

INSTALLATION INSTRUCTIONS

MODELS: WERV-A2B WERV-A3B WERV-C3B

WALL MOUNT ENERGY RECOVERY VENTILATOR WITH EXHAUST

For Use With Bard
1-1/2 Thru 3 Ton
Wall Mount™ Air Conditioners
and Heat Pumps

BARD MANUFACTURING COMPANY Bryan, Ohio 43506

Since 1914...Moving ahead, just as planned.

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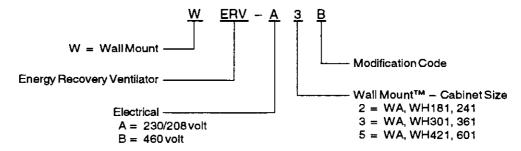
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MODEL NOMENCLATURE LEGEND



ELECTRICAL SPECIFICATIONS

Model	Voltage	Amps	Control Voltage
WERV-A2B	230/208	2.2	24V
WERV-A3B	230/208	2.2	24V
WERV-C3A	460	1.2	24V

GENERAL DESCRIPTION

The Wall Mount Energy Recovery Ventilator was designed to provide energy efficient, cost effective ventilation to meet I.A.Q. (Indoor Air Quality) requirements while still maintaining good indoor comfort and humidity control for a variety of applications such as schools, classrooms, lounges, conference rooms, beauty salons and others. It provides a constant supply of fresh air for control of airborne pollutants including CO₂, smoke, radon, formaldehyde, excess moisture, virus and bacteria.

The ventilator incorporates patented rotary heat exchanger to remove both heat and moisture.

It is designed as a single package which can be easily factory or field installed for new installations or retrofit to the new Bard WA and WH series wall mounted units. The package consists of a unique rotary Energy Recovery Cassette that can be easily removed for cleaning or

maintenance. The WERV-*3B has two 13 inch diameter heat transfer wheels, and the WERV-A2B has one 13 inch wheel for efficient heat transfer. The heat transfer wheels use a permanently bonded dry desiccant coating for total heat recovery.

Ventilation is accomplished with (2) blower/motor assemblies each consisting of a drive motor and dual blowers for maximum ventilation at low sound levels. Air is exhausted at the same rate that fresh air is brought into the structure thus not pressuring the building. The rotating energy wheels provide the heat transfer

effectively during both summer and winter conditions. Provides required ventilation to meet the requirements of ASHRAE 62-1989 standard.

NOTE: During operation below 5 degrees F outdoor temperature, freezing of moisture in the heat transfer wheel can occur. Consult the factory if this possibility exists.

GENERAL INFORMATION

The ventilator should only be installed by a trained heating and air conditioning technician. These instructions serve as a guide to the technician installing the ventilator package. They are not intended as a step by step procedure with which the mechanically inclined owner can install the package.

The ventilator housing is shipped in one carton which contains the following:

- 1. Energy Recovery Ventilator
- 2. Service Door
- 3. Rain Hood and Mist Eliminator
- 4. Installation Instructions

UNPACKING

Upon receipt of the equipment, be sure to compare the model number found on the shipping label with the accessory identification information on the ordering and shipping document to verify that the correct accessory has been shipped.

Inspect the carton housing of each ventilator as it is received, and before signing the freight bill, verify that all items have been received and that there is no visible damage. Note any shortages or damage on all copies of the freight bill. The receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent. Concealed damage not discovered until after loading must be reported to the carrier within 15 days of its receipt.

PERFORMANCE AND APPLICATION DATA - WERV-A2B

Summer Cooling Performance (Indoor Design Conditions 75°DB/62°WB)

Ambi O.I		VE	NTILAT	ION RAT	ſE ·	400 CF	М	VI	ENTILA	TION RA	TE :	325 CF	M	VE	ITILA	TION RA	TE :	250 CF	M
DB/W	ВF	VLT	VLS	VLL	HRT	TRS	HRL	VLT	VLS	VLL	HRT	HRS	HRL	VLT	VLS	VLL	HRT	HRS	HRL
1 0 5	75 70 65	11925 8100 8100	8100	1325 0 0	7394 5022 5022	5022	822 0 0	10727 7287 7287	7287	3441 0 0	6758 4591 4591	4591	2168 0 0	9540 6480 6480	6480	3060 0 0	6010 4082 4082	4082	1928 0 0
100	80 75 70 65 60	17550 11925 6863 6750 6750	6750	10800 5175 113 0	10881 7394 4255 4185 4185	4185	6696 3209 70 0	15788 10727 6173 6072 6072	6072	9716 4655 101 0 0	9946 6758 3889 3826 3826	3826	6121 2933 64 0 0	14040 9540 5490 5400 5400	5400	8640 4140 90 0	8845 6010 3458 3402 3402	3402	5443 2608 56 0
95	80 75 70 65 60	17550 11925 6863 5400 5400	5400	12150 6525 1463 0 0	10881 7394 4255 3348 3348	3348	7533 4046 907 0 0	15788 10727 6173 4858 4858	4858	10930 5870 1315 0	9946 6758 3889 3060 3060	3060	6886 3698 829 0	14040 9540 5490 4320 4320	4320	9720 5220 1170 0	8845 6010 3458 2722 2722	2722	6124 3289 737 0
90	80 75 70 65 60	17550 11925 6863 4050 4050	4050	13500 7875 2813 0 0	10881 7394 4255 2511 2511	2511	8370 4883 1744 0 0	15788 10727 6173 3643 3643	3643	12145 7084 2530 0 0	9946 6758 3889 2295 2295	2295	7651 4463 1594 0 0	14040 9540 5490 3240 3240	3240	10800 6300 2250 0	8845 6010 3458 2041 2041	2041	6804 3969 1417 0
85	80 75 70 65 60	17550 11925 6683 2700 2700	2700	14850 9225 4163 0 0	10881 7394 4255 1674 1674	1674	9207 5720 2581 0	15788 10727 6173 2429 2429	2429	13359 8298 3744 0 0	9946 6758 3889 1530 1530	1530	8416 5228 2359 0 0	14040 9540 5490 2160 2160	2160	11880 7380 3300 0	8845 6010 3458 1361 1361	1361	7484 4649 2098 0
80	75 70 65 60	11925 6863 2363 1350	1350	10575 5513 1013 0	7394 4255 1465 837	837	6557 3418 628 0	10727 6173 2125 1214	1214	9513 4959 911 0	6758 3889 1339 765	765	5993 3124 574 0	9540 5490 1890 1080	1080	8460 4410 810 0	6010 3458 1190 680	680	5330 2778 510 0
75	70 65 60	6863 2363 0	0	6863 2363 0	4255 1465 0	0	4255 1465 0	6173 2125 0	0	6173 2125 0	6889 1339 0	°	3889 1339 0	5490 1890 0	0	5490 1890 0	3458 1190 0	l î	3458 1190 0

Winter Heating Performance (Indoor Design Conditions 70° F DB)

Ambient		VENTILATION RATE											
O.D.	400 CFM	75% Eff	325 CFM	76% Eff	250 CFM 77% Eff								
DB F	WVL	WHR	WVL	WHR	WVL	WHR							
65	1350	999	1214	911	1080	810							
60	2700	1998	2429	1822	2160	1620							
55	4050	2997	3643	2733	3240	2430							
50	5400	3996	4858	3643	4320	3240							
45	6750	4995	6072	4554	5400	4050							
40	8100	5994	7287	5465	6480	4860							
35	9450	6993	8501	6 376	7560	5670							
30	10800	7992	9716	7287	8640	6480							
25	12150	8991	10930	8198	9720	7290							
20	13500	9990	12145	9108	10800	8100							
15	14850	10989	13359	10019	11880	8910							

LEGEND:

VLT = Ventilation Load - Total
VLS = Ventilation Load - Sensible
VLL = Ventilation Load - Latent
HRT = Heat Recovery - Total
HRS = Heat Recovery - Sensible
HRL = Heat Recovery - Latent
WVL = Winter Ventilation Load
WHR = Winter Heat Recovery

PERFORMANCE AND APPLICATION DATA - WERV-*3B

Summer Cooling Performance (Indoor Design Conditions 75°DB/62°WB)

Ambi	TO VENTUATION HATE 400 CEM			VENTILATION RATE 325 CFM					VENTILATION RATE 250 CFM										
DB/W	ВF	VLT	VLS	VLL	HRT	TRS	HRL	VLT	VLS	VLL	HRT	HRS	HRL	VLT	VLS	VLL	HRT	HRS	HRL
105	75 70 65	19080 12960 12960	12960	6120 0 0	12020 8164 8164	8164	3855 0 0	15502 10530 10530	10530	4972 0 0	9921 6739 6739	6739 	3182 0 0	11925 8100 8100	8100	3825 0 0	7751 5265 5265	5265 	2486 0 0
100	80 75 70 65 60	28080 19080 10980 10800 10800	10800	17280 8280 180 0	17690 12020 6717 6804 6804	6804	10886 5216 113 0	22815 15502 8921 8775 8775	8775	14040 6727 146 0 0	14601 9921 5709 5616 5616	5616	8985 4305 93 0 0	17550 11925 6862 6750 6750	6750	10800 5175 112 0	11407 7751 4460 4387 4387	4387	7019 3363 73 0
95	80 75 70 65 60	28080 19080 10980 8640 8640	8640	19440 10440 2340 0	17690 12020 6917 5443 5443	5443	12247 6577 1474 0 0	22815 15502 8921 7020 7020	7020	15795 8482 1901 0 0	14601 9921 5709 4492 4492	4492	10108 5428 1216 0 0	17550 11925 6862 5400 5400	5400	12150 6525 1462 0 0	11407 7751 4460 3510 3510	3510	7897 4241 950 0 0
90	80 75 70 65 60	28080 19080 10980 6480 6480	6480	21600 12600 4500 0	17690 12020 6917 4082 4082	4082	13608 7938 2835 0 0	22815 15502 8921 5265 5285	5265	17550 10237 3656 0	14601 9921 5709 3369 3369	3369	11232 6552 2340 0 0	17550 11925 6862 4050 4050	4050	13500 7875 2812 0 0	11407 7751 4460 2632 2632	2632	8774 5118 1828 0 0
85	80 75 70 65 60	28080 19080 10980 4320 4320	4320	23760 14760 6660 0	17690 12020 6917 2721 2721	2721	14968 9298 4195 0	22815 15502 8921 3510 3510	3510	19305 11992 5411 0	14601 9921 5709 2246 2246	2246	12355 7675 3463 0 0	17550 11925 6862 2700 2700	2700	14850 9225 4162 0 0	11407 7751 4460 1755 1755	175	9652 5996 2705 0
80	75 70 65 60	19080 10980 3780 2160	2160	16920 8820 1620 0	12020 6917 2381 1360	1360	10659 5556 1020 0	15502 8921 3071 1755	1755	13747 7166 1316 0	9921 5709 1965 1123	1123	8798 4586 842 0	11925 6862 2362 1350	1350	10575 5512 1012 0	7751 4460 1535 877	87	6873 3583 658 0
75	70 65 60	10980 3780 0	000	10980 3780 0	6917 2381 0	000	6917 2380 0	8921 3071 0	000	8921 3071 0	5709 1965 0	000	5709 1965 0	6862 2362 0	000	6862 2362 0	4460 1535 0	000	4460 1535 0

Winter Heating Performance (Indoor Design Conditions 70° F DB)

Ambient	VENTILATION RATE											
O.D.	400 CFM	75% Eff	325 CFM	76% Eff	250 CFM 77% Eff							
DB F	WVL	WHR	WVL	WHR	WVL	WHR						
65	2160	1620	1755	1333	1350	1039						
60	4320	3240	3510	2667	2700	2079						
55	6480	4860	5265	4001	4050	3118						
50	8640	6480	7020	5335	5400	4158						
45	10800	8100	8775	6669	6750	5197						
40	12960	9720	10530	8002	8100	6237						
35	15120	11340	12285	9336	9450	727 6						
30	17280	12960	14040	10670	10800	8316						
25	19440	14580	15795	12004	12150	9355						
20	21600	16200	17550	13338	13500	10395						
15	23760	17820	19305	14671	14850	11434						

LEGEND:

VLT = Ventilation Load - Total
VLS = Ventilation Load - Sensible
VLL = Ventilation Load - Latent
HRT = Heat Recovery - Total
HRS = Heat Recovery - Sensible
HRL = Heat Recovery - Latent
WVL = Winter Ventilation Load
WHR = Winter Heat Recovery

BASIC INSTALLATION (Field Installation)

 Unpack the ventilator assembly which includes the integral ventilator with attached electrical harness and miscellaneous hardware.



Open and lock unit disconnect switch before installing this accessory to prevent injury or death due to electrical shock or contact with moving parts. Turn thermostat to OFF.

Model	For Us Followi	Electrical	
WERV-A2B	WA181-A	WH181-A,-B	230/208-1
	WA241-A,-B	WH241-A,-B	or 3 phase
WERV-A3B	WA301-A,-B	WH301-AB	230/208-1
	WA361-A,-B	WH361-A,-B	or 3 phase
WERV-C3B	WA301-C WA361-C	WH301-C WH361-C	460-3 phase

⚠ CAUTION

Be sure the correct model and voltage Energy Recovery Ventilator is used with the correct air conditioner or heat pump to insure correct voltage compatibility.

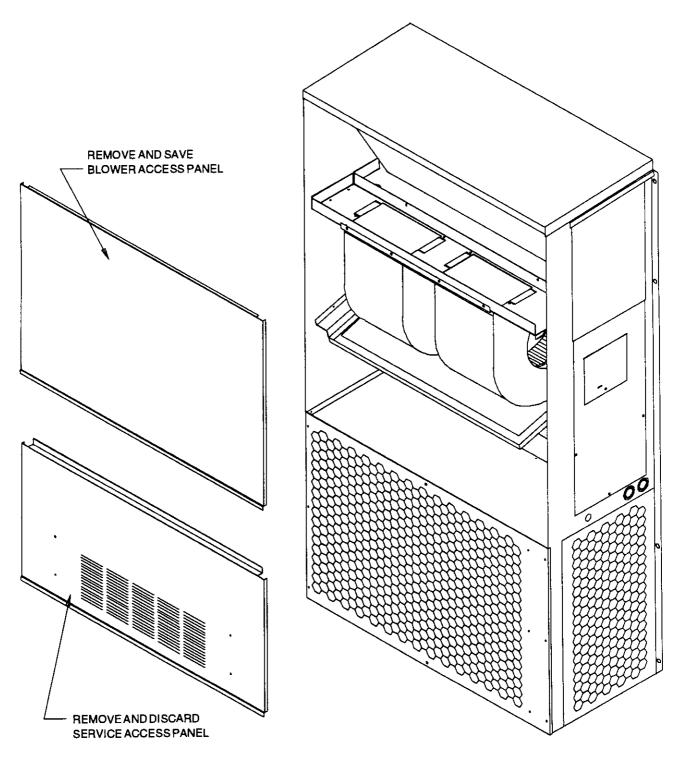
- Remove the existing exterior blower access and service access panels on the Bard Wall Mount unit.
 Save the blower access panel and discard service access panel. (See Figure 1.)
- Remove and save existing unit return air filter and left side filter support bracket by removing two screws from left side of unit. Remove and save top four (4) screws from front grille. (See Figure 2.)
- Remove and discard the exhaust cover plate. (See Figure 2.)
- Install ventilator by inserting the ventilator into the unit to the far left side clearing the right filter bracket.
 Once the ventilator is fully inserted, slide the ventilator to the right until it is tight against the back of the control panel. (See Figure 3.)
 - IMPORTANT NOTE: Position front lip of ventilator under front grille and on top of condenser partition. (See Figure 3 inset.) This is important to ensure proper drainage of any water entering damper assembly.
- Open control panel to gain access to unit low voltage terminal block. (Insure all power is OFF prior to opening the control panel.)

- Route two (2) low voltage electrical leads through the 7/8" bushing in control panel (Figure 3) into low voltage box.
- Temporarily connect leads with fork terminal to corresponding points on terminal strip to terminals C and C. (See Figure 4 on Page 7 and wiring diagram.)
 - NOTE: These 24 volt control wires control the starting and stopping of the Energy Recovery Ventilator and can be independently controlled by an energy management control or timer. See separate section on Control Wiring.
- Remove female plug of high voltage wiring harness from the heat recover assembly and snap into unit control panel from the inside of the control panel in the hole provided. Wire to terminal block. (See Figure 4 and wiring diagram.)
- Plug male plug from WERV assembly into female connector at back of control panel. (See Figures 3 and 4.)
- 11. Replace inner and outer control panel cover.
- 12. Ventilator checkout
 - A. Resupply power to unit.
 - B. Energize the evaporator blower by switching thermostat to the manual fan position with Heat/ Cool in OFF position.
 - C. Ventilator heat transfer wheels should rotate slowly (49 RPM). Intake and exhaust blowers should run.
 - D. De-energize the evaporator blower. Energy re covery heat transfer wheels and fresh air and exhaust air blowers should stop.
 - E. This completes ventilator checkout.
- Disconnect the wires temporarily connected in Step 8.
- Reinstall the blower access panel at top of unit and secure with sheet metal screws.
- 16. Replace the lower service access panel with the new panel provided. Attach air intake hood with screws provided. (See Figure 5.) Be sure to insert the top flange of the air intake hood into and through the slot in the service door and between the door and insulation to prevent bowing of the door.
- 17. Ventilator is now ready for operation.

BASIC INSTALLATION (FACTORY INSTALLED MODELS)

- Remove blower access door and service door.
 Room filter located above air circulation blowers.
 Install filter. Remove filter bracket from shipping location and install on left side.
- Remove air intake hood from shipping location and install air intake hood on service panel. Refer to the Control Wiring Section for suggested control schemes. After wiring, replace all panels.

FIGURE 1



MIS-344

FIGURE 2

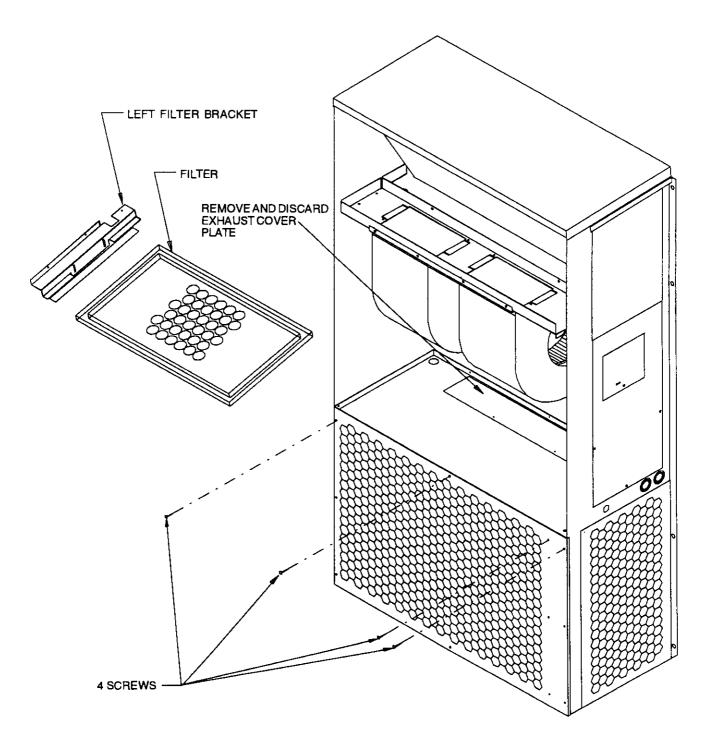


FIGURE 3

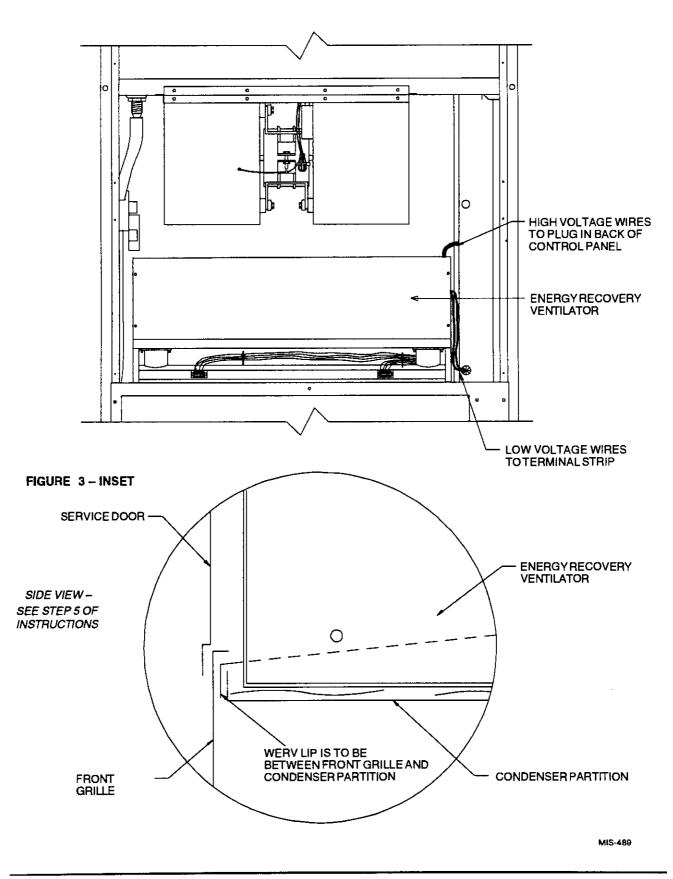
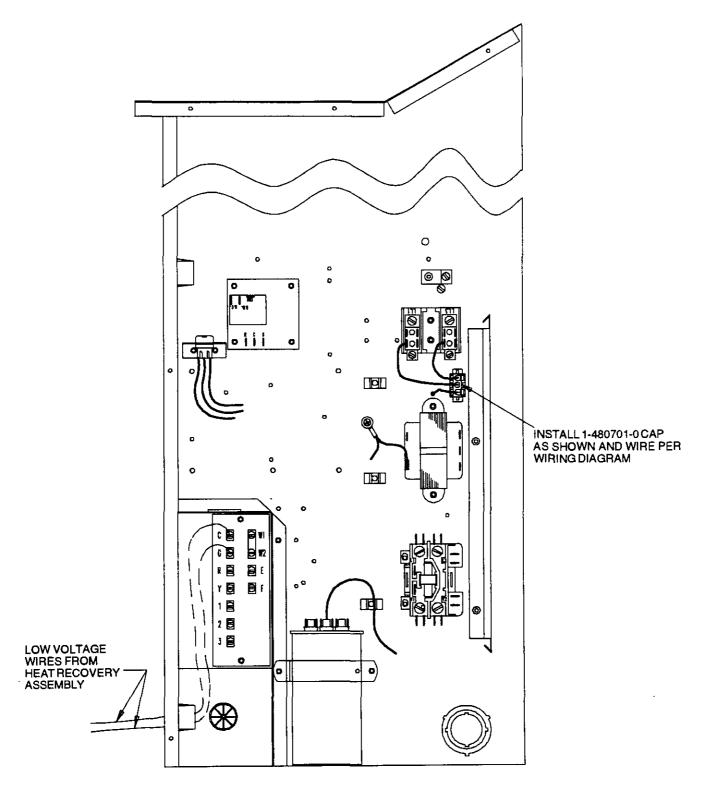
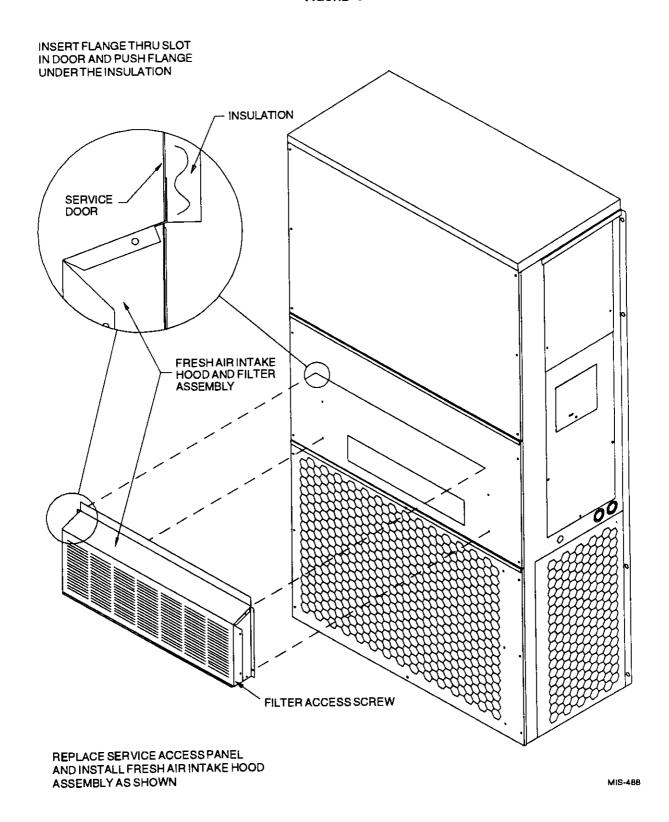


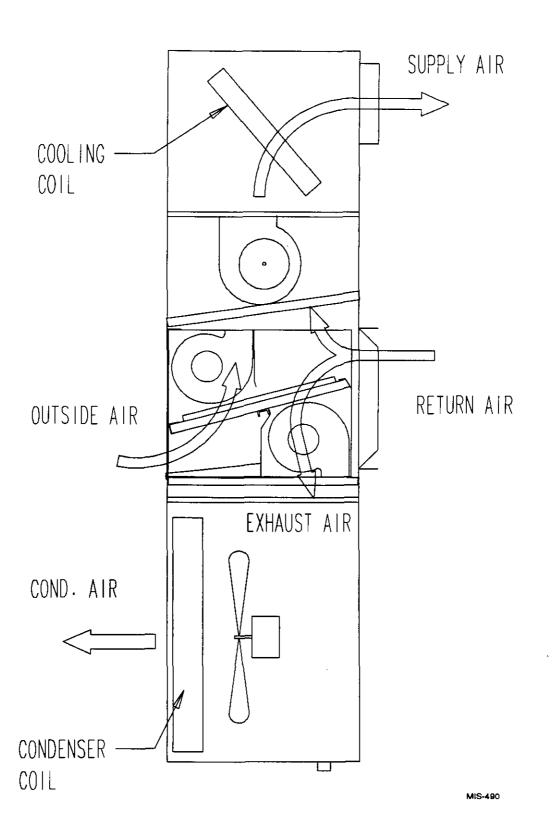
FIGURE 4



MIS-533

FIGURE 5





CONTROL WIRING

The WERV comes from the factory with the low voltage control wires not wired into the wall mount low voltage terminal strip. Care must be taken when deciding how to control the operation of the ventilator. When designing the control circuit for the ventilator the following requirements must be met.

CONTROL REQUIREMENTS

- Indoor blower motor must be run whenever the WERV is run.
- 2. Select the correct motor speed tap in the WERV. Using Table 1 of the WERV Installation Instructions determine the motor speed needed to get the desired amount of ventilation air needed. For instance, do not use the high speed tap on a WERV-A3B if only 200 CFM of ventilation air is needed. Use the low speed tap. Using the high speed tap would serve no useful purpose and significantly effect the overall efficiency of the air conditioning system. System operating cost would also increase.
- 3. Run the WERV only during periods when the conditioned space is occupied. Running the WERV during unoccupied periods wastes energy, decreases the expected life of the WERV, and can result in a large moisture buildup in the structure. The WERV removes 60 to 70% of the moisture in the incoming air, not 100% of it. Running the WERV when the structure is unoccupied allows moisture to build up in the structure because there is little or now cooling load. Thus, the air conditioner is not running enough to remove the excess moisture being brought in. Use a control system that in some way can control the system based on occupancy.

* * * IMPORTANT * * *

Operating the WERV during unoccupied periods can result in a build up of moisture in the structure.

RECOMMENDED CONTROL SEQUENCES

Several possible control scenarios are listed below:

 Use a programmable electronic thermostat with auxiliary terminal to control the WERV based on daily programmed occupance periods. Bard markets and recommends the White-Rodgers 1F95-80 (Bard Part No. 8403-035) programmable electronic thermostat for air conditioner applications, and the White-Rodgers 1F94-80 (Bard Part No. 8403-034) programmable electronic thermostat for heat pump applications. (See Figure 7.)

- Use a motion sensor in conjunction with a mechanical thermostat to determine occupancy in the structure. Bard markets the CS2000 for this use. (See Figure 8 and Figure 9.)
- Use a DDC control system to control the WERV based on a room occupancy schedule to control the WERV.
- Tie the operation of the WERV into the light switch.
 The lights in a room are usually on only when occupied.
- Use a manual timer that the occupants turn to energize the WERV for a specific number of hours.
- Use a programmable mechanical timer to energize the WERV and indoor blower during occupied periods of the day.

VENTILATION AIR FLOW

The WERV-A2B, WERV-A3B and WERV-C3B are equipped with a 3 speed motor to provide the capability of adjusting the ventilation rates to the requirements of the specific application by simply changing motor speeds.

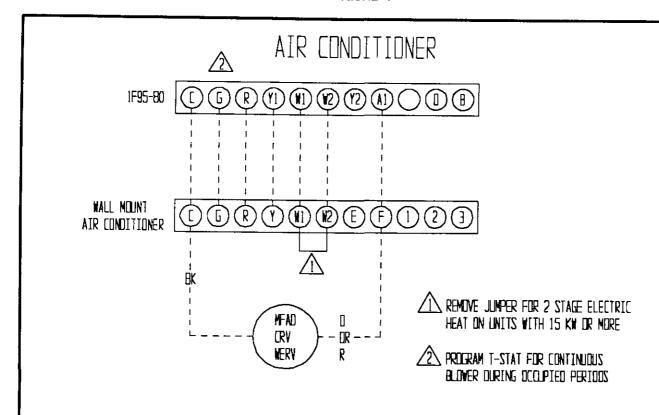
TABLE 1

VENTILATION AIR (CFM)										
Model	High Speed (Black)	Medium Speed (Blue)	Low Speed (Red)							
WERV-A2B	250	225	200							
WERV-A3B WERV-C3B	400	325	250							

The units are wired from the factory on Low speed. The speed can be changed by rotating the speed switch on the side of the WERV on the desired speed on the 240 volt models. The speed can be changed on the 460 volt models by disconnecting the red wire and reconnecting the black or blue wire on the intake or exhaust blower motor. If desired, the fresh air motor can be wired on one speed and the exhaust motor on another if needed for a specific requirement.



Open disconnect to shut all power OFF before doing this. Failure to do so could result in injury or death due to electrical shock.



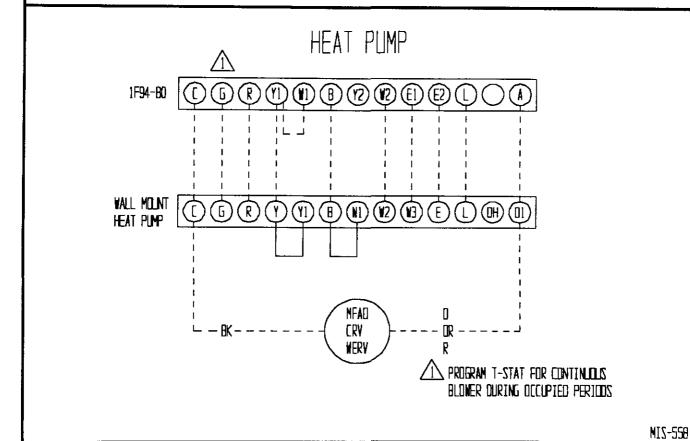
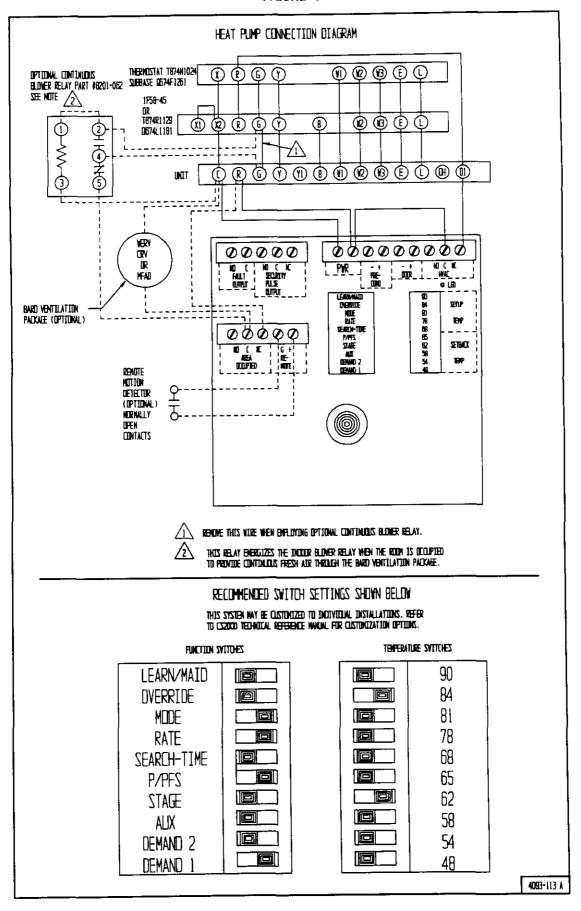
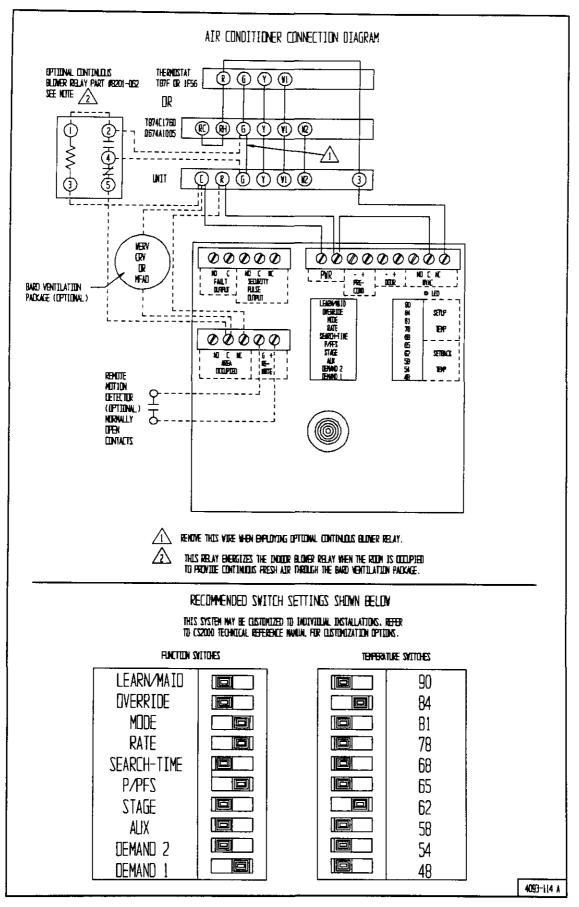


FIGURE 8





MAINTENANCE PROCEDURES

MONTHLY

- Inspect mist eliminator/prefilter and clean if necessary. This filter is located in the fresh air intake hood on the front of the unit. This is an aluminum mesh filter and can be cleaned with water and any detergent not harmful to aluminum.
- Inspect wall mount unit filter and clean or replace as necessary. This filter is located either in the unit or in a return air filter grille assembly. If in the unit it can be accessed by removing the lower service door on the front of the unit. If in a return air filter grille, by hinging the grill open to gain access.

Inspect energy recovery ventilator for proper wheel

rotation and dirt buildup. This can be done in conjunction with Item 2 above. Energize the energy recovery ventilator after inspecting the filter and observe for proper rotation and/or dirt buildup.

Clean as necessary. Clean as follows: Disconnect all power to unit. Remove the lower service door of the wall mount unit to gain access to the energy recovery ventilator. Remove the front access panel on the ventilator. Unplug Amp connectors to cassette motors. Slide energy recovery cassette out of ventilator. Use a shop vacuum with brush attachment to clean both sides of the energy recover wheels.

NOTE: Discoloration and staining of the wheel does not affect its performance. Only excessive build up of foreign material needs to be removed.

SEMIANNUALLY

- Inspect condenser coil for dirt and clean if necessary. Clean all loose dirt, plant matter, cobwebs and/or insects from both sides of the coil with a shop vacuum. Take care not to damage or bend coil fins. For grease or tough dirt a commercial voaning coil cleaner suitable for us on aluminum fins should be used. Follow instructions on the coil cleaner. Do not use a high pressure hose or power cleaner.
- Inspect and re-oil center wheel bearing of energy recovery ventilator wheels (sleeve bearing models only).

Inspect as follows: Disconnect all power to unit. Remove the lower service door of the unit to gain access to the energy recovery ventilator. Remove the front access panel on the ventilator. Unplug Amp connectors to cassette motors. Slide energy recovery cassette out of ventilator. Remove center shaft screw from top of cassette wheel. Remove wheel retaining washer. Push from underneath to slide wheel off shaft. Check for tar-lie deposits. If present clean shaft and bearing with rag soaked with 20 weight oil. Lightly oil shaft and bearing and reassemble. Add oil to re-soak felt washer. Use non-detergent 20 weight oil. Reassemble. (See Figure 10.)

