INSTALLATION INSTRUCTIONS

SPLIT HEAT PUMP OUTDOOR SECTION

MODELS

24UHPQA 30UHPQA 36UHPQA

FOR USE WITH:
MATCHING INDOOR BLOWER
COIL UNITS AND MATCHING
ADD ON COIL UNITS ONLY

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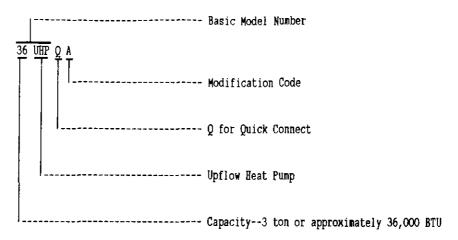
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FIGURE 1

NOMENCLATURE EXPLANATION--Example:



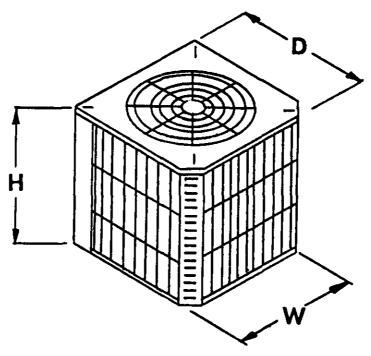


TABLE	1											
DIMENSIONS												
"W" Width	"D" Depth	"H" Height										
32-1/2"	32-1/2"	26"										
	DIMENSIC	"W" Width "D" Depth										

TABLE 2

Condensing	Evaporator	Ra	ted AirFlow	Rated	Motor	Recommended
Unit Model Number	Coil Model Number	CFM	Pressure Drop H2O	E.S.P. (2)	Speed Tap	Air Flow Range
24UHPQA	BC24B	800		.35	High	700 - 910
	<u> </u>	800	16		1	700 - 910
30UHPQA	BC36B	1050		.30 3	Low	900 - 1150
	BC35B	975		.50 3	Low	825 - 1075
	A36AQ, S-A	1050	.20			900 - 1150
	A42AS, S-A	1050	15			900 - 1150
36UHPQA	BC36B	1200		,30 3	High	1020 - 1320
-	BC35B	1125		.40 3	High	950 - 1240
	A36AQ,S-A	1200	.30			1020 - 1320
	A42AS, S-A	1200	.20			1020 - 1320

- ① Measured across the evaporator coil assembly, including drain pan.
- (2) External static pressure available for the duct system--supply and return. All blower coils have multi-speed motors, and value shows is at the recommended rated speed. Consult specification airflow charts with the blower coil units for complete information at other speeds.
- (3) Add .05 RSP for side inlet return with FR6 filter rack.

APPLICATION AND INSTALLATION INSTRUCTIONS

GENERAL

These instructions explain the recommended method to install the air cooled remote type condensing unit, the interconnecting refrigerant tubing and the electrical wiring connections to the unit.

The condensing units are to be used in conjunction with the matching evaporator coils or evaporator blower units for comfort cooling/heating applications as shown in the specification sheet.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Connecting Quick-Connect Couplings, Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made.

SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

INSTALLATION

Size of unit for a proposed installation should be based on heat loss calculation—made according to methods of National Warm Air Heating and Air Conditioning Association. The air duct—should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating Systems of Other Than Residence Type, NEPA No. 90A and Residence Type Warm Air Heating and Air Conditioning Systems, NEPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

LOCATION

The condensing unit is designed to be located outside with free and unobstructed condenser air inlet and discharge. It must also permit access for service and installation. Condenser air enters the coil on three sides and discharges upward from the top. Refrigerant and electrical connections are made from the rear of the unit as shown in Figure 7 with electrical service access on the right side. The unit can be installed with the rear of the unit "close to the wall", however, additional service clearance at the back of the unit would be desirable if practical for unit service. The compressor can be serviced through the top.

WIRING

All wiring must be installed in accordance with the national Electrical Code and local codes. Power supply voltage must conform to the voltage shown on the unit serial plate. A wiring diagram of the unit is attached to the inside of the electrical cover. The power supply shall be sized and fused according to the specifications supplied. A ground lug is supplied in the control compartment for equipment ground.

The control circuit is a 24 volt circuit. "Typical" wiring diagrams illustrating some of the various circuits which could be encountered can be found later in the manual.

The unit rating plate lists a "Maximum Time Delay Fuse" or "HACR Type" circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will

be no nuisance tripping due to the momentary high starting current of the compressor motor.

When matching with a B-model blower coil unit, refer to the installation instructions with that indoor unit for 24V wiring information.

PRESSURE SERVICE PORTS

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure tables can be found later in the manual covering all models. It is imperative to match the correct pressure table to the unit by model number.

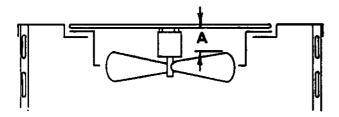
The pressure service ports on the split system heat pump are located on the interconnecting tubing quick connect fittings. An additional low side service port is located on the quick connect mounting plate for low side pressure during heating operation.

FAN BLADE SETTING DIMENSIONS

Shown in the drawing below are the correct fan blade setting dimensions for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimensions below be checked and blade adjusted in or out on the motor shaft accordingly.

FIGURE 2



Model	Dimension A
24, 30, 36 UHP	3-1/2

INDOOR COIL

These units are designed to match with all indoor blower coils, horizontal coils and "A" coils shown earlier in these instructions. Some blower and all horizontal coils are produced with capillary tube type refrigerant control. All "A" coils and some blower coils shown are produced with an interchangeable brass orifice to provide optimum matching of the refrigerant control when matching alternate sized indoor units to the outdoor unit. A properly sized orifice for each outdoor section is packaged with this unit. See installation instructions packaged with the indoor section for complete details.

TABLE 3
REFORMED ATA

24UHPQA	30UHPQA	36UHPQA						
	230/208-1	1884						
	197 - 253							
17	21.5	24						
#12	#10	#10						
25	30	40						
11,4/13.1	14.5/17.4	16.4/18.0						
10.3/12.0	13.4/16.3	15.3/17.5						
12.1	14.8	18						
57/57	76/76	83.5/83.5						
	1/6 - 825							
	1.1							
24" - 3000								
	17 #12 25 11.4/13.1 10.3/12.0 12.1	230/208-1 197 - 253 17						

SETTING THE UNIT

GENERAL--The unit must be located outside, or in a well ventilated area. It must not be in the space being heated or cooled. A sound absorbing material should be considered if the unit is to be installed in such a position or location that might cause transmission of sound or vibration to the living area or adjacent buildings.

SLAB MOUNTING

In areas where winter temperatures DO NOT go below 32 degrees F for periods over twelve hours, the unit may be slab mounted at grade level. When installing the unit at grade level, install on a concrete slab at least four inches above finished grade level. Slab should have a slope tolerance away from the building structure of at least 1/4 inch per foot, while being level from side to side. This will prevent ice buildup under the unit during defrost cycles. Place slab in a location where run-off water from higher ground will not collect around unit. See Figure 6.

A minimum clearance should be provided between the coil inlet and any building surfaces. Provide at least four feet between coil outlet and any structures. Provide a minimum of 8 inches clearance on the service access side of the unit. Refer to Figure 7.

ROOF MOUNTING

When a unit is installed in areas where low ambient temperatures or strong winter winds exist, it should be placed so prevailing winter winds are not in direct line with the heat pump coil. If this is not possible, a wind barrier should be constructed. Place barrier 24 inches from the coil side of the unit and in the direction of the prevailing winds. Size barrier at least the same height and 6 to 12 inches wider than unit. See Figure 8.

WINTER INSTALLATION BELOW 32 DEGREES F

In areas where winter conditions go below 32 degrees P for extended periods, the unit must be elevated above the mounting surface to prevent snowfall or defrost ice accumulation from interfering with the operation of the

unit. A minimum of twelve inch elevation is recommended, while greater elevation may be required for areas of high snow accumulation. Poured concrete, steel framework, brick, cement block, etc. can be utilized to construct a suitable raised mounting platform. See Figure 9. The mounting platform must provide support on all 5 dimples located on the unit base and must not rest against the unit base.

REFRIGERANT CHARGE

The correct system R-22 is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature (6" from compressor) as shown in the following table:

	T	ABLE 4	
		95 Degrees F	82 Degrees F
Models	Rated Airflow	O.D. Temp.	O.D. Temp
24UHPQA/BC24B	800	58 - 60	72 - 74
24UHPQA/A30AQ,S-A	800	52 - 54	66 - 68
30UHPQA/BC35B	975	54 - 56	70 - 72
30UHPQA/BC36B	1050	56 - 58	68 - 70
30UHPQA/A36AQ,S-A	1050	62 - 64	70 - 72
30UHPQA/A42A,S-A	1050	59 - 61	68 - 70
26100001 (84250	1100		
36UHPQA/BC35B	1125	58 - 60	69 - 71
36UHPQA/BC36B	1200	60 - 62	67 - 69
36UEPQA/A36AQ,S-A	1200	59 - 61	68 - 70
36UHPQA/A42A,S-A	1200	60 - 62	69 - 71

NOTE: The suction line temperatures are based upon 80 degrees F dry bulb/67 degrees F wet bulb (50% R.H.) temperature and rated air flow across the evaporator during cooling cycle.

SEQUENCE OF OPERATION

COOLING--Circuit R-Y makes at thermostat pulling in compressor contactor starting the compressor and outdoor motor. The G (indoor motor) circuit is automatically completed on any call for cooling operation, or can be energized by manual fan switch on subbase for constant air circulation.

HEATING--A 24V solenoid coil on reversing valve controls heating cycle operation. Two thermostat options, one allowing "Auto" changeover from cycle to cycle and the other constantly energizing solenoid coil during heating season and thus eliminating pressure equalization noise except during defrost, are to be used. On "Auto" option, a circuit is completed from R-W1 and R-Y on each heating "on" cycle, energizing reversing valve solenoid and pulling in compressor contactor starting compressor and outdoor motor. R-G also make starting indoor blower motor. Heat pump heating cycle is now in operation. The second option has no "Auto" changeover position, but instead energizes the reversing valve solenoid constantly whenever the system switch on subbase is placed in "heat" position, the "B" terminal being constantly energized from R. A thermostat demand for heat completes R-Y circuit, pulling in compressor contactor starting compressor and outdoor motor. R-G also make starting indoor blower motor.

TABLE 5

Part No.	Model No.	Description
8403-017	T874R1129	THERMOSTAT1 stg. cool, 2 stg. heat, 1st stage fixed, 2nd stg. adj. heat anticipators
8404-009	Q674L1181	SUBBASESystem switch: Em. Heat-Heat-Off-Cool Fan switch: On-Auto SPECIAL FEATURE: Manual Changeover (Non-Cycling Rev. Valve) Em. heat light and System check light
8403-018	T874N1024	THERMOSTAT1 stg. cool, 2 stg. heat, 1st stage fixed, 2nd stg. adj., heat anticipators
8404-010	Q674F1261	SUBBASESystem switch: Off-Cool-Auto-Heat-Em.Ht. Fan switch: On-Auto SPECIAL FEATURE: Auto system changeover, Em. heat light and System check light
8403-024	IF58-45	THERMOSTAT1 stg. cool, 2 stg. heat, 1st stage fixed, 2nd stg. adj. heater System switch: Em. Heat-Heat-Off-Cool Fan Switch: On-Auto

IMPORTANT NOTE: All thermostat and subbase combinations shown above incorporate the following features:

Man-Auto fan switch, Off-Heat-Cool-Em. Heat Switch, and two (2) indicator lamps--one for
emergency heat and one for compressor malfunction.

WARNING: Only the thermostats and subbases listed in Table 5 have been approved for use with units covered in this manual. Use of any other thermostat subbase combination can cause a condition of no blower operation during defrost cycle when auxiliary heat is energized causing an unsafe condition and possible fire.

THERMOSTAT INDICATOR LAMPS

The red lamp marked "EM.HT." comes on and stays on whenever the system switch is placed in the emergency heat position. The green lamp marked "check" will come on if the high pressure switch opens and that prevents the compressor from running. To reset high pressure switch, place thermostat in off position then back to on postition.

EMERGENCY HEAT POSITION

The operator of the equipment must manually place the system switch in this position. This is done when there is a known problem with the outdoor section, or when the green "check" lamp comes on indicating a problem.

DEFROST CYCLE

The defrost cycle is controlled by time and temperature. The 24 volt solid state heat pump control runs only during heat pump operation.

When the outdoor temperature is in the lower 40 degrees F temperature range or colder, the outdoor coil temperature is 32 degrees F or helow. This temperature is sensed by the coil sensor mounted near the bottom of the outdoor coil. The coil sensor sends a signal to the control logic of the heat pump control at approximately 32 degrees F. Every 60 (90, or 30) minutes that the heat pump is running, contacts on the heat pump control close for 10 minutes. If the coil sensor indicates that the coil is at 32 degrees F or lower, the defrost relay energizes and places the system in defrost mode.

During the defrost mode, the refrigerant cycle switches back to the cooling cycle, the outdoor motor stops, electric heaters are energized, and hot gas passing through the outdoor coil melts any accumulated frost. When the temperature rises to approximately 57 degrees F, the defrost thermostat opens, de-energizing the defrost relay and returning the system to heating operations automatically.

If some abnormal or temporary condition such as a high wind causes the heat pump to have a prolonged defrost cycle, the heat pump control will restore the system to heating operation automatically after 10 minutes.

There are three settings on the heat pump control--30 minute, 60 minute, and 90 minute. Most models are shipped wired on the 60 minute setting for greatest operating economy. If special circumstances require a change to another time, remove wire connected to terminal 60 and reconnect to desired terminal.

There is a cycle speed up jumper on the control. This can be used to reduce the time between defrost cycle operation without waiting for time to elapse.

There is an initial defrost jumper on the control that can be used at any outdoor ambient during the heating cycle to simulate a O degree coil temperature. This can be used to check defrost operation of the unit without waiting for the outdoor ambient to fall into the defrost region.

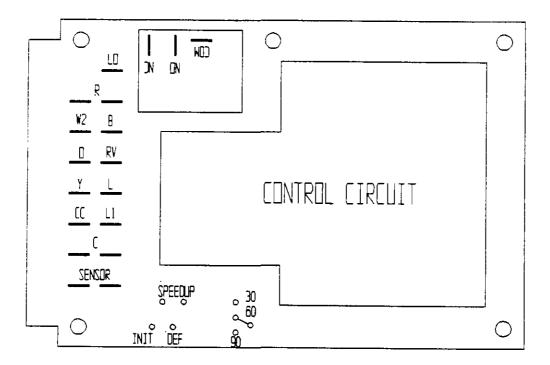


FIGURE 3

CRANKCASE HEATERS

All models have an insertion well-type heater located in the lower section of the compressor housing. This is a self-regulating type heater that draws only enough power to maintain the compressor at a safe temperature.

Some form of crankcase heat is essential to prevent liquid refrigerant migrating to the compressor causing oil pump out on compressor start-up and possible valve failure due to compressing a liquid.

Refer to unit wiring diagram to find exact type of crankcase heater used.

The following decal is affixed to all outdoor units detailing start-up procedure. This is very important. Please read carefully.

FIGURE 4

IMPORTANT

THESE PROCEDURES MUST BE FOLLOWED AT INITIAL START-UP AND AT ANY TIME POWER HAS BEEN REMOVED FOR 12 HOURS OR LONGER.

TO PREVENT COMPRESSOR DAMAGE WHICH MAY RESULT FROM THE PRESENCE OF LIQUID REFRIGERANT IN THE COMPRESSOR CRANKCASE

- 1. MAKE CERTAIN THE ROOM THERMO-STAT IS IN THE "OFF" POSITION, (THE COMPRESSOR IS NOT TO OPERATE),
- 2. APPLY POWER BY CLOSING THE SYSTEM DISCONNECT SWITCH. THIS ENERGIZES THE COMPRESSOR HEATER WHICH EVAPORATES THE LIQUID REFRIGERANT IN THE CRANKCASE.
- 3. ALLOW 4 HOURS OR 60 MINUTES PER POUND OF REFRIGERANT IN THE SYSTEM AS NOTED ON THE UNIT RATING PLATE. WHICHEVER IS GREATER.
- 4. AFTER PROPERLY ELAPSED TIME THE THERMOSTAT MAY BE SET TO OPER-THE COMPRESSOR.
- 5. EXCEPT AS REQUIRED FOR SAFETY WHILE SERVICING DO NOT OPEN SYSTEM DISCONNECT SWITCH.

7961-061

IMPORTANT INSTALLER NOTE

For improved start-up performance, wash the indoor coil with a dishwasher detergent.

SERVICE HINTS

- Caution homeowner to maintain clean air filters at all times. Also, not to needlessly close off supply and return air registers. This reduces air flow through the system, which shortens equipment service life as well as increasing operating costs.
- 2. Switching to heating cycle at 75 degrees F or higher outside temperature may cause a nuisance trip of the reset high pressure switch.
- 3. The heat pump wall thermostats perform multiple functions. Be sure that all function switches are

correctly set for the desired operating mode before trying to diagnose any reported service problems.

- 4. Check all power fuses or circuit breakers to be sure that they are the correct rating.
- 5. Periodic cleaning of the outdoor coil to permit full and unrestricted air flow circulation is essential.

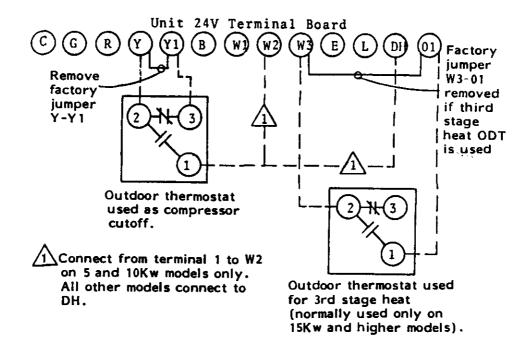
COMPRESSOR CUT-OFF THERMOSTAT AND OUTDOOR THERMOSTAT

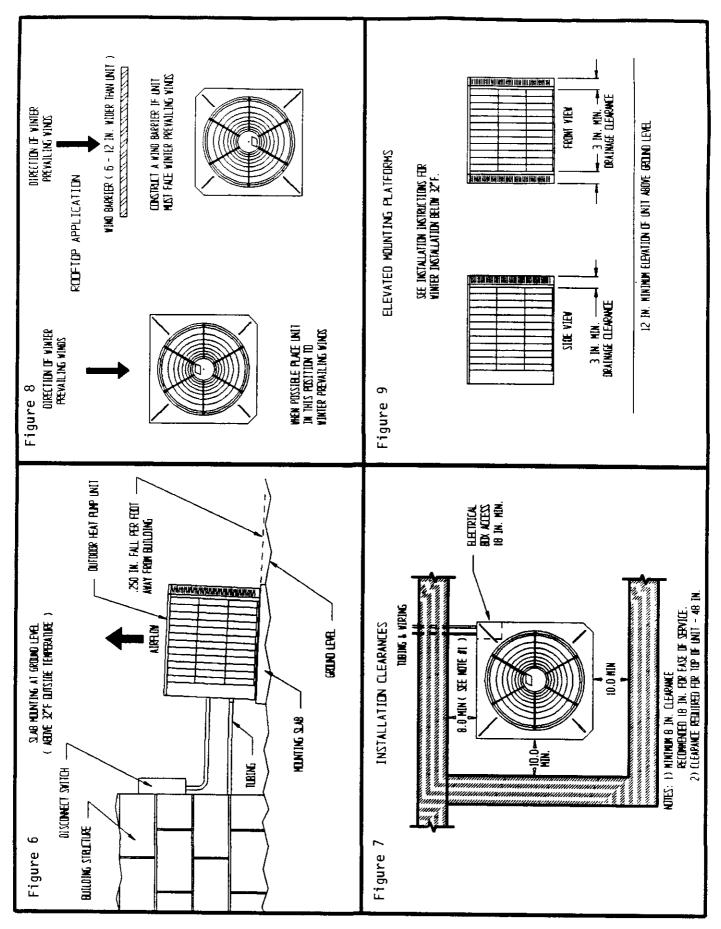
Heat pump compressor operation at outdoor temperatures below 0 degree F are neither desirable nor advantageous in terms of efficiency. Since most equipment at time of manufacture is not designated for any specific destination of the country, and most of the equipment is installed in areas not approaching the lower outdoor temperature range, the compressor cut-offs are not factory installed.

Outdoor thermostats are available to hold off various banks of electric heat until needed as determined by outdoor temperature. The set point of either type of thermostat is variable with geographic region and sizing of the heating equipment to the structure. Utilization of the Heating Application Data and the heat loss calculation of the building are useful in determining the correct set points.

COMPRESSOR CUT-OFF AND OUTDOOR THERMOSTAT WIRING

FIGURE 5





INSTALLING REFRIGERANT TUBING

PRECHARGED TUBING--Examine carefully the two lengths of precharged tubing furnished with the unit. The larger is the suction line. The smaller is the liquid line. The end of the tubing with the hex nut and gauge port is to be attached to the condensing unit.

Unroll the tubing, being careful not to kink, and install it between the condensing unit and the evaporator coil.

CAUTION: Be careful not to tear the insulation when pushing it through holes in masonry or frame walls.

When sealing tube opening in house wall, use a soft material to prevent tube damage and vibration transmission.

Before fastening either end, use a tubing bender to make any necessary bends in the tubing. AVOID EXCESSIVE BENDING IN ANY ONE PLACE TO AVOID KINKING.

Start connecting the tubing at the evaporator coil end, first remove the protective caps and plugs from the quick-connect fittings on the evaporator coil and the precharged tubing. Inspect fittings and clean if necessary making sure they are clear of foreign materials. If you clean the fittings, lubricate them with refrigeration oil. Connect both tubes to the fittings on the coil and draw up by hand.

When necessary to bend the insulated tube suction line, cut the insulation around its circumference at a distance far enough beyond the point of the bend so as to clear the tubing bender.

Slip the insulation back together and vapor seal the joint with tape.

NOTE: The maximum distance for precharge tubing between the condenser and the evaporator is 45 feet.

CAUTION: Prior to connecting the precharged tubing to the evaporator coil or condensing unit, be sure all bends have been made. Then coil any excess tubing in a horizontal place with the slope of the tubing toward the condensing unit.

CAUTION: Be sure to hold the coupling firmly to prevent movement of the coupling and tubing. Failure to do so could tear out the diaphragm causing a blockage of the system.

CAUTION: After starting to tighten up the fitting, never try to back it off or take it apart.

For connecting the tubing at the condensing unit end, first remove the protective caps and plugs from the quick-connect fittings on the condensing unit and the precharged tubing. Inspect fittings and clean if necessary, making sure they are clear of foreign materials. If you clean the fittings, lubricate them with refrigeration oil. Connect both tubes to the fittings on the coil and draw up by hand.

Locate the gauge port in a 45 degree angle from a vertical up position so as to be accessible for gauge connections.

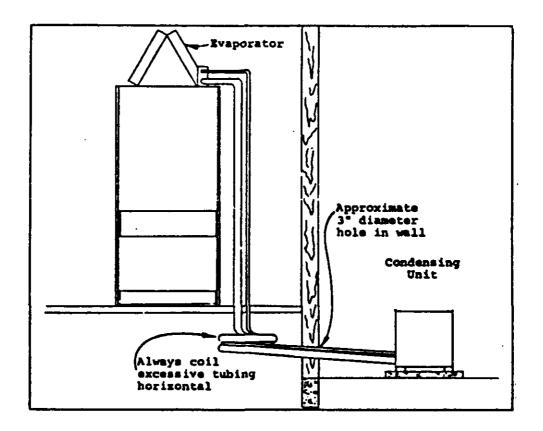
Use a wrench on the hex nut of the female fitting backing up the fitting with another wrench to keep tube from turning. Tighten the fittings together until they bottom out then tighten for an additional 1/4 turn so that coupling will seat properly.

Check the gauge port cap to make sure it is tight. If loose, tighten, being careful not to tighten too much as it will damage the valve in the gauge port.

Leak test all connections using an Electronic Leak Detector or a Halide Torch.

When tubing is installed in attics or drop ceiling, insulate the quick connect fitting on the larger tube thoroughly with 3/8" wall thickness, closed cell sponge tube insulation or equivalent. Failure to insulate will result in water damage to ceiling since the fitting will "sweat" and drop water on the ceiling.

Figure 10



R22 TOTAL SYSTEM CHARGE FOR SPLIT AIR CONDITIONING AND HEAT PUMP SYSTEMS

The following tables are used to determine the operating charge for split air conditioning and heat pump systems. The values shown are the total amount of refrigerant received in the precharged system components, which include the outdoor unit, indoor unit, and inter-connecting tubing. This is also the amount of refrigerant required for a system recharge following any refrigeration system repairs.

Find the outdoor section and matching indoor section (Table 7) and connecting tubing set (Table 6) for system being used. Add the ounces of charge for each of the system components together. This value is the TOTAL SYSTEM CHARGE.

OUTDOOR 1		+	INDOOR U		+	TUBING SET	0Zs	-	TOTAL SYSTEM (OZs CHARGE
To change	total c	harge t	to 1bs. and	l ozs., di	ivide by	16.				
EXAMPLE:	30UHPQA	with H	C36B and CT	25A tubir	ng s et.					
84	OZs	+	13	0 Zs	+	8	0 Zs	-	105	0Zs
or _	105	- 6	lbs. 9 ozs.							

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TARLE 6

	· · · · · · · · · · · · · · · · · · ·	CHARGED TUB		
Model	Charge	Length in Ft.	Liquid Line	Suction Line
	FOR USE 1	ITH: 24UHPQA, 301	ЛНРОА, ЗБИНРОА	<u> </u>
CTO	None*	0	3/8"	3/4"
CT15A	2 oz.	15	3/8"	5/8"
CT25A	8 oz.	25	3/8"	3/4"
CT35A	14 oz.	35	3/8"	3/4"
CT45A	20 oz.	45	3/8"	3/4"

^{*}CTO and CTO-12 for field installed tubing. (See Table 7 for charging).

TABLE 7

			
	Outdoor Unit	For Use With	Indoor Unit
Model	Factory Charge	Indoor Unit	Factory Charge
24UHPQA	103 oz.	BC24B	5 oz.
		A30AQ-A	8 oz.
30UHPQA	84 oz.	ВСЗ6В	13 oz.
		BC35B	8 oz.
		A36AQ-A	8 oz.
<u> </u>		A42AS-A 1	0 oz.
36UHPQA	111 oz.	BC36B	13 oz.
i -		BC35B	8 oz.
ŀ		A36AQ-A	8 oz.
		A42AS-A 1	0 oz.

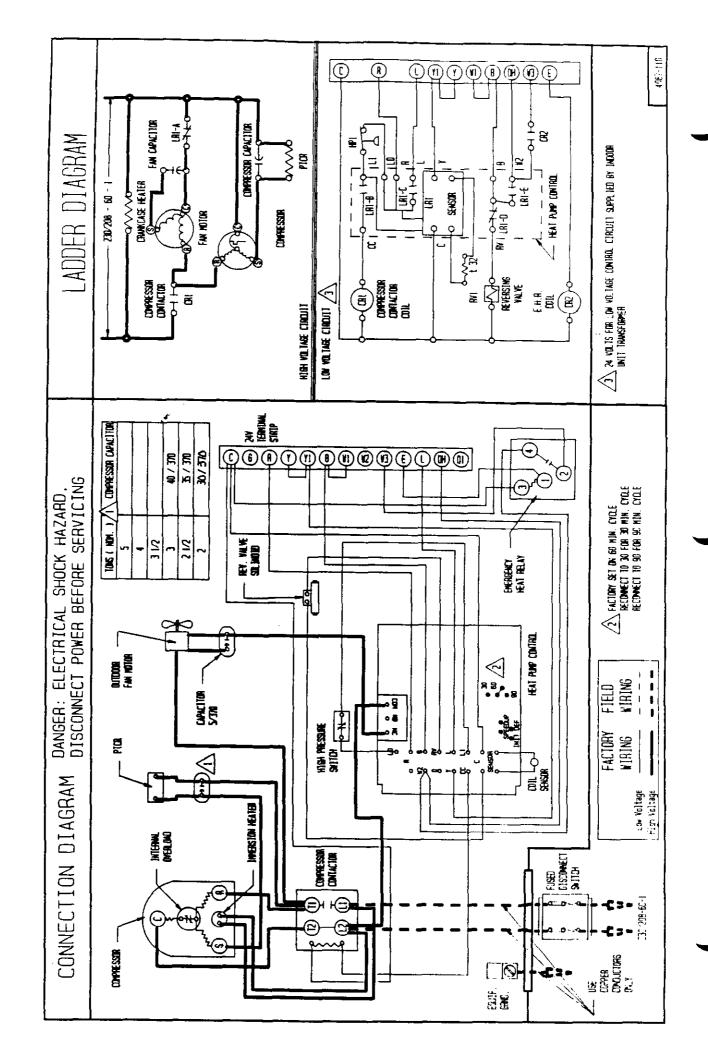
¹ Requires the use of CTO-12 kit for proper tubing connections on indoor coil.

In the event that the installer is running his own tubing by using a CTO kit, installing a sweat type A-coil or is modifying a precharged tubing set by adding or subtracting a few feet of tubing length, the tubing set should be evacuated and charged before being connected to the outdoor and indoor section. To determine TUBING SET ONLY charges, use the following table:

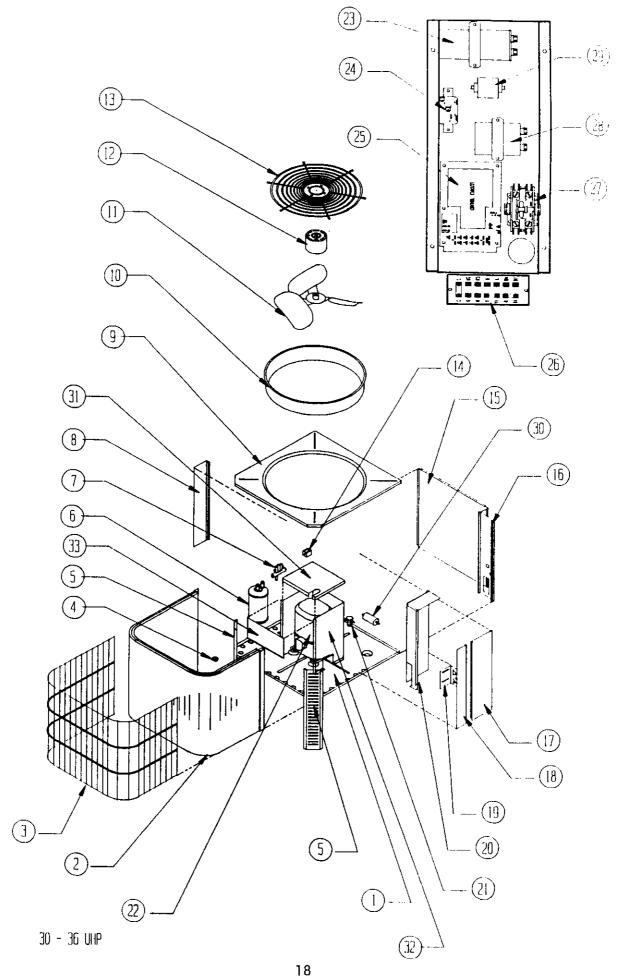
				TABL	E 8							
			(Show	s Charg	e in Oz	g.)						
	Tubing Set Length in Ft.	10	15	20	25	30	35	40	45	50	55	60
CT Series	3/8" O.D. Liquid Line	2	2	5	8	11	14	17	20	23	26	29

To determine a TOTAL SYSTEM CHARGE for a system that is connected with a non-standard tubing length, the outdoor basic charge (from Table 7) plus the indoor unit basic charge (from Table 7), is added to the tube set based on liquid line 0.D. size (Table 8). This value is the TOTAL SYSTEM CHARGE.

NOTE: If your tubing length is between the sizes shown in the table, use a charge value appropriately between the values shown for the tubing length shorter and longer than actual length.



Bard					
SINCE 1914	COOLING	HEATING	HEATING (DEFROST CYCLE)	COOLING COMPRESSOR FOCK ONL	COMPRESSOR LOCK OUT HEATING
COMPRESSOR CONTACTOR CR1	ENERGIZED	ENERGIZED	ENERGI ZED	DE-ENERGIZED	DE-ENERGIZED
EMERGENCY HEAT RELAY CR2	DE-ENERG1ZED	DE-ENERGIZED	DE-ENERGIZED	DE-ENERGIZED	DE-ENERGIZED
HEAT PUMP CONTROL CONTACT LR1-A	CFOZED	CLOSEO	DPEN	CLOSED	Crozed
HEAT PUMP CONTROL CONTACT LR1-8	CT DZED	CT Q2ED	CLOSEO	OPEN	DPEN
HEAT PUMP CONTROL Contact LRI-C	OPEN	DPEN	OPEN	CTOZED	CTDZED
HEAT PUMP CONTROL CONTACT LRI-O	CFDZEO	CFOZEO	OPEN	Crozeo	CFDZED
HEAT PLMP CONTROL CONTACT LRI-E	DPEN	OPEN	CTD2ED	DPEN .	OPEN
HIGH PRES <mark>sur</mark> e switch HP1	CLOSEO	CT DZED	CFDZED	OPEN	DPEN .
REVERSING VALVE RVI	DE-ENERGIZED	ENERGIZED	DE-ENERGIZED	DE-ENERGIZED	DE-ENERGIZED
FAN MOTOR	DN	DN	OFF	OFF	DFF
COMPRESSOR	DN	DN	DN	D FF	DFF
·					



PARTS LIST SPLIT SYSTEM CONDENSING UNITS

		Da	te:	04/0	7/89
1			2	3	3
			4	0	6
Item	Part No.	Description	U	U	U
No.			H	H	H
]			P	P	P
İ l			Q	Q	Q
 , 	127-114	Poss Assorbly	A	A	A
1 2	5051-055	Base Assembly Condenser Coil	X	ſ	Х
2	5051-056	Condenser Coil	X	Х	1_
3	7051-019	Coil Grille	۱.,	۱.,	X
1	8408-019	Ther. Sensor	X	X	X
5	148-055	Front Cover	l x	x	x
6	5202-016	Accumulator	l x	X	X
	5650-005	Reversing Valve	X	^	1
1 7	5650-013	Reversing Valve	 ^	×	X
8	148-056	Left Rear Corner	X	X	x
19	106-096	Top	l x	x	X
10	167-011	Pan Venturi	l x	l x	X
111	5151-039	Fan Blade	X	X	X
12	8102-010	Fan Motor 1/6 HP	X	X	x
13	7051-018	Fan Motor Mount Grille	X	X	X
14	5650-008	Reversing Valve Solenoid	x x	X	x
15	152-144	Service Door	X	X	X
16	148-054	Control Panel Cover	"	, x	X
17	132-064	Control Panel Cover	X X	"	X
18	100-146	Right Side	X	X	, x
19	140-144	Quick Connect Support	X	R	X
20	116-094	Control Panel Wrapper	X	X	×
21	5651-070	Expansion Valve	"	X	i
21	5651-071	Expansion Valve	ļ		x
21	5651-072	Expansion Valve	X		
22	8000-099	Compressor H23B283ABCA		X	
22	8000-055	Compressor CRH3-0275-PFV			x
22	8000-101	Compressor H23B223ABC	X		l !
23	8552-032	Capacitor 35/370V		Х	
23	8552-035	Capacitor 40/370V			X,
23	8552-045	Capacitor 30/370	R		
24	8201-008	Emergency Heat Relay	X	Х	х
25	8201-055	Heat Pump Control	X	Х	X
26	8607-019	Terminal Strip	X	X	X
27	8401-007	Compressor Contactor 25 Amp	X	X	X
28	8552-002	Capacitor 5/370V	X	X	X
29	8551-005	Motor Starting Device	X	Х	X
30	5201-009	Heat Pump Filter Drier	X	X	X
31	534-078	Sound Enclosure Top		-	X
32	534-076	Sound Enclosure Wrapper	₽	<u> </u>	X
33	534-081	Sound Enclosure Front			X
1	4087-110	Wiring Diagram	X	X	X
į	5625-059	Restrictor w/.059" Orifice	X		
	5625-067	Restrictor w/.067" Orifice	<u> </u>	X	\square
1	5625-072	Restrictor w/.072" Orifice		<u> </u>	X
	8408-008	Outdoor Thermostat	Fie.	ld Ir	ıst.

Outdoor Model 24UHPQA

TABLE 9

COOLING	Indoor Return Air Temperature Pressure Temperature Tempera												
			_	_	_	1 -	1		_	1	-		
Model Model			66	70	72	70	77	70	70	70	70		
BC24B	1 1		!				l						
1	1 1			, · -	, –	ì	_			85	85		
1													
000			i			l			ŀ				
	, , ,	Low Side	63	66	69	71	_						
		High Side	168	183	199	215	230	245	261	276	291		
	1 7 1		_		74	76	78	80	81	82	83		
1					_			252	268	283	299		
800	85 deg DB	Low Side	72	76	79	82	84	86	87	88	89		
ļ	72 deg WB	High Side	178	194	211	228	244	260	277	293	309		

TABLE 10

HEATING	1	<u> </u>		T	-	Air T	emper	ature	Ente	ring	Outdo	or Co	il De	gree	F		
Model	Return Air Temperature	Pressure	0	5	10	15	17	20	25	30	35	40	45	47	50	55	60
BC24B		Low Side	25	27	30	33	34	36	40	44	48	53	58	60	63	69	75
Rated	70 Degree			}				ĺ	1				İ	İ			
CFM 800	D.B.	High Side	135	149	162_	174	178	184	194	203	211	218	234	226	229	233	236
A30AQ-A		Low Side	20	23	26	29	31	33	38	42	47	52	58	60	64	70	76
Rated	70 Degree				Ì										-	'	'`
CFM 800	D.B.	High Side	209	207	208_	211	213	217	225	235	248	263	281	289	301	324	349

Low side pressure ± 2 PSIG (suction service port @ quick support plate)
High side pressure ± 5 PSIG (location line @ outdoor unit quick connect)

Tables are based upon rated CFM (airflow) across the evaporator coil and should be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged to serial plate instructions.

Outdoor Model 30UHPQA

TABLE 11

COOLING	,		Low Side 69 70 72 73 75 77 78 79 81 High Side 183 193 206 219 236 254 274 296 319 Low Side 74 75 77 78 80 82 83 85 86 High Side 188 198 211 225 242 261 281 304 328 Low Side 79 81 83 84 86 88 89 91 92 High Side 195 205 218 233 251 270 291 315 339 Low Side 66 67 68 69 70 71 73 74 76 High Side 174 187 200 213 228 243 260 277 294 Low Side 71 72 73 74 75 76 78 79 <													
			1	_	r	l .		1	0	0	0					
Indoor	Return Air		75	80	85	90	95	100	105	110	115					
Model	Temperature	Pressure														
	75 deg. DB	Low Side	69	70	72	1	75	77	78	79	81					
BC36B	62 deq. WB	High Side				219	236	254	274	296	319					
Rated	80 deg. DB	Low Side	74	75	77	78	80	82	83	85	86					
CFM	67 <u>deq.</u> WB	High Side	188	198	211	225	242	261	281	304	328					
1050	85 deg. DB	Low Side	79	81	83	84	86	88	89	91	92					
	72 deq. WB	High Side	195	205	218	233	251	270	291	315	339					
	75 deg. DB	Low Side	66	67	68	69	70	71	73	74	76					
BC35B	62 deq. WB	High Side	174	187	200	213	228	243	260	277	294					
Rated	80 deg. DB	Low Side	71	72	73	74	75	76	78	79	81					
CPM	67 deq. WB	High Side	179	192	205	219	234	250	266	284	302					
975	85 deg. DB	Low Side	76	77	78	80	81	82	84	85						
<u> </u>	72 deq. WB	High Side	185	199	212	227	242	260	275	294	312					
1	75 deg. DB	Low Side	65	67	69	71	73	75	76	77	78					
A36AQ-A	62 deg, WB	High Side	170	186	203	219	236	253	270	287	304					
Rated	80 deg. DB	Low Side	70	72	74	76	78	80	81	82	83					
CFM	67 deq. WB	High Side	175	191	208	225	242	259	277	294	312					
1050	85 deg. DB	Low Side	75	77	80	82	84	86	87	88	89					
	72 deq. WB	High Side	181	198	215	233	250	268	287	304	322					
	75 deg. DB	Low Side	68	69	71	72	74	76	77	79	80					
A42AS-A	62 deg. WB	High Side	176	189	203	217	233	250	268	288	308					
Rated	80 deg. DB	Low Side	73	74	76	77	79	81	82	84	85					
CPM	67 deg. WB	High Side	181	194	208	223	239	256	275	295	316					
1050	85 deg. DB	Low Side	78	80	82	83	85	87	88	90	91					
	72 deg. WB	High Side	187	200	215	231	247	265	285	305	327					

TABLE 12

HEATING	Air Temperature Entering Outdoor Coil Degree F																
			0		0	0	0	1	0			1	1	1	0	0	0
1	Return Air		0	5	10	15	17	20	25	30	35	40	45	47	50	55	60
Model	Temperature	Pressure					<u>L</u> .						Ì				
BC36B																	
Rated	0]	Low Side	11	16	21	26	28	31	36	40	45	50	54	56	59	63	68
CPM	70 DB																
1050		High Side	131	143	154	164	168	174	182	191	198	205	211	213	216	221	225
BC35B																	
Rated	0	Low Side	20	22	25	29	30	32	36	40	44	48	53	55	58	63	68
CPM	70 DB					_											
975		High Side	170	171	173	176	178	181	187	194	202	212	222	227	234	248	262
A36AQ-A																	
Rated	o	Low Side	11	16	21	26	28	31	36	40 i	45	50	54	56	59	63	68
CFM	70 DB	·															
1050		High Side	131	144	155	166	170	176	185	193	201	208	214	216	219	223	227
A42AS-A																	
Rated	o]	Low Side	20	22	25	28	29	31	35	39	43	48	53	55	58	64	70
CPM	70 DB T																
1050		High Side	168	166	165	166	167	168	173	178	185	194	204	208	215	228	243

Low side pressure \pm 2 PSIG (suction service port @ quick support plate) High side pressure \pm 5 PSIG (location line @ outdoor unit quick connect)

Tables are based upon rated CFM (airflow) across the evaporator coil and should be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged to serial plate instructions.

Outdoor Model 36UHPQA

TABLE 13

COOLING			Side												
	1		0	0	0	0	0	0	0	0	0				
Indoor	Return Air		75	80	85	90	95	100	105	110	115				
Model	Temperature	Pressure							<u>L</u> _						
1	75 deg. DB	Low Side	62	64	65	66	68	70	71	73	74				
BC36B	62 deg. WB	High Side	180	194	209	222	236	250	263	278	291				
Rated	80 deg. DB	Low Side	67	68	70	71	73	75	76	78					
CFM	67 deq. WB	High Side	185	199	214	228	242	256	270	285	299				
1200	85 deg. DB	Low Side	72	73	75	76	78	81	82						
ļ	72 deq. WB	High Side	191	206	221	236	250	265	279	295	1 1				
	75 deg. DB	Low Side	55	58	60	62	65	66	68						
BC35B	62 deq. WB	High Side	172	188	205	221	238	253	270	285	300				
Rated	80 deg. DB	Low Side	59	62	64	67	69	71	73						
CEM	67 deq. WB	High Side	176	193	210	227	244	260	277	292	308				
1125	85 deg. DB	Low Side	63	66	68	72	74	76							
	72 deg. WB	Eigh Side	182	199	217	235	252	269	286	302	319				
	75 deg. DB	Low Side	61	62	64	66	68	70	71	73					
A36AQ-A	62 deg. WB	High Side	176	192	208	222	238	252	268	283	297				
Rated	80 deg. DB	Low Side	65	67	69	71	73								
CEM	67 deg. WB	High Side	180	197	213	228	244	259	275	290	305				
1200	85 deg. DB	Low Side	69	72	74	76									
	72 deg. WB	High Side	186	204	220	236	253	268	285	300					
	75 deg. DB	Low Side	61	62	64	65	68	70							
A42AS-A	62 deg. WB	High Side	178	192	207	221	237	252	269	285					
Rated	80 deg. DB	Low Side	65	67	69										
CEM	67 deq. WB	High Side	183	197	212	227	243	259	276	293	310				
1200	85 deg. DB	Low Side	69	72	74	75	78	81	83	85	87				
	72 deg. WB	High Side	189	204	219	235	251	268	286	303	321				

TABLE 14

HEATING						Air T	emper	ature	Ente	ring (Outdo	or Co	il De	gree :	F		
	•		0	0	1		1	l .	1	1	1	ī	l l	1	ī	0	o
	Return Air		0	5	10	15	17	20	25	30	35	40	45	47	50	55	60
Model	Temperature	Pressure				İ							i		1		
BC36B			l						1					\Box			
Rated	0	Low Side	27	26	26	27	28	29	32	36	40	45	51	54	58	66	75
CEM	70 D.B.																
1200		High Side	167	170	174	178	180	183	189	196	204	213	222	226	232	243	255
BC35B								Î	l —								1
Rated	0	Low Side	21	23	25	28	29	31	34	38	42	46	51	53	56	61	67
CFM	70 D.B.									<u> </u>							"
1125]	High Side	174	185	196	207	211	218	229	240	251	262	273	278	285	296	308
A36AQ-A			1						1					-	500	0.0	1
Rated	0	Low Side	23	24	25	27	28	30	32	36	40	45	50	52	56	62	69
CEM	70 D.B.												"	<u> </u>		- 02	┝┷┤
1200		High Side	162	172	181	190	194	199	208	217	225	233	241	244	249	256	263
A42AS-A		-														200	200
Rated	0	Low Side	27	26	26	27	28	29	32	35	39	44	50	52	56	66	71
CEM	70 D.B.								-						-00		
1200		High Side	196	190	186	185	185	186	190	196	204	215	228	234	244	262	282

Low side pressure ± 2 PSIG (suction service port @ quick support plate) High side pressure ± 5 PSIG (location line @ outdoor unit quick connect)

Tables are based upon rated CFM (airflow) across the evaporator coil and should be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged to serial plate instructions.