INSTALLATION INSTRUCTIONS

WALL MOUNTED PACKAGE AIR CONDITIONERS

MODEL WA121

PATENT PENDING

DATE: 07-27-93

MANUAL 2100-234 REV. SUPERSEDES REV. FILE VOL. III, TAB 16

SECTION 1 -- GETTING OTHER INFORMATION AND PUBLICATIONS

These publications can help you install the air conditioner or heat pump. You can usually find these at your local library or purchase them directly from the publisher. Be sure to consult current edition of each standard.

National Electrical Code -ANSI/NFPA 70

Standard For The Installation Of -ANSI/NFPA 90A

Air Conditioning and Ventilating Systems

Standard For Warm Air Heating -ANSI/NFPA 90B

and Air Conditioning Systems

Load Calculation For Residential -ACCA Manual J

Winter and Summer Air Conditioning

Duct Design For Residential Winter and Summer -ACCA Manual D

Air Conditioning and Equipment Selection

FOR MORE INFORMATION, CONTACT THESE PUBLISHERS

ACCA: AIR CONDITIONING CONTRACTORS OF AMERICA

1513 16th Street NW Washington, DC 20036

Telephone: (202) 483-9370 Fax: (202) 234-4721

ANSI: AMERICAN NATIONAL STANDARDS INSTITUTE

11 West Street, 13th Floor

New York, NY 10036

Telephone: (212) 642-4900 Fax: (212) 302-1286

ASHRAE: AMERICAN SOCIETY OF HEATING REFRIGERATING AND

AIR CONDITIONING ENGINEERS, INCORPORATED

1791 Tullie Circle, N.E. Atlanta, GA 30329-2305

Telephone: (404) 636-8400 Fax: (404) 321-5478

NFPA: NATIONAL FIRE PROTECTION ASSOCIATION

Batterymarch Park P. O. Box 9101

Quincy, MA 02269-9901

Telephone: (800) 344-3555 Fax: (617) 984-7057

COPYRIGHT JULY, 1993
BARD MANUFACTURING COMPANY
BRYAN, OH 43506 USA

TABLE OF CONTENTS

PART 1 WALL MOUN	ITGENE	<u>era</u>	<u>L_</u>	IN:	<u>st/</u>	<u>\L</u> l	_A]	[[DN	I	NF()RI	<u> [a</u>	IC	N										
Air Conditioner Wall	Mount	Mo	de	1 1	Yor	ner	nc¹	lat	tur	^e			•		-										1
Shipping Damage				•				•		•				•											1
General						•				٠															4
Duct Work																									
Filters																									
Fresh Air Intake .												Ċ													4
Condensate Drain .																									
PART 2 INSTALLAT	TON																								
Wall Mounting Inform	ation																								5
Wall Mounting Inform Mounting The Unit .		•	•	•	•		•	•		•	•		•	:		•	•	•		•		•	•	•	5
WIRING																									
WiringMain Power				٠				•	•					٠											7
Wiring: Low Voltage	Wiring	.	•	•	•	•	•	٠	•	•	•	٠	•	•	•	•	•	•	•	•	•	•	•	•	7
PART 3 START-UP																									
Important Installer	Note .		-	•	٠			•	•	•	•		•	•	٠		•	٠			•	•		•	9
Service Hints					•		•		٠		•		•	٠	•		•			•	•				9
Sequence of Operatio	n			•				•			•		•	•		•		٠		•		•	•		9
Pressure Service Por	ts	• •	٠	•	•	•	•	•	•	٠	•	•	•	•	٠	•	•	٠	٠	•	•	•	•	•	9
PART 4 TROUBLESH	OOTING																								
Fan Blade Setting Di	mensior	15												٠					٠						9
Refrigerant Charge				٠																					10
Pressure Tables																									
Optional Accessories						_												_							11

FIGURES AND TABLES

Figure 1	Unit Dimensions
Figure 2	Mounting Locations
Figure 3	Unit 24V Terminal Board
Figure 4	Fan Blade Setting
Table 1	Electric Heat Table
Table 2	Electrical Specifications
Table 3	Thermostat Wire Sizes
Table 3A	Wall Thermostat and Subbase Combinations
Table 4	Fan Blade Setting
Table 5	Refrigerant Charge
Table 6	Indoor Blower Performance
Table 7	Recommended Operating Ranges
Table 8	Maximum ESP of Operation
Table 9	CoolingPressure (PSI)
Table 10	Optional Accessories
IGDIG TO	Optional Accessories

PART 1 -- WALL MOUNT GENERAL INFORMATION

AIR CONDITIONER WALL MOUNT MODEL NOMENCLATURE

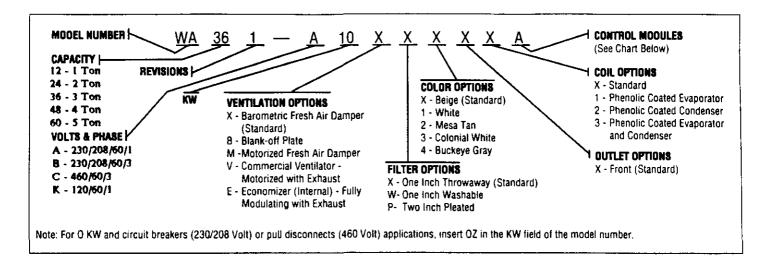


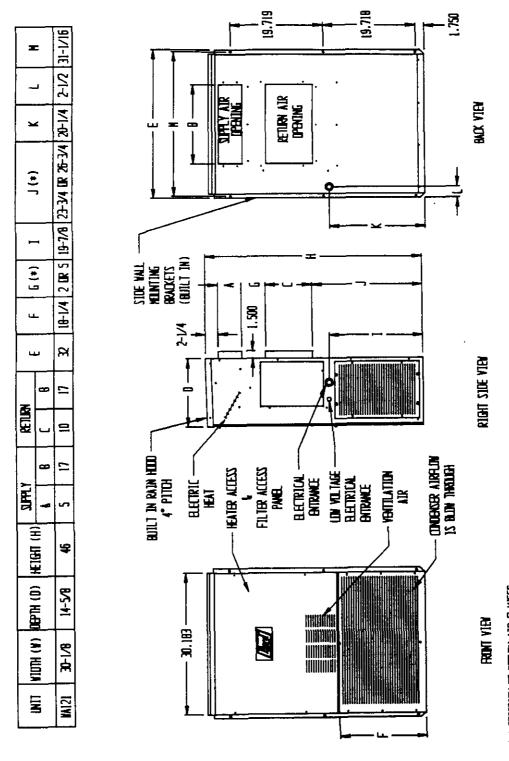
TABLE :	l	BLEC.	RIC H	eat tae	BLE .		
Models		WA12	WA12	21-K			
'	240-1V 208-1V				120V		
KW	A	BTU	A	BTU	A	BTU	
03	15.0	12285	13.0	9230			
05	20.8	17065	18.1	12800			
02					18.3	7510	

SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

FIGURE 1 UNIT DIMENSIONS

SIZE SPECS FIR MIS-500



(*) PISTITION OF RETURN AIR FLANGES are interchangeable betygen the postitions.

TABLE 2

		SINCL	E CIRCUIT		1 -3	
Model	Rated Volts and Phase	No. Field Power Ckts.	(3) Minimum Circuit Ampacity	(1) Maximum External Fuse Or Circuit Breaker	(2) Field Power Wire Size	(2) Ground Wire Size
WA121-A00, A0Z		l	8	15	14	14
A03	230/208-1	1	20	20	12	12
<u> A</u> 05		1	27	30	10	10
WA121-KOO		1	17	25	10	10
KO2	115-1	1	25	30	10	10

- (1) Maximum size of the time delay fuse or HACR type circuit breaker for protection of field wiring conductors.
- (2) Based on 75°C copper wire. All wiring must conform to NEC and all local codes.
- (3) These "Minimum Circuit Ampacity" values are to be used for sizing the field power conductors. Refer to the National Electrical Code (latest revision), article 310 for power conductor sizing. Caution: When more than one field power conductor circuit is run thru one conduit, the conductors must be derated. Pay special attention to note 8 of table 310 regarding Ampacity Adjustment Factors when more than 3 conductors are in a raceway.

GENERAL

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians

The refrigerant system is completely assembled and charged. All internal wiring is complete.

The unit is designed for use with or without duct work. Flanges are provided for attaching the supply and return ducts.

These instructions explain the recommended method to install the air cooled self-contained unit and the electrical wiring connections to the unit.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made. See Page 1 for information on codes and standards.

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of Air Conditioning Contractors of America (ACCA). The air duct should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating systems of Other Than Residence Type, NEPA No. 90A, and Residence Type Warm Air Heating and Air Conditioning Systems, NEPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

DUCT WORK

All duct work, supply and return, must be properly sized for the design air flow requirement of the equipment. Air Conditioning Contractors of America (ACCA) is an excellent guide to proper sizing. All duct work or portions thereof not in the conditioned space should be properly insulated in order to both conserve energy and prevent condensation or moisture damage.

Refer to Table 8 for maximum static pressure available for duct design.

Design the duct work according to methods given by the Air Conditioning Contractors of America (ACCA). When duct runs through unheated spaces, it should be insulated with a minimum of one inch of insulation. Use insulation with a vapor barrier on the outside of the insulation. Flexible joints should be used to connect the duct work to the equipment in order to keep the noise transmission to a minimum.

Ducts through the walls must be insulated and all joints taped or sealed to prevent air or moisture entering the wall cavity.

Some installations may not require any return air duct. It is recommended that on this type of installation that a filter grille be located in the wall. Filters must be of sufficient size to allow a maximum velocity of 400 FPM.

NOTE: If no return air duct is used, applicable installation codes may limit this cabinet to installation only in a single story structure.

FILTERS

A 1-inch throwaway filter is supplied with each unit. The filter slides into position making it easy to service. This filter can be serviced from the outside by removing the service door. A 2-inch pleated filter is also available as an optional accessory. The internal filter brackets are adjustable to accommodate the 2-inch filter by loosening 2 screws in each bracket assembly and sliding the brackets apart to the required width and retightening the 4 screws.

FRESH AIR INTAKE

All units are built with a fresh air inlet slots punched in the service panel.

The fresh air damper assembly is standard equipment with the unit because of the variety of state or local codes requiring fresh air capability. It is shipped already attached to each unit.

All capacity, efficiency and cost of operation information as required for Department of Energy "Energyguide" Fact Sheets is based upon the fresh air blank-off plate in place and is recommended for maximum energy efficiency.

The blank-off plate is available upon request from the factory and is installed in place of the fresh air damper shipped with each unit.

CONDENSATE DRAIN

This unit employs an automatic condensate disposal system consisting of a base drain pan, drain valve and fan blade with slinger ring. A plastic drain hose extends from the evaporator drain pan at the top of the unit to the base drain pan at the bottom. At temperatures above 40°, the drain valve located between the condenser coil and fan shroud is closed allowing water to build up in the base to a height of 5/8" to 3/4". The fan blade with slinger then rotates in this water and throws the water onto the condenser coil. This disposes of the water by evaporating it on the hot condenser.

At temperatures below 40°, the drain valve opens draining the base pan and preventing freeze ups that could damage the coil or fan blade.

PART 2 -- INSTALLATION INSTRUCTIONS

WALL MOUNTING INFORMATION

- 1. These units are secured by wall mounting brackets which secure the unit to the outside wall surface at both sides. A bottom mounting bracket is provided for ease of installation, but is not required.
- 2. On wood-frame walls, the wall construction must be strong and rigid enough to carry the weight of the unit without transmitting any unit vibration.
- 3. Concrete block walls must be thoroughly inspected to insure that they are capable of carrying the weight of the installing unit.

MOUNTING THE UNIT

- 1. Two holes, for the supply and return air openings, must be cut through the wall as shown in Figure 2.
- 2. Locate and mark lag bolt locations and bottom mounting bracket location, if desired. See Figure 2.
- 3. Hook top rain flashing under back bend of top. Top rain flashing is shipped attached to the back of the unit on the right side.
- 4. Position unit in opening and secure with 5/16 lag bolts; use 7/8 inch diameter flat washers on the lag bolts.
- 5. Secure rain flashing to wall and caulk across entire length of top. See Figure 2.
- 6. For additional mounting rigidity, the return air and supply air frames or collars can be drilled and screwed or welded to the structural wall itself (depending upon wall construction). Be sure to observe required clearance if combustible wall.
- 7. On side by side installations, maintain a minimum of 20 inches clearance on right side to allow access to control panel and heat strips and allow proper airflow to Outoor coil.

- O' OLEARANCE DIA ALL Four sides de supply air dict - WALL STRUCTURE NOTE: IT 15 RECOMBED THAT A BEAD OF STLICONE CALLYING RE FLACED BEHIND THE SIDE MOUTING FLAMES AND LINCOR TOP PLASHING AT TIME OF DISTALLATION. SUPPLY ATR DUCT PAIN PLASHING Supplied THAN ANY SEAL RETURN ATR DPONTING 0 SEAL HITH BEAD OF CHALKING ALDNG BATINE LENGTH OF TOP. _ ≣ |-5.000 ė 5.00 10.00 -上路:91—18:61—18:91— RETURN AIR CPENING In Longr Picition. - E.SE - 17.00 -19.719 19.719 **95.** 98.9 19:30 - 19:00 - 16:18 -RETURN ATR CPRIME In UPPER POSTITION. 1.88 28.3 19.719 **95.**2 1 6

FIGURE 2 MOUNTING INSTRUCTIONS

.

WIRING--MAIN POWER

Refer to the unit rating plate for wire sizing information and maximum fuse or "HACR Type" circuit breaker size. Bach outdoor unit is marked with a "Minimum Circuit Ampacity". This means that the field wiring used must be sized to carry that amount of current. Depending on the installed KW of electric heat, there may be two field power circuits required. If this is the case, the unit serial plate will so indicate. All models are suitable only for connection with copper wire. Bach unit and/or wiring diagram will be marked "Use Copper Conductors Only". These instructions MUST BE adhered to. Refer to the National Electrical Code (NEC) for complete current carrying capacity data on the various insulation grades of wiring material. All wiring must conform to NBC and all local codes.

The electrical data lists fuse and wire sizes (75°C copper) for all models, including the most commonly used heater sizes. Also shown are the number of field power circuits required for the various models with heaters.

The unit rating plate lists a "Maximum Time Delay Relay Fuse" or "HACR Type" circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

WIRING: LOW VOLTAGE WIRING

230/208V, 1 phase equipment use dual primary voltage transformers. All equipment leaves the factory wired on 240V tap. For 208V operation, reconnect from 240V to 208V tap. The acceptable operating voltage range for the 240 and 208V taps are:

	TAP	range
	240	253 - 216
	208	220 - 187
115V, 1 phase equipment:	115	126 - 103

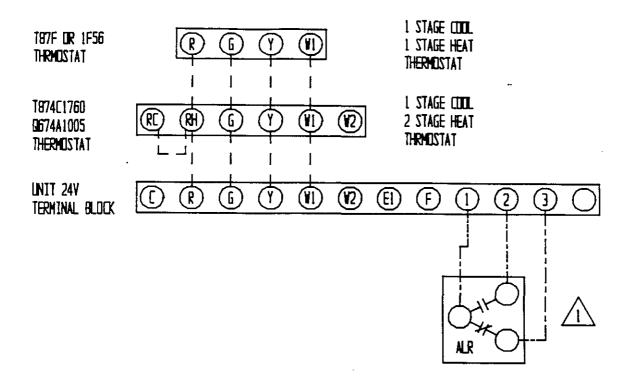
NOTE: The voltage should be measured at the field power connection point in the unit and while the unit is operating at full load (maximum amperage operating condition).

Five (5) wires should be run from thermostat subbase to the 24V terminal board in the unit. A five conductor, 18 gauge copper, color-coded thermostat cable is recommended. The connection points are shown in Figure 3.

TABLE 3	THERMOSTAT WIRE SIZE							
Transformer VA	FLA	Wire Gauge	Maximum Distance In Feet					
40	2.3	20 Gauge	45					
		18 "	60					
		16 "	100					
		14 "	160					
		12 "	250					

TABLE 3A	WALL THERMOSTAT AND SUBBASE COMBINATIONS					
Thermostat	Subbase	Predominate Features				
8403-019	8404-012	1 stage cool, 2 stage heat				
T874C1760	Q674A1001	System: heat-auto-cool Fan: on-auto				
8403-002	8404-003	l stage heat, l stage cool				
T87F3111	Q539A1220	System: heat-off-cool Fan: on-auto				
8403-009		l stage heat, l stage cool				
1 F56-318						

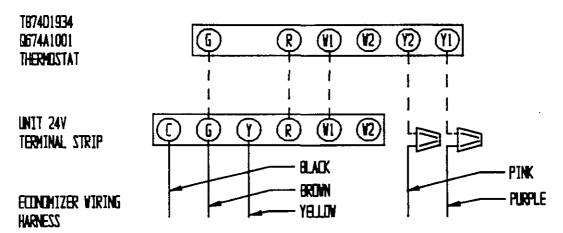
FIGURE 3





OPTIONAL ALARM RELAY PROVIDED ON UNITS WITH CONTROL MODULE "M" OR "J" INSTALLED. CONTACT RATING 24VAC @ 125VA

OPTIONAL ECONOMIZER LOW VOLTAGE VIRING



PART 3 -- START-UP

IMPORTANT INSTALLER NOTE

For improved start-up performance, wash the indoor coil with a dishwasher detergent.

SERVICE HINTS

- 1. Caution homeowner to maintain clean air filters at all times. Also, not to needlessly close off supply and return air registers. This reduces air flow through the system, which shortens equipment service life as well as increasing operating costs.
- 2. The unit is equipped with a high pressure cut out switch.
- 3. Check all power fuses or circuit breakers to be sure they are the correct rating.
- 4. Periodic cleaning of the outdoor coil to permit full and unrestricted airflow circulation is essential.

SEQUENCE OF OPERATION

COOLING--Circuit R-Y makes at thermostat pulling in compressor contactor, starting the compressor and outdoor motor. The G (indoor motor) circuit is automatically completed on any call for cooling operation or can be energized by manual fan switch on subbase for constant air circulation. On a call for heating, circuit R-Wl make at the thermostat pulling in heat contact for the strip heat and blower operation.

PRESSURE SERVICE PORTS

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure curves can be found later in the manual covering all models. It is imperative to match the correct pressure curve to the unit by model number.

PART 4 -- TROUBLESHOOTING

FAN BLADE SETTING DIMENSIONS

Shown in the drawing below are the correct fan blade setting dimensions for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fam and/or motor area will require that the dimensions below be checked and blade adjusted in or out on the motor shaft accordingly.

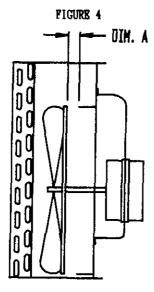


TABLE 4	
Model	Dimension A
WA121	1/2"

REFRIGERANT CHARGE

The correct system R-22 charge is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature (6" from compressor) as shown in the following table:

TARLE 5

TUDIN 3			
	Rated	95° F	82° F
Model	Airflow	OD Temperature	OD Temperature
}			
WA121	400	54 - 56	65 - 67

The above suction line temperatures are based upon 80° F dry/bulb/67°F wet bulb (50 percent R.H.) temperature and rated airflow across the evaporator during cooling cycle.

TABLE 6 INDOOR BLOWER PERFORMANCE--CFM @ 230V

THEORY DI	DOUBLE DESCRIPTION CEU & 2001
E.S.P.	WA121
In H2O	230V
	Dry / Wet
.0	530 / 500
.1	485 / 460
.2	440 / 425
.3	390 / 375
,4	325 / 300

TABLE 7

Model	Rated CFM*	Rated RSP*	Recommended Airflow Range					
WA121	400	. 2 5	500 - 300					
*Rated CFM and ESP on high speed tap.								

MAXIMUM ESP OF OPERATION

TABLE 8	ELECTR	RIC HEAT	ONLY
			_

Мос	iel	ESP
	A00	.35
WA121	A03	.35
	A05	.35
	K00	.35
WA121	KO2	.35

Values shown are for units equipped with STD 1" throw-away filter or 1" washable filter. Derate ESP by .15 for 2" pleated filters.

TABLE 9

COOLING

Air Temperature Entering Outdoor Coil °F

								10001			
1			0	0	0	0	0	0	0	0	0
1	Return Air		75	80	85	90	95	100	105	110	115
Model	Temperature	Pressure				l		1	!		
1	75 deg. DB	Low Side	72	74	76	79	81	83	86	88	91
1	62 deg. WB	High Side	187	201	216	232	248	265	282	300	319
WA121	80 deg. DB	Low Side	76	79	82	84	87	90	92	95	97
	67 deg. WB	High Side	192	207	222	238	255	272	290	309	328
ŀ	85 deg. DB	Low Side	81	85	88	91	94	97	99	102	104
	72 deg. WB	High Side	198	214	230	247	264	282	300	319	339

Low side pressure ± 2 PSIG High side pressure ± 5 PSIG

Tables are based upon rated CFM (airflow) across the evaporator coil and should be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged to serial plate instructions,

TABLE 10	OPTIONAL ACCESSORIES			
Model		W	W	W
		A	A	A
		1	2	2
	Description	8	4	4
		1	1	1
		-	-	-
		A	A	В
BOP-1	Blank Off Plate	x	x	Х
BFAD-1	Barometric Fresh Air Damper	Х	X	X_
BIPM-1	Economizer With Exhaust	Х	X	Х
CMA-20	LPC + TDR + LAC	х	X	X
CMA-6	Low Ambient Control	Х	Х	Х

