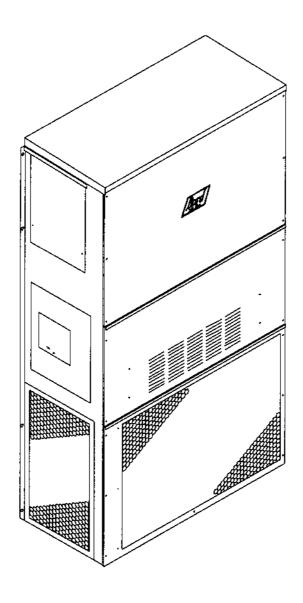
# INSTALLATION INSTRUCTIONS

# WALL MOUNTED PACKAGED AIR CONDITIONER

Models: WL301, WL361



MIS-861



Bard Manufacturing Company Bryan, Ohio 43506

Since 1914...Moving ahead, just as planned.

Manual No.:

2100-272D

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## **Getting Other Information and Publications**

These publications can help you install the air conditioner or heat pump. You can usually find these at your local library or purchase them directly from the publisher. Be sure to consult current edition of each standard.

National Electrical Code ...... ANSI/NFPA 70

Standard for Warm Air ...... ANSL/NFPA 90B Heating and Air Conditioning Systems

Duct Design for Residential ...... ACCA Manual D Winter and Summer Air Conditioning and Equipment Selection

For more information, contact these publishers:

ACCA - Air Conditioning Contractors of America

1712 New Hampshire Avenue NW Washington, DC 20009

Telephone: (202) 483-9370 Fax: (202) 234-4721

ANSI — American National Standards Institute

11 West Street, 13th Floor New York, NY 10036 Telephone: (212) 642-4900

Fax: (212) 302-1286

ASHRAE — American Society of Heating Refrigerating, and Air Conditioning Engineers, Inc.

1791 Tullie Circle, N.E. Atlanta, GA 30329-2305 Telephone: (404) 636-8400 Fax: (404) 321-5478

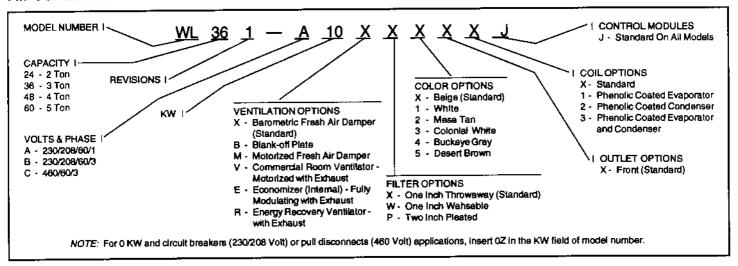
NFPA --- National Fire Protection Association

Batterymarch Park P.O. Box 9101 Quincy, MA 02269-9901 Telephone: (800) 344-3555 Fax: (617) 984-7057

Manufactured under the following U.S. patent numbers: 5,301,744; 5,002,116; 4,924,934; 4,875,520; 4,825,936; 4,432,409 Other patents pending.

## **Wall Mount General Information**

#### Air Conditioner Wall Mount Model Nomenclature



#### **TABLE 1 - ELECTRICAL SPECIFICATIONS**

	Rated Volts/	No. Field Power	③ Minimum Circult	① Maximum Externai Fuse or Ckt.	② Field Power Wire	Field Mini Power Ground Cir Wire Wire Amp		mum cult acity	⊕ Maximum External Fuse or Ckt. Breaker			Power Size	Wire	ound Size
Models	Phase	Circuits	Ampacity	Breaker	Stre	Size	CKT A	СКТ В	CKT A	CKT B	CKT A	СКТ В	CKT A	скт в
WL301-A0Z	·	1	24	35	8	10								
-A05		1	31	35	8	10								1 <b> </b>
-A08	230/208-1	1	47	50	8	10				•••				
-A10		1	57	60	6	10						•••		
-A15		1 or 2	83	90	4	8	65	26	60	30	6	10	8	10
WL301-B0Z		1	17	20	12	12	•••							
-B09	230/208-3	1	32	35	8	10		•••			***			
-B15		1	50	50	8	10								•••
WL301-C0Z		1	10	15	14	14					<b> </b>			
-C09	460-3	1	17	20	12	12								l I
-C15		1	26	30	10	10								
WL361-A0Z		1	27	35	8	10								
-A05		1	31	35	8	10								·
-A08-	230/208-1	1	47	50	8	10								
-A10		1	57	60	6	10								•••
-A15		1 or 2	83	90	4	8	55	26	60	30	6	10	8	10
WL361-B0Z		1	20	25	10	10								
-B09	230/208-3	1	32	35	8	10								
-B15		1	50	50	8	10		<u></u>						
WL361-C0Z		1	10	15	14	14	-4.							
-C09	460-3	1	17	20	12	12								
-C15	1	1	26	30	10	10								

Maximum size of the time delay fuse or HACR type circuit breaker for protection of field wiring conductors.

② Based on 75°C copper wire. All wiring must conform to the National Electrical Code and all local codes.

These "Minimum Circuit Ampecity" values are to be used tor sizing the field power conductors. Refer to the National Electric Code (latest revision), article 310 for power conductor sizing. CAUTION: When more than one filed poser conductor circuit is run through one conduit, the conductors must be derated. Pay special attention to Note 8 of Table 310 regarding Ampacity Adjustment Factors when more than three conductors are in a raceway.

TABLE 2
DIMENSIONS OF BASIC UNIT FOR ARCHITECTURAL AND INSTALLATION REQUIREMENTS (NOMINAL)

	Width	Depth	Heigth	Şu	pply	Re	turm												П
Unit	(W)	(D)	(H)	A	В	U	В	Ę	F	G	-	Ĺ	К	L	м	z	٥	Р	a
WL301 WL361	1 27.7/N	16-7/8	70-1/2	7-7/B	27-7/8	13-7/8	27-7/8	39-7/8	18-1/4	25-3/4	18	26-3/4	28-3/4	29-1/4	27	2-9/16	39	22-3/4	9

All dimensions are in inches.

FIGURE 1 - UNIT DIMENSIONS

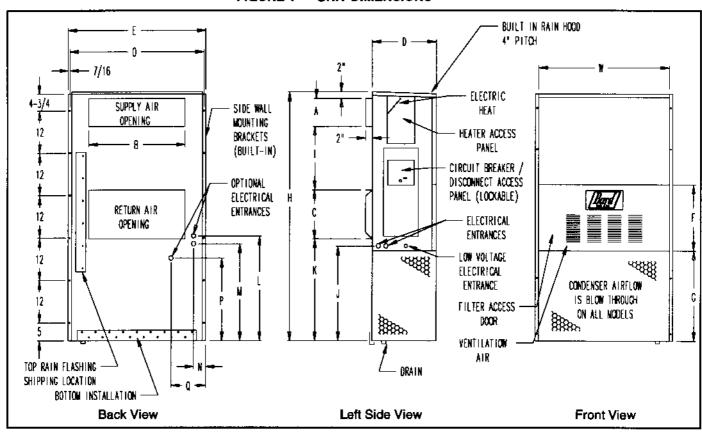


TABLE 3 - ELECTRIC HEAT TABLE

MODELS	WL301-A, WL381-A		WL301-A, WL361-A WL301-B, WL361-B		WL301-C,	WL361-C						
	240	240V-1 208V-1		240V-1		208V-1		0V-3	206	3V-3	480	DV-3
KW	AMP8	втин	AMPS	ВТИН	AMP8	BTUH	AMPS	втин	AMPS	BTUH		
5.0	20.8	17,065	18.1	12,800								
10.0	41.6	34,130	36.2	25,600								
15.0	62.5	51,200	54.1	38,400								
9.0					21.7	30,600	18.7	23,030				
15.0									18.0	51,200		

#### Shipping Damage

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

#### General

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians.

The refrigerant system is completely assembled and charged. All internal wiring is complete.

The unit is designed for use with or without duct work. Flanges are provided for attaching the supply and return ducts.

These instructions explain the recommended method to install the air cooled self-contained unit and the electrical wiring connections to the unit.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made. See Page 1 for information on codes and standards.

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of Air Conditioning Contractors of America (ACCA). The air duct should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating Systems of Other Than Residence Type, NFPA No. 90A, and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

#### **Duct Work**

Any heat pump is more critical of proper operating charge and an adequate duct system than a straight air conditioning unit. All duct work, supply and return, must be properly sized for the design air flow requirement of the equipment. Air Conditioning Contractors of America (ACCA) is an excellent guide to proper sizing. All duct work or portions thereof not in the conditioned space should be properly insulated in order to both conserve energy and prevent condensation or moisture damage.

Refer to Table 10 for maximum static pressure available for duct design.

Design the duct work according to methods given by the Air Conditioning Contractors of America (ACCA). When duct runs through unheated spaces, it should be insulated with a minimum of 1-inch of insulation. Use insulation with a vapor barrier on the outside of the insulation. Flexible joints should be used to connect the duct work to the equipment in order to keep the noise transmission to a minimum.

A 1/4-inch clearance to combustible material for the first 3 feet of duct attached to the outlet air frame is required. See Wall Mounting Instructions and Figures 3 and 7 for further details.

Ducts through the walls must be insulated and all joints taped or sealed to prevent air or moisture entering the wall cavity.



Some installations may not require any return air duct. A metallic return air grille is required with installations not requiring a return air duct. The spacing between louvers on the grille shall not be larger than 5/8 inches.

Any grille that meets the 5/8 inch louver criteria, may be used. It is recommended that Bard Return Air Grille Kit RG-2 thru RG-5 or RFG-2 thru RFG-5 be installed when no return duct is used. Contact distributor or factory for ordering information. If using a return air filter grille, filters must be of sufficient size to allow a maximum velocity of 400 fpm.

NOTE: If no return air duct is used, applicable installation codes may limit this cabinet to installation only in a single story structure.

#### **Filters**

A 1-inch throwaway filter is supplied with each unit. The filter slides into position making it easy to service. This filter can be serviced from the outside by removing the service door. A 1-inch washable filter and 2-inch pleated filter are also available as optional accessories. The internal filter brackets are adjustable to accommodate the 2-inch filter by loosening 2 screws in each bracket assembly and sliding the brackets apart to the required width and retightening the 4 screws.

#### Fresh Air Intake

All units are built with fresh air inlet slots punched in the service panel.

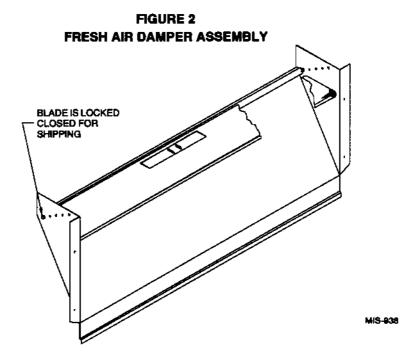
If the unit is equipped with the fresh air damper assembly, the assembly is shipped already attached to the unit. The damper blade is locked in the closed position. To allow the damper to operate, the maximum and minimum blade position stops must be installed. (See Figure 2.)

All capacity, efficiency and cost of operation information as required for Department of Energy "Energyguide" Fact Sheets is based upon the fresh air blank-off plate in place and is recommended for maximum energy efficiency.

The blank-off plate is available upon request from the factory and is installed in place of the fresh air damper shipped with each unit.

#### Condensate Drain

A plastic drain hose extends from the drain pan at the top of the unit down to the unit base. There are openings in the unit base for the drain hose to pass through. In the event the drain hose is connected to a drain system of some type, it must be an open or vented type system to assure proper drainage.



#### Installation Instructions

#### **Wall Mounting Information**

- Two holes, for the supply and return air openings, must be cut through the wall as shown in Figure 3.
- On wood-frame walls, the wall construction must be strong and rigid enough to carry the weight of the unit without transmitting any unit vibration.



Fire hazard can result if 1/4 inch clearance to combustible materials for supply air duct is not maintained. See Figure 3.

Concrete block walls must be thoroughly inspected to insure that they are capable of carrying the weight of the installing unit.

#### **Mounting the Unit**

- These units are secured by wall mounting brackets which secure the unit to the outside wall surface at both sides. A bottom mounting bracket is provided for ease of installation, but is not required.
- 2. The unit itself is suitable for "0" inch clearance, but the supply air duct flange and the first 3 feet of supply air duct require a minimum of 1/4-inch clearance to combustible material. If a combustible wall, use a minimum of 28-1/2" x 8-1/2" dimensions for sizing. However, it is generally recommended that a 1-inch clearance is used for ease of installation and maintaining the required clearance to combustible material. The supply air opening would then be 30" x 10". See Figures 3 and 7 for details.

# **MARNING**

Failure to provide the 1/4 inch clearnace between the supply duct and a combustible surface for the first feet can result in fire.

- Locate and mark lag bolt locations and bottom mounting bracket location. See Figure 3.
- 4. Mount bottom mounting bracket.
- Hook top rain flashing under back hend of top. Top rain flashing is shipped secured to the right side of the back.
- 6. Position unit in opening and secure with 5/16 lag bolts; use 7/8-inch diameter flat washers on the lag bolts.

- Secure rain flashing to wall and caulk across entire length of top. See Figure 3.
- For additional mounting rigidity, the return air and supply air frames or collars can be drilled and screwed or welded to the structural wall itself (depending upon wall construction). Be sure to observe required clearance if combustible wall.
- On side by side installations, maintain a minimum of 20-inches clearance on right side to allow access to heat strips and control panel and to allow proper airflow to the outdoor coil. Additional clearance may be required to meet local or national codes.

#### Wiring - Main Power

Refer to the unit rating plate for wire sizing information andmaximum fuse or "HACR Type" circuit breaker size. Each outdoor unit is marked with a "Minimum Circuit Ampacity". This means that the field wiring used must be sized to carry that amount of current. Depending on the installed KW of electric heat, there may be two field power circuits required. If this is the case, the unit serial plate will so indicate. All models are suitable only for connection with copper wire. Each unit and/or wiring diagram will be marked "Use Copper Conductors Only". These instructions must be adhered to. Refer to the National Electrical Code (NEC) for complete current carrying capacity data on the various insulation grades of wiring material. All wiring must conform to NEC and all local codes.

The electrical data lists fuse and wire sizes (75°C copper) for all models, including the most commonly used heater sizes. Also shown are the number of field power circuits required for the various models with heaters.

The unit rating plate lists a "Maximum Time Delay Relay Fuse" or "HACR Type" circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

The disconnect access door on this unit may be locked to prevent unauthorized access to the disconnect. To convert for the locking capability, bend the tab located in the bottom left hand corner of the disconnect opening under the disconnect access panel straight out. This tab will now line up with the slot in the door. When shut, a padlock may be placed through the hole in the tab preventing entry.

#### Wiring - Low Voltage Wiring

230/208V, 1 phase and 3 phase equipment dual primary voltage transformers. All equipment leaves the factory wired on 240V tap. For 208V operation, reconnect from 240V to 208V tap. The acceptable operating voltage range for the 240V and 208V taps are:

TABLE 4 - OPERATING VOLTAGE RANGE

TAP	RANGE
240V	253-216
208V	220-187

NOTE: The voltage should be measured at the field power connection point in the unit and while the unit is operating at full load (maximum amperage operating condition).

Five (5) wires should be run from thermostat subbase to the 24V terminal board in the unit. A five conductor, 18 gauge copper, color-coded thermostat cable is recommended. The connection points are shown in Figure 8

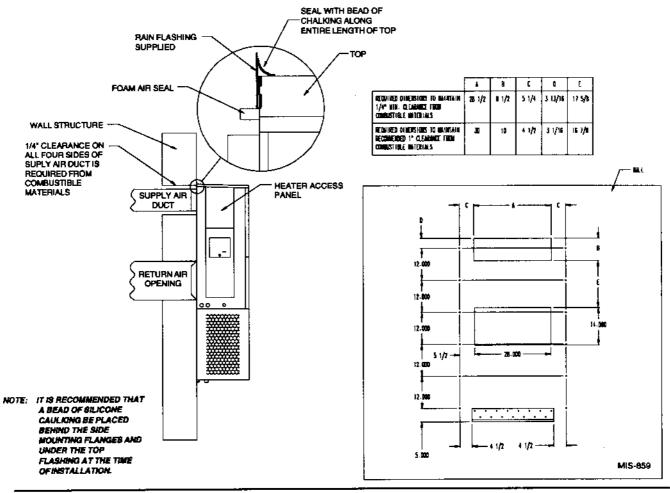
**TABLE 5 - THERMOSTAT WIRE SIZE** 

TRANSFORMER VA	FLA	WIRE GAUGE	MAXIMUM DISTANCE IN FEET
		20 gauge	45
		18 gauge	60
55	2.3	16 gauge	100
		14 gauge	160
		12 gauge	250

TABLE 6 - WALL THEMOSTAT AND SUBBASE COMBINATIONS

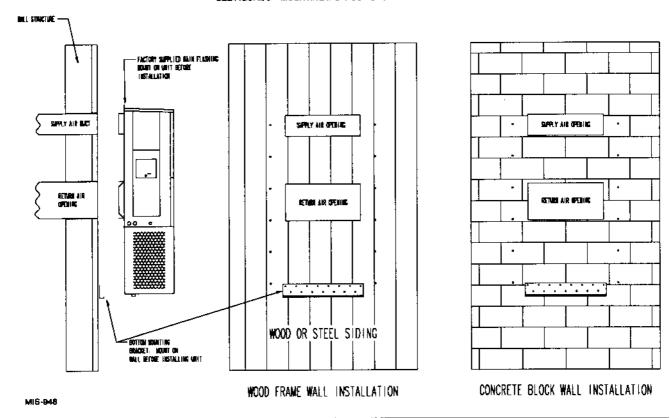
FEATURES	THERMOSTAT	SUBBASE PREDOMINANT
8403-002	8404-003	1 stage cool, 1 stage heat
T87F3111	Q539A1220	System: heat-off-cool Fan: auto-on
8403-009 1F56-318		1 stage heat, 1 stage cool
8403-019	8404-012	1 stage heat, 2 stage cool
T874C1760	Q674A1001	System: heat-auto-cool Fan: auto-on
8403-021	8404-012	2 stage cool, 2 stage heat
T874D1934	Q674A1001	System: heat-auto-cool Fan: auto-on
8403-035 1F95-80		2 stage cool, 2 stage heat, electronic 7 day programming

FIGURE 3 — MOUNTING INSTRUCTIONS

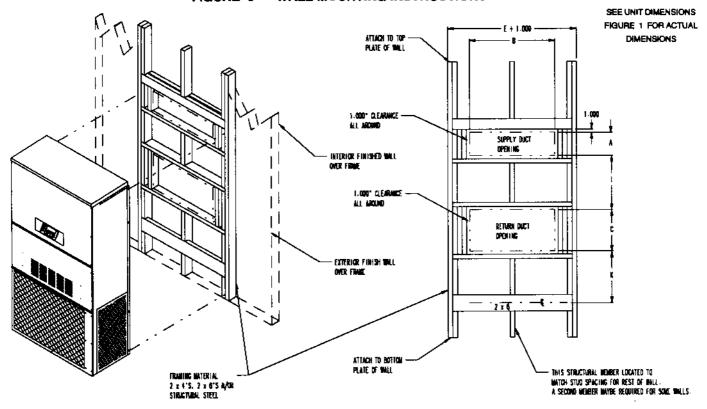


#### FIGURE 4 - WALL MOUNTING INSTRUCTIONS

SEE FIGURE 3 - MOUNTING INSTRUCTIONS FOR OPENING SIZES



#### FIGURE 5 - WALL MOUNTING INSTRUCTIONS

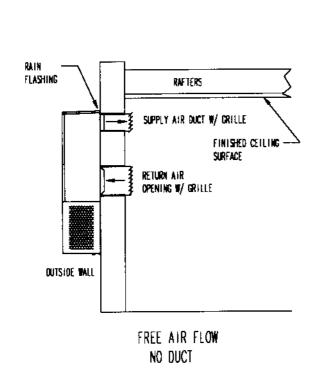


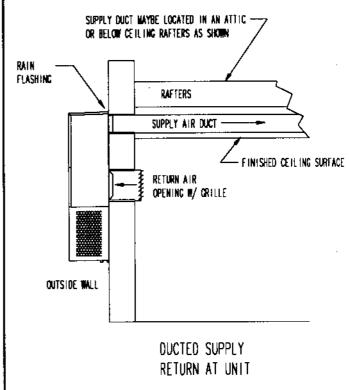
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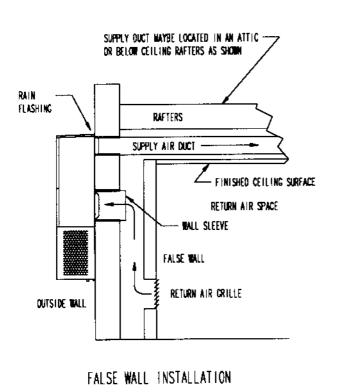
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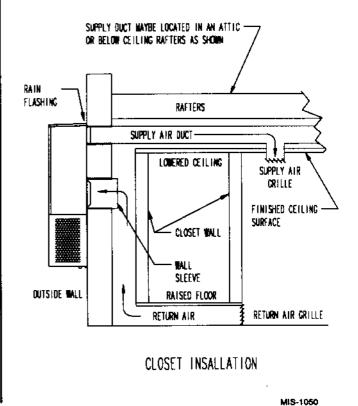
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#### FIGURE 6 - COMMON WALL MOUNTING INSTALLATIONS

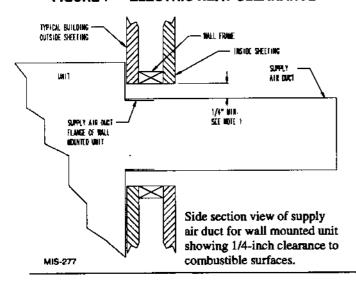








#### FIGURE 7 -- ELECTRIC HEAT CLEARANCE

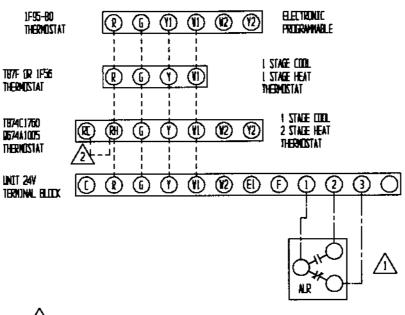


# **MARNING**

- A minimum of 1/4-inch clearance must be maintained between the supply air duct and combustible materials. This is required for the first 3-feet of ducting.
- It is important to insure that the 1/4-inch minimum spacing is maintained at all points.
- Failure to do this could result in overheating the combustible material and may result in fire.

MIS-503

#### FIGURE 8 - LOW VOLTAGE WIRING

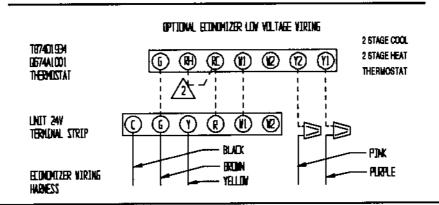


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OPTIONAL ALARM RELAY PROVIDED ON UNITS WITH CONTROL MODULE "N" OR "J" INSTALLED. EDITACT RATING 24YAC e 125YA

 $\sqrt{2}$ 

FIELD INSTALLED PER INSTALLETIONS



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#### **Important Installer Note**

For improved start-up performance, wash the indoor coil with a dishwasher detergent.

#### Crankcase Heaters

All units are provided with some form of compressor crankcase heat.

All single and three phase models have an insertion welltype heater located in the lower section of the compressor housing. This is a self-regulating type heater that draws only enough power to maintain the compressor at a safe temperature.

Some form of crankcase heat is essential to prevent liquid refrigerant from migrating to the compressor, causing oil pump out on compressor start-up and possible valve failure due to compressing a liquid.

The decal in Figure 9 is affixed to all outdoor units detailing start-up procedure. This is very important. Please read carefully.

#### FIGURE 9 -- START-UP LABEL

#### **IMPORTANT**

These procedures must be followed at initial start-up and at any time power has been removed for 12 hours or longer.

To prevent compressor damage which may result from the presence of liquid refrigerant in the compressor crankcase.

- 1. Make certain the room thermostat is in the "off" position (the compressor is not to operate).
- 2. Apply power by closing the system disconnect switch. This energizes the compressor heater which evaporates the liquid refrigerent in the crankcase.
- 3. Allow 4 hours or 60 minutes per pound of refrigerant in the system as noted on the unit rating plate, whichever is greater.
- 4. After properly elapsed time, the thermostat may be set to operate the compressor.
- 5. Except as required for safety while servicing—Do not open system disconnects witch.

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#### **Service Hints**

- Caution homeowner to maintain clean air filters at all times. Also, not to needlessly close off supply and return air registers. This reduces air flow through the system, which shortens equipment service life as well as increasing operating costs.
- Switching to heating cycle at 75°F or higher outside temperature may cause a nuisance trip of the remote reset high pressure switch. Turn thermostat off, then on to reset the high pressure switch.
- The heat pump wall thermostats perform multiple functions. Be sure that all function switches are correctly set for the desired operating mode before trying to diagnose any reported service problems.
- 4. Check all power fuses or circuit breakers to be sure they are the correct rating.
- Periodic cleaning of the outdoor coil to permit full and unrestricted airflow circulation is essential.

#### Sequence of Operation

Cooling—Circuit R-Y makes at thermostat pulling in compressor contactor, starting the compressor and outdoor motor. The G (indoor motor) circuit is automatically completed on any call for cooling operation or can be energized by manual fan switch on subbase for constant air circulation. On all 230 volt units there is a one minute off delay on the blower motor. 460 volt models do not have an off delay. On a call for heating, circuit R-W1 make at the thermostat pulling in heat contact for the strip heat and blower operation. On a call for second stage heat, R-W2 makes bringing on second heat contactor, if so equipped.

#### Pressure Service Ports

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure curves can be found later in the manual covering all models. It is imperative to match the correct pressure curve to the unit by model number.

### **Troubleshooting**

#### Fan Blade Setting Dimensions

Shown in the drawing below are the correct fan blade setting dimensions for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimensions below be checked and blade adjusted in or out on the motor shaft accordingly.

FIGURE 10
FAN BLADE SETTING

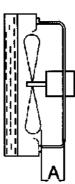


TABLE 7 - FAN BLADE DIMENSIONS

Model	Dimension A
WL301	1.25
WL361	1.25

#### Removal of Fan Shroud

- 1. Disconnect all power to unit.
- Remove the screws holding both grills one on each side of unit – and remove grills.
- Remove screws holding fan shroud to condenser and bottom - 9 screws.
- 4. Unwire condenser fan motor.
- 5. Slide complete motor, fan blade, and shroud assembly out the left side of the unit.
- 6. Service motor/fan as needed.
- 7. Reverse steps to reinstall.

#### Refrigerant Charge

The correct system R-22 charge is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature (6 inches from compressor) as shown in the following table:

**TABLE 8 — SUCTION LINE TEMPERATURES** 

Models	Rated Airflow	95° F OD Temp.	82° F OD Temp
WL301	1,100	55-57	64-66
WL361	1,100	57-59	62-64

The suction line temperatures in Table 8 are based upon 80°F dry bulb/67°F wet bulb (50 percent R.H.) temperature and rated airflow across the evaporator during cooling cycle.

TABLE 9 – INDOOR BLOWER PERFORMANCE CFM AT 230 VOLTS

	₩L301 ₩L361					
E.S.P. In H <sub>2</sub> 0	High Speed Dry / Wet Coil	Low Speed Dry / Wet Coil				
.0	1,395 / 1,315	950 / 935				
.1	1,340 / 1,270	930 / 915				
.2	1,285 / 1,190	910 / 885				
.3	1,205 / 1,100	855 / 830				
.4	1,100 / 1,000	800 / 755				
.5	1,005 / 870	_				

TABLE 10 - CFM AND ESP

Model	Rated CFM ①	Rated ESP ①	Recommended Airflow Range				
WL301	1, <b>10</b> 0	.30	930 - 1,300				
WL361	1,100	.30	930 - 1,350				

① Rated CFM and ESP on high speed tap

TABLE 11

MAXIMUM ESP OF OPERATION ELECTRIC
HEAT ONLY

Model	Front Outlet						
Speed KW	Low Speed	High Speed					
A0Z	.50	.50					
A05	.50	.50					
A08	.50	.50					
A10	.45	.50					
A15	.35	.40					
BoZ	.50	.50					
B09	.50	.50					
B15	.30	.45					
COZ	.50	.50					
C09	.40	.50					
C15	.35	.45					

Values shown are for units equipped with Standard 1 inch throwaway filter or 1 inch washable filter. Derate ESP by .15 for 2 inch pleated filter.

TABLE 12 COOLING PRESSURE - OUTDOOR TEMPERATURE °F

Model	Return Air Temperature	Preseure	75°	80°	85°	80°	95°	100*	105*	110°	115*	120°	125°
WL301	75° DB 62° WB	Low Side High Side	74 218	77 232	79 247	81 262	82 277	84 292	85 306	85 325	86 341	87 357	88 373
	80° DB 67° WB	Low Side High Side	80 223	82 238	84 253	86 268	88 284	89 300	91 316	91 333	92 350	93 368	94 383
	65° DB 72° WB	Low Side High Side	85 231	88 246	91 282	93 278	95 294	96 310	97 327	96 345	99 362	100 379	101 396
WL361	75° DB 62° WB	Low Side High Side	70. 224	72 242	74 259	78 275	78 290	79 304	80 318	81 328	82 339	83 351	84 363
	80° DB 67° WB	Low Side High Side	75 229	77 248	79 285	81 272	83 297	85 311	88 325	87 337	68 348	69 360	90 373
	85° DB 72° WB	Low Side High Side	80 238	83 257	85 275	87 292	89 307	91 322	92 336	94 349	95 360	96 373	98 386

Low side pressure ± 2 psig

High elde pressure ± 5 psig

Tables are based upon rated CFM (airflow) across the evaporator coil and should be found under section titled "refrigerant charge" elsewhere in manual. If there is any doubt as to correct charge being in the system, the charge should be removed, system evacuated and recharged to serrial plate instructions.

TABLE 13 **OPTIONAL ACCESSORIES** 

MQDEL	DESCRIPTION	WL301-A	WL301-B	WL301-C	WL361-A	WL361-B	WL361-C
BOP-3	Blank Off Plate	X	Х	Х	Х	Х	X
BFAD-3	Barometric Fresh Air Damper	Х	_ X	] X.	X	X	L X
MFAD-3	Motorized Fresh Air Damper	Х	Х	Х	Х	X	ΪX
CRV-3	Commercial Ventilator with Exhaust	X	Х	X.	l x	X	X
EIFM-3	Economizer with Exhaust	X	Х	Х	Х	Х	X
CMC-15	Start Kit	X			X	<u> </u>	

