BPB HR36BPB HR58BPB

NOTE: LV1000 controller is required for operation when HR**BP* units are used.

Bard Manufacturing Company, Inc.
Bryan, Ohio 43506
www.bardhvac.com

Manual: 2100-694C
Supersedes: 2100-694B
Date: 6-11-20

CONTENTS

FIGURES AND TABLES

GENERAL INFORMATION

Air Conditioning System

This Bard air conditioning system is composed of FUSION-TEC HR Series wall-mounted air conditioners matched with an LV1000 lead/lag controller. The wall mounts are specifically engineered for telecom/motor control center rooms.

NOTE: *The LV1000 lead/lag controller and FUSION-TEC HR Series wall-mount units are designed specifically to work together. The controller cannot run other Bard models or other brands of systems, nor can other controllers run the FUSION-TEC HR Series wall-mount units. They are a complete system, and must be used together.*

Wall-Mount Air Conditioner Units

The FUSION-TEC HR Series units operate on VAC power. The units will supply 100% of rated cooling airflow in free cooling mode with ability to exhaust the same amount through the unit itself without any additional relief openings in the shelter.

Each of these units are fully charged with refrigerant and have optional auxiliary heat.

General

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians.

The refrigerant system is completely assembled and charged. All internal wiring is complete.

The unit is designed for use without duct work. Flanges are provided for transition from unit to wall grilles.

These instructions explain the recommended method to install the air cooled self-contained unit and the electrical wiring connections to the unit.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made. See **Additional Publications** for information on codes and standards.

Sizing of systems for proposed installation should be based on heat loss and heat gain calculations made according to methods of Air Conditioning Contractors of America (ACCA). The supply flange should be installed in accordance with the *Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating Systems of Other Than Residence Type, NFPA No. 90A*, and *Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B*. Where local regulations are at a variance with instructions, installer should adhere to local codes.

Shipping Damage

Upon receipt of equipment, the cartons should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

These units must remain in upright position at all times.

Additional Publications

These publications can help when installing the air conditioner. They can usually be found at the local library or purchased directly from the publisher. Be sure to consult the current edition of each standard.

National Electrical Code.....ANSI/NFPA 70

Standard for the Installation of Air Conditioning and Ventilating Systems .....ANSI/NFPA 90A

Standard for Warm Air Heating and Air Conditioning Systems .....ANSI/NFPA 90B

Load Calculation for Residential Winter and Summer Air Conditioning ..... ACCA Manual J

For more information, contact these publishers:

Air Conditioning Contractors of America (ACCA)
1712 New Hampshire Ave. N.W.
Washington, DC 20009
Telephone: (202) 483-9370 Fax: (202) 234-4721

American National Standards Institute (ANSI)
11 West Street, 13th Floor
New York, NY 10036
Telephone: (212) 642-4900 Fax: (212) 302-1286

American Society of Heating, Refrigeration and Air Conditioning Engineers, Inc. (ASHRAE)
1791 Tullie Circle, N.E.
Atlanta, GA 30329-2305
Telephone: (404) 636-8400 Fax: (404) 321-5478

National Fire Protection Association (NFPA)
Batterymarch Park
P. O. Box 9101
Quincy, MA 02269-9901
Telephone: (800) 344-3555 Fax: (617) 984-7057

ANSI Z535.5 Definitions:

DANGER: Indicate[s] a hazardous situation which, if not avoided, will result in death or serious injury. The signal word "DANGER" is to be limited to the most extreme situations. DANGER [signs] should not be used for property damage hazards unless personal injury risk appropriate to these levels is also involved.

WARNING: Indicate[s] a hazardous situation which, if not avoided, could result in death or serious injury. WARNING [signs] should not be used for property damage hazards unless personal injury risk appropriate to this level is also involved.

CAUTION: Indicate[s] a hazardous situation which, if not avoided, could result in minor or moderate injury. CAUTION [signs] without a safety alert symbol may be used to alert against unsafe practices that can result in property damage only.

NOTICE: [this header is] preferred to address practices not related to personal injury. The safety alert symbol shall not be used with this signal word. As an alternative to "NOTICE" the word "CAUTION" without the safety alert symbol may be used to indicate a message not related to personal injury.

⚠ WARNING

Electrical shock hazard.

Have a properly trained individual perform these tasks.

Failure to do so could result in electric shock or death.

⚠ WARNING

Fire hazard.

Maintain minimum 1/4" clearance between the supply flange and combustible materials.

Failure to do so could result in fire causing damage, injury or death.

⚠ WARNING

Heavy item hazard.

Use more than one person to handle unit.

Failure to do so could result in unit damage or serious injury.

⚠ CAUTION

Cut hazard.

Wear gloves to avoid contact with sharp edges.

Failure to do so could result in personal injury.

USING THE TEC-EYE™

FIGURE 1
TEC-EYE (Bard P/N 8301-059) Display and Interface (Status Screen Shown)

ALARM KEY
Allows viewing of active alarms
Silences audible alarms
Resets active alarms

MENU KEY
Allows entry to Main Menu

ESCAPE KEY
Returns to previous menu level
Cancels a changed entry

UP KEY
Steps to next screen in the display menu
Changes (increases) the value of a modifiable field

ENTER KEY
Accepts current value of a modifiable field
Advances cursor

DOWN KEY
Steps back to previous screen in the display menu
Changes (decreases) the value of a modifiable field

TEC-EYE Hand-Held Service Tool

The TEC-EYE service tool is used to communicate with the FUSION-TEC unit logic board. By connecting directly to the logic board inside the unit control panel, it is possible to perform diagnostics on the unit, adjust certain settings and verify unit and economizer operation through a run test procedure. **The TEC-EYE service tool is required for unit setup and operation.** The TEC-EYE is supplied with the LV1000 controller but can also be ordered separately (Bard P/N 8301-059).

The menu driven interface provides users the ability to scroll through two menu levels: Quick Menu and Main Menu. The menus permit the user to easily view, control and configure the unit.

The controller is completely programmed at the factory; the default setpoints and their ranges are easily viewed and adjusted from the TEC-EYE display. The program and operating parameters are permanently stored on FLASH-MEMORY in case of power failure.

The TEC-EYE connects to the wall-mount unit control board via an RJ11 modular phone connector as shown in Figure 2.

When not being used, the TEC-EYE hand-held diagnostic tool should be stored inside or near the LV1000 controller. Do not let the TEC-EYE leave the shelter site.

FIGURE 2
TEC-EYE Connection to Unit Control

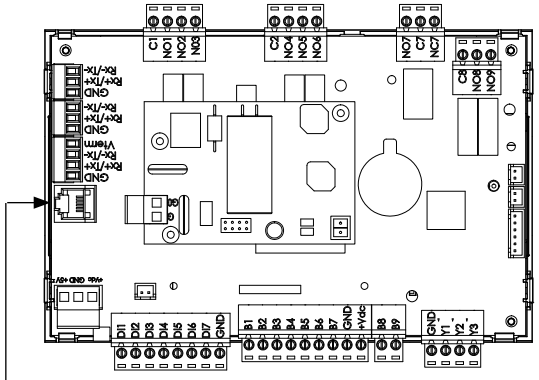


TABLE 1
LV1000/TEC-EYE Passwords (Defaults)

User	2000
Technician	1313
Engineer	9254
Use UP or DOWN keys and ENTER key to enter password	

TABLE 2
TEC-EYE Screen Structure and Password Level

Menu/Screen Structure	Password Level Required
Quick Menu	–
Setpoints (Orphan Mode Temp. Control)	None
Information	None
Alarm Log	None
Main Menu	–
System Config	User
Adv. Sys. Config	Technician
I/O Config	Technician
On/Off	User
Alarm Logs	User
Settings	–
Date/Time	Technician
Import/Export	–
Parameter Config	Engineer
Alarm Export	User
Trend Log Export	User
Initialization	–
Clear Logs/Counters	User
System Default	Engineer
Change Passwords	–
Logout	–

In addition to the menu structure above, there are also status and alarm screens.

TEC-EYE Acronyms

MAT – Mixed air temperature (calculated value)
RAT – Return air temperature
SAT – Supply air temperature
OAT – Outdoor air temperature
OAH – Outdoor air humidity
ODP – Outdoor dew point (calculated value)
Blower – Indoor blower speed
Fan – Outdoor fan speed
Damper – Free cooling damper position
FC – Free cooling status
CL1 – Compressor stage 1 status
CL2 – Compressor stage 2 status
H1 – Heater stage 1 status
H2 – Heater stage 2 status
ST – Number of start requests in last hour

NOTE: *Digital refers to On/Off whereas analog is a variable input.*

Main Status Screen

The main status screen is the default start-up screen and also the return screen after 5 minutes of no activity. The screen can be accessed at any time by pressing the ESCAPE key repeatedly.

The wall-mount unit address is displayed in the upper right corner on the main status screen (see Figure 1). The main status screen also shows the current date, time, return air temperature (RAT), mixed air temperature (MAT), supply air temperature (SAT) outdoor air temperature (OAT), outdoor air humidity (OAH) and outdoor dew point (ODP) conditions. Blower speed, condenser fan speed, damper position and unit status are also displayed. See Table 3 for wall-mount unit status messages.

TABLE 3
Unit Status Messages

Message	Description
Waiting...	PLC is on and has not started running the application yet.
Orphan Mode	Unit is on and in orphan mode with no calls for heating or cooling.
LV Online	Unit is on and communicating with the LV1000 with no heating or cooling calls.
Cont. Blower	Unit is operating with continuous blower when no heating or cooling calls are present.
Power Loss	Unit has experienced a loss of main utility power. Alarm only available with inverter units.
Freecooling	Unit is actively economizing.
Optimized Cool	Unit is mechanical cooling while actively economizing.
Cooling	Unit is actively mechanical cooling.
Heating	Unit is actively heating.
Passive Dehum	Unit is taking measures to decrease humidity without using extra energy.
Active Dehum	Unit is taking active measures to decrease humidity.
Self Test	Unit is performing a self test.
Off by Alarm	Unit has major fault preventing operation.
Off by DI	Unit is disabled by the local unit disable/ alarm input.
Off by LV	Unit has been turned off by the supervisory controller.
Off by Keyboard	Unit has been turned off by the local user.
Override Active	There is an active override on the system.
Emergency Vent	Unit is in Emergency Ventilation. LV1000 has an active hydrogen alarm.
Emergency Cool	Unit is in Emergency Cooling. Indoor temperatures have exceeded high temp alarms.
Emergency Off	Unit is in Emergency Off. LV1000 Emergency Off input/alarm is active.

The Quick Menu is accessible from the main Status screen. Setpoints, Information and Alarm Log are available through the Quick Menu. Pressing the UP or DOWN keys while on the main Status screen will change the Quick Menu icon displayed (see Figure 3). Press the ENTER key when the desired icon is displayed.

FIGURE 3
Quick Menu Icons

NOTE: *Screenshots shown in this manual reflect default settings (when applicable).*

Quick Menu

Setpoints

From this screen, the local unit heating and cooling setpoints, used for orphan mode operation only, can be changed.

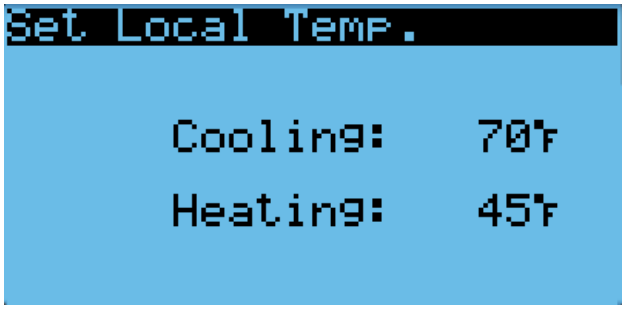
Once the supervisory controller is connected, cooling and heating setpoints will be communicated and local cooling and heating setpoints will be replaced with the communicated cooling and heating setpoints.

If at any time the wall-mount unit(s) loses communication with the LV1000 controller, the wall-mount unit(s) will go into orphan mode and operate using the last communicated setpoints.

To verify or change the wall-mount unit cooling and heating setpoints in orphan mode:

1. Connect the TEC-EYE diagnostic tool to the control board located in the unit.
2. From the Status screen, press UP or DOWN key until Quick Menu displays Setpoints icon. Press ENTER key.
3. Press ENTER key to scroll to the selected choice (see Figure 4).

FIGURE 4
Cool and Heat Setpoints



4. Press UP or DOWN key on desired value until value displays correctly.
5. Press ENTER key to save and scroll to next parameter.
6. Press ESCAPE key until Main Menu screen is displayed.

Information

The information screens are used as a quick reference to show unit operational information such as staging, A/C circuit measurements, last 24 hour run times and software version.

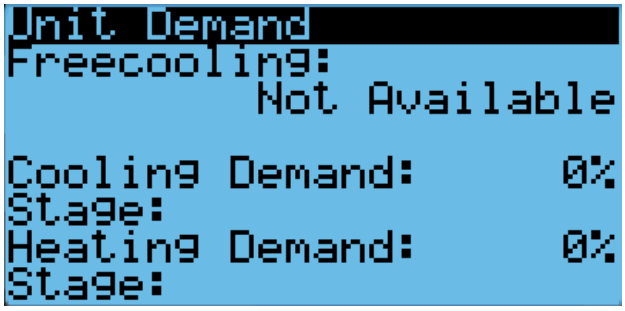
Staging Information

Staging information is used to show any unit operation that should be taking place. The look of the staging display depends on if the unit is communicating with a supervisory controller.

Orphan Mode Demand and Staging

If the unit is operating in a orphan mode, the title will display as **Unit Demand** (see Figure 5). This signifies that the communication from the LV1000 has been interrupted and that the local wall unit has control of its own heating and cooling stages.

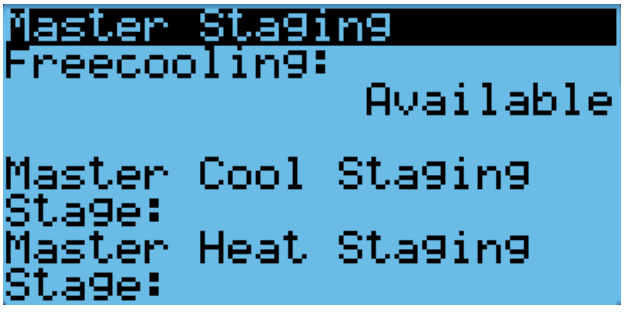
FIGURE 5
Orphan Mode Demand and Staging



Master Staging

If the unit is communicating with a supervisory controller, the title will display as **Master Staging** (see Figure 6). This signifies that the supervisory controller has control of the unit heating and cooling stages.

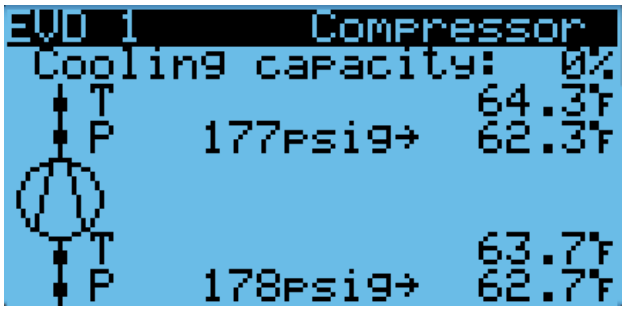
FIGURE 6
Master Staging

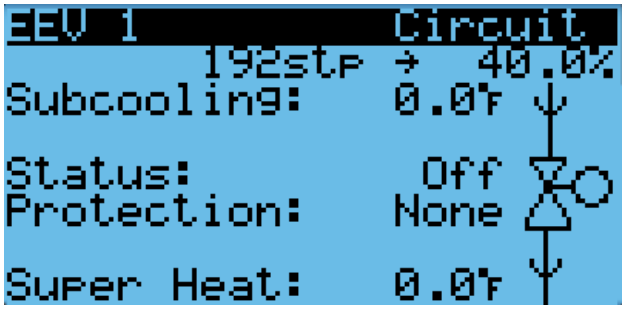


A/C Circuit Measurements

A/C Circuit Information can be found in two screens within the information menu (see Figure 7). The information and measurements provided are liquid line temperature, liquid line pressure, condensing saturated temperature, suction line temperature, suction line pressures, suction saturated temperature, super heat, sub-cooling and electronic expansion valve position.

FIGURE 7
A/C Circuit Measurements

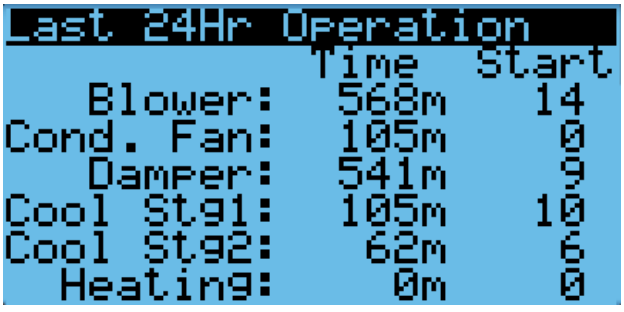




Last 24 Hour Operation

Last 24 Hour Operation information tracks the runtimes (**Time**) and start calls (**Start**) of different components or operations in the last 24 hour period (see Figure 8).

FIGURE 8
Last 24 Hour Operation



Software Information

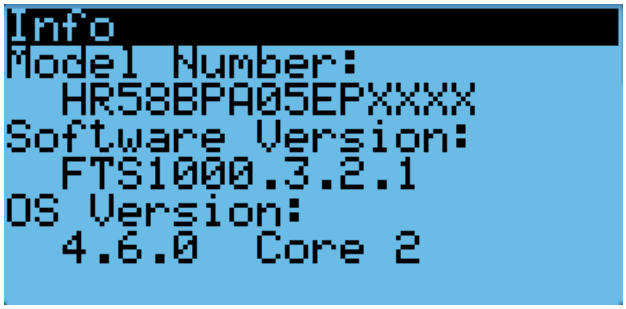
The Software Information screen displays all program version information for the PLC (see *Software Versioning Guide* section). This screen also displays the PLC operating system version and processor core type.

The processor core type is needed when deciding what software update package to download for the controller. If the OS Version line is blank after the numerical version numbers, or has a “Core 0” identifier after the numerical version numbers, then the PLC requires an update package that does not have a _core# suffix or has the _core0 suffix in the software update package. If the OS Version line has a “Core 2” identifier after the numerical version numbers, then the PLC requires an update package that has the _core2 suffix in the software update package.

This software update packages can be found at http://www.bardhvac.com/software-download/

For more information on the software updating process, please refer to the 7960-798 LV1000, FUSION-TEC HR Series Software Update Manual (can be found with any software update download package).

FIGURE 9
Software Information



Software Versioning Guide

FTS1000.x.y.z_Core#

Software Name: The name of the software is the base part number used to identify which product the software is used in.

TABLE 4
Software Versioning Guide

Product	Software Name
FUSION-TEC (HR)	FTS1000
LV1000	LVS1000

X The letter X represents a major change to the software effecting product compatibility or function of the equipment.

Y The letter Y represents a minor change to the software that either adds, removes, or alters a feature of the equipment without effecting compatibility with other products.

Z The letter Z represents a change to the software that fixes existing features or user interface.

Core: This identifier is only shown in the software download package. It identifies the processor core type of the PLC and can only be used in a PLC with the corresponding processor core type. (See *Software Information* section for more information on how to identify processor core type.)

NOTICE

It is important to check the software version during installation to ensure that the latest version has been installed. Current software versions and installation instructions are available on the Bard website at http://www.bardhvac.com/software-download/

Alarm Log

The alarm log screens show a log of each alarm. There will be a log for when alarm occurred and if the alarm auto clears, it will show when the alarm cleared.

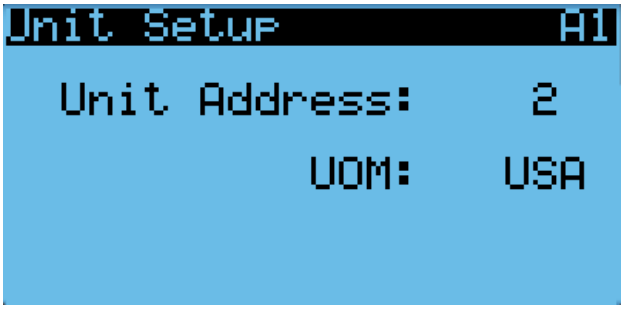
Addressing Wall-Mount Units

Each unit must have a unique address for the system to operate correctly with the LV controller (*Ex: 1, 2, 3, 4 depending on the number of units*). The wall-mount unit address is displayed in the upper right corner on the Status screen on the TEC-EYE display (see Figure 1 on page 6).

To change the unit address:

1. Press MENU key to access the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **Sys Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Unit Setup A1** screen.
5. Press ENTER key to scroll to **Controller Address** (see Figure 10).

FIGURE 10
Changing Unit Address



6. Press UP or DOWN keys to change the address to a value between 1 and 4.
7. Press ENTER key to save.

Executing a Self Test

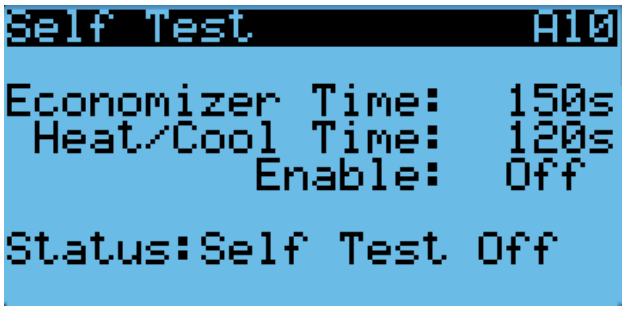
This unit has the ability to perform a self test that will operate all available unit functions in order to quickly determine unit operation. Some unit parameters are adjustable.

NOTE: *Self test does not check unit operation internally. Technician is responsible for verifying proper unit operation.*

Executing a self test:

1. Press MENU key to access the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **Sys Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Self Test A10** screen.
5. Press ENTER key to scroll to **Enable** parameter (see Figure 11).
6. Press UP or DOWN key to change value to ON.

FIGURE 11
Executing Self Test



Self Test Parameter Descriptions

Economizer Time: Amount of time (in seconds) allowed for damper blade movement in each direction.

Heat/Cool Time: Amount of time (in seconds) allowed for each cooling and/or heating stage.

Self Test Status Descriptions

Self Test Off: Self Test has not been started or has completed.

Start Self Test: Unit is preparing for Self Test. At this time, all unit functions will be disabled.

Blower Start: The blower is starting for Self Test.

Blower Run: The blower is the only running function. (This status will appear multiple times between test functions.)

Damper Opening: The damper is being commanded open and technician should verify that it is opening.

Damper Closing: The damper is being commanded closed and technician should verify that it is closing.

Stage 1 Cooling: Part load compressor operation is under test. Technician should verify system pressures/ temperatures, condenser fan operation and EEV operation.

Stage 2 Cooling: Full load compressor operation is under test. Technician should verify system pressures/ temperatures, condenser fan operation and EEV operation.

Stage 1 Heating: Heating operation is under test. Technician should verify temperature rise at supply register.

Skip Econ Test: Economizer test skipped due to economizer not being installed or alarm preventing economizer operation.

Skip Cool Test: Compressor tests skipped due to condition preventing safe compressor operation.

Skip Heat Test: Heating tests skipped due to heat package not being installed or condition preventing safe heat operation.

Complete: Self Test functions have completed.

Reset to Factory Defaults

To reset to factory default settings:

1. Press MENU key to go to the Main Menu screen.
2. Use UP or DOWN keys and ENTER key to enter ENGINEER password 9254.
3. Press UP or DOWN keys to scroll to **Settings**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Initialization**; press ENTER key.
5. Press UP or DOWN keys to scroll to the **Default Installation** screen; press ENTER key.
6. Press ENTER key to scroll to **Reset to Factory Defaults** (see Figure 12).
7. Press UP or DOWN key to change value to **YES**; press ENTER key.
8. System will restart with default values.

FIGURE 12
Restoring Factory Default Settings

NOTE: *Screenshots shown in this manual reflect default settings (when applicable).*

Unit On/Off

The wall-mount unit can be turned on and off from the TEC-EYE. Turning the unit off with the following instructions will disable all unit operation.

To turn the unit on or off:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter USER password 2000.
3. Press UP or DOWN keys to scroll to **On/Off**; press ENTER key.
4. Press UP or DOWN keys to change value from On to Off or from Off to On.
5. Press ESCAPE key several times to return to Main Menu screen.

The wall-mount unit may also be turned off by certain alarms such as the unit disable (DI1) input on the wall-mount unit board or the return air temperature sensor failure alarm when not connected to the LV1000.

Alarm Adjustment

Acknowledging Alarms

Alarm conditions activate a red LED indicator that backlights the ALARM function key. As an option, an alarm condition may also be enunciated by an audible alarm signal. An alarm is acknowledged by pressing the ALARM key. This calls up alarm display screen(s) that provide a text message detailing the alarm condition(s).

Clearing Alarms

Alarms can only be cleared after the alarm condition has been corrected. To clear a single alarm, press and hold the ALARM key for 3 seconds while viewing a specific alarm screen. To clear all alarms, navigate to the screen at the end of the alarm list (shown in Figure 13) and press and hold the ALARM key for 3 seconds.

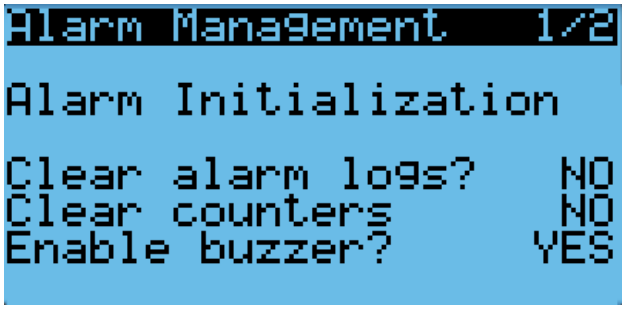
FIGURE 13
Clearing All Alarms

Clearing Alarm Logs and Counters

To clear the alarm log and alarm counters:

1. Press MENU key to go to the Main Menu screen.
2. Use UP or DOWN keys and ENTER key to enter USER password 2000.
3. Press UP or DOWN keys to scroll to **Settings**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Initialization**; press ENTER key. (**Alarm Management** screen will be displayed.)
5. Press ENTER key to scroll to **Clear Alarm Logs?** (see Figure 14).
6. Press UP or DOWN key to change value to **YES**; press ENTER key.
7. Press ENTER key to scroll to **Clear Counters**.
8. Press UP or DOWN key to value to **YES**; press ENTER key.

FIGURE 14
Clearing Alarm Logs and Counters



Exporting Alarm Logs

See latest version of Supplemental Instructions manual 7960-815 for information on exporting alarm logs.

Exporting 7 Day Logs

See latest version of Supplemental Instructions manual 7960-816 for information on exporting 7 day I/O logs.

User Configurable Alarms

This unit has two user configurable alarms. These alarms are Unit Disable and Damper Failed to Close. Each alarm includes the option to change the lockout from manual reset to automatic reset.

- Automatic Reset: Alarm will reset as soon as condition causing the alarm clears. If the unit is locked out due to this alarm, unit operation resumes automatically.
- Manual Reset: Alarm will require the user to clear the alarm before alarm is removed. If the unit is

locked out due to this alarm, the user will need to clear the alarm before unit operation resumes.

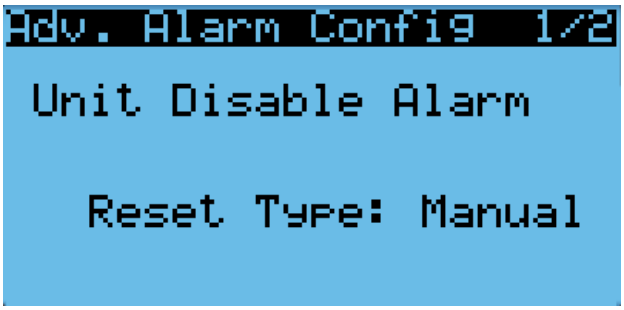
Unit Disable

To change the reset type:

1. Press MENU key to access the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **Adv Sys Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Adv. Alarm Config B5** screen.
5. Press ENTER key to go to **Advanced Alarm Configuration** menu.
6. Press ENTER key to move cursor to **Reset Type** (See Figure 15).
7. Press UP or DOWN keys to change **Reset Type** value.
8. Press ENTER key to save value.
9. Press ESCAPE key.

NOTE: *When backing out of this menu, after changes have been made to the advanced alarm configuration, the screen shown in Figure 17 will display and the PLC will perform a reboot.*

FIGURE 15
Unit Disable Advanced Alarm Config



Damper Failed to Close

The damper failed to close alarm configuration also has the option to toggle whether the damper failed to close alarm locks out unit operation. This option is available for areas with extreme hot or cold climates where running the blower with an open damper would severely overheat/overcool the indoor space due to the HVAC system's incapability to overcome the outdoor conditions.

To change the reset and disable type:

1. Press MENU key to access the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **Adv Sys Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Adv. Alarm Config B5** screen.
5. Press ENTER key to go to **Advanced Alarm Configuration** menu.
6. Press UP or DOWN keys to scroll to **Damper Failed to Close** screen.
7. Press ENTER key to move cursor to **Reset Type** (See Figure 16).
8. Press UP or DOWN keys to change **Reset Type** value.
9. Press ENTER key to move cursor to **Disable Unit**.
10. Press UP or DOWN keys to change **Disable Unit** value.
11. Press ENTER key to save value.
12. Press ESCAPE key.

NOTE: *When backing out of this menu, after changes have been made to the advanced alarm configuration, the screen shown in Figure 17 will display and the PLC will perform a reboot.*

FIGURE 16
Damper Failed to Close Advanced Alarm Config

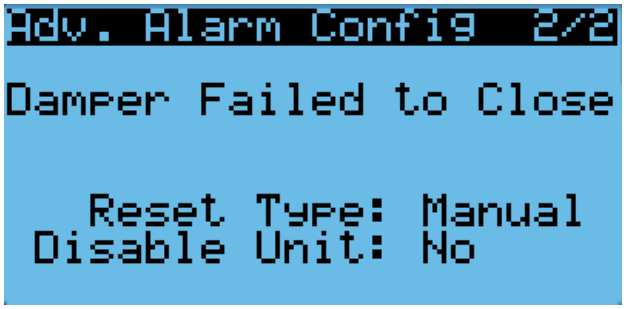
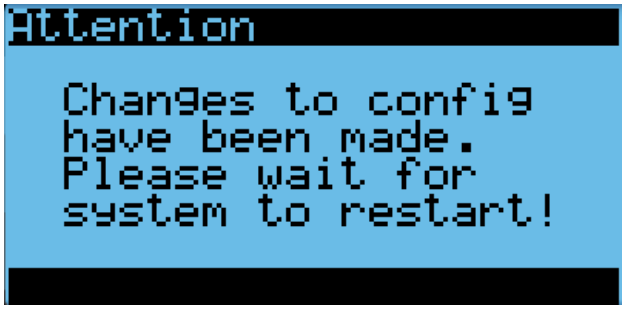


FIGURE 17
Advanced Alarm Change Unit Reboot



Orphan Mode

FUSION-TEC HR Series wall-mount units have the capability to run without the LV1000 controller attached—this feature is called orphan mode. This keeps the shelter between 45°F and 79°F (factory default settings) by the use of the factory-installed return air sensor in each wall-mount unit. In orphan

mode, no auxiliary temperature measurement devices are required for operation. The wall-mount unit automatically uses a continuous blower setting to circulate room air into the return air inlet and uses the return air temperature sensor to control room temperature.

To change default setpoints, refer to ***Setpoints*** on page 8.

During installation, the ability to run in orphan mode allows deactivation of one of the existing, older wall-mount units, while keeping the shelter cool with the other unit still operating. Once the first of the Bard FUSION-TEC HR Series wall-mount units is installed and powered on, it will operate in orphan mode—keeping the climate inside the shelter stable and the installers comfortable while the remainder of the older equipment is removed and the remaining Bard FUSION-TEC HR Series wall-mount units and LV1000 controller are installed.

Additionally, should any or all of the FUSION-TEC HR Series wall-mount units lose communication with the LV1000 controller (such as during maintenance), they will continue to serve the shelter's needs until a repair can be made.

Temperature/Humidity Control

Temperature/Humidity Control Components

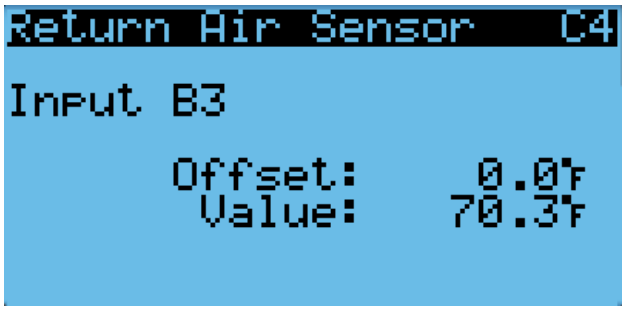
Return Air Temperature Sensor

The unit is equipped with a return air temperature sensor to monitor the space temperature when the unit is in orphan mode. The return air sensor is located in the upper part of the return opening in such a way that it is exposed to the entering airstream. An alarm signal will be sent to the LV controller if the return air temperature sensor is disconnected. The temperature is measured with a 10k ohm NTC thermistor.

This sensor can be verified and adjusted by:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Return Air Sensor C4**; press ENTER key.
5. Verify the measurement displayed on screen is accurate (see Figure 18).
6. If the measurement needs to be adjusted, apply an offset value by pressing ENTER to scroll to **Offset**.
7. Press UP or DOWN keys to adjust the offset.
8. The update will not take effect until the cursor is moved out of the **Offset** parameter.
9. Once adjusted, press the ESCAPE key several times to return to Main Menu screen.

FIGURE 18
Adjusting Return Air Sensor



Return Air Temperature Alarm

When the return air temperature sensor value is out of range (-41.0 to 303.0°F), the controller will generate a sensor failure alarm to indicate the sensor is not working properly.

This alarm is fixed and cannot be adjusted.

Temperature/Humidity Control Operation

The unit utilizes a PID control loop for space control. This control will compare the space temperature to the space setpoint. Based on how far away from the setpoint the temperature is, the loop will output a cooling or heating capacity number between 0 and 100%. The unit will then take all of the available cooling methods and distribute them evenly across the 0-100% range. The stages are then brought on as the heating or cooling capacity reaches the percentage that brings the stages on or off. There are separate setpoints for cooling and heating.

To change or view the unit setpoint:

1. From the Status screen, press UP or DOWN key until Quick Menu displays Setpoints icon ( ). Press ENTER key.
2. Press ENTER key to scroll to **Cooling** or **Heating** (see Figure 4 on page 8).
3. Press UP or DOWN keys to change the value to desired heating and/or cooling setpoint.

Cooling

The unit is equipped with 1 stage of freecooling and 2 stages of mechanical cooling (compressor and solenoid) for a total of 3 cooling stages (see Figure 19).

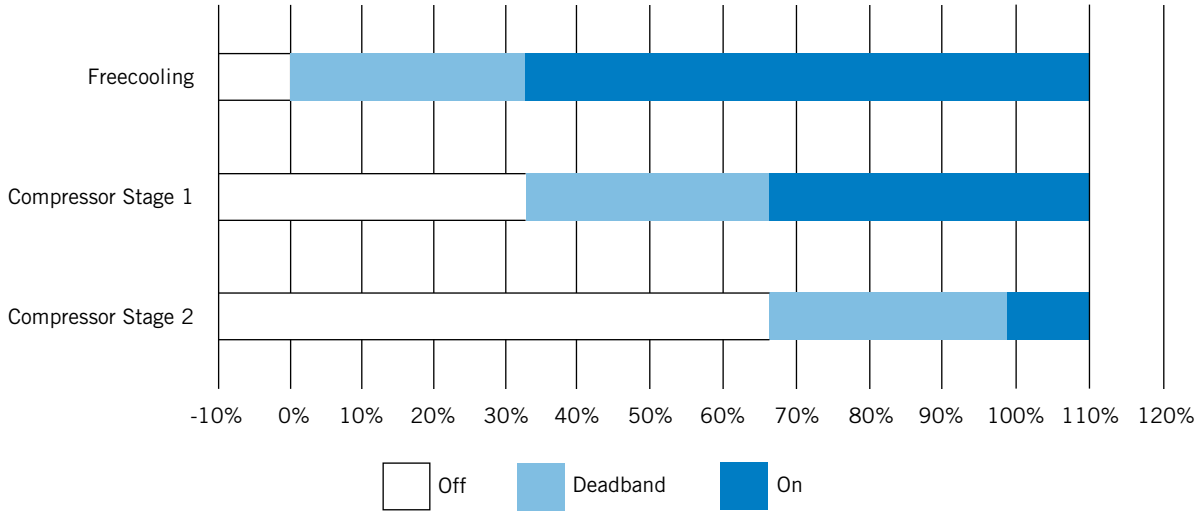
Cooling w/No Economizer

The unit is equipped with 1 stage of freecooling and 2 stages of mechanical cooling (compressor and solenoid). However, the outdoor conditions are not favorable for economizer operation so there are a total of 2 cooling stages (see Figure 20).

Heating

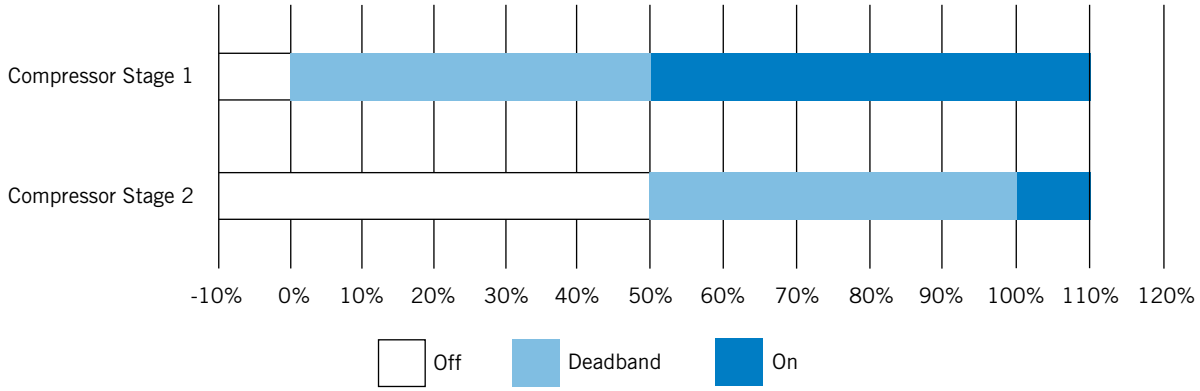
The unit is equipped with 1 stage of electric heat (see Figure 21).

FIGURE 19
Cooling w/Economizer



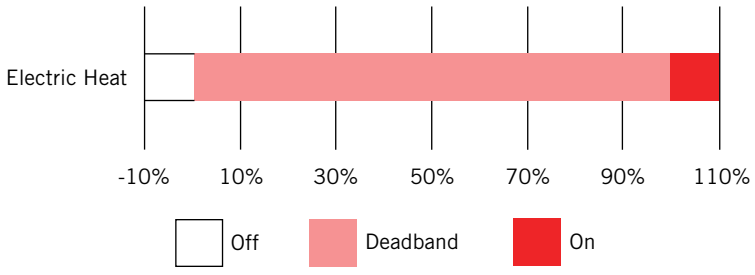
Deadband (sometimes called a neutral zone or dead zone) is an interval of a signal domain or band where no action occurs

FIGURE 20
Cooling w/No Economizer



Deadband (sometimes called a neutral zone or dead zone) is an interval of a signal domain or band where no action occurs

FIGURE 21
Heating



Deadband (sometimes called a neutral zone or dead zone) is an interval of a signal domain or band where no action occurs

Staging

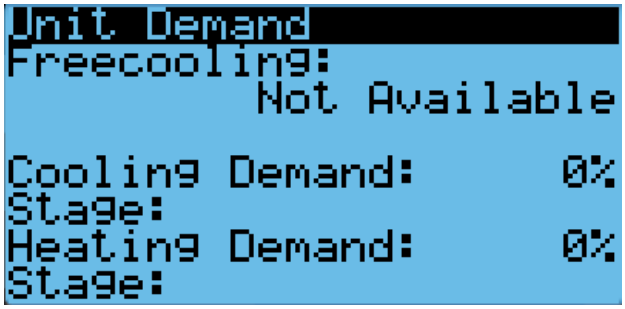
The unit will stage the cooling components based on the cooling demand referenced in the temperature control. The unit will stage the economizer on first if the indoor and outdoor conditions are favorable. The compressor stage 1 will be enabled next as the demand increases. Finally, the compressor stage 2 will be enabled as the demand continues to increase.

The unit is only equipped with one stage of heat and will turn on based on the heating demand.

To view unit stages:

1. From the Status screen, press UP or DOWN key until Quick Menu displays Unit Information icon ( ). Press ENTER key.
2. The cooling and heating demand are visible on this screen. The unit stages will display here when active as FC, CL1, CL2 or H1 (see Figure 22).

FIGURE 22
Viewing Unit Stages



Dehumidification

The unit uses a dehumidification sequence that does not require the electric heat to run at the same time as the compressor. Instead, the unit will turn on the compressor to cool down to the heating setpoint. Once the lower setpoint has been reached, the unit will heat the space back up to the upper setpoint. This cycle continues until the humidity level in the shelter reaches an acceptable level. At this point, the unit will revert back to normal operation. The economizer will also be disabled while the unit is in the dehumidification mode.

NOTE: *This feature is dependent upon the LV1000 indoor humidity sensors and a command from the LV to enter dehumidification mode. See the latest revision of LV1000 Service Instructions 2100-673 for adjustment of the dehumidification setpoint and differentials.*

Electronic Expansion Valve (EEV)

EEV Components

Electronic Expansion Valve

The electronic expansion valve is a stepper motor that is controlled with a step output from the controller. The valve is capable of 480 steps represented by a 0-100% signal on the controller. The motor drives a needle valve that regulates the flow of refrigerant.

EEV Instructions for Vacuum, Reclaim, Charge Unit

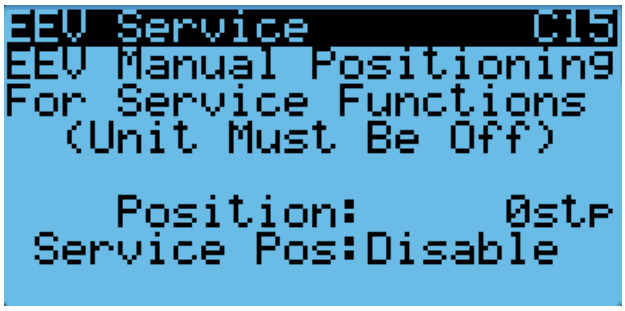
The electronic expansion valve moves to the 40% open position when the unit is not actively cooling. The valve may need to be manually positioned for service or troubleshooting. The valve can be positioned by using a menu override.

To manually override the valve:

NOTE: *The unit must be off to perform this override.*

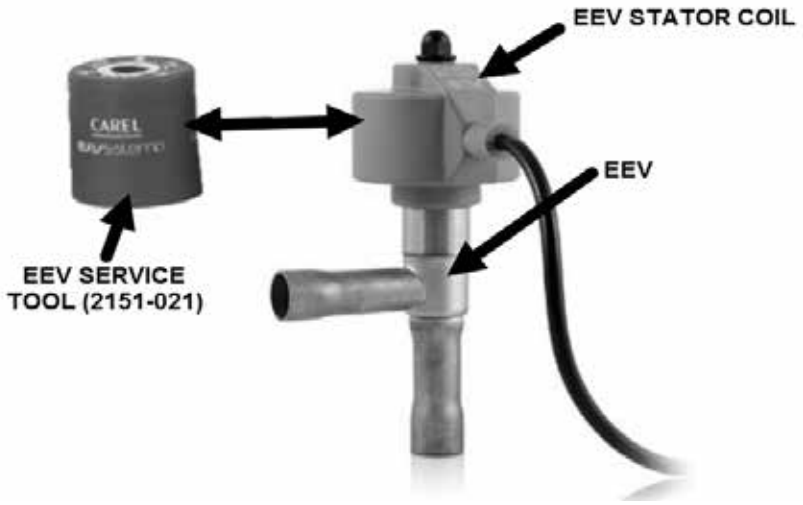
1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **EEV Service C15**; press ENTER key.
5. Press ENTER key to scroll to **Enable** (see Figure 23).
6. Press UP or DOWN key to change **Disable** to **Enable**.
7. Press ENTER key to scroll to **Position**.
8. Press UP or DOWN keys to adjust to the desired value.
9. Press ENTER key to save.

FIGURE 23
Overriding EEV Output



The valve can also be opened or closed using the EEV service tool (Bard Part # 2151-021). This magnetic EEV service tool (shown in Figure 24) is used to manually open the EEV. To do this, remove the EEV stator coil (red color with retaining nut on top), slide the magnetic tool over the shaft where the stator was removed and turn in a clockwise direction to open the valve to the full open position (directional arrows are

FIGURE 24
Electronic Expansion Valve (EEV) and Service Tool



provided on the tool). Opening the valve to the full open position will aid in the refrigerant reclamation and evacuation processes.

With the stator removed, the resistance should be 40 ohms +/- 10%. There are two sets of three wires that will have this resistance.

Reapply the EEV stator coil and retaining nut. Upon powering the unit back up, the control board will automatically drive the EEV back to the fully shut position, and then back to the 40% open position prior to starting the compressor back up. Once the compressor starts, the control board will again modulate the EEV position to control the system superheat.

System Pressures

To view system pressure and temperatures during this process:

1. From the Status screen, press UP or DOWN key until Quick Menu displays Information icon ( ). Press ENTER key.
2. Press UP or DOWN keys to scroll to **EEV 1 Circuit** and **EVD 1 Compressor** screens.
3. Reference the **Pressures** and **Temperatures** on **EVD 1 Compressor** and the **Superheat** and **Subcooling** on **EEV 1 Circuit**.

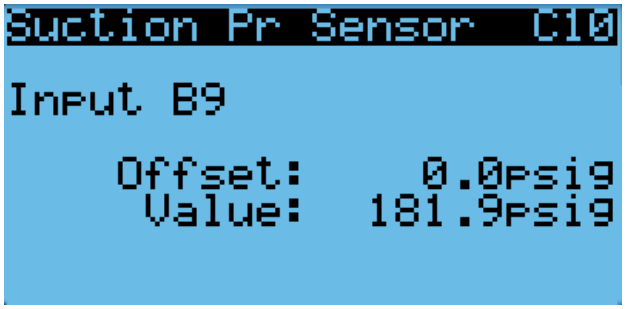
Suction Pressure Transducer

The unit has a pressure transducer installed on the suction line between the evaporator coil and compressor. The transducer is used for system monitoring of suction system pressures. The sensor is used with the suction temperature sensor to provide a real time superheat calculation that determines the EEV position.

This sensor can be verified and adjusted by:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Suction Pr Sensor C10**; press ENTER key.
5. Verify the measurement displayed on screen is accurate (see Figure 25).
6. If the measurement needs to be adjusted, apply an offset value by pressing ENTER to scroll to **Offset**.
7. Press UP or DOWN keys to adjust the offset.
8. The update will not take effect until the cursor is moved out of the **Offset** parameter.
9. Once adjusted, press the ESCAPE key several times to return to Main Menu screen.

FIGURE 25
Adjusting Suction Sensor/Transducer Pressure Values



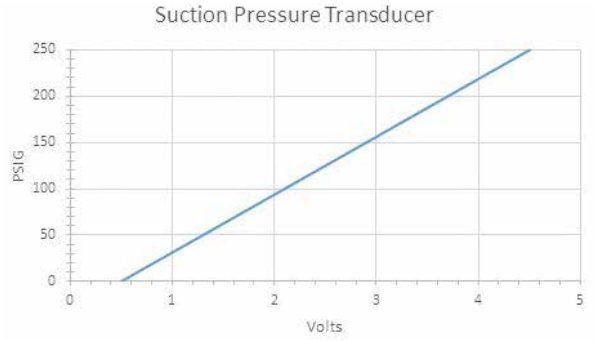
Troubleshooting the Suction Pressure Transducer

0-250 psig
-5v Nominal .5 – 4.5v Actual
4v/250 psig = .016 volts per 1 psig

Example: 125 psig x .016 + .5 volts = 2.5 volts

Formula for Tech:
Measured Pressure x .016 + Sensor Offset = Expected Transducer Signal Voltage (see Figure 26).

FIGURE 26
Voltage to Pressure: Suction Pressure Transducer



Suction Pressure Alarm

When the suction pressure transducer value is out of range (0-250 PSIG), the controller will generate a sensor failure alarm to indicate the sensor is not working properly.

This alarm cannot be adjusted.

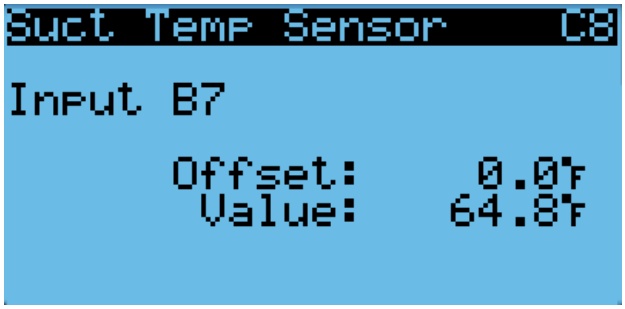
Suction Temperature Sensor

The suction temperature sensor is used to calculate superheat. The EEV uses this value to control the EEV. The temperature is measured with a 10k ohm NTC thermistor.

The suction temperature sensor measurement can be verified and adjusted by:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Suct Temp Sensor C8**; press ENTER key.
5. Verify the measurement displayed on screen is accurate (see Figure 27).
6. If the measurement needs to be adjusted, apply an offset value by pressing ENTER to scroll to **Offset**.
7. Press UP or DOWN keys to adjust the offset.
8. The update will not take effect until the cursor is moved out of the **Offset** parameter.

FIGURE 27
Adjusting Suction Temperature Sensor Values



Suction Temperature Alarm

When the suction temperature sensor value is out of range (-41.0 to 303.0°F), the controller will generate a sensor failure alarm to indicate the sensor is not working properly.

This alarm cannot be adjusted.

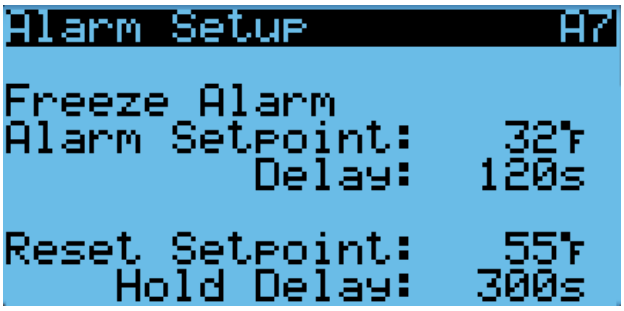
Evaporator Freeze Condition Alarm

The FUSION-TEC Freeze alarm (Evaporator Coil Freeze Protection) uses the suction temperature sensor to alarm and manage operation when conditions are favorable for an evaporator coil freeze condition. Whenever the compressor is running, the system will constantly monitor the suction line temperature. If the suction line temperature falls below the freeze setpoint (33°F factory default) for a period of time exceeding freeze alarm delay time (120 seconds factory default), the system will alarm a freeze condition. Once a freeze condition is triggered, the system will stop the compressor operation and increase the blower speed to the max allowable speed in order to rapidly warm and thaw the evaporator coil. After the evaporator temperature has warmed past a freezing temperature for a period of 5 minutes, normal operation will continue.

To adjust the freeze setpoint and/or alarm delay time:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter USER password 2000.
3. Press UP or DOWN keys to scroll to **System Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Alarm Setup A7**; press ENTER key.
5. Press ENTER key to scroll to **Setpoint** (see Figure 28).
6. Press UP or DOWN keys to change to the desired value.
7. Press ENTER key to save the value/scroll to **Delay**.
8. Press UP or DOWN keys to change to the desired **Delay** value.
9. Press ENTER key to save the value.

FIGURE 28
Adjusting Freeze Setpoint and Alarm Delay



EEV Operation

EEV Superheat Control

The electronic expansion valve (EEV) will modulate to maintain a specific superheat (see Table 5) while the compressor is running. When the compressor is not running, the valve will open to 40% to allow system equalization.

Low superheat protection will be active once the superheat value is at or below 5°F. At this point, the control will aggressively close the valve so that superheat is maintained.

TABLE 5
Superheat Settings

Unit Size	Static Pressure*
HR35	11°F
HR36	11°F
HR58	12°F

Additional EEV Alarms

Low Superheat Alarm

This alarm will become active when the calculated superheat goes below 5°F. This alarm will clear itself when the condition is no longer present.

This alarm cannot be adjusted.

Indoor Airflow

Indoor Airflow Components

Blower

The unit is equipped with a blower that is driven by an electronically commutated motor (ECM). This blower is controlled by a 0-10v signal provided from the controller. This 0-10v signal is converted to a PWM signal with an adapter. The blowers on the HR35BP*, HR36BP* and HR58BP* models use a 10" diameter wheel. The HR35BP*operates between 500-1000 rpm, the HR36BP* operates between 250-850 rpm and the HR58BP* operates between 250-1400 rpm.

The blower output can be put into an override mode for verification or troubleshooting.

To put the blower into override:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Blower Output C12**; press ENTER key.
5. Press ENTER key to scroll to **Blower OV Speed** (see Figure 29).
6. Press UP or DOWN keys to adjust the speed to the desired output (see Table 6A, 6B or 6C).
7. Press ENTER key to scroll to **Override**.
8. Press UP or DOWN key to change **Disabled** to **Enabled**.
9. Press ENTER key to save.

FIGURE 29
Putting Blower Output into Override Mode

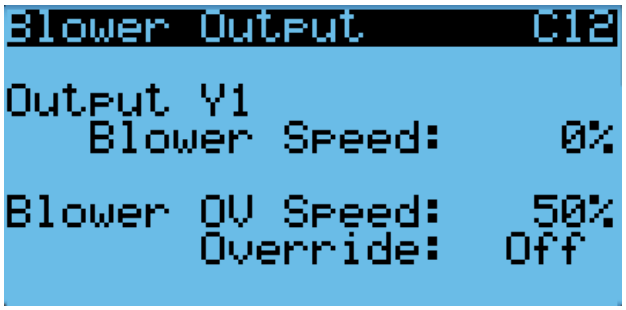


TABLE 6A
HR35BP* Blower Speeds

Mode	Speed Percentage	Controller Output Volts	CFM
High Sensible Full Load Cooling	80.0	8.0 v	1400
High Sensible Part Load Cooling	48.0	4.8 v	1040
Standard Full Load Cooling	55.0	5.5 v	1120
Standard Part Load Cooling	36.0	3.6 v	900
Economizer Standard Economizer High S/T	80.0 100.0	8.0 v 10.0 v	1200 1620
Heating	41.0	4.1 v	900
Dehumidification Mode	20.0	2.0 v	500

TABLE 6B
HR36BP* Blower Speeds

Mode	Speed Percentage	Controller Output Volts	CFM
High Sensible Full Load Cooling	94.0	9.4 v	1500
High Sensible Part Load Cooling	54.0	5.4 v	1100
Standard Full Load Cooling	63.0	6.3 v	1200
Standard Part Load Cooling	43.0	4.3 v	950
Economizer Standard Economizer High S/T	90.0 63.0	9.0 v 6.3 v	1450 1200
Heating	63.0	6.3 v	1200
Dehumidification Mode	19.0	1.9 v	470

TABLE 6C
HR58BP* Blower Speeds

Mode	Speed Percentage	Controller Output Volts	CFM
High Sensible Full Load Cooling	75.0	7.5 v	2180
High Sensible Part Load Cooling	50.0	5.0 v	1705
Standard Full Load Cooling	55.0	5.5 v	1830
Standard Part Load Cooling	35.0	3.5 v	1335
Economizer Standard Economizer High S/T	45.0 75.0	4.5 v 7.5 v	1600 1950
Heating	35.0	3.5 v	1335
Dehumidification Mode	35.0	3.5 v	1335

TABLE 7
Rated Airflow

	Nominal Rated CFM		Nominal Rated ESP
	High	Low	
HR35BP*	1100	900	0.00
HR36BP*	1200	950	0.00
HR58BP*	1800	1400	0.10

TABLE 8
Indoor Blower Performance

	Speed	High		Low	
	ESP (Inch H_2O)	Dry Coil	Wet Coil	Dry Coil	Wet Coil
HR35BP*	0.00	1150	1100	940	900
HR36BP*	0.00	1260	1200	995	950
HR58BP*	0.10	1885	1800	1470	1400

TABLE 9
Maximum ESP of Operation
Electric Heat Only

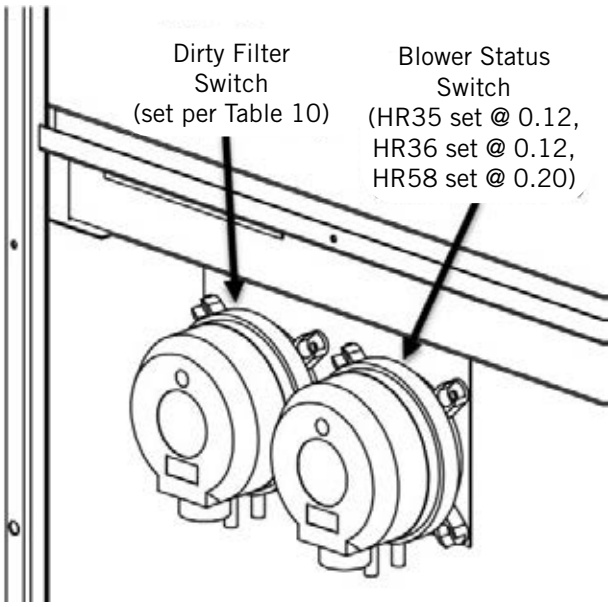
Model	Static Pressure*
-A0Z -A05	.00" .00"
-B0Z -B06	.00" .00"

* Unit is rated for free blow non-ducted operation with SGR-5W Supply Grille and RGR-5W Return Grille.

Blower Status Switch

The unit is equipped with a differential pressure airflow switch to monitor the blower (see Figure 30). If the blower is turned on and the switch doesn't open to indicate there is differential pressure between the inlet and outlet of the blower, an alarm will be generated. For switch settings, see Figure 30.

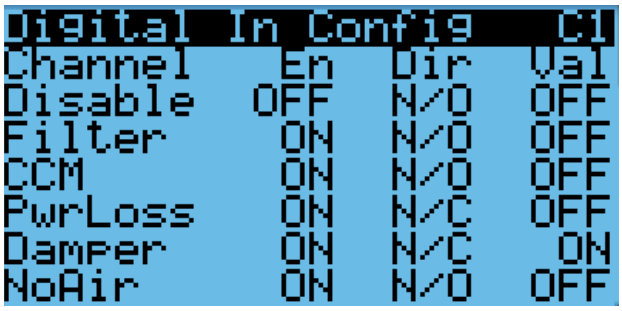
FIGURE 30
Dirty Filter Switch and Blower Status Switch



Differential airflow status can be viewed by:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Digital In Config C1**; press ENTER key.
5. Reference **NoAir** row and **Val** column (see Figure 31).

FIGURE 31
Verifying Differential Airflow Status



Blower Status Alarm

If the blower is commanded on and the fan status switch (differential pressure) has not indicated the fan is running within 45 seconds, the system will generate an alarm.

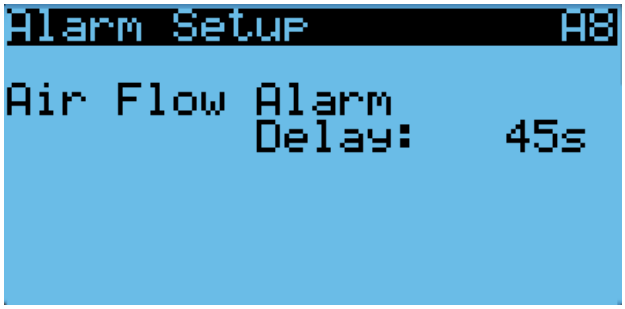
Disabling the blower status switch in **I/O Config** disables this alarm.

This alarm is just a notification and will clear itself when the conditions are no longer present.

To adjust the air flow alarm delay:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter USER password 2000.
3. Press UP or DOWN keys to scroll to **System Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Alarm Setup A8**; press ENTER key.
5. Press ENTER key to scroll to **Air Flow Alarm Del** (see Figure 32).
6. Press UP or DOWN keys to change to the desired value.
7. Press ENTER key to save the value.

FIGURE 32
Adjusting Air Flow Alarm Delay



Filters

The unit is equipped with two (2) 20" x 30" x 2" MERV 8 filters. The filters slide into position making them easy to service. The filters can be serviced from the outside by removing either the right or left filter access panel.

Dirty Filter Switch

These units are equipped with a differential pressure switch to indicate when the filter(s) needs to be replaced (see Figure 30). The dirty filter switch measures the pressure difference across the filter through silicone tubing routed to the blower and vent areas of the unit.

The switch circuit consists of a *normally open* filter pressure switch. The switch will open when the pressure differential goes above the setting indicated on the dial. When the pressure difference returns below the setting on the dial, the switch will close.

Adjustment of dirty filter switch may be necessary to ensure proper operation. See Table 10 (on page 22) and Figure 30 to aid in setting the filter switch to operate at different percentages of filter blockage.

Dirty Filter Alarm

The wall-mount unit is equipped with a differential pressure switch input to the controller (see Figure 30). When the switch indicates a dirty filter, the controller will generate an alarm. Once the condition is no longer present, the alarm will automatically clear. Additionally, an indicator light will be turned on with the alarm and turned off when the alarm clears.

Disabling the dirty filter switch in **I/O Config** disables this alarm.

The threshold of this alarm is adjusted by changing the settings on the switch (see Table 10 on page 22).

Filter Indicator Light

These units are equipped with a 24v indicator light mounted on side of unit that displays the current status of the filter (as shown in Figure 33 on page 22). When the light is on, the filter needs to be replaced. Once the filter(s) has been changed, the indicator light will turn off.

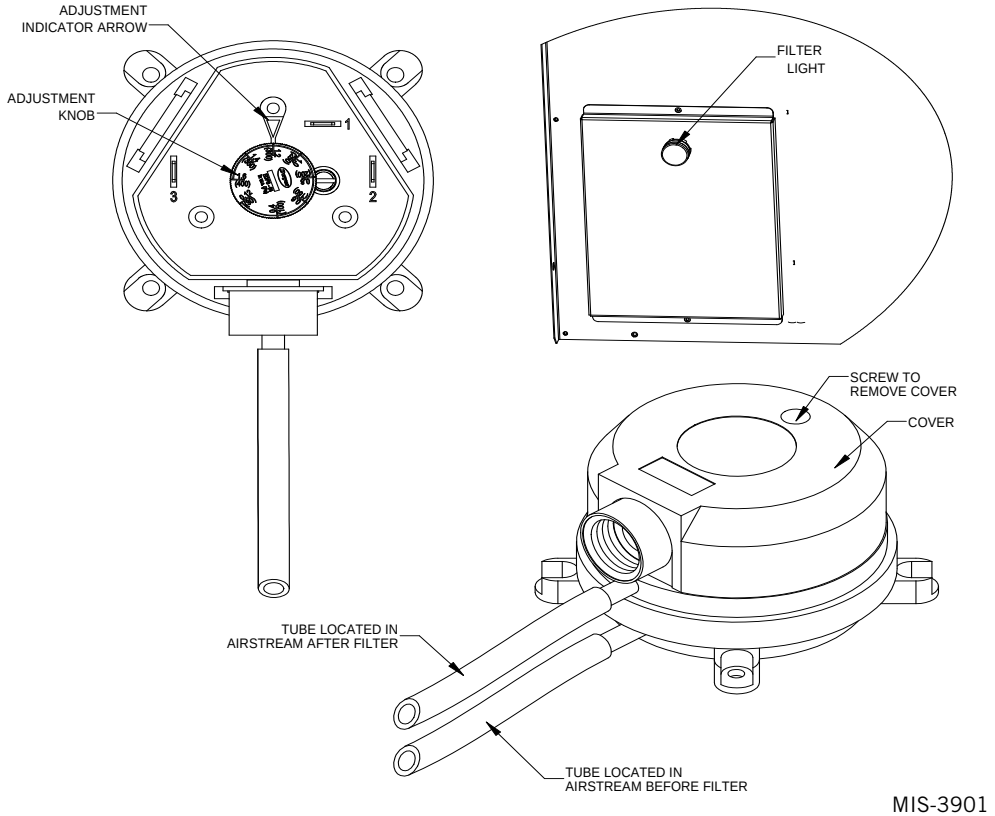
TABLE 10
Filter Switch Pressure Settings

Unit	Filter Blockage %	0%	10%	20%	30%	40%	50%	60%	70%
HR35BP* (Default) High S/T	Switch Static Setting	0.65	0.70	0.75	0.85	0.95	1.05	1.25	1.50
	Evaporator Airflow %	100%	99.0%	97.0%	96.4%	95.5%	92.7%	88.1%	80.6%
HR35BP* Standard	Switch Static Setting	0.40	0.43	0.45	0.50	0.55	0.65	0.75	0.90
	Evaporator Airflow %	100%	99.7%	98.7%	96.8%	96.0%	94.4%	91.6%	85.2%
HR36BP* (Default) High S/T	Switch Static Setting	0.12	0.12	0.12	0.20	0.20	0.35	0.35	0.40
	Evaporator Airflow %	100%	99.3%	99.4%	98.7%	96.5%	92.1%	91.3%	87.9%
HR36BP* Standard Airflow	Switch Static Setting	0.12	0.12	0.12	0.12	0.20	0.20	0.20	0.30
	Evaporator Airflow %	100%	99.3%	99.4%	98.8%	97.3%	91.5%	89.8%	88.3%
HR58BP* (Default) High S/T	Switch Static Setting	0.40	0.50	0.60	0.70	0.75	0.80	0.90	1.00
	Evaporator Airflow %	100%	98.7%	98.1%	97.5%	91.7%	81.3%	79.1%	78.6%
HR58BP* Standard Airflow	Switch Static Setting	0.30	0.35	0.40	0.45	0.50	0.65	0.70	0.90
	Evaporator Airflow %	100%	99.8%	99%	98.5%	96.8%	89.9%	84%	82.2%

All units tested equipped with MERV 8 filters. Appropriate supply (SG) and return (RG) grilles installed during testing. Pressure switch adjustment may be necessary due to variations in filter type, installation and room pressure.

Bard recommends filter switch be set at 50% filter blockage or less. Higher settings may significantly hinder unit performance.

FIGURE 33
Dirty Filter Switch and Filter Indicator Light



MIS-3901

Freezestat

Earlier units were equipped with a switch that monitored the temperature of the refrigerant line leaving the evaporator coil. To prevent the coil from freezing and potentially allowing liquid refrigerant from the evaporator to enter the compressor, the freezestat switch was designed to open when the temperature at this sensor is between 26.5°F and 37.5°F and close again when the temperature is between 49.5°F and 64.5°F. This switch was used in units running software version 1.0.4 and earlier and has been removed. The evaporator coil freeze protection alarm is now calculated using system temperatures (see ***Evaporator Freeze Condition Alarm*** on page 18).

Indoor Airflow Operation

Blower Speed Control

The blower is capable of changing speeds to best match the requirements of the system depending on which mode the system is in (see Tables 6A, 6B or 6C on pages 19 or 20).

The unit will automatically switch to the required speed for each mode. High sensible mode and dehumidification mode are both communicated separately from the LV. For more information on the high sensible command from LV, please see LV1000 Service Instructions 2100-673.

Additional Indoor Airflow Alarms

Supply Air Temperature Alarm

When the supply air temperature sensor value is out of range (-41.0 to 303.0°F), the controller will generate a sensor failure alarm to indicate the sensor is not working properly.

This alarm is fixed and cannot be adjusted.

Condenser Fan

Condenser Fan Components

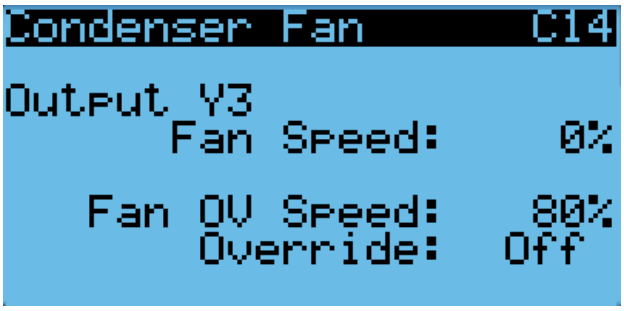
Condenser Fan

The unit is equipped with a condenser fan that is driven by an electronically commutated motor (ECM). This fan is controlled by a 0-10vdc signal provided from the controller. The fan operates between 100-1200 rpm.

To view the output of the condenser fan:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Condenser Fan C14**; press ENTER key.
5. Reference **Fan Speed** parameter for the current output to the condenser fan (see Figure 34).

FIGURE 34
Verifying Condenser Fan Output



If required, the condenser fan output can be manually set for 5 minutes for troubleshooting purposes.

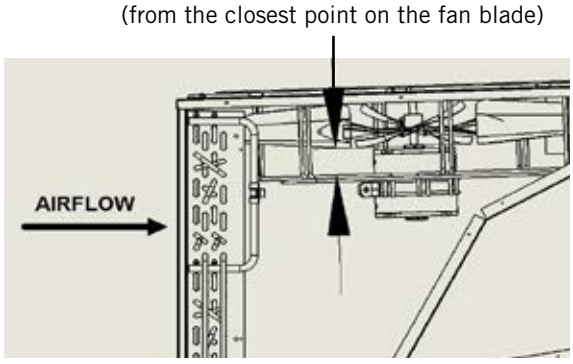
While looking at **Condenser Fan C14** screen:

1. Press ENTER key to scroll to **Fan OV Speed** (see Figure 34).
2. Press UP or DOWN keys to change the value to the desired override speed.
3. Press ENTER key to save the value and move cursor to the **Override** parameter.
4. Press UP or DOWN keys to change the value from **Off** to **On**.
5. The fan should now run at the selected speed. The output can be verified by again referencing the **Fan Speed** parameter.

The override will last for 5 minutes or until the **Override** parameter is set to **Off** again.

Due to design considerations of the condenser section of the wall-mount unit, placement/clearance of the motor/fan blade is critical to heat dispersal. Should a change of motor or fan blade be necessary, see Figure 35 for proper clearance adjustment.

FIGURE 35
Fan Blade Setting



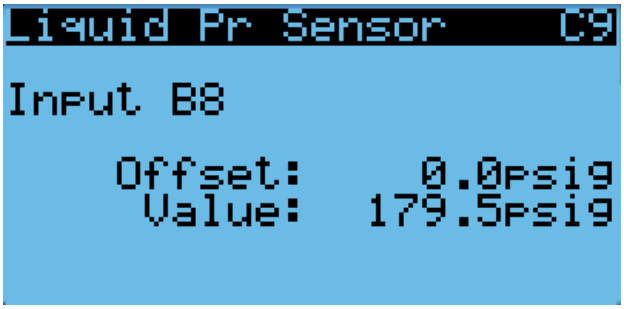
Liquid Line Pressure Transducer

The unit has a pressure transducer installed on the liquid line between the condenser and electronic expansion valve (EEV). The transducer is used for system monitoring of the liquid side system pressures. This information is used to indicate when outdoor coil cleaning is necessary based on outdoor conditions and system pressures. The sensor is also used to adapt the condenser fan speed for high and low ambient conditions.

The liquid pressure sensor input can be verified and adjusted by:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Liquid Pr Sensor C9**; press ENTER key.
5. Verify the measurement displayed on screen is accurate (see Figure 36).
6. If the measurement needs to be adjusted, apply an offset value by pressing the ENTER key to scroll to **Offset**.
7. Press UP or DOWN keys to adjust the offset. The update will not take effect until the cursor is moved out of the offset parameter.
8. Once adjusted, press the ESCAPE key several times to return to Main Menu screen.

FIGURE 36
Adjusting Discharge/Liquid Transducer Pressure Values



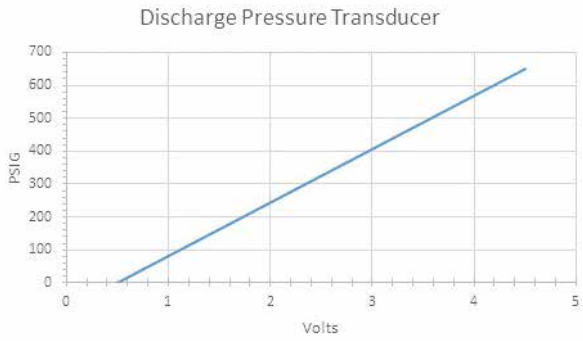
Troubleshooting the Discharge/Liquid Pressure Transducer

0-650 psig
0-5vdc
4v/650 psig = .00615 volts per 1 psig

Example: 325 psig x .00615 + .5 v = 2.5 volts

Formula for Tech:
Measured Pressure x .00615 + Sensor Offset = Expected Transducer Signal Voltage (see Figure 37).

FIGURE 37
Voltage to Pressure:
Discharge/Liquid Pressure Transducer



Discharge/Liquid Pressure Transducer Alarm

When the discharge pressure transducer value is out of range (0-650 PSIG), the controller will generate a sensor failure alarm to indicate the transducer is not working properly.

This alarm is fixed and cannot be adjusted.

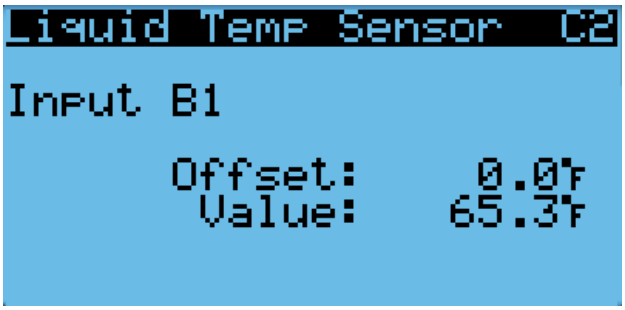
Liquid Temperature Sensor

The unit is equipped with a liquid line temperature sensor to monitor the temperature of the liquid refrigerant leaving the condenser and entering the EEV. The temperature is measured with a 10k ohm NTC thermistor.

The liquid temperature sensor can be verified and adjusted by:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Liquid Temp Sensor C2**; press ENTER key.
5. Reference the **Value** to verify the temperature (see Figure 38).

FIGURE 38
Adjusting Discharge/Liquid Temperature Input



6. If an offset needs to be applied, press ENTER key to scroll to **Offset**.
7. Press UP or DOWN keys to change the offset to desired value.
8. Press ENTER key to save.
9. Press ESCAPE key several times to return to Main Menu screen.

Condenser Fan Operation

Condenser Fan Speed Control

Mechanical Cooling

This unit controls condenser fan speed based on unit liquid line pressure. The condenser fan speed will generally operate to a nominal liquid line pressure setpoint, but can increase the setpoint for high ambient scenarios or decrease it for low ambient scenarios. Because the control is dependent on the liquid line pressure sensor, the controller will alter its operation if the sensor is not enabled or failed. When the liquid line pressure transducer is not enabled or considered failed by the controller, a nominal fan speed will be used during a compressor call.

NOTE: *If the outdoor temperature sensor or liquid line pressure sensor is disabled or fails, the condenser fan speed will be set to the nominal operating speed.*

High Pressure Control

Condenser Fan Speed

In certain conditions, like when outdoor temperatures rise past nominal condensing temperatures, high side system pressures will increase. When this happens, the liquid line setpoint for the condenser fan will shift to allow the system to build more heat that can be transferred in the condenser, and the fan will operate at higher speeds to remove as much heat as it effectively can.

Second Stage Drop Out

If the liquid pressure reaches 620 PSI, the second stage of cooling will be disabled for the remainder of the cooling call. Second stage compressor operation will resume on next call for compressor.

Low Ambient Control

At low ambient outdoor air temperatures, the fan motor will cycle as a means of controlling the system's head pressure to protect the system from evaporator coil freeze conditions. The process for this system is as follows: If the liquid pressure falls below 250 PSI, the condenser fan will turn off. The fan will remain off while the compressor remains running, allowing the head pressure to build up. Once the liquid pressure reaches 350 PSI, the fan will then turn back on at the appropriate speed. At lower ambient outdoor temperatures, this may cycle regularly as normal operation. In some cases, in higher wind prone areas, the condenser fan may stay off for prolonged durations due to low liquid pressures.

Compressor

Compressor Components

Compressor

Three Phase Scroll Compressor Start Up Information

Scroll compressors, like several other types of compressors, will only compress in one rotational direction. Direction of rotation is not an issue with single phase compressors since they will always start and run in the proper direction.

However, three phase compressors will rotate in either direction depending upon phasing of the power. Since there is a 50-50 chance of connecting power in such a way as to cause rotation in the reverse direction, verification of proper rotation must be made. Verification of proper rotation direction is made by observing that suction pressure drops and discharge pressure rises when the compressor is energized. Reverse rotation also results in an elevated sound level over that with correct rotation, as well as substantially reduced current draw compared to tabulated values.

Verification of ***proper rotation*** must be made at the time the equipment is put into service. If improper rotation is corrected at this time, there will be no negative impact on the durability of the compressor. However, reverse operation for over 1 hour may have a negative impact on the bearing due to oil pump out.

NOTE: *If compressor is allowed to run in reverse rotation for an extended period of time, the compressor's internal protector will trip.*

All three phase compressors are wired identically internally. As a result, once the correct phasing is determined for a specific system or installation, connecting properly phased power leads to the same Fusite terminal should maintain proper rotation direction.

The direction of rotation of the compressor may be changed by reversing any two line connections to the wall-mount unit.

Compressor Control Module (CCM)

Delay-on-Make Timer
Short Cycle Protection/Delay-on-Break
Test Mode
High Pressure Detection
Brownout Protection with Adjustment

The LPC terminals are jumpered in this application. Instead, the low pressure transducer is used for low pressure monitoring.

Delay-on-Make Timer

In the event of power loss, a delay-on-make timer is included to be able to delay startup of the compressor. This is desired when more than one unit is on a

structure so that all of the units do not start at the same time which could happen after a power loss or building shutdown. The delay-on-make time period is 2 minutes plus 10% of the delay-on-break time period. To ensure that all of the units do not start at the same time, adjust the delay-on-break timer on each unit to a slightly different delay time.

Short Cycle Protection/Delay-on-Break

An anti-short cycle timer is included to prevent short cycling the compressor. This is adjustable from 30 seconds to 5 minutes via the adjustment knob (see Figure 39). Once a compressor call is lost, the time period must expire before a new call will be initiated.

10% of this time is also considered on the delay-on-make timer (see above).

High Pressure Detection

High pressure switch monitoring allows for a lockout condition in a situation where the switch is open. If the high pressure switch opens, the CCM will de-energize the compressor. If the switch closes, it will then restart the compressor after the delay-on-break setting has expired on the device. If the switch trips again during the same Y call, the compressor will be de-energized. The ALR terminal will be energized, signaling the unit control board that a high pressure event has occurred (see ***Refrigerant High Pressure Alarm*** on page 27).

Test Mode

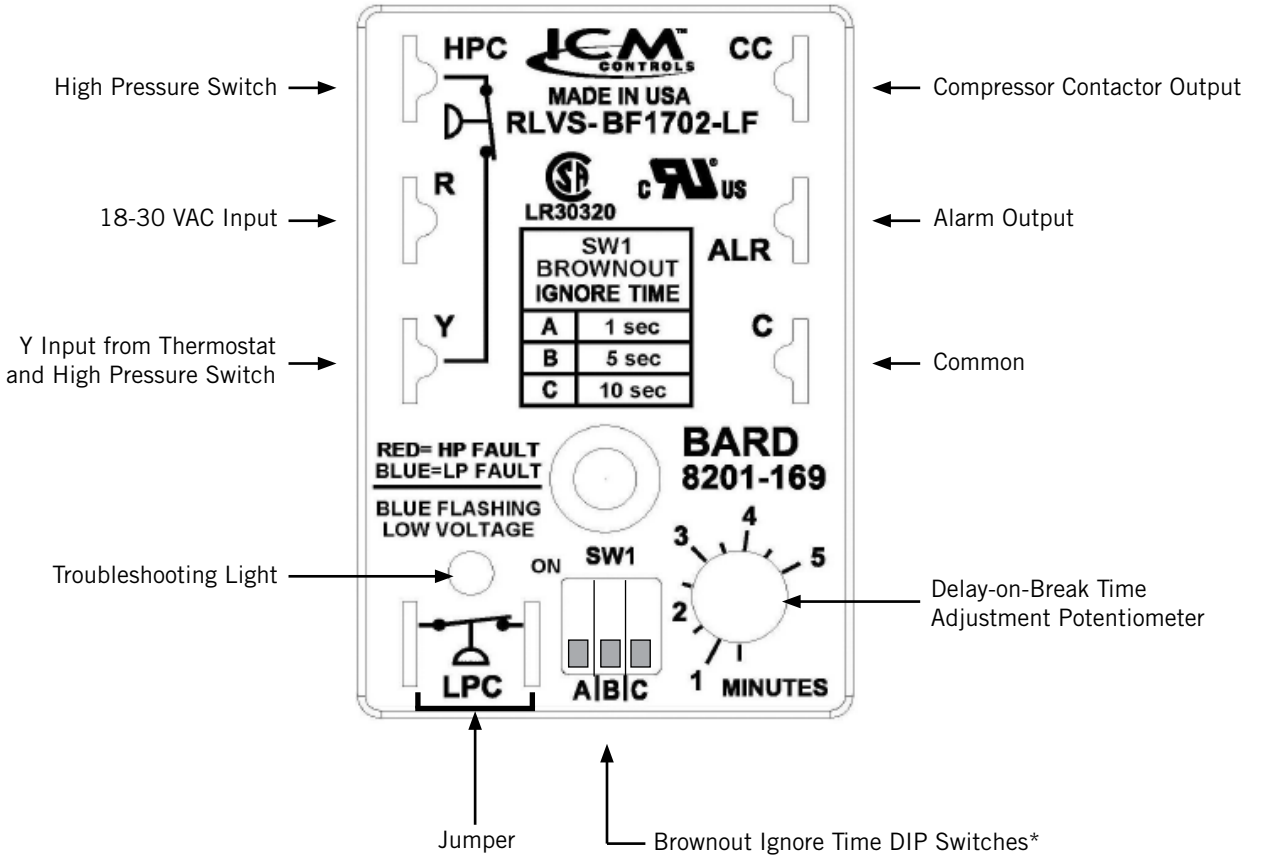
By rapidly rotating the potentiometer (POT) clockwise (see Figure 39), all timing functions will be removed for testing.

The conditions needed for the unit to enter test mode are as follows: POT must start at a time less than or equal to the 40 second mark. The POT must then be rapidly rotated to a position greater than or equal to the 280 second mark in less than ¼ second. Normal operation will resume after power is reset or after the unit has been in test mode for at least 5 minutes.

Brownout Protection with Adjustment

Brownout protection may be necessary if the utility power or generator power has inadequate power to prevent the voltage from dropping when the compressor starts. This is rare but can happen if the generator is undersized at the site or if the site is in a remote location far from the main power grid. Under normal

FIGURE 39
8201-169 Compressor Control Module



* Turn on only one switch for that specific ignore time setting

circumstances, allowing the brownout to be ignored for a time period should not be needed. The 8201-169 is shipped with all the DIP switches in the 'off' or 'do not ignore' position (see Figure 39).

If ignoring the brownout is needed because of the above conditions, three preset timers can be set by DIP switches in order to delay signaling a power brownout for a specific length of time after compressor contactor is energized. This allows the compressor a time period to start even if the voltage has dropped and allows the voltage to recover. This delay only happens when the CC terminal energizes. The delay can be set to 1 second (A DIP switch), 5 seconds (B DIP switch) or 10 seconds (C DIP switch); time is not cumulative—only the longest setting will apply. If the voltage recovers during the brownout delay period, the compressor will start.

If a brownout condition is detected by the 8201-169, the troubleshooting light will flash blue. The light will continue to flash until the cooling call is satisfied or power is removed from the Y terminal. This condition does not prevent operation, it only indicates that a brownout condition was present at some point during the cooling call. If a brownout condition is detected, CC will be de-energized and will retry after the delay-on-make timer is satisfied; this process will continue until call is satisfied.

If user chooses the 'do not ignore' position when the site has inadequate utility or generator power, this could lead to the compressor never starting. The control will see the brownout immediately and not start.

A common scenario and one that has been seen in the field is when a unit or units switches from utility power to generator power. With slower transfer switches, the time delay between the utility power and generator power didn't cause a problem. The units lost power, shut off and came back on line normally. With the introduction of almost instantaneous transfer switches, the millisecond long power glitch can be enough that the compressor will start to run backwards. In this scenario, the CCM will catch this and restart the units normally.

High Pressure Safety Switch

All units have a high pressure switch as a safety device. This device will open when pressure in the system reaches 650 PSIG. The sensor is directly connected to the dedicated compressor control module (see ***High Pressure Detection*** on page 26).

Refrigerant High Pressure Alarm

When the wall-mount unit receives a signal from the compressor control module (CCM) indicating a high pressure event, the wall-mount unit will generate an alarm. Upon receiving the alarm, the wall-mount unit will remove the "Y" call from the CCM, resetting the status of the CCM. The alarm will stay present on the wall-mount unit until manually cleared with TEC-EYE hand-held diagnostic tool.

In addition to the CCM, the discharge pressure transducer is used to prevent a high pressure event. When the discharge pressure is above the discharge pressure alarm setpoint (set 30 PSI below high pressure switch, which is 650 PSI), the system will disable stage 2 of mechanical cooling.

Phase Monitor

Used only on three phase equipment, the phase monitor is a compressor protection device that will prohibit operation of the compressor if the device senses a possible reverse-rotation situation due to incorrect phasing. On a call for compressor (and only compressor), the device will check incoming phase, check for severe voltage imbalance and check for proper frequency. Under nominal conditions, a green LED light will show on the face of the monitor. If there is improper phasing, voltage imbalance or frequency deviation, the device will show a red LED light and prohibit compressor operation.

If a fault condition occurs, reverse two of the supply leads to the unit. ***Do not reverse any of the unit factory wires as damage may occur.***

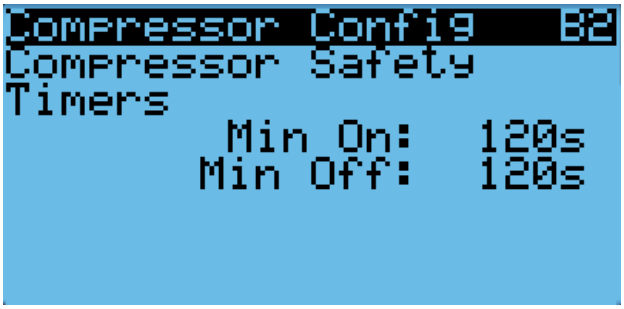
Compressor Operation

The compressor will be enabled when the unit (in orphan mode) or LV provide a cooling stage 1 call. The compressor call from the controller has several delays that may affect the start or stop time of the compressor in regards to the cooling demand. The compressor has a minimum on time of 120 seconds to prevent short cycling the compressor. The compressor also has a minimum off time of 120 seconds to prevent start ups before the pressure in the refrigeration system equalizes. When the second stage is engaged, it also has a minimum run time of 120 seconds to allow the system to stabilize before returning to single stage or shutting down.

These delays can be changed by:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **Adv System Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Unit Config B2**; press ENTER key.
5. Press ENTER key to scroll to **Min On** or **Min Off** (see Figure 40 on page 28).
6. Press UP or DOWN keys to change the value.
7. Press ENTER key to save value and move the cursor to next parameter or top of screen.
8. Press ESCAPE key several times to return to Main Menu screen.

FIGURE 40
Adjusting Compressor Delays



The address-based delay only applies to the wall-mount unit when in orphan mode. The controller will delay the unit compressor based on the value entered on screen B2 multiplied by the unit address. This is intended to keep multiple units from starting their compressors at the same time when there is a quick change in the load. When connected to the LV, this is taken care of by LV logic.

Low Temperature Compressor Disable

The unit has the ability to protect the compressor from refrigerant flood-back in low outdoor temperature conditions (0°F default). This feature has three operating modes:

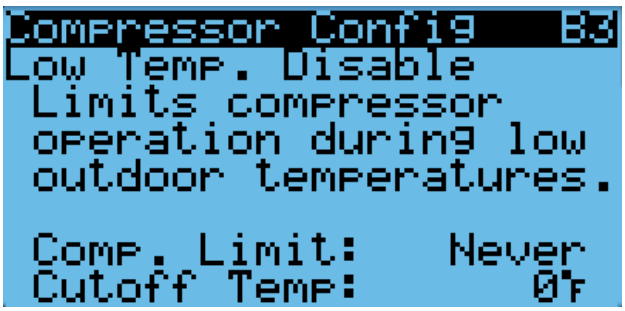
- Always: Always disables compressor operation when outdoor temperatures fall below Cutoff Temp.
- FC Only: Disables compressor operation only when freecooling is available and outdoor temperatures fall below Cutoff Temp.
- Never: Never disables compressor operation regardless of outdoor temperatures.

The default operating mode is set to FC Only. This option will still allow compressor operation if it is the only means of cooling the indoor space.

The limit temperature can also be changed by the user. To adjust the compressor low temperature limit:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **Adv System Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Compressor Config B3**; press ENTER key.
5. Press ENTER key to scroll to **Comp. Limit** (see Figure 41).
6. Press UP or DOWN keys to change **Comp. Limit** value.
7. Press ENTER key to save value and move cursor to **Cutoff Temp**.
8. Press UP or DOWN keys to adjust the temperature.
9. Press ENTER key to save.
10. Press ESCAPE key several times to return to Main Menu screen.

FIGURE 41
Adjusting Low Temperature Compressor Disable



Additional Compressor Alarms

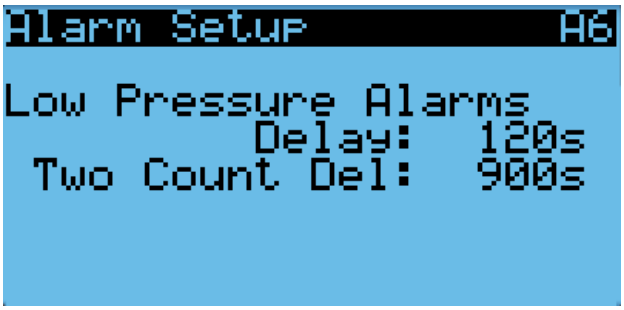
Refrigerant Low Pressure Alarm

When the suction pressure transducer indicates a pressure value less than the low pressure alarm setpoint of 40 PSIG and there is an active call for cooling, the controller will disable the compressor (after a 120-second delay). ***NOTE:*** *The second call will be delayed based on the delay off value mentioned in the compressor section.* The controller will try to run the refrigeration system two (2) times within 1 hour before the alarm will lock the compressor out. This alarm needs to be manually cleared before compressor operation will resume.

To adjust the low pressure alarm settings:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter USER password 2000.
3. Press UP or DOWN keys to scroll to **System Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Alarm Setup A6**; press ENTER key.
5. Press ENTER key to scroll to **Delay** to adjust how long the compressor waits before turning the compressor off (see Figure 42).
6. Press UP or DOWN keys to adjust the time delay.
7. Press ENTER key to scroll to **Two Count Del**.
8. Press UP or DOWN keys to adjust the delay value.
9. Press ENTER key to save.
10. Press the ESCAPE key several times to return to Main Menu screen.

FIGURE 42
Adjusting Low Pressure Alarm Settings



Economizer

Economizer Components

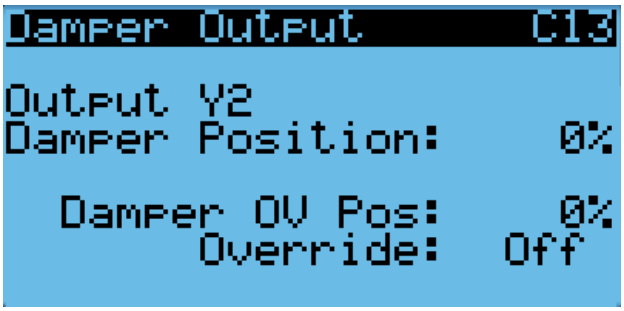
Actuator

The actuator rotates up to 90° based on a 2-10v signal sent to it by the controller. The actuator is rated at 90 lb-in and is spring return when power is lost. This component is what opens and closes the damper blade.

To verify the output from the controller to the actuator:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Damper Output C13**; press ENTER key.
5. Reference the **Damper Position** for the current output to the damper (see Figure 43).

FIGURE 43
Damper Output



6. To override the current position, press ENTER key to scroll to **Damper OV Pos**.
7. Press UP or DOWN keys to change the value to the desired output.
8. Press ENTER key to save the value and move cursor to **Override**.
9. Press UP or DOWN keys to change the value from **Off** to **On**.
10. The **Damper Position** will update with the new override value and the damper will travel to that position.

NOTE: *This override will last for 5 minutes or until the **Override** is changed back to **Disabled**.*

Dust Sensor

The unit has a dust sensor installed in the outdoor air inlet next to the outdoor air sensor. The dust sensor checks for excessive particulates in the outdoor air, and will close the economizer if the dust is excessive. The sensor uses a PWM signal converted to 0.1-5v output to the controller.

To ensure proper performance, cleaning may be required. Vacuuming or blowing any accumulated dust out of the sensor with forced air is recommended. ***Avoid inserting any objects into the sensor***.

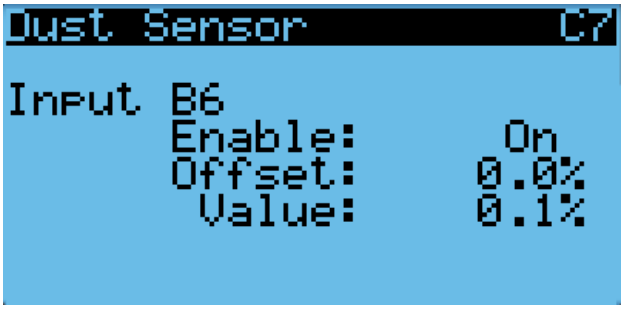
The dust sensor can be verified by:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Dust Sensor C7**; press ENTER key.
5. Reference the **Value** for the current sensor reading (see Figure 44).

NOTE: *The sensor can be disabled if required for troubleshooting.*

6. With the cursor on the **Enable** parameter, press UP or DOWN keys to change the value from **On** to **Off**.
7. Press ENTER key to save the value and move cursor to next parameter (**Offset**).
8. To apply an offset to the current reading, press UP or DOWN keys to adjust the value to the desired value.
9. Press ENTER key to save the value.

FIGURE 44
Dust Sensor



Dust Sensor Failure Alarm

When the sensor reads a value that is outside of the acceptable 0 to 100% range, an alarm will be generated indicating the sensor has failed. This alarm is just a notification and will not disable any other features on the controller.

This alarm is fixed and cannot be adjusted.

High Dust Limit Alarm

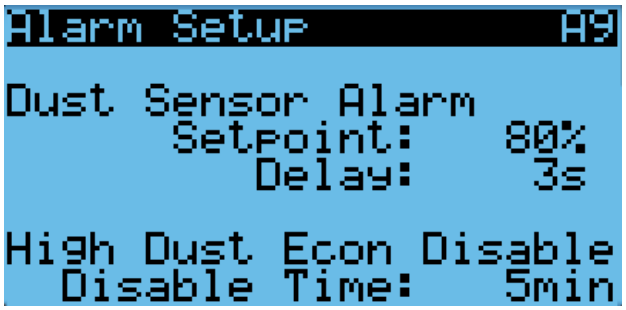
When dust content in the air is high and is a risk to prematurely clog the filters, the unit will restrict the use of the economizer for a set period of time. The controller has adjustable software setpoints (default to 80%) to indicate dust levels are too high and to disable the economizer operation for 5 minutes (unit default). This alarm is not communicated to the NOC. Once the conditions are no longer present, the alarm will automatically clear.

Disabling the dust sensor in **I/O Config** disables this alarm.

To adjust the dust sensor alarm setpoint:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter USER password 2000.
3. Press UP or DOWN keys to scroll to **System Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Alarm Setup A9**; press ENTER key.
5. Press ENTER key to scroll to **Setpoint** (see Figure 45).

FIGURE 45
Adjusting Dust Sensor Alarm Setpoint



6. Press UP or DOWN keys to change to the desired value.
7. Press ENTER key to save the value and scroll to **Delay**.
8. Press UP or DOWN keys to change to the desired value.
9. Press ENTER key to save the value and scroll to **Disable Time**.
10. Press UP or DOWN keys to change to the desired value.
11. Press ENTER key to save the value.

NOTE: *When the temperature outside is measured at or below 0°F, the dust sensor alarm will be disabled to allow economizer operation. This is done because the compressor could be disabled below 0°F by configuration and the system would not have the capability to cool.*

Damper Blade

The system utilizes three damper blades used to bring in outdoor air and exhaust space air for economizer operation. The damper blades are made of sheet metal and are integrated into the equipment.

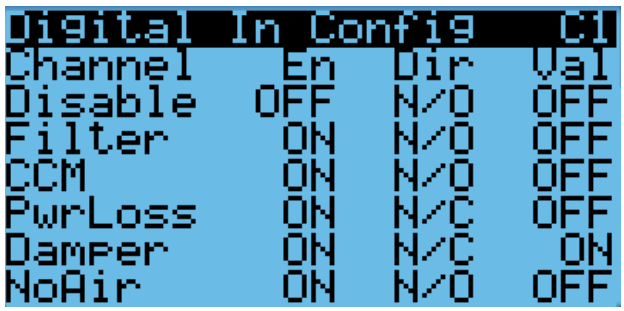
Damper Switch

The economizer utilizes a magnetic switch to determine if the damper is operating correctly. This switch will be closed when the damper is closed and open when the damper is open.

To verify the status of the switch:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Digital In Config C1**; press ENTER key.
5. Reference the value located at **Damper** row and **Val** column (see Figure 46).
6. The input will display **ON** when the damper is closed (reflecting closed circuit on damper switch) and will display **OFF** when the damper is open (reflecting open circuit on damper switch).

FIGURE 46
Damper Switch



Damper Failed to Open Alarm

When the controller commands the economizer damper actuator to a position other than 0% and the damper switch indicates the damper is not open, after a delay of 60 seconds (unit default) the controller will generate a damper failed to open alarm. This alarm is just a notification and will not disable any features on the controller.

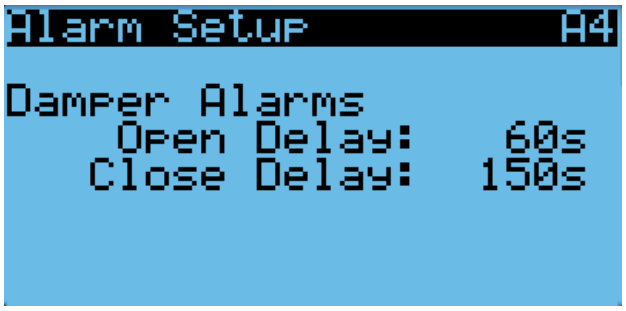
Disabling the damper switch in **I/O Config** disables this alarm.

NOTE: *The damper failed to open/close alarms will still generate and alarm regardless of model number configuration.*

To adjust the damper failed to open delay:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter USER password 2000.
3. Press UP or DOWN keys to scroll to **System Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Alarm Setup A4**; press ENTER key.
5. Press ENTER key to scroll to **Open Delay** (see Figure 47).
6. Press UP or DOWN keys to change to the desired value.
7. Press ENTER key to save the value.

FIGURE 47
Adjusting Damper Alarm Delay



Damper Failed to Close Alarm

When the controller commands the economizer damper actuator to the 0% position and the damper switch indicates the damper is not closed, after a delay of 150 seconds (default timer value) the controller will generate a damper failed to close alarm. Depending on alarm configuration, this alarm can be set to notification only or disable all functions of the unit while setting the status message on the main screen to "Off by Alarm". If the condition is remedied, the alarm can be set to automatically reset and the unit will resume normal operation, or require manual clearing of the alarm. If the unit is stuck in this condition, the damper may be jammed on something or need adjusted, and mechanical corrective actions will need to be taken.

To learn more about the advanced alarm configuration of this alarm, refer to the Alarm Adjustment section of this manual.

Disabling the damper switch in **I/O Config** disables this alarm.

NOTE: *The damper failed to open/close alarms will still generate and alarm regardless of model number configuration.*

To adjust the damper failed to close delay:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter USER password 2000.
3. Press UP or DOWN keys to scroll to **System Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Alarm Setup A4**; press ENTER key.
5. Press ENTER key to scroll to **Close Delay** (see Figure 47).
6. Press UP or DOWN keys to change to the desired value.
7. Press ENTER key to save the value.

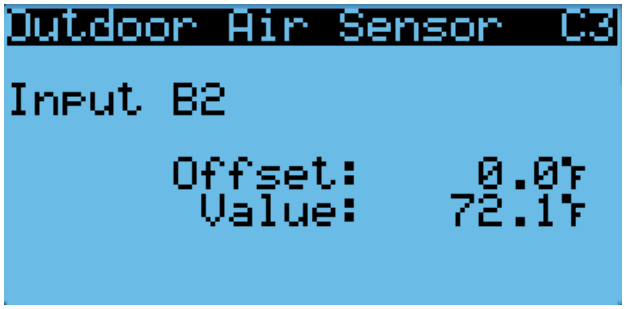
Outdoor Temperature and Humidity Combination Sensor

The unit is equipped with a combination outdoor temperature and humidity sensor to monitor outdoor conditions for the economizer operation. The temperature is measured with a 10k ohm NTC thermistor. The humidity is measured with a humidity sensor that outputs a 4-20mA signal to the controller.

The outdoor temperature can be verified by:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Outdoor Air Sensor C3**; press ENTER key.
5. Reference the **Value** to see the input of the sensor (see Figure 48).
6. To apply an offset, press ENTER key to scroll to **Offset**.
7. Press UP or DOWN keys to change to the desired value.
8. Press ENTER key to save the value.

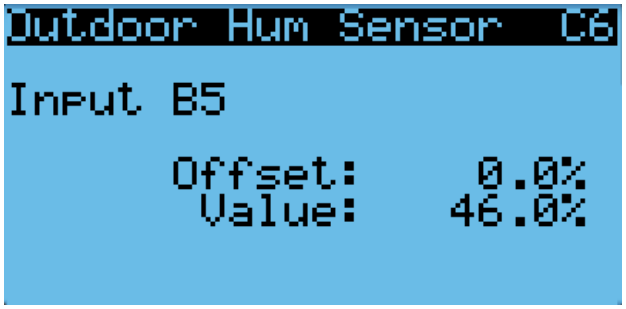
FIGURE 48
Outdoor Air Sensor



The outdoor humidity can be verified by:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Outdoor Hum Sensor C6**; press ENTER key.
5. Reference the **Value** to see the input of the sensor (see Figure 49).
6. To apply an offset, press ENTER key to scroll to **Offset**.
7. Press UP or DOWN keys to change to the desired value.
8. Press ENTER key to save the value.

FIGURE 49
Outdoor Humidity Sensor



Outdoor Temperature Sensor Failure Alarm

When the sensor reads a value that is outside of the acceptable -41 to 303.0° range, an alarm will be generated indicating the sensor has failed. This alarm condition will disable the economizer.

This alarm is fixed and cannot be adjusted.

Outdoor Humidity Sensor Failure Alarm

When the sensor reads a value that is outside of the acceptable 0 to 100% RH range, an alarm will be generated indicating the sensor has failed. This alarm condition will disable the economizer when the mode is set to temperature and humidity or enthalpy.

This alarm is fixed and cannot be adjusted.

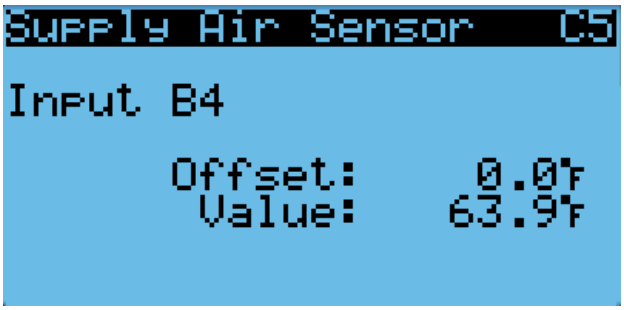
Supply Temperature Sensor

The unit is equipped with a supply air temperature sensor to monitor the leaving air temperature of the unit. The temperature is measured with a 10k ohm NTC thermistor.

The supply air temperature can be verified by:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter TECHNICIAN password 1313.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Supply Air Sensor C5**; press ENTER key.
5. Reference the **Value** to see the input of the sensor (see Figure 50).
6. To apply an offset, press ENTER key to scroll to **Offset**.
7. Press UP or DOWN keys to change to the desired value.
8. Press ENTER key to save the value.

FIGURE 50
Supply Air Sensor



Supply Temperature Sensor Failure Alarm

When the sensor reads a value that is outside of the acceptable -41.0 to 303.0° range, an alarm will be generated indicating the sensor has failed.

This alarm is fixed and cannot be adjusted.

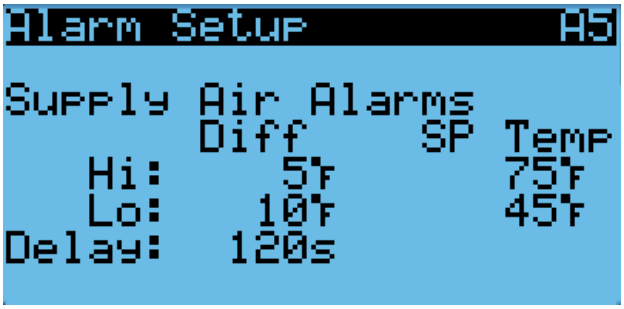
High Supply Air Temperature Alarm

When the supply air temperature measurement for the economizer to be enabled is above the outdoor air temperature setpoint (70°F) for 120 seconds, an alarm will be generated and the economizer will be disabled until the cooling call has been removed. This alarm will automatically reset once the economizer is no longer disabled.

To change the high supply air temperature alarm:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter USER password 2000.
3. Press UP or DOWN keys to scroll to **System Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Alarm Setup A5**; press ENTER key.
5. Press ENTER key to scroll to **Hi and Diff** value (see Figure 51).
6. Press UP or DOWN keys to change the differential to the desired value.
7. Press ENTER key to save.

FIGURE 51
Adjusting Supply Air Temperature Differential



Low Supply Air Temperature Alarm

When the supply air temperature is below 45°F for 120 seconds, an alarm will be generated and the economizer will be disabled until the cooling call has been removed. This alarm will automatically reset when the economizer is no longer disabled.

To change the low supply air temperature alarm:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter USER password 2000.
3. Press UP or DOWN keys to scroll to **System Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Alarm Setup A5**; press ENTER key.
5. Press ENTER key to scroll to **Lo and Diff** value (see Figure 51).
6. Press UP or DOWN keys to change the differential to the desired value.
7. Press ENTER key to save value and scroll to **Delay**.
8. Press UP or DOWN keys to adjust the delay value.

NOTE: *This delay is also applied to the high supply air temperature alarm.*

9. Press ENTER key to save.

Economizer Operation

Model Number Based Economizer Blank-Off

Changing the **Vent Package** model number value to a "B" (see Figure 54 on page 37) simulates a blank-off plate configuration and will disable economizer functions for the unit, with the exception of emergency ventilation functions. When the vent package model number value is changed to "B", the economizer control type listed on screen A2 will change to **None** regardless of system ventilation control type.

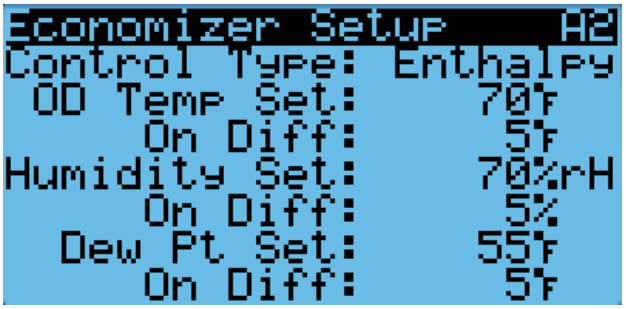
The economizer has four types of operation. The first mode is "None" where the economizer is never utilized, except for emergency purposes. The second mode is "Dry Bulb" where the outdoor temperature is the only consideration for economizer use on a free cooling call. The third mode is "TempHum" where the outdoor temperature and humidity are considered for economizer use on a free cooling call. The fourth mode is "Enthalpy" where the outdoor temperature, humidity and calculated dew point are considered for economizer operation on a free cooling call.

To change the economizer type:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter USER password 2000.
3. Press UP or DOWN keys to scroll to **System Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Economizer Setup A2**; press ENTER key.
5. Press ENTER key to scroll to **Control Type** (see Figure 52).
6. Press UP or DOWN keys to change the **Type** desired value to **None**, **Dry Bulb**, **TempHum** or **Enthalpy**.

NOTE: *The setpoint options on this page will change based on what control type is selected. If **None** is selected, economizer setpoints will not be displayed.*

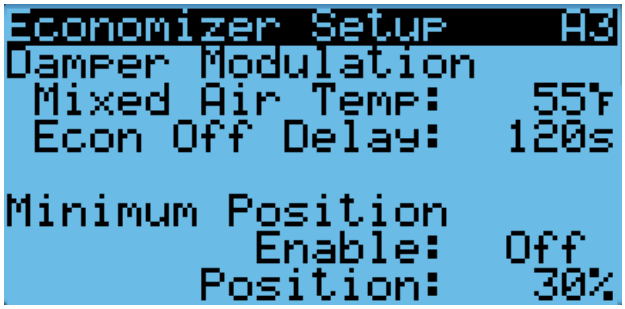
FIGURE 52
Economizer Setup A2



7. Press ENTER key to save the value and scroll to the next parameter.
8. The cursor should now be on the **OD Temp Set** (Outdoor Temperature Setpoint) parameter.
9. Press UP or DOWN keys to change the parameter to the desired value.
10. Press ENTER key to save the value and scroll to the next parameter.
11. The cursor should now be on **On Diff** (Outdoor Temperature On Differential) parameter.
12. Press UP or DOWN keys to change the parameter to the desired value.
13. Press ENTER key to save the value and move to the next parameter.
14. The cursor should now be on the **Humidity Set** (Outdoor Humidity Setpoint) parameter.

15. Press UP or DOWN keys to change the parameter to the desired value.
16. Press ENTER key to save the value and move to the next parameter.
17. The cursor should now be on **On Diff** (Outdoor Humidity On Differential) parameter.
18. Press UP or DOWN keys to change the parameter to the desired value.
19. Press ENTER key to save the value and move to the next parameter.
20. The cursor should now be on the **Dew Pt Set** (Dew Point Setpoint) parameter.
21. Press UP or DOWN keys to change the parameter to the desired value.
22. Press ENTER key to save the value and move to the next parameter.
23. The cursor should now be on the **On Diff** (Dew Point On Differential) parameter.
24. Press UP or DOWN keys to change the parameter to the desired value.
25. Press ENTER key to save the value and continue pressing ENTER until blinking cursor is on the page number at the top right of screen.
26. Press UP or DOWN keys to scroll to **Economizer Setup A3** (see Figure 53).

FIGURE 53
Economizer Setup A3



27. Press ENTER key to move cursor to the **Mixed Air Temp** parameter.
28. Press UP or DOWN keys to change the parameter to the desired value.

NOTE: *The mixed air temperature setpoint is for economizer only freecooling; the mixed air setpoint is raised during optimized cooling to prevent the evaporator from getting too cold.*

29. Press ENTER key to save the value and move to the next parameter.
30. The cursor should now be on the **Econ Off Delay** parameter.
31. Press UP or DOWN keys to change the parameter to the desired value.
32. Press ENTER key to save the value.

See Table 11 for default settings for economizer operation.

When the economizer is activated during a freecooling call only, using any of the previously mentioned modes, a 0-10v analog signal will be sent to the economizer actuator. Regardless of economizer only, or optimized cooling mode, the actuator will then open and close the damper blades to maintain a supply air temperature of 55°F. During optimized cooling mode, the damper blades will be limited to a max output of 60%. When the supply/mixed air temperature increases, the damper will open and when the mixed air temperature decreases, the damper will close.

The economizer may be disabled by the LV if the system determines it needs to enter dehumidification mode. More information about the dehumidification sequence can be found on page 16 and in the latest revision of LV1000 Service Instructions 2100-673. In addition to dehum mode, the economizer may be disabled for 5 minutes (adjustable) if the dust sensor indicates the outdoor air may cause particulate buildup in the air filters. After the time has expired and on a call for cooling, the economizer will open again to sample the air. The wall-mount unit will either return to normal operation or remain locked out for another 5 minutes.

TABLE 11
Economizer Default Settings

Mode			Consideration	Economizer Available for Cooling	Economizer Not Available for Cooling
Temp Only			Temperature	When the outdoor air temperature is below 70°F	When the outdoor air temperature is above 75°F
	Temp & Humidity	Enthalpy*	Humidity	***LV Online***: When the outdoor humidity is below 80%	***LV Online***: When the outdoor humidity is above 80%
				LV Offline: When the outdoor humidity is below 60%	***LV Offline***: When the outdoor humidity is above 60%
			Dew Point	When the outdoor dew point is below 55°F	When the outdoor dew point is above 60°F

* In Enthalpy mode, outdoor temperature, humidity and calculated dew point are all considered for economizer operation.

Economizer Operation – Minimum Position

This unit has the ability to use the damper to bring in fresh air whenever the blower is operating. The minimum position feature will open the economizer blade slightly, whenever the blower is running.

To enable and adjust minimum position:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter USER password 2000.
3. Press UP or DOWN keys to scroll to **System Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Economizer Setup A3**; press ENTER key.
5. Press ENTER key to scroll to **Enable** (see Figure 53).
6. Press UP or DOWN keys to change the parameter to the desired value.
7. Press ENTER key to save the value and move to the next parameter.
8. The cursor should now be on the **Position** parameter.
9. Press UP or DOWN keys to change the parameter to the desired value.
10. Press ENTER key to save the value.

Emergency Cooling Mode

If the shelter temperature is above the high temperature alarm setpoint on the LV, the unit will be commanded into emergency cooling mode. In this mode, the unit will operate the economizer regardless of the economizer setup, as long as the outdoor temperature is below the indoor temperature. The cooling demand will be automatically set to 100% in this mode, meaning mechanical cooling should be operating at full capacity while this mode is active. This will stay active until the LV returns the unit to normal operation. This mode is only available when connected to the LV.

NOTE: *Units with a "B" in the vent package position in the model number will not operate emergency cooling.*

Emergency Ventilation Mode

If a hydrogen detector is connected to the LV/FUSION-TEC system and there is a hydrogen alarm event, the system will go into emergency ventilation mode. In emergency ventilation mode, the economizers on the wall units will be commanded to 100%. After 2 minutes, the blowers will turn on in order to exhaust any hydrogen gas buildup within the shelter. Once the hydrogen alarm clears, the system will resume normal operation. This mode is only available when connected to the LV.

NOTE: *Units with a "B" in the vent package position in the model number will still open the economizer in emergency vent mode.*

Emergency Off

If the supervisory controller Emergency Off input becomes active, an alarm will be generated at the supervisory controller and communicated to all connected units. Upon receiving this communication, the wall units will shut down all heating and cooling operation, close the damper and disable the blower and fan. This alarm will require a manual reset of the alarm at the supervisory controller. If communication to a wall unit is interrupted while this alarm is present, the unit will continue to disable functionality until one of the following occurs:

- Communication is restored to the supervisory controller and the alarm is cleared at the supervisory controller
- The global alarm reset operation is conducted from the alarms pages
- Power is cycled on the wall units

Unit Disable Input/Alarm

The unit is equipped with an input that can be used in conjunction with a smoke detector, fire suppression system or unit disable switch with a dry contact. When this input is in an active state, the wall unit will cease all operations. The alarm can be set to automatically clear when the alarm condition is no longer present, or require manual reset from the end user.

To learn more about the advanced configuration of this alarm, refer to the Alarm Adjustment section of this manual.

Unit Fail Alarm Output

With update 3.2.0 and above, this unit will use terminals 3 + 4 as Unit Fail Alarm loop. This alarm output is hard coded and not configurable. The following alarms or conditions will trigger this alarm.

- Power lost to PLC
- Program error
- High pressure alarm
- Low pressure alarm
- No airflow alarm

By default, this alarm is set up for open on fail but can be changed to close on fail by moving the wire from the NC7 terminal on the PLC to the NO7 terminal (see Figure 55 on page 38).

Model/Serial Number Configuration

FUSION-TEC wall-mount units configure some settings based on the model number that is input into the unit. The model and serial numbers are entered at the factory and should be retained during a software update. However, after a software update, it is best practice to verify that the model and serial numbers are still present and accurate. If the model and/or serial

number is missing or incorrect, they will need to be re-entered.

NOTE: *When re-entering the model number, only valid model number entries will be accepted by the PLC.*

To update model/serial numbers:

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter ENGINEER password 9254.
3. Press UP or DOWN keys to scroll to **Adv Sys Config**; press ENTER key.
4. Press UP or DOWN keys to scroll to **Factory Settings B1**.
5. Press ENTER key to advance the cursor to the digit that needs changed in the model/serial number.
6. Press UP or DOWN keys to change value of the digit.
7. Continue Steps 5 and 6 until the model/serial number(s) are correct and reflect the number on the product label.

For more information on the options and settings available for specific model numbers, please see the model number breakdown in Figure 54.

Electric Heat Option

Electric Heat Components

Electric Heating Element

The unit is optionally equipped with a 1.5kw or 5kw heat strip. The heat strip is located next to the blower assembly and uses resistive heat.

Thermal Overload

The heater assembly has a thermal overload wired in series with the heating element. This device has a cycling limit which opens at 130°F and resets at 80°F. The limit is also equipped with a redundant thermal fuse that will open at 150°F.

Electric Heat Operation

The heat strip will be activated on a call for heat. This call can be generated by the LV or the wall-mount unit operating in orphan mode.

Bard Guard Anti-Theft System Option

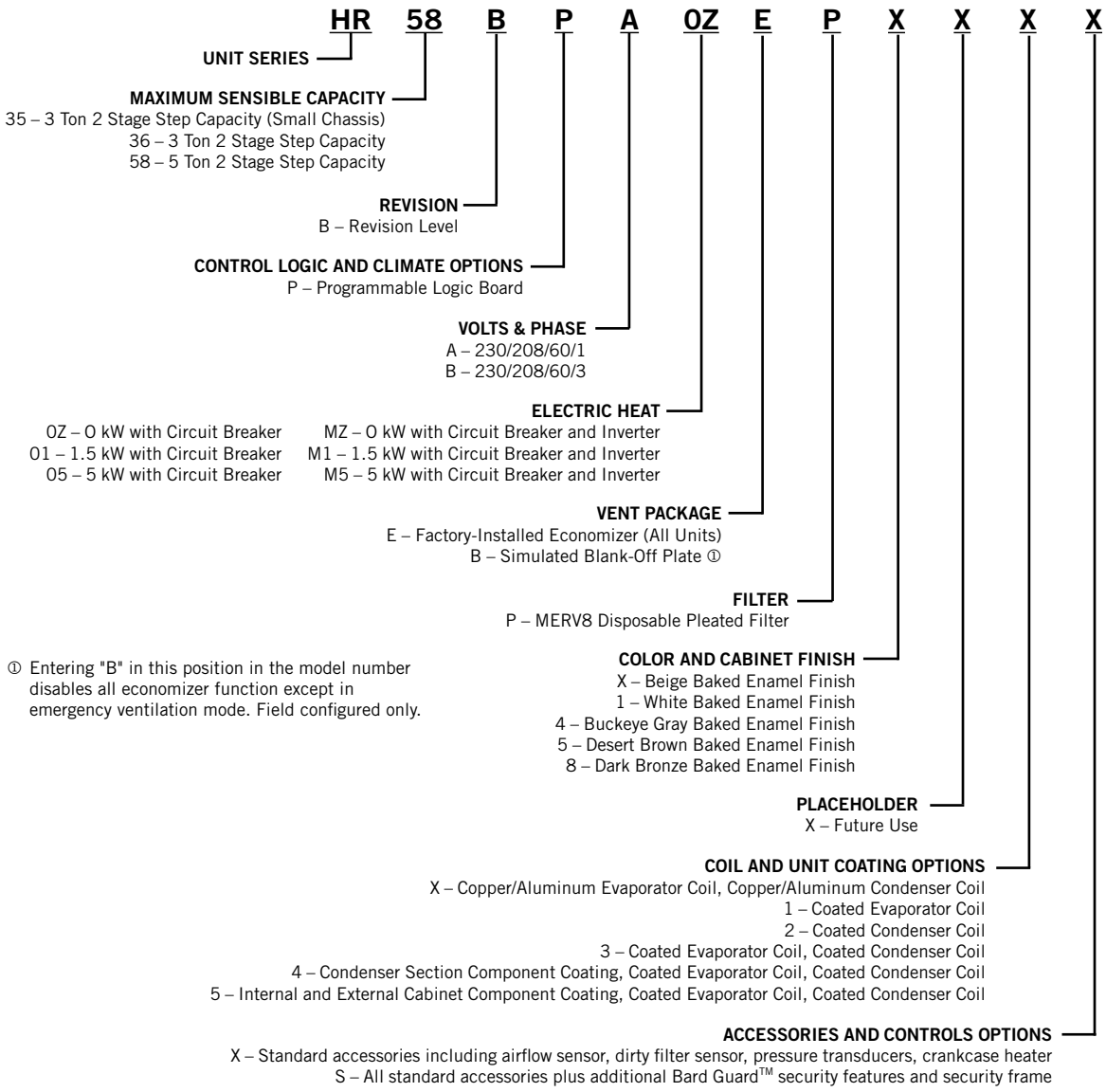
The unit has the option to be shipped from the factory with a low pressure switch, panel sensors and a speaker. These devices are used with the Bard Guard BG1000 anti-theft controller to provide an anti-theft measure. These sensors and switch form a loop that when connected to the BG1000 controller will cause the system to go into alarm if any of the front panels or coil assemblies are removed without being disarmed. The speaker provides an audible alert that the system is being tampered with. The Bard Guard anti-theft control sensor connection is wired to terminals 7 and 8 on the wall-mount unit. The speaker connection is wired to terminals 5 and 6 on the wall-mount unit. See the latest revision of BG1000 Installation Instructions 2100-672 for directions on connecting the wall-mount units to the BG1000 controller.

Inverter Option

The inverter is only used in applications where a generator is not present and the wall-mount units must run during a power loss event. The inverter will always keep power available to the wall-mount units during a power outage. In the event of a power outage, a power loss relay in the FUSION-TEC HR Series wall-mount unit will be energized and will only allow the blower and economizer to run while powering the controller. The inverter converts either 24 VDC or 48 VDC, depending on the model, to 230 VAC. A relay output from the inverter will also communicate an alarm to the supervisory controller in the event of an inverter failure. This variable can be communicated through the Ethernet port for integration into a building management system. The units will continue to run in economizer-only operation until power has been restored or the battery power has been depleted.

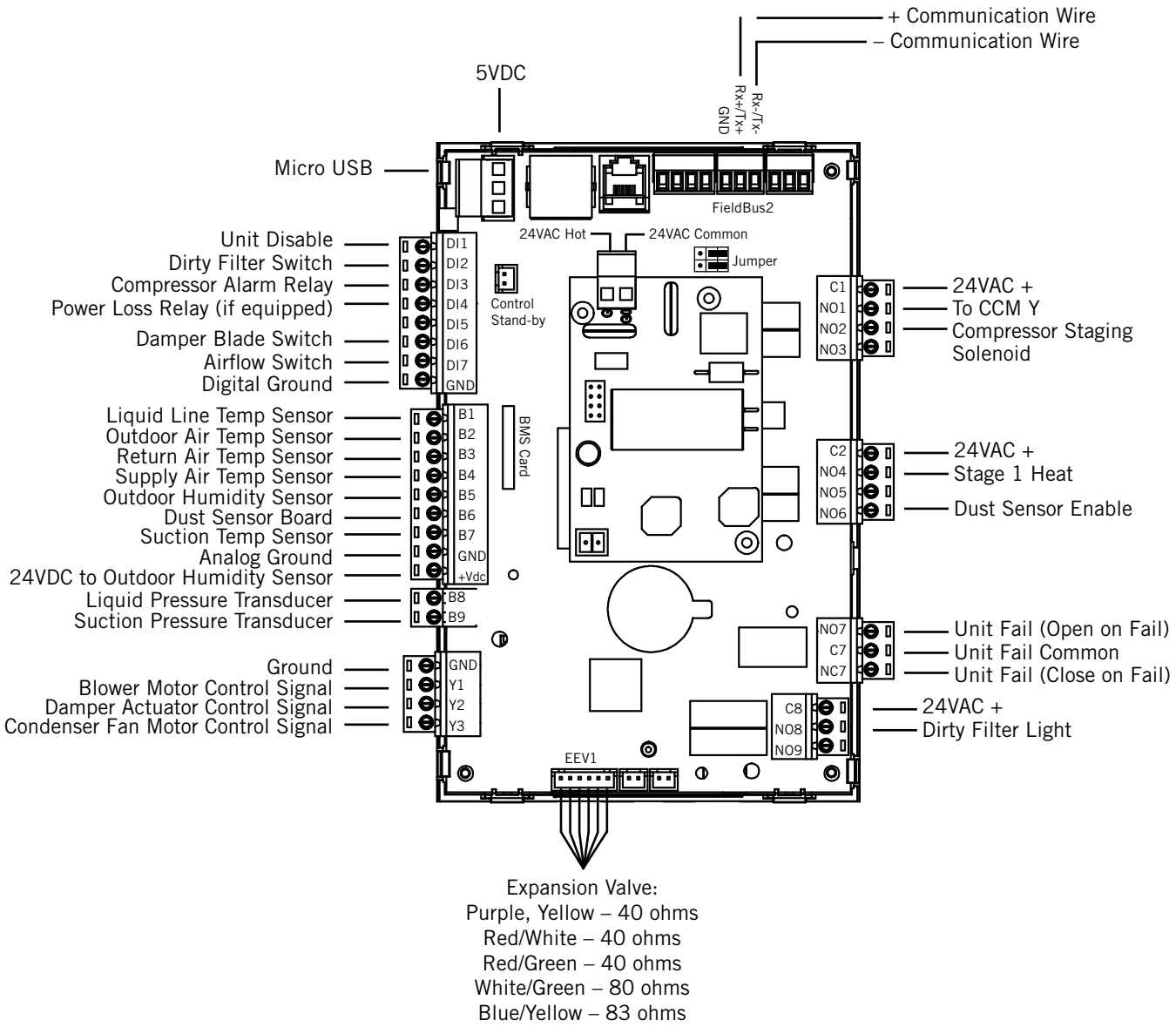
When the FUSION-TEC HR Series wall-mount unit is operating under inverter power, shelter economizer cooling will only occur if outside temperatures fall below indoor temperatures and blower speeds are slightly reduced to conserve battery power.

FIGURE 54
FUSION-TEC HR Series Wall-Mount Unit Model Nomenclature



① Entering "B" in this position in the model number disables all economizer function except in emergency ventilation mode. Field configured only.

FIGURE 55
FUSION-TEC HR Series Wall-Mount Unit Control Board 8301-068-002*



* Asterisk represents letter at end of part number that designates software version (Example: 8301-068-002**A**).

TABLE 12
FUSION-TEC HR Series Wall-Mount Unit Control Board Terminals

Terminal	Function	Type	Form
Rx+/Tx+	Communication		
Rx-/Tx-	Communication		
DI1	Unit Disable	Digital Input	N/C
DI2	Dirty Filter Switch	Digital Input	N/C
DI3	Compressor Alarm Relay	Digital Input	N/C
DI4	Power Loss Relay (if equipped)	Digital Input	N/C
DI5	Not Used		
DI6	Damper Blade Switch	Digital Input	N/C
DI7	Airflow	Digital Input	N/C
GND	Digital Ground		
B1	Liquid Line Temperature Sensor	Analog Input	10K Ohm Curve J
B2	Outdoor Air Temperature Sensor	Analog Input	10K Ohm Type III (AN)
B3	Return Air Temperature Sensor	Analog Input	10K Ohm Curve J
B4	Supply Air Temperature Sensor	Analog Input	10K NTC Thermistor
B5	Outdoor Humidity Sensor	Analog Input	
B6	Dust Sensor Board	Analog Input	0-5VDC
B7	Suction Temperature Sensor	Analog Input	10K Ohm Curve J
GND	Analog Ground		
+VDC	24VDC to Outdoor Humidity Sensor		
B8	Liquid Pressure Transducer	Analog Input	.5VDC – 4.5VDC
B9	Suction Pressure Transducer	Analog Input	.5VDC – 4.5VDC
GND	Ground		
Y1	Blower Motor Signal	Analog Output	0 – 10VDC
Y2	Damper Actuator Signal	Analog Output	0/2 – 10VDC
Y3	Condenser Motor Signal	Analog Output	0 – 10VDC
C1	24VAC+	Power	
NO1	To CCM "Y"	Relay Output	
NO2	To Compressor Staging Solenoid	Relay Output	
NO3	Not Used		
C2	24VAC+	Power	
NO4	Stage 1 Heating	Relay Output	
NO5	Not Used	Relay Output	
NO6	Dust Sensor Enable	Relay Output	
NO7	Unit Fail (Open on Fail)	Relay Output	
C7	Unit Fail Common	Common	
NC7	Unit Fail (Close on Fail)	Relay Output	
C8	24VAC+	Power	
NO8	Dirty Filter Light	Relay Output	
NO9	Not Used	Relay Output	
GO	24VAC Common		
G	24VAC Hot		

REFRIGERANT INFORMATION

NOTICE

These units require R-410A refrigerant and polyol ester oil.

General

1. Use separate service equipment to avoid cross contamination of oil and refrigerants.
2. Use recovery equipment rated for R-410A refrigerant.
3. Use manifold gauges rated for R-410A (800 PSI/250 PSI low).
4. R-410A is a binary blend of HFC-32 and HFC-125.
5. R-410A is nearly azeotropic—similar to R-22 and R-12. Although nearly azeotropic, charge with liquid refrigerant.
6. R-410A operates at 40-70% higher pressure than R-22, and systems designed for R-22 cannot withstand this higher pressure.
7. R-410A has an ozone depletion potential of zero, but must be reclaimed due to its global warming potential.
8. R-410A compressors use polyol ester oil.
9. Polyol ester oil is hygroscopic; it will rapidly absorb moisture and strongly hold this moisture in the oil.
10. A liquid line dryer must be used—even a deep vacuum will not separate moisture from the oil.
11. Limit atmospheric exposure to 15 minutes.
12. If compressor removal is necessary, always plug compressor immediately after removal. Purge with small amount of nitrogen when inserting plugs.

Topping Off System Charge

If a leak has occurred in the system, Bard Manufacturing recommends reclaiming, evacuating (see criteria above) and charging to the nameplate charge. If done correctly, topping off the system charge can be done without problems.

With R-410A, there are no significant changes in the refrigerant composition during multiple leaks and recharges. R-410A refrigerant is close to being an azeotropic blend (it behaves like a pure compound or single component refrigerant). The remaining refrigerant charge in the system may be used after leaks have occurred. "Top-off" the charge by utilizing the pressure charts on the inner control panel cover as a guideline.

REMEMBER: *When adding R-410A refrigerant, it must come out of the charging cylinder/tank as a liquid to avoid any fractionation and to insure optimal system performance. Refer to instructions for the cylinder that is being utilized for proper method of liquid extraction.*

Safety Practices

1. Never mix R-410A with other refrigerants.
2. Use gloves and safety glasses. Polyol ester oils can be irritating to the skin, and liquid refrigerant will freeze the skin.
3. Never use air and R-410A to leak check; the mixture may become flammable.
4. Do not inhale R-410A—the vapor attacks the nervous system, creating dizziness, loss of coordination and slurred speech. Cardiac irregularities, unconsciousness and ultimately death can result from breathing this concentration.
5. Do not burn R-410A. This decomposition produces hazardous vapors. Evacuate the area if exposed.
6. Use only cylinders rated DOT4BA/4BW 400.
7. Never fill cylinders over 80% of total capacity.
8. Store cylinders in a cool area, out of direct sunlight.
9. Never heat cylinders above 125°F.
10. Never trap liquid R-410A in manifold sets, gauge lines or cylinders. R-410A expands significantly at warmer temperatures. Once a cylinder or line is full of liquid, any further rise in temperature will cause it to burst.

Important Installer Note

For improved start-up performance, wash the indoor coil with a dishwashing detergent.

R410-A Refrigerant Charge

This wall-mount unit was charged at the factory with the quantity of refrigerant listed on the serial plate. AHRI capacity and efficiency ratings were determined by testing with this refrigerant charge quantity.

Table 13 shows nominal pressures for the units. Since many installation specific situations can affect the pressure readings, this information should only be used by certified technicians as a guide for evaluating proper system performance. They shall not be used to adjust charge. If charge is in doubt, reclaim, evacuate and recharge the wall-mount unit to the serial plate charge.

Pressure Service Ports

High and low pressure service ports are installed on all wall-mount units so that the system operating pressures can be observed. Pressures are shown in Table 13.

This unit employs high-flow Coremax valves instead of the typical Schrader type valves.

WARNING! Do NOT use a Schrader valve core removal tool with these valves. Use of such a tool could result in eye injuries or refrigerant burns!

To change a Coremax valve without first removing the refrigerant, a special tool is required which can be obtained at www.fastestinc.com/en/SCCA07H. See the replacement parts manual for replacement core part numbers.

TABLE 13
Cooling Pressures

Full Load Cooling			Air Temperature Entering Outdoor Coil °F										
Model	**Return Air Temp (DB/WB)**	**Pressure**	**75**	**80**	**85**	**90**	**95**	**100**	**105**	**110**	**115**	**120**	**125**
HR35	75/62	Low Side	131	133	135	136	137	138	139	140	142	143	144
		High Side	309	332	354	378	405	431	458	487	517	548	580
	80/67	Low Side	140	142	144	145	147	148	149	150	152	153	154
		High Side	317	340	363	388	415	442	470	499	530	562	595
	85/72	Low Side	145	147	149	150	152	153	154	155	157	158	159
		High Side	328	352	376	402	430	457	486	516	549	582	616
HR36	75/62	Low Side	130	131	132	134	135	136	137	138	139	140	142
		High Side	290	312	334	359	384	411	439	468	498	530	564
	80/67	Low Side	139	140	141	143	144	145	147	148	149	150	152
		High Side	297	320	343	368	394	422	450	480	511	544	578
	85/72	Low Side	144	145	146	148	149	150	152	153	154	155	157
		High Side	307	331	355	381	408	437	466	497	529	563	598
HR58	75/62	Low Side	129	130	131	132	133	134	136	137	137	139	140
		High Side	318	340	365	389	414	440	467	495	527	553	584
	80/67	Low Side	138	139	140	141	142	143	145	146	147	149	150
		High Side	326	349	374	399	425	451	479	508	537	567	599
	85/72	Low Side	143	144	145	146	147	148	150	151	152	154	155
		High Side	337	361	387	413	440	467	496	526	556	587	620

Part Load Cooling			Air Temperature Entering Outdoor Coil °F										
Model	**Return Air Temp (DB/WB)**	**Pressure**	**75**	**80**	**85**	**90**	**95**	**100**	**105**	**110**	**115**	**120**	**125**
HR35	75/62	Low Side	137	137	137	138	139	140	141	143	144	146	148
		High Side	282	303	326	348	372	397	422	449	476	504	533
	80/67	Low Side	146	147	147	148	149	150	151	153	154	156	158
		High Side	289	311	334	357	382	407	433	460	488	517	547
	85/72	Low Side	151	152	152	153	154	155	156	158	159	161	164
		High Side	299	322	346	369	395	421	448	476	505	535	566
HR36	75/62	Low Side	119	125	131	136	140	143	146	148	149	150	149
		High Side	268	288	308	331	354	378	405	432	460	490	522
	80/67	Low Side	127	134	140	145	150	153	156	158	159	160	159
		High Side	275	295	316	339	363	388	415	443	472	503	535
	85/72	Low Side	131	139	145	150	155	158	161	164	165	166	165
		High Side	285	305	327	351	376	402	430	459	489	521	554
HR58	75/62	Low Side	135	136	136	137	137	138	138	140	141	142	143
		High Side	283	304	327	350	375	402	428	456	486	416	547
	80/67	Low Side	144	145	145	146	147	148	148	150	151	152	153
		High Side	290	312	335	359	385	412	439	468	498	529	561
	85/72	Low Side	149	150	150	151	152	153	154	155	156	157	158
		High Side	300	323	347	372	398	426	454	484	515	548	581

Low side pressure ± 4 PSIG; High side pressure ± 10 PSIG

Tables are based upon rated CFM (airflow) across the evaporator coil. If there is any doubt as to correct operating charge being in the system, the charge should be removed and system evacuated and recharged to serial plate charge weight.

NOTE: *Pressure table based on high speed condenser fan operation. If condensing pressures appear elevated check condenser fan wiring. See "Condenser Fan Operation" on page 25.*

Standard Maintenance Procedures

⚠ WARNING

Electrical shock hazard.

Disconnect all power supplies before servicing.

Failure to do so could result in electric shock or death.

⚠ CAUTION

Cut hazard.

Wear gloves to avoid contact with sharp edges.

Failure to do so could result in personal injury.

1. Disable system from LV1000 controller (see latest revision of LV1000 Service Instructions 2100-673).
2. Turn off AC breakers at wall-mount units.
3. Check inlet sides of condenser and evaporator coils for obstructions/debris—clean if necessary using a quality manufactured coil cleaning product specific for the evaporator or condenser coil.
   - Condenser coil: Remove the upper side panels from the condenser section. This will give clear access to the inlet side of the coil for cleaning. Follow the coil cleaner manufacturer's directions for necessary safety gear and precautions, as well as for application and use. More than one application may be necessary. Rinse thoroughly.
   - Evaporator coil: Open filter access panels and remove filters. Apply specific evaporator cleaner directly to the inlet side of coil, being very careful not to overspray into insulation or surrounding panels and wiring. Residual cleaner and dissolved debris should drip into the drain pan and leave the unit through the condensate hose. More than one application may be necessary. Rinse thoroughly.
4. Manually spin fan and blower motors to ensure they turn freely. All motors are permanently lubricated, so no oil is necessary.
5. Inspect free cooling damper actuator and linkage.
6. Install new air filter; check for additional filter grilles internal to the structure.
7. Inspect the control panel of the system.
   - Look for insect or rodent activity and remove any nesting materials.
   - Manually push contactor closed, observe for movement—contactor points should have minimal discoloration, no spalling or other signs of arcing. Replace if doubtful.
   - Check field and factory wiring for tightness and look for signs of overheating (discoloration of terminals or wire insulation).
8. Ensure that supply and return registers are not obstructed, and more importantly, are not recycling the air to one another. Adjust supply louvers if necessary to direct discharge air away from any direct route to the return grille.
9. Re-assemble wall-mount unit, turn breakers back on.
10. Enable system to LV1000 controller (see latest revision of LV1000 Service Instructions 2100-673).
11. Repeat steps for additional wall-mount units.

Bard Guard Anti-Theft System Option

While the system is powered, push DISARM/RESET button to disarm the system. Once the button is pushed, the blue LED will illuminate. As long as the blue LED is illuminated, the Bard Guard system is disarmed and will remain disarmed depending on the preset time for up to 250 minutes (default approximately 15 minutes). After the preset time expires, the system will rearm automatically.

For situations that require an individual unit to be disconnected from the Bard Guard security system for an extended period of service time (longer than the maximum 250 minutes disarm time), place a jumper across the appropriate terminals on the BG1000 terminal block to temporarily remove the unit from the security system. **Be sure to remove the jumper from the terminals after service has been completed.**

See the latest revision of BG1000 Installation Instructions 2100-672 for information on operating the BG1000 controller.

8301-067 Outdoor Temperature/Humidity Sensor

8301-067 Sensor Connections

This unit utilizes a two wire 4-20mA signal from the 8301-067 sensor to communicate outdoor humidity and a 10KΩ Type III (AN) thermocouple from the 8301-067 sensor to communicate outdoor temperature. The humidity sensor is connected to the sensor control board via the J13 connector. The thermocouple wires are loose in the sensor housing and require a butt splice connector or wire nut to connect to the main unit wiring harness. See Figures 56 and 57 for sensor wiring and terminal location.

Table 14 (page 45) and Table 15 (page 47) are correlation charts for troubleshooting the sensor with a test meter:

Table 14: Temperature to Thermocouple Resistance
Table 15: Relative Humidity to Humidity Sensor Current Output

FIGURE 56
8301-067 Sensor Electrical Connections

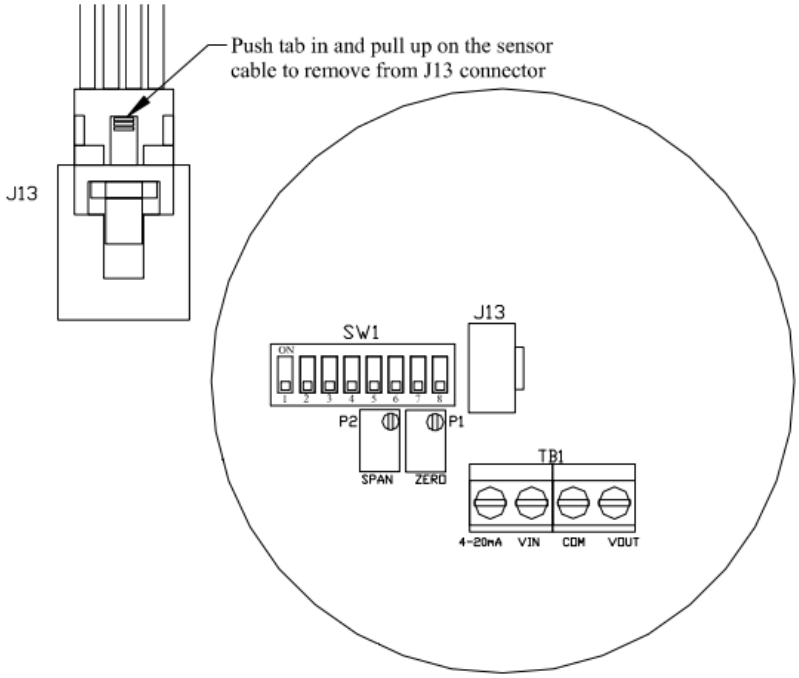
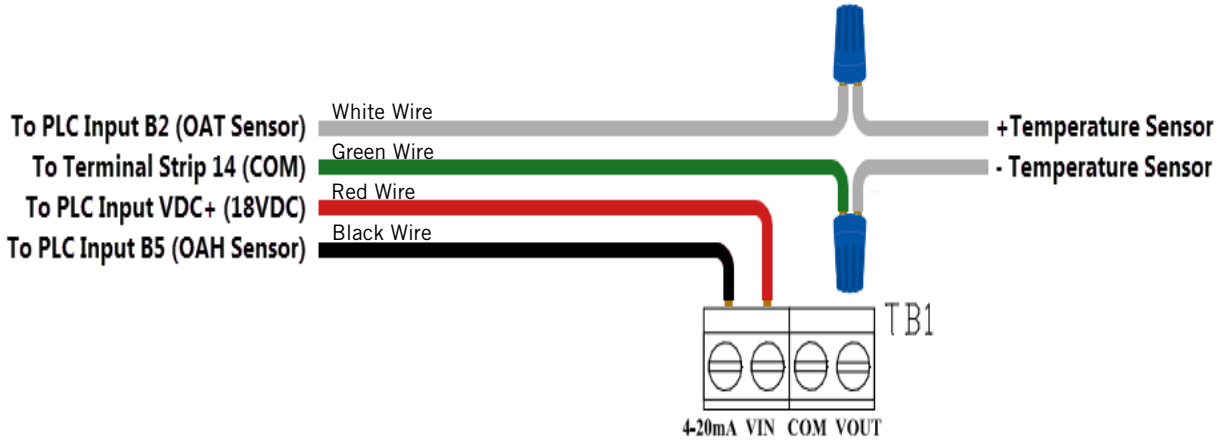


FIGURE 57
8301-067 Sensor Terminal Connections



8301-067 Outdoor Temperature Sensor Troubleshooting

To verify sensor operation:

1. Remove lid from outdoor temperature/humidity sensor.
2. Remove wire nuts from green and white wires (see Figure 57 on page 43).
3. Use a temperature probe (preferred method) or local weather data to find ambient temperature conditions.
4. Using an ohmmeter or resistance mode on a multimeter, measure resistance across white leads leading to the temperature sensor (see Figure 59).
5. Cross reference readings with Table 14.
   A. If readings are consistent with reference temperature, check wiring or offset in PLC if outdoor temp value on PLC does not match.
   B. If readings do not match, replace sensor.

FIGURE 58
8301-067 Sensor: Temperature Probe Troubleshooting

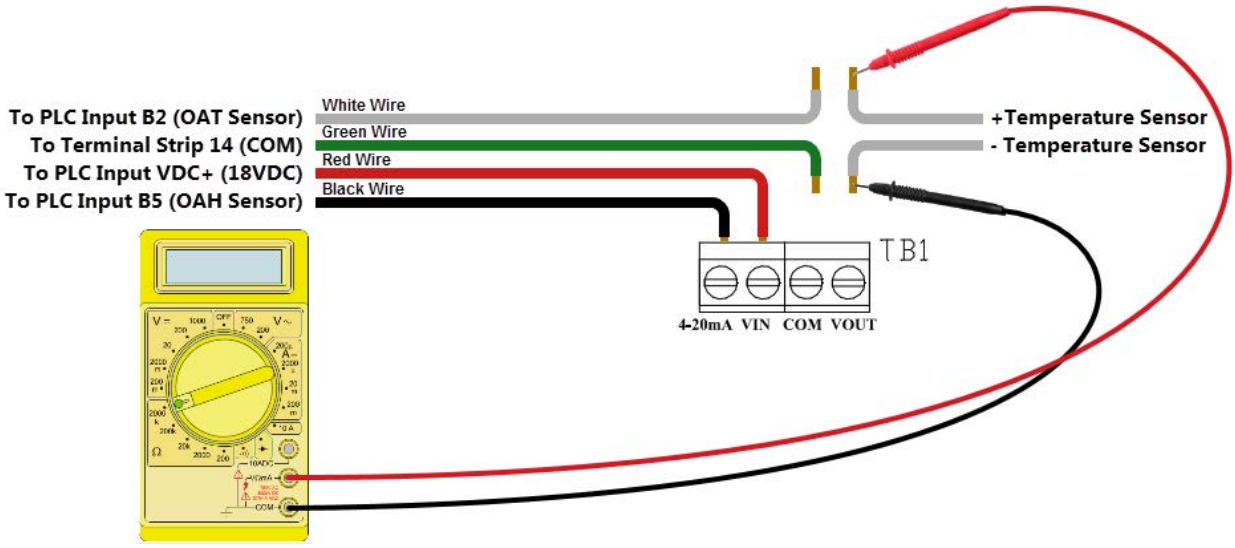


TABLE 14
8301-067 Sensor: Temperature to Thermocouple Resistance

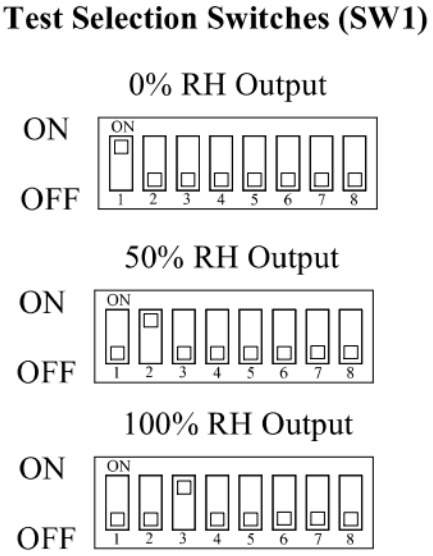
Temperature		Resistance
F	C	Ω
-25	-31.7	148,453
-24	-31.1	143,910
-23	-30.6	139,521
-22	-30.0	135,281
-21	-29.4	131,182
-20	-28.9	127,221
-19	-28.3	123,393
-18	-27.8	119,692
-17	-27.2	116,113
-16	-26.7	112,654
-15	-26.1	109,308
-14	-25.6	106,073
-13	-25.0	102,943
-12	-24.4	99,917
-11	-23.9	96,988
-10	-23.3	94,155
-9	-22.8	91,414
-8	-22.2	88,761
-7	-21.7	86,194
-6	-21.1	83,709
-5	-20.6	81,304
-4	-20.0	78,976
-3	-19.4	76,721
-2	-18.9	74,538
-1	-18.3	72,425
0	-17.8	70,377
1	-17.2	68,395
2	-16.7	66,474
3	-16.1	64,613
4	-15.6	62,811
5	-15.0	61,064
6	-14.4	59,372
7	-13.9	57,731
8	-13.3	56,142
9	-12.8	54,601
10	-12.2	53,107
11	-11.7	51,658
12	-11.1	50,254
13	-10.6	48,892
14	-10.0	47,572
15	-9.4	46,291
16	-8.9	45,049
17	-8.3	43,844
18	-7.8	42,675
19	-7.2	41,541
20	-6.7	40,441
21	-6.1	39,373
22	-5.6	38,336
23	-5.0	37,330
24	-4.4	36,354
25	-3.9	35,406
26	-3.3	34,486
27	-2.8	33,593
28	-2.2	32,725
29	-1.7	31,883
30	-1.1	31,065
31	-0.6	30,270
32	0.0	29,499
33	0.6	28,749
34	1.1	28,020
35	1.7	27,313
36	2.2	26,625
37	2.8	25,957
38	3.3	25,308
39	3.9	24,676
40	4.4	24,063
41	5.0	23,467
42	5.6	22,887
43	6.1	22,323
44	6.7	21,775
45	7.2	21,242
46	7.8	20,724
47	8.3	20,220
48	8.9	19,730
49	9.4	19,253
50	10.0	18,789
51	10.6	18,338
52	11.1	17,898
53	11.7	17,471
54	12.2	17,055
55	12.8	16,651
56	13.3	16,257
57	13.9	15,873
58	14.4	15,500
59	15.0	15,137
60	15.6	14,783
61	16.1	14,439
62	16.7	14,104
63	17.2	13,777
64	17.8	13,459
65	18.3	13,150
66	18.9	12,848
67	19.4	12,554
68	20.0	12,268
69	20.6	11,989
70	21.1	11,718
71	21.7	11,453
72	22.2	11,195
73	22.8	10,943
74	23.3	10,698
75	23.9	10,460
76	24.4	10,227
77	25.0	10,000
78	25.6	9779
79	26.1	9563
80	26.7	9353
81	27.2	9148
82	27.8	8948
83	28.3	8753
84	28.9	8563
85	29.4	8377
86	30.0	8196
87	30.6	8020
88	31.1	7848
89	31.7	7680
90	32.2	7516
91	32.8	7356
92	33.3	7200
93	33.9	7048
94	34.4	6899
95	35.0	6754
96	35.6	6612
97	36.1	6474
98	36.7	6339
99	37.2	6207
100	37.8	6079
101	38.3	5953
102	38.9	5831
103	39.4	5711
104	40.0	5594
105	40.6	5480
106	41.1	5368
107	41.7	5259
108	42.2	5153
109	42.8	5049
110	43.3	4947
111	43.9	4848
112	44.4	4751
113	45.0	4656
114	45.6	4563
115	46.1	4473
116	46.7	4384
117	47.2	4298
118	47.8	4213
119	48.3	4131
120	48.9	4050
121	49.4	3971
122	50.0	3894
123	50.6	3818
124	51.1	3744
125	51.7	3672

8301-067 Humidity Sensor Test Value Outputs

This sensor has the ability to output fixed test signals when testing/troubleshooting sensor operation. These settings are to be used for sensor testing/ troubleshooting only and need to be removed before unit can resume normal operation. These settings allow the sensor board to output 0% RH, 50% RH and 100% RH. When these settings are active, the actual humidity sensor is ignored. DIP switches 1, 2 and 3 are used to override the output to a test signal. See Figure 58 for DIP switch/output configuration.

NOTE: *If any DIP switches are disrupted, they will need to be returned to the off state in order for the humidity sensor to return to normal operation.*

FIGURE 59
8301-067 DIP Switch/Output Configuration



8301-067 Outdoor Humidity Sensor Troubleshooting

To verify sensor operation:

1. Remove lid from outdoor temperature/humidity sensor.
2. Loosen and remove black wire from the 4-20 mA input of TB1 (see Figure 57 on page 43).
3. Use an RH meter (preferred method) or local weather data to find accurate RH reading.
4. Using an ohmmeter or amperage mode on a multimeter, measure the amperage through the black 4-20 mA wire leading to the PLC (see Figure 60).
5. Cross reference readings with Table 15.
   A. If readings are consistent with reference humidity, verify the DIP switches are all in the off position, check wiring or offset in PLC if outdoor humidity value on PLC does not match.
   B. If readings do not match, replace sensor.

FIGURE 60
8301-067 Sensor: Humidity Probe Troubleshooting

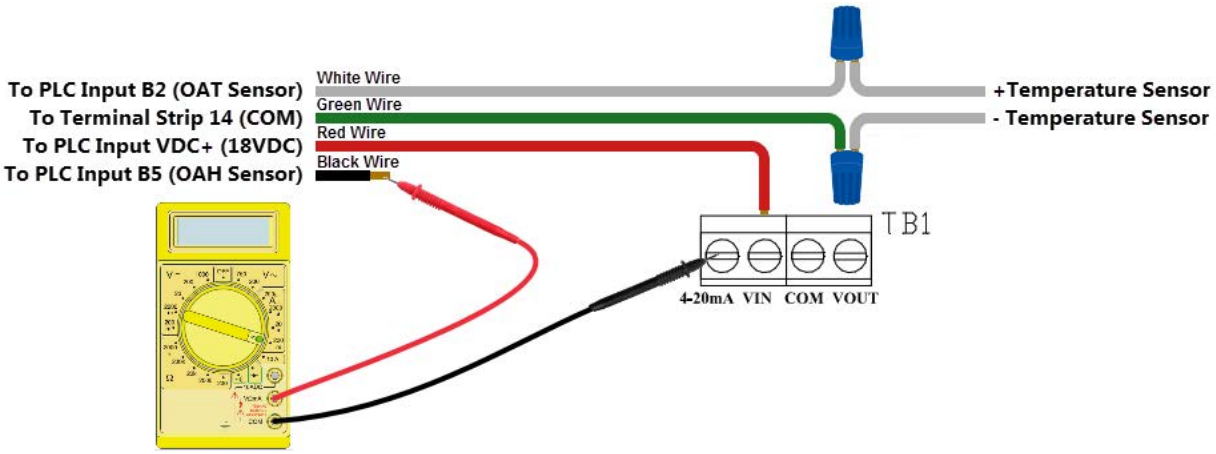
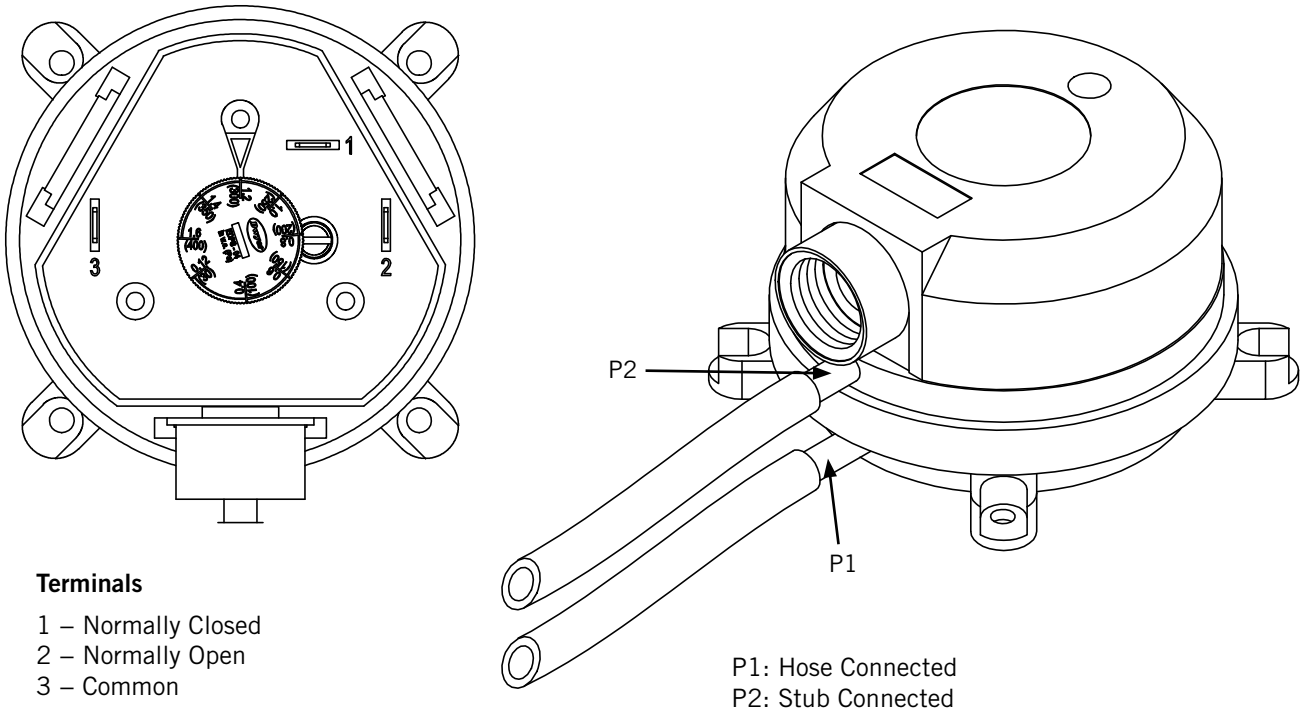


TABLE 15
8301-067 Sensor: Relative Humidity to Humidity Sensor Current Output

Humidity	Signal	Humidity	Signal	Humidity	Signal
% RH	mA	% RH	mA	% RH	mA
0	4.000	34	9.440	68	14.880
1	4.160	35	9.600	69	15.040
2	4.320	36	9.760	70	15.200
3	4.480	37	9.920	71	15.360
4	4.640	38	10.080	72	15.520
5	4.800	39	10.240	73	15.680
6	4.960	40	10.400	74	15.840
7	5.120	41	10.560	75	16.000
8	5.280	42	10.720	76	16.160
9	5.440	43	10.880	77	16.320
10	5.600	44	11.040	78	16.480
11	5.760	45	11.200	79	16.640
12	5.920	46	11.360	80	16.800
13	6.080	47	11.520	81	16.960
14	6.240	48	11.680	82	17.120
15	6.400	49	11.840	83	17.280
16	6.560	50	12.000	84	17.440
17	6.720	51	12.160	85	17.600
18	6.880	52	12.320	86	17.760
19	7.040	53	12.480	87	17.920
20	7.200	54	12.640	88	18.080
21	7.360	55	12.800	89	18.240
22	7.520	56	12.960	90	18.400
23	7.680	57	13.120	91	18.560
24	7.840	58	13.280	92	18.720
25	8.000	59	13.440	93	18.880
26	8.160	60	13.600	94	19.040
27	8.320	61	13.760	95	19.200
28	8.480	62	13.920	96	19.360
29	8.640	63	14.080	97	19.520
30	8.800	64	14.240	98	19.680
31	8.960	65	14.400	99	19.840
32	9.120	66	14.560	100	20.000
33	9.280	67	14.720		

8301-057 Blower Status Switch/Dirty Filter Switch

FIGURE 61
8301-057 Air Differential Switch Terminals



Terminals

1 – Normally Closed
2 – Normally Open
3 – Common

NOTE: *Contact position is in resting state.*

P1: Hose Connected
P2: Stub Connected

TABLE 16
8301-057 Differential Air Pressure Switch Settings

Unit	Filter Blockage %	0%	10%	20%	30%	40%	50%*	60%	70%
HR35BP* (Default) High S/T	Switch Static Setting	0.65	0.70	0.75	0.85	0.95	1.05	1.25	1.50
	Evaporator Airflow %	100%	99.0%	97.0%	96.4%	95.5%	92.7%	88.1%	80.6%
HR35BP* Standard	Switch Static Setting	0.40	0.43	0.45	0.50	0.55	0.65	0.75	0.90
	Evaporator Airflow %	100%	99.7%	98.7%	96.8%	96.0%	94.4%	91.6%	85.2%
HR36BP* (Default) High S/T	Switch Static Setting	0.12	0.12	0.12	0.20	0.20	0.35	0.35	0.40
	Evaporator Airflow %	100%	99.3%	99.4%	98.7%	96.5%	92.1%	91.3%	87.9%
HR36BP* Standard Airflow	Switch Static Setting	0.12	0.12	0.12	0.12	0.20	0.20	0.20	0.30
	Evaporator Airflow %	100%	99.3%	99.4%	98.8%	97.3%	91.5%	89.8%	88.3%
HR58BP* (Default) High S/T	Switch Static Setting	0.40	0.50	0.60	0.70	0.75	0.80	0.90	1.00
	Evaporator Airflow %	100%	98.7%	98.1%	97.5%	91.7%	81.3%	79.1%	78.6%
HR58BP* Standard Airflow	Switch Static Setting	0.30	0.35	0.40	0.45	0.50	0.65	0.70	0.90
	Evaporator Airflow %	100%	99.8%	99%	98.5%	96.8%	89.9%	84%	82.2%

* Bard recommends filter switch be set at 50% filter blockage or less. Higher settings may significantly hinder unit performance.

8612-061 Control Board Output Signal Not Responsive to Dust

1. With a voltmeter, verify 24VAC present across 24VAC pin terminals.
   A. If 24VAC is not present, trace back wires to source.
2. Inspect and re-seat the dust sensor communication cable.
   A. Carefully remove the dust sensor communication cable from the dust sensor connector on the dust sensor alarm board and the dust sensor.
   B. Inspect communication cable for the following:
      i. Wires pulled out of the connectors.
      ii. Scars in insulation exposing bare wire.
   C. If communication cable is damaged:
      i. Replace communication cable.
   D. If communication cable is not damaged:
      i. Carefully reconnect the dust sensor communication cable to the dust sensor connector on the dust sensor alarm board and the dust sensor.
3. With a voltmeter, measure voltage between the following terminals:
   A. Component U1 pin 2 and terminal block pin 4 (see Figure 62).
      i. Should read 12VAC
   B. Component U1 pin 3 and terminal block pin 4 (see Figure 62).
      i. Should read 24VAC
   C. If voltage readings are correct:
      i. Replace 8301-073 dust sensor.
   D. If voltage readings are not correct:
      i. Replace 8612-061 dust sensor alarm board.

FIGURE 62
Dust Sensor Alarm Board Power Supply Check

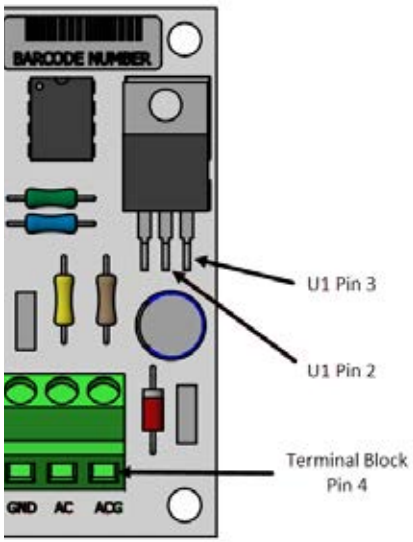
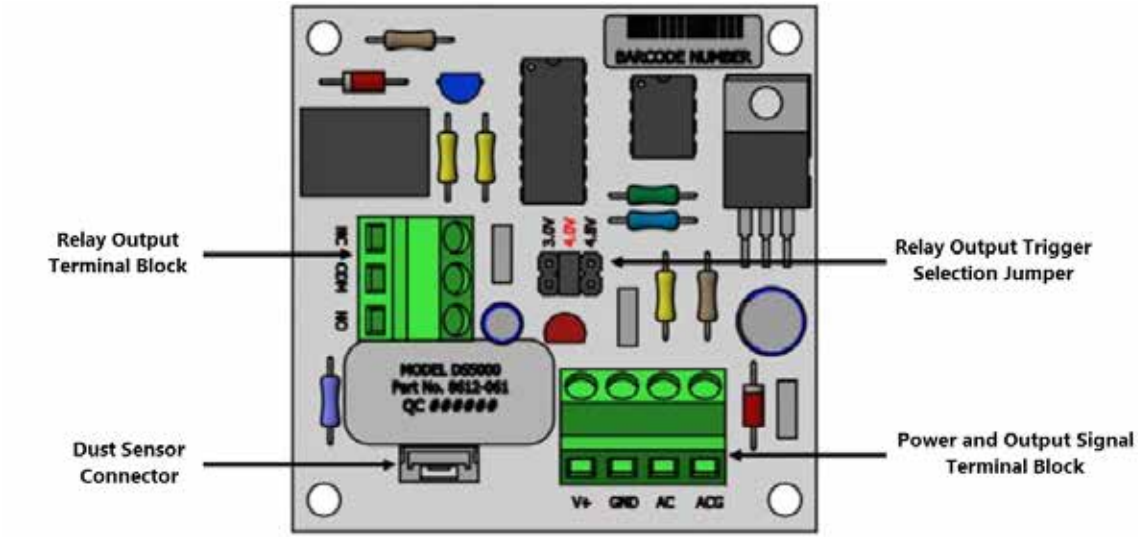


FIGURE 63
8612-061 Dust Sensor Alarm Board



8301-073 Dust (Particulate) Sensor

The following measurements are taken across V+ and GND on Dust Sensor Alarm B

TABLE 17
8301-073 Sensor: Dust/Volts

Dust	Signal
ppm	VDC
0	0.00
3	0.05
6	0.10
9	0.15
12	0.19
15	0.24
18	0.29
21	0.34
24	0.39
27	0.44
30	0.49
33	0.53
36	0.58
39	0.63
42	0.68
45	0.73
48	0.78
51	0.83
54	0.87
57	0.92
60	0.97
63	1.02
66	1.07
69	1.12
72	1.17
75	1.21
78	1.26
81	1.31
84	1.36
87	1.41
90	1.46
93	1.50
96	1.55
99	1.60
102	1.65

Dust	Signal
ppm	VDC
105	1.70
108	1.75
111	1.80
114	1.84
117	1.89
120	1.94
126	1.99
126	2.04
129	2.09
132	2.14
135	2.18
138	2.23
141	2.28
144	2.33
147	2.38
150	2.43
153	2.48
156	2.52
159	2.57
162	2.62
165	2.67
168	2.72
171	2.77
174	2.82
177	2.86
180	2.91
183	2.96
186	3.01
189	3.06
192	3.11
195	3.16
198	3.20
201	3.25
204	3.30
207	3.35

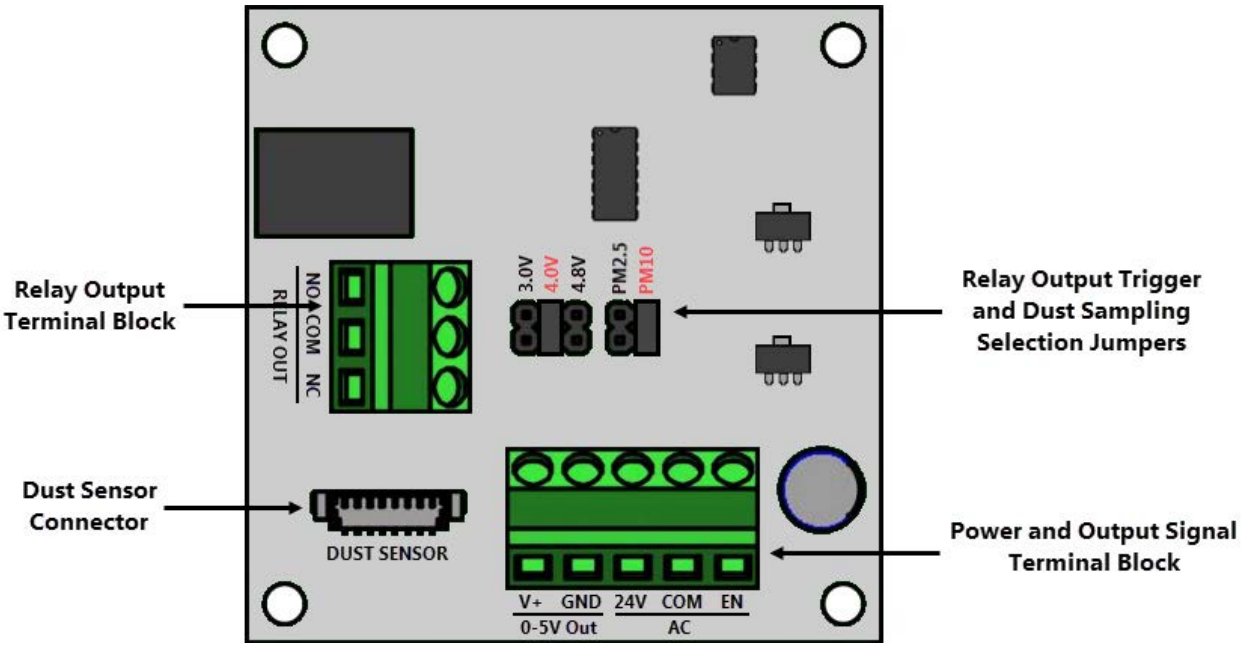
Dust	Signal
ppm	VDC
210	3.40
213	3.45
216	3.50
219	3.54
222	3.59
225	3.64
228	3.69
231	3.74
234	3.79
237	3.83
240	3.88
243	3.93
246	3.98
249	4.03
252	4.08
255	4.13
258	4.17
261	4.22
264	4.27
267	4.32
270	4.37
273	4.42
276	4.47
279	4.51
282	4.56
285	4.61
288	4.66
291	4.71
294	4.76
297	4.81
300	4.85
303	4.90
306	4.95
309	5.00

8612-064 Dust (Particulate) Sensor Control Board

8612-064 Control Board Output Signal Not Responsive

1. With a voltmeter, verify 24VAC present across 24VAC pin terminals.
   A. If 24VAC is not present, trace back wires to source.
2. Inspect and re-seat the dust sensor communication cable.
   A. Carefully remove the dust sensor communication cable from the dust sensor connector on the dust sensor alarm board and the dust sensor.
   B. Inspect communication cable for the following:
      i. Wires pulled out of the connectors.
      ii. Scars in insulation exposing bare wire.
   C. If communication cable is damaged:
      i. Replace communication cable.
   D. If communication cable is not damaged:
      i. Carefully reconnect the dust sensor communication cable to the dust sensor connector on the dust sensor alarm board and the dust sensor.

FIGURE 64
8612-064 Dust Sensor Alarm Board



8301-091 Dust (Particulate) Sensor

The following measurements are taken across V+ and GND on Dust Sensor Alarm

TABLE 18
8301-091 Sensor: Dust/Volts

Dust	Signal	Dust	Signal	Dust	Signal
µg/m3	Vdc	µg/m3	Vdc	µg/m3	Vdc
0	0.10	34	1.77	68	3.43
1	0.15	35	1.82	69	3.48
2	0.20	36	1.86	70	3.53
3	0.25	37	1.91	71	3.58
4	0.30	38	1.96	72	3.63
5	0.35	39	2.01	73	3.68
6	0.39	40	2.06	74	3.73
7	0.44	41	2.11	75	3.78
8	0.49	42	2.16	76	3.82
9	0.54	43	2.21	77	3.87
10	0.59	44	2.26	78	3.92
11	0.64	45	2.31	79	3.97
12	0.69	46	2.35	80	4.02
13	0.74	47	2.40	81	4.07
14	0.79	48	2.45	82	4.12
15	0.84	49	2.50	83	4.17
16	0.88	50	2.55	84	4.22
17	0.93	51	2.60	85	4.27
18	0.98	52	2.65	86	4.31
19	1.03	53	2.70	87	4.36
20	1.08	54	2.75	88	4.41
21	1.13	55	2.80	89	4.46
22	1.18	56	2.84	90	4.51
23	1.23	57	2.89	91	4.56
24	1.28	58	2.94	92	4.61
25	1.33	59	2.99	93	4.66
26	1.37	60	3.04	94	4.71
27	1.42	61	3.09	95	4.76
28	1.47	62	3.14	96	4.80
29	1.52	63	3.19	97	4.85
30	1.57	64	3.24	98	4.90
31	1.62	65	3.29	99	4.95
32	1.67	66	3.33	100	5.00
33	1.72	67	3.38		

8408-044 Return Air Sensor/Suction Sensor

TABLE 19
8408-044 Sensor: Temperature/Resistance Curve J

Temperature		Resistance	Temperature		Resistance	Temperature		Resistance	Temperature		Resistance
°F	°C	Ω	°F	°C	Ω	°F	°C	Ω	°F	°C	Ω
-25	-31.7	196,871	13	-10.6	56,985	53	10.6	19,374	89	31.7	7507
-24	-31.1	190,099	14	-10.0	55,284	52	11.1	18,867	90	32.2	7334
-23	-30.6	183,585	15	-9.4	53,640	53	11.7	18,375	91	32.8	7165
-22	-30.0	177,318	16	-8.9	52,051	54	12.2	17,989	92	33.3	7000
-21	-29.4	171,289	17	-8.3	50,514	55	12.8	17,434	93	33.9	6840
-20	-28.9	165,487	18	-7.8	49,028	56	13.3	16,984	94	34.4	6683
-19	-28.3	159,904	19	-7.2	47,590	57	13.9	16,547	95	35.0	6531
-18	-27.8	154,529	20	-6.7	46,200	58	14.4	16,122	96	35.6	6383
-17	-27.2	149,355	21	-6.1	44,855	59	15.0	15,710	97	36.1	6239
-16	-26.7	144,374	22	-5.6	43,554	60	15.6	15,310	98	36.7	6098
-15	-26.1	139,576	23	-5.0	42,295	61	16.1	14,921	99	37.2	5961
-14	-25.6	134,956	24	-4.4	41,077	62	16.7	14,544	100	37.8	5827
-13	-25.0	130,506	25	-3.9	39,898	63	17.2	14,177	101	38.3	5697
-12	-24.4	126,219	26	-3.3	38,757	64	17.8	13,820	102	38.9	5570
-11	-23.9	122,089	27	-2.8	37,652	65	18.3	13,474	103	39.4	5446
-10	-23.3	118,108	28	-2.2	36,583	66	18.9	13,137	104	40.0	5326
-9	-22.8	114,272	29	-1.7	35,548	67	19.4	12,810	105	40.6	5208
-8	-22.2	110,575	30	-1.1	34,545	68	20.0	12,492	106	41.1	5094
-7	-21.7	107,010	31	-0.6	33,574	69	20.6	12,183	107	41.7	4982
-6	-21.1	103,574	32	0.0	32,634	70	21.1	11,883	108	42.2	4873
-5	-20.6	100,260	33	0.6	31,723	71	21.7	11,591	109	42.8	4767
-4	-20.0	97,064	34	1.1	30,840	72	22.2	11,307	110	43.3	4663
-3	-19.4	93,981	35	1.7	29,986	73	22.8	11,031	111	43.9	4562
-2	-18.9	91,008	36	2.2	29,157	74	23.3	10,762	112	44.4	4464
-1	-18.3	88,139	37	2.8	28,355	75	23.9	10,501	113	45.0	4367
0	-17.8	85,371	38	3.3	27,577	76	24.4	10,247	114	45.6	4274
1	-17.2	82,699	39	3.9	26,823	77	25.0	10,000	115	46.1	4182
2	-16.7	80,121	40	4.4	26,092	78	25.6	9760	116	46.7	4093
3	-16.1	77,632	41	5.0	25,383	79	26.1	9526	117	47.2	4006
4	-15.6	75,230	42	5.6	24,696	80	26.7	9299	118	47.8	3921
5	-15.0	72,910	43	6.1	24,030	81	27.2	9077	119	48.3	3838
6	-14.4	70,670	44	6.7	23,384	82	27.8	8862	120	48.9	3757
7	-13.9	68,507	45	7.2	22,758	83	28.3	8653	121	49.4	3678
8	-13.3	66,418	46	7.8	22,150	84	28.9	8449	122	50.0	3601
9	-12.8	64,399	47	8.3	21,561	85	29.4	8250	123	50.6	3526
10	-12.2	62,449	48	8.9	20,989	86	30.0	8057	124	51.1	3452
11	-11.7	60,565	49	9.4	20,435	87	30.6	7869			
12	-11.1	58,745	50	10.0	19,896	88	31.1	7686			

8301-066 Supply Air Sensor

TABLE 20
8301-066 Sensor: Temperature/Resistance

Temperature		Resistance
°F	°C	Ω
32	0	29,490
33.8	1	28,157
35.6	2	26,891
37.4	3	25,689
39.2	4	24,547
41	5	23,462
42.8	6	22,431
44.6	7	21,450
46.4	8	20,518
48.2	9	19,631
50	10	18,787
51.8	11	17,983
53.6	12	17,219
55.4	13	16,490
57.2	14	15,797
59	15	15,136
60.8	16	14,506
62.6	17	13,906
64.4	18	13,334
66.2	19	12,788
68	20	12,268
69.8	21	11,771
71.6	22	11,297
73.4	23	10,845
75.2	24	10,413
77	25	10,000
78.8	26	9606
80.6	27	9229
82.4	28	8869
84.2	29	8525
86	30	8196
87.8	31	7882
89.6	32	7581
91.4	33	7293
93.2	34	7018
95	35	6754

Temperature		Resistance
°F	°C	Ω
96.8	36	6501
98.6	37	6260
100.4	38	6028
102.2	39	5806
104	40	5594
105.8	41	5390
107.6	42	5195
109.4	43	5007
111.2	44	4828
113	45	4656
114.8	46	4490
116.6	47	4332
118.4	48	4180
120.2	49	4034
122	50	3893
123.8	51	3759
125.6	52	3629
127.4	53	3505
192.2	54	3386
131	55	3271
132.8	56	3160
134.6	57	3054
136.4	58	2952
138.2	59	2854
140	60	2760
141.8	61	2669
143.6	62	2582
145.4	63	2498
147.2	64	2417
149	65	2339
150.8	66	2264
152.6	67	2191
154.4	68	2122
156.2	69	2055
158	70	1990
159.8	71	1928

Temperature		Resistance
°F	°C	Ω
161.6	72	1868
163.4	73	1810
165.2	74	1754
167	75	1700
168.8	76	1648
170.6	77	1598
172.4	78	1550
174.2	79	1503
176	80	1458
177.8	81	1414
179.6	82	1372
181.4	83	1332
183.2	84	1293
185	85	1255
186.8	86	1218
188.6	87	1183
190.4	88	1149
192.2	89	1116
194	90	1084
195.8	91	1053
197.6	92	1023
199.4	93	994
201.2	94	967
203	95	940
204.8	96	913
206.6	97	888
208.4	98	864
210.2	99	840
212	100	817
213.8	101	795
215.6	102	774
217.4	103	753
219.2	104	733
221	105	713
222.8	106	694
224.6	107	676

8406-157 Liquid Line Pressure Transducer

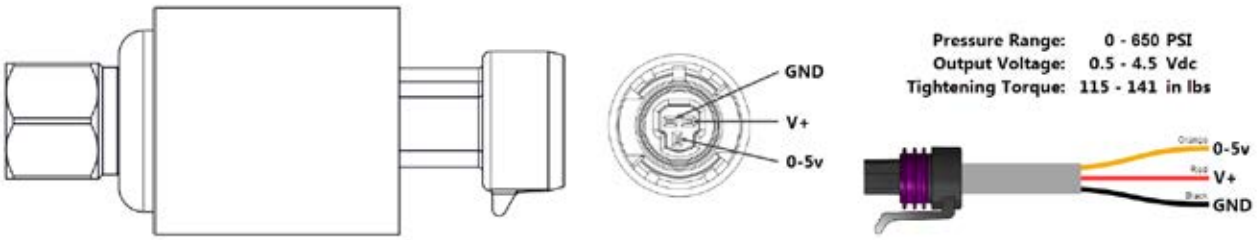


TABLE 21
8406-157 0-650psi Pressure Transducer: Pressure/DC Voltage

Pressure		Signal
PSI	Bar	Vdc
0	0.0	0.500
5	0.3	0.531
10	0.7	0.562
15	1.0	0.592
20	1.4	0.623
25	1.7	0.654
30	2.0	0.685
35	2.4	0.715
40	2.7	0.746
45	3.1	0.777
50	3.4	0.808
55	3.7	0.838
60	4.1	0.869
65	4.4	0.900
70	4.8	0.931
75	5.1	0.962
80	5.4	0.992
85	5.8	1.023
90	6.1	1.054
95	6.5	1.085
100	6.8	1.115
105	7.1	1.146
110	7.5	1.177
115	7.8	1.208
120	8.2	1.238
125	8.5	1.269
130	8.8	1.300
135	9.2	1.331
140	9.5	1.362
145	9.9	1.392
150	10.2	1.423
155	10.5	1.454
160	10.9	1.485

Pressure		Signal
PSI	Bar	Vdc
165	11.2	1.515
170	11.6	1.546
175	11.9	1.577
180	12.2	1.608
185	12.6	1.638
190	12.9	1.669
195	13.3	1.700
200	13.6	1.731
205	13.9	1.762
210	14.3	1.792
215	14.6	1.823
220	15.0	1.854
225	15.3	1.885
230	15.7	1.915
235	16.0	1.946
240	16.3	1.977
245	16.7	2.008
250	17.0	2.039
255	17.4	2.069
260	17.7	2.100
265	18.0	2.131
270	18.4	2.162
275	18.7	2.192
280	19.1	2.223
285	19.4	2.254
290	19.7	2.285
295	20.1	2.315
300	20.4	2.346
305	20.8	2.377
310	21.1	2.408
315	21.4	2.439
320	21.8	2.469
325	22.1	2.500

Pressure		Signal
PSI	Bar	Vdc
330	22.5	2.531
335	22.8	2.562
340	23.1	2.592
345	23.5	2.623
350	23.8	2.654
355	24.2	2.685
360	24.5	2.715
365	24.8	2.746
370	25.2	2.777
375	25.5	2.808
380	25.9	2.839
385	26.2	2.869
390	26.5	2.900
395	26.9	2.931
400	27.2	2.962
405	27.6	2.992
410	27.9	3.023
415	28.2	3.054
420	28.6	3.085
425	28.9	3.115
430	29.3	3.146
435	29.6	3.177
440	29.9	3.208
445	30.3	3.239
450	30.6	3.269
455	31.0	3.300
460	31.3	3.331
465	31.6	3.362
470	32.0	3.392
475	32.3	3.423
480	32.7	3.454
485	33.0	3.485
490	33.3	3.515

Pressure		Signal
PSI	Bar	Vdc
495	33.7	3.546
500	34.0	3.577
505	34.4	3.608
510	34.7	3.639
515	35.0	3.669
520	35.4	3.700
525	35.7	3.731
530	36.1	3.762
535	36.4	3.792
540	36.7	3.823
545	37.1	3.854
550	37.4	3.885
555	37.8	3.915
560	38.1	3.946
565	38.4	3.977
570	38.8	4.008
575	39.1	4.039
580	39.5	4.069
585	39.8	4.100
590	40.1	4.131
595	40.5	4.162
600	40.8	4.192
605	41.2	4.223
610	41.5	4.254
615	41.8	4.285
620	42.2	4.315
625	42.5	4.346
630	42.9	4.377
635	43.2	4.408
640	43.5	4.439
645	43.9	4.469
650	44.2	4.500

8406-158 Suction Pressure Transducer

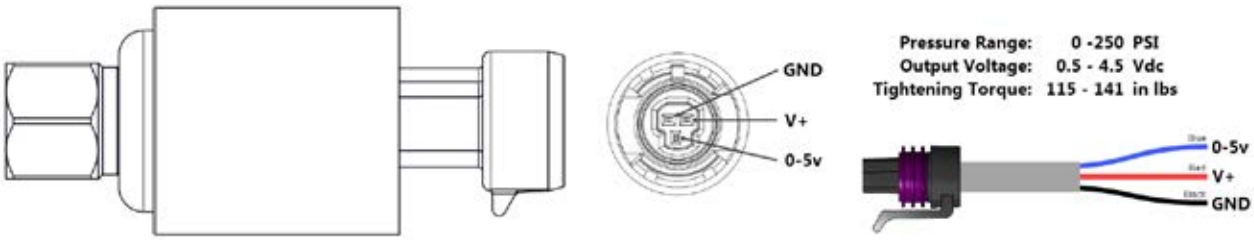


TABLE 22
8406-158 0-250psi Pressure Transducer: Pressure/DC Voltage

Pressure		Signal
PSI	Bar	Vdc
0	0.0	0.500
2	0.1	0.532
4	0.3	0.564
6	0.4	0.596
8	0.5	0.628
10	0.7	0.660
12	0.8	0.692
14	1.0	0.724
16	1.1	0.756
18	1.2	0.788
20	1.4	0.820
22	1.5	0.852
24	1.6	0.884
26	1.8	0.916
28	1.9	0.948
30	2.0	0.980
32	2.2	1.012
34	2.3	1.044
36	2.4	1.076
38	2.6	1.108
40	2.7	1.140
42	2.9	1.172
44	3.0	1.204
46	3.1	1.236
48	3.3	1.268
50	3.4	1.300
52	3.5	1.332
54	3.7	1.364
56	3.8	1.396
58	3.9	1.428
60	4.1	1.460
62	4.2	1.492

Pressure		Signal
PSI	Bar	Vdc
64	4.4	1.524
66	4.5	1.556
68	4.6	1.588
70	4.8	1.620
72	4.9	1.652
74	5.0	1.684
76	5.2	1.716
78	5.3	1.748
80	5.4	1.780
82	5.6	1.812
84	5.7	1.844
86	5.9	1.876
88	6.0	1.908
90	6.1	1.940
92	6.3	1.972
94	6.4	2.004
96	6.5	2.036
98	6.7	2.068
100	6.8	2.100
102	6.9	2.132
104	7.1	2.164
106	7.2	2.196
108	7.3	2.228
110	7.5	2.260
112	7.6	2.292
114	7.8	2.324
116	7.9	2.356
118	8.0	2.388
120	8.2	2.420
122	8.3	2.452
124	8.4	2.484
126	8.6	2.516

Pressure		Signal
PSI	Bar	Vdc
128	8.7	2.548
130	8.8	2.580
132	9.0	2.612
134	9.1	2.644
136	9.3	2.676
138	9.4	2.708
140	9.5	2.740
142	9.7	2.772
144	9.8	2.804
146	9.9	2.836
148	10.1	2.868
150	10.2	2.900
152	10.3	2.932
154	10.5	2.964
156	10.6	2.996
158	10.8	3.028
160	10.9	3.060
162	11.0	3.092
164	11.2	3.124
166	11.3	3.156
168	11.4	3.188
170	11.6	3.220
172	11.7	3.252
174	11.8	3.284
176	12.0	3.316
178	12.1	3.348
180	12.2	3.380
182	12.4	3.412
184	12.5	3.444
186	12.7	3.476
188	12.8	3.508
190	12.9	3.540

Pressure		Signal
PSI	Bar	Vdc
192	13.1	3.572
194	13.2	3.604
196	13.3	3.636
198	13.5	3.668
200	13.6	3.700
202	13.7	3.732
204	13.9	3.764
206	14.0	3.796
208	14.2	3.828
210	14.3	3.860
212	14.4	3.892
214	14.6	3.924
216	14.7	3.956
218	14.8	3.988
220	15.0	4.020
222	15.1	4.052
224	15.2	4.084
226	15.4	4.116
228	15.5	4.148
230	15.7	4.180
232	15.8	4.212
234	15.9	4.244
236	16.1	4.276
238	16.2	4.308
240	16.3	4.340
242	16.5	4.372
244	16.6	4.404
246	16.7	4.436
248	16.9	4.468
250	17.0	4.500

5154-007 DEC Star® Blower Motor (HR58 Models Only)

Troubleshooting 5154-007 DEC Star Motor

1. Remove panels to access the control panel.
2. Connect TEC-EYE™ to the PLC.
3. Verify there are no alarms.

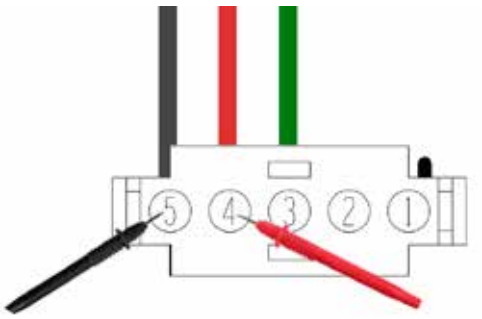
   NOTE: Under certain alarms, the blower function will be disabled. Clear any alarms currently in the system or make necessary repairs to clear the alarms. If during testing the No Airflow alarm is activated, the blower output will be disabled. If this happens, follow the instructions below to disable the airflow alarm. The airflow alarm will need to be re-enabled after testing in complete.

4. Press MENU key to go to the Main Menu screen.
5. Press UP or DOWN keys and ENTER key to enter ENGINEER password 9254.
6. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
7. Press UP or DOWN keys to scroll to **Blower Ouput C12**.
8. Press ENTER key to scroll to **Blower OV Speed**.
9. Press UP or DOWN keys to adjust value to **50%**; press ENTER key.
10. Press UP or DOWN keys to change **Override** value to On; press ENTER key.
11. Blower speed value should change to 50%.

    NOTE: Override only lasts 5 minutes. During testing, verify the blower speed is staying at 50%. If not, follow the steps above to enable override again.

12. Measure VDC between Y1 terminal on PLC and terminal 20 on the DIN rail.
    A. Measurement should be close to 5 VDC.
    B. If VDC is correct, move to step 12C. If not, measure from Y1 to GND on PLC board. If not close to 5 VDC, replace the PLC board.
    C. If measurement is close to 5 VDC, check and repair wiring to terminal 20 and all connected grounds on terminals 12-21 on the DIN rail.
13. Remove the blower access panel.
14. Remove 5-pin high voltage plug from blower motor assembly.
15. With voltmeter set to VAC, verify high voltage on the 5-pin plug between the red and black wires (see Figure 65).
    A. If correct, remove 16-pin low voltage plug and move to step 16.
    B. If not correct, check voltage source for loose connection and power wires for damage.

FIGURE 65
Verifying Voltage on Blower Motor 5-Pin Plug



16. Remove the 16-pin low voltage plug.
17. For testing voltage output of the low voltage plug, see Figure 66 and Table 23 on page 58.
    A. If voltages are correct, move to step 18.
    B. If plug does not have correct voltage readings, replace cable assembly.

Disabling the No Airflow Alarm with TEC-EYE

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter ENGINEER password 9254.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key. the screen will display **Digital In Config C1.**
4. Press ENTER key to scroll to **ON** in the **NoAir** row and **En** column.
5. Press UP or DOWN keys to change value to **ON** to **OFF**; press ENTER key.

Be sure to re-enable to the airflow alarm after testing is completed.

FIGURE 66
Testing Voltage on Blower Motor 6-Pin Plug

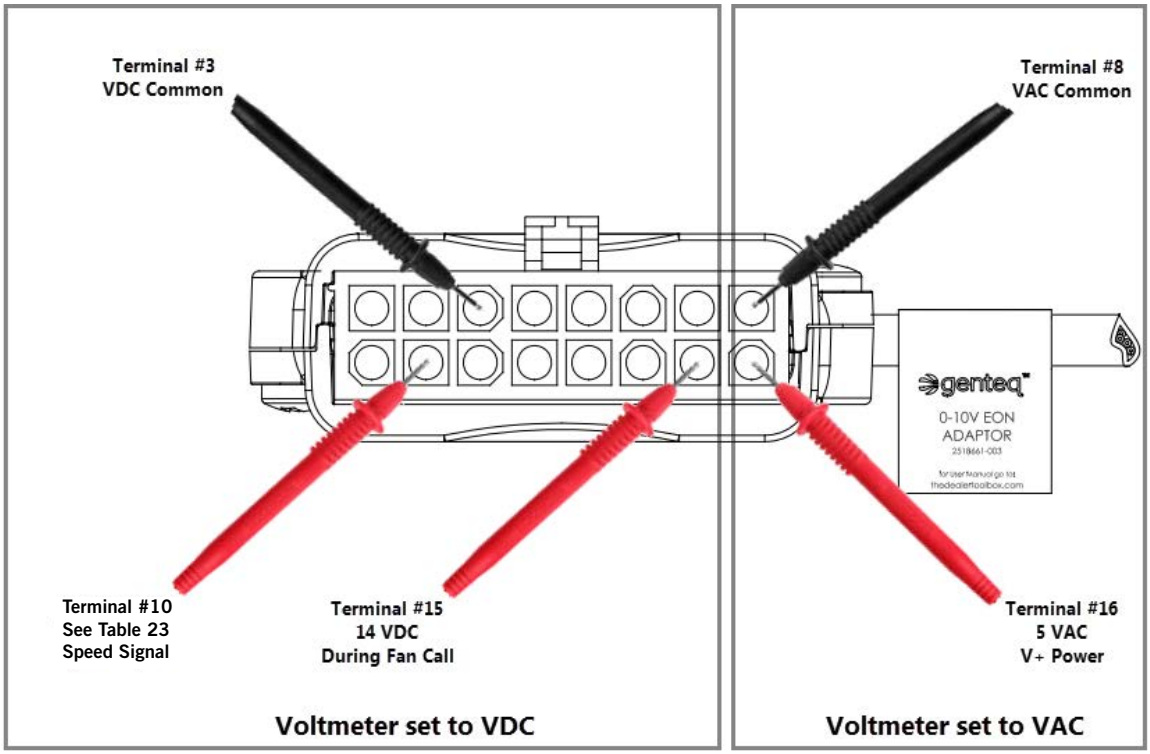


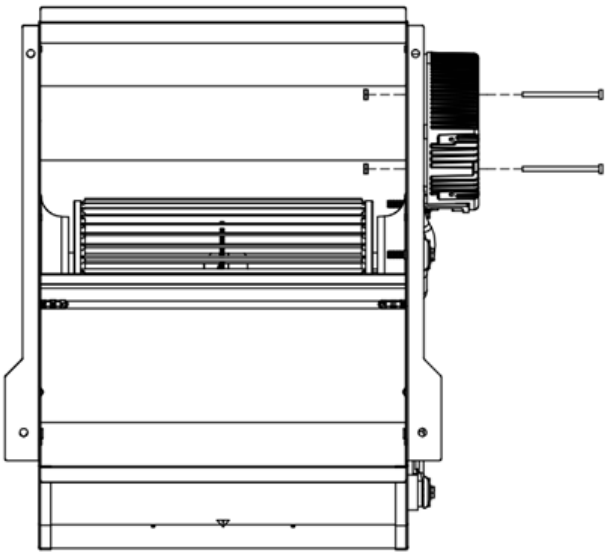
TABLE 23
DEC Star Terminal 10 Output

Blower %	Y1 VDC	VDC at Terminal 10 at Plug
0	0	0
10	1	1.4
20	2	2.8
30	3	4.2
40	4	5.6
50	5	7
60	6	8.4
70	7	9.8
80	8	11.2
90	9	12.6
100	10	14

18. Leaving wiring harness unplugged, remove blower assembly from unit.
19. Using a T-20 Torx driver, remove the blower control module (see Figure 67).

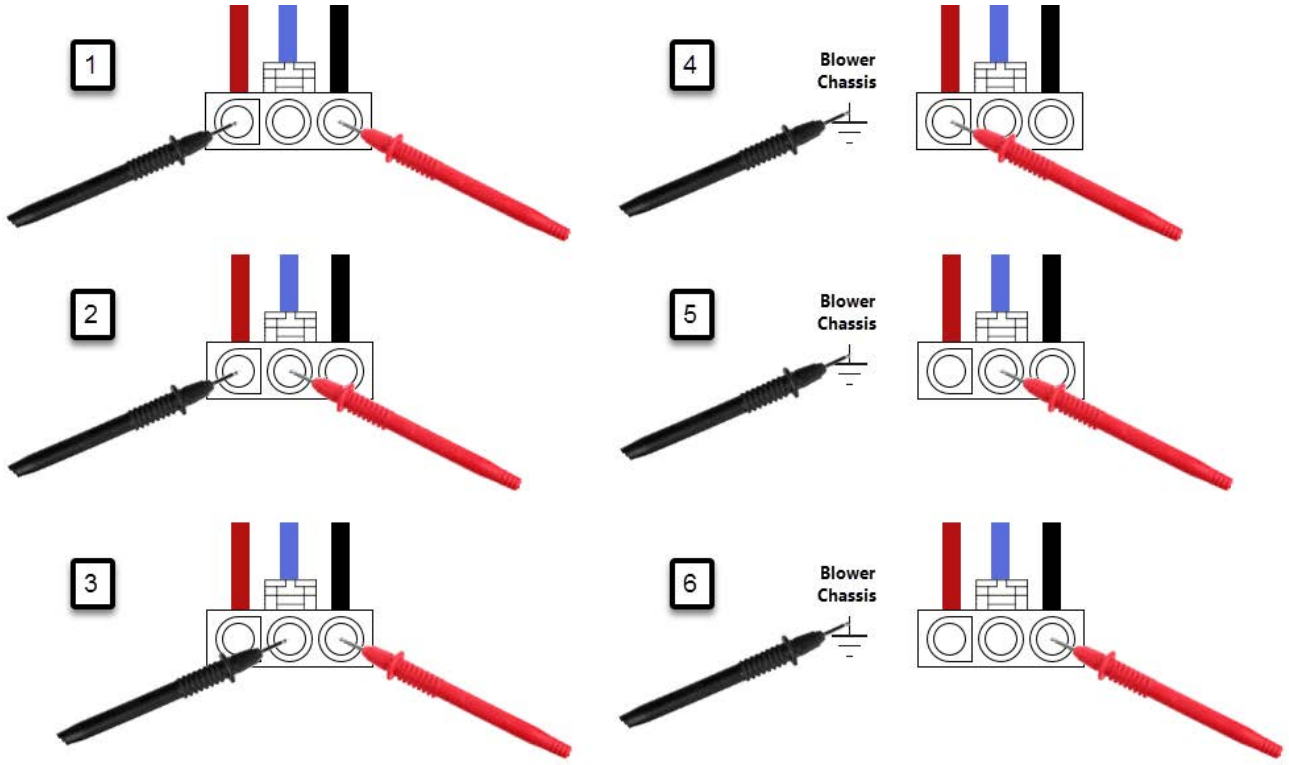
    NOTE: There are nuts on the inside of the blower housing that will need to be secured during removal.

FIGURE 67
DEC Star Blower Control Module Bolt Removal



20. Remove the screws from the blower control module assembly so back plate can be removed.
21. Unplug the motor from the module. Measure resistance between all three phases of the motor wiring harness plug and then all three phases and the motor chassis (see Figure 68).

FIGURE 68
DEC Star Motor Plug Testing



A. Measurement steps (from Figure 68).
   1 Phase A to Phase C
   2 Phase A to Phase B
   3 Phase B to Phase C
   4 Phase A to Ground
   5 Phase B to Ground
   6 Phase C to Ground

22. Resistance should be equal and none should be grounded.
   A. If this fails, replace the blower assembly.
   B. If it passes, replace the control module.

5154-002 FASCO (HEB) Blower Motor (HR35-36 Models Only)

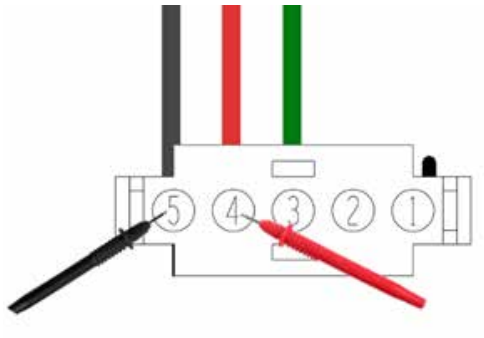
Troubleshooting 5154-002 FASCO (HEB) Motor

1. Remove panels to access the control panel.
2. Connect TEC-EYE™ to the PLC.
3. Verify there are no alarms.

   NOTE: Under certain alarms, the blower function will be disabled. Clear any alarms currently in the system or make necessary repairs to clear the alarms. If during testing the No Airflow alarm is activated, the blower output will be disabled. If this happens, follow the instructions below to disable the airflow alarm. The airflow alarm will need to be re-enabled after testing in complete.
4. Press MENU key to go to the Main Menu screen.
5. Press UP or DOWN keys and ENTER key to enter ENGINEER password 9254.
6. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key.
7. Press UP or DOWN keys to scroll to **Blower Ouput C12**.
8. Press ENTER key to scroll to **Blower OV Speed**.
9. Press UP or DOWN keys to adjust value to **50%**; press ENTER key.
10. Press UP or DOWN keys to change **Override** value to On; press ENTER key.
11. Blower speed value should change to 50%.

    NOTE: Override only lasts 5 minutes. During testing, verify the blower speed is staying at 50%. If not, follow the steps above to enable override again.
12. Measure VDC between Y1 terminal on PLC and terminal 20 on the DIN rail.
    A. Measurement should be close to 5 VDC.
    B. If VDC is correct, move to step 12C. If not, measure from Y1 to GND on PLC board. If not close to 5 VDC, replace the PLC board.
    C. If measurement is close to 5 VDC, check and repair wiring to terminal 20 and all connected grounds on terminals 12-21 on the DIN rail.
13. Remove the blower access panel.
14. Remove 5-pin high voltage plug from blower motor assembly.
15. With voltmeter set to VAC, verify high voltage on the 5-pin plug between the red and black wires (see Figure 65).
    A. If correct, remove 16-pin low voltage plug and move to step 16.
    B. If not correct, check voltage source for loose connection and power wires for damage.

FIGURE 69
Verifying Voltage on Blower Motor 5-Pin Plug



16. Remove the 16-pin low voltage plug.
17. For testing voltage output of the low voltage plug, see Figure 70 and Table 24.
    A. If voltages are correct, move to step 18.
    B. If plug does not have correct voltage readings, replace cable assembly.

Disabling the No Airflow Alarm with TEC-EYE

1. Press MENU key to go to the Main Menu screen.
2. Press UP or DOWN keys and ENTER key to enter ENGINEER password 9254.
3. Press UP or DOWN keys to scroll to **I/O Config**; press ENTER key. the screen will display **Digital In Config C1.**
4. Press ENTER key to scroll to **ON** in the **NoAir** row and **En** column.
5. Press UP or DOWN keys to change value to **ON** to **OFF**; press ENTER key.

Be sure to re-enable to the airflow alarm after testing is completed.

FIGURE 70
Testing Voltage on Blower Motor 6-Pin Plug

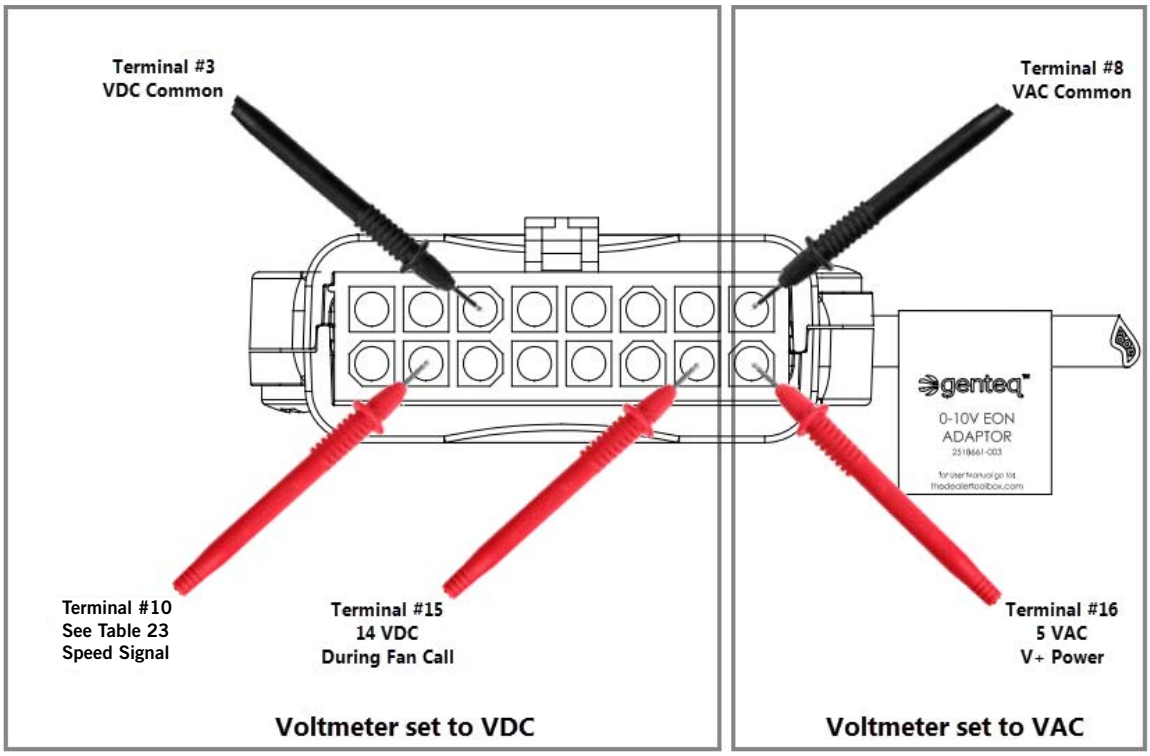
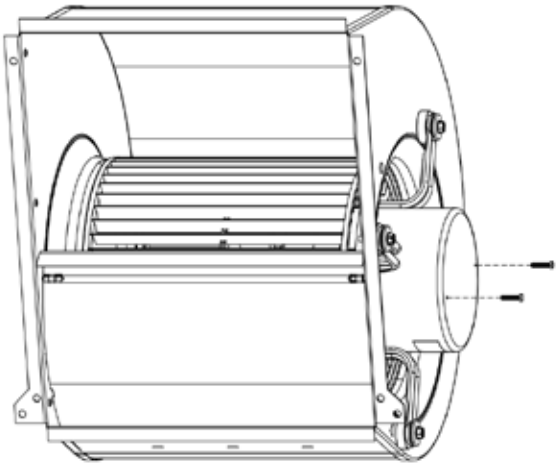


TABLE 24
FASCO Terminal 10 Output

Blower %	Y1 VDC	VDC at Terminal 10 at Plug
0	0	0
10	1	1.4
20	2	2.8
30	3	4.2
40	4	5.6
50	5	7
60	6	8.4
70	7	9.8
80	8	11.2
90	9	12.6
100	10	14

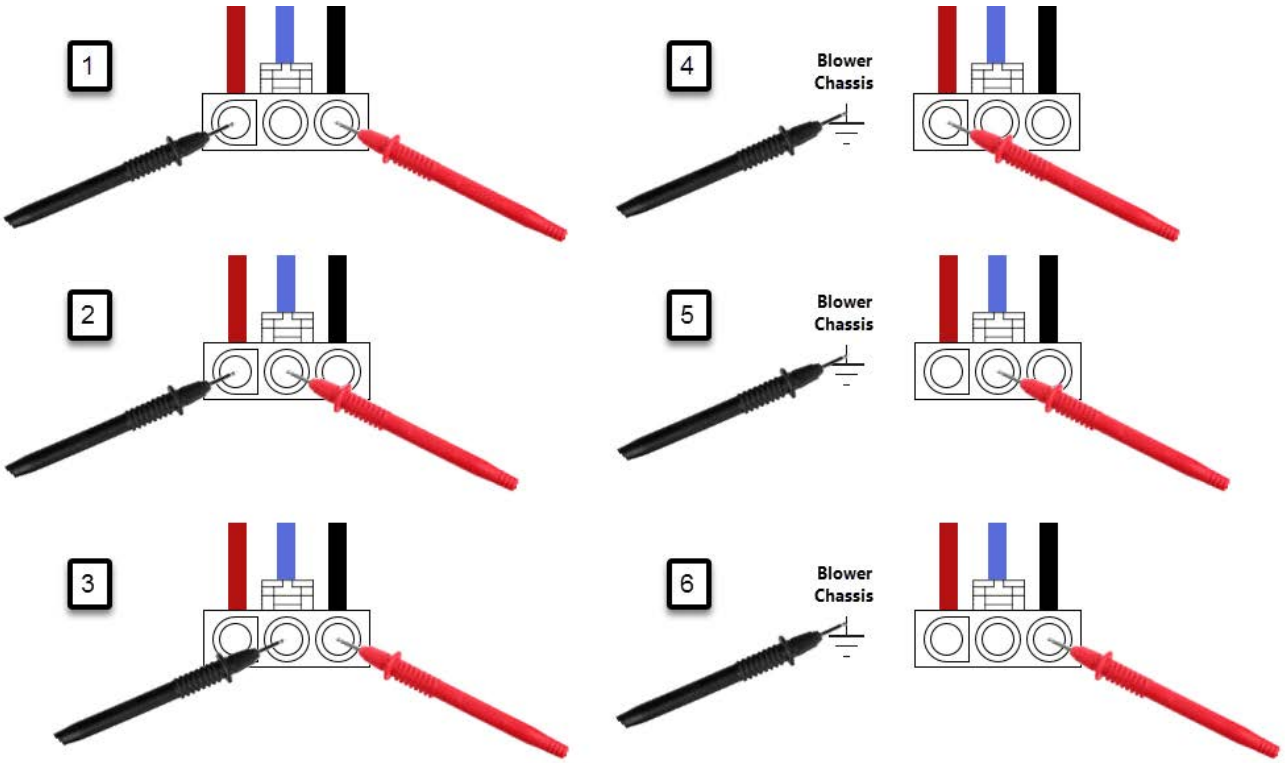
18. Leaving wiring harness unplugged, remove blower assembly from unit.
19. Using a 1/4" hex driver, remove the screws from the blower control module assembly so it can be removed from the motor assembly (see Figure 71).
20. Unplug the motor from the module. Measure resistance between all three phases of the motor wiring harness plug and then all three phases and the motor chassis (see Figure 72 on page 62).

FIGURE 71
FASCO Blower Control Module Bolt Removal



A. Measurement steps (from Figure 72).
   1 Phase A to Phase C
   2 Phase A to Phase B
   3 Phase B to Phase C
   4 Phase A to Ground
   5 Phase B to Ground
   6 Phase C to Ground

FIGURE 72
FASCO Motor Plug Testing



21. Resistance should be equal and none should be grounded.
    A. If this fails, replace the blower assembly.
    B. If it passes, replace the control module.