INSTALLATION INSTRUCTIONS

WALL MOUNT PACKAGED AIR CONDITIONER

Models: W12AAAA W12AAAD W12AAAK



Bard Manufacturing Company, Inc. Bryan, Ohio 43506

www.bardhvac.com

Manual: 2100-618E Supersedes: 2100-618D Date: 11-15-17

Getting Other Informations and Publications..3

Wall Mount General Information

Air Conditioner Wall Mount Model Nomenclature	4
Shipping Damage	6
General	6
Duct Work	7
Filters	7
Fresh Air Intake	7
Condensate Drain	7

Installation Instructions

Wall Mounting Information	8
Mounting the Unit	
Wiring – Main Power	
Wiring – Low Voltage Wiring	

Figures

Figure 1	Unit Dimensions5
Figure 2	Fresh Air Damper7
Figure 3	Mounting Instructions9
Figure 4	Wall Mounting Instructions 10
Figure 5	Wall Mounting Instructions 10
Figure 6	Common Wall Mounting Installations 11
Figure 7	Low Voltage Wiring –
	Basic A/C with Optional Electric Heat
	No Economizer or Ventilation
	Packages13
Figure 8	Low Voltage Wiring –
	A/C with Programmable Thermostat 14
Figure 9	Low Voltage Wiring –
	A/C with Thermostat 15
Figure 10	Low Voltage Wiring –
	1-Stage A/C with Optional Electric
	Heat with ECONWM* Style
	Economizer 16
Figure 11	Fan Blade Setting Dimensions 20

Start Up

17
18
18
18
18
18
19
19

Service

Tables

Table 1	Electric Heat Table	4
Table 2	Electrical Heat Specifications	6
Table 3	Wall Thermostat	12
Table 4	Thermostat Wire Size	12
Table 5	Fan Blade Dimensions	20
Table 6	Indoor Blower Performance	20
Table 7	Rated CFM and ESP Recommended	
	Airflow Range	20
Table 8	Maximum ESP of Operation	
	Electric Heat Only	20
Table 9	Pressure Table - Cooling	21
Table 10	Optional Accessories	21

GETTING OTHER INFORMATION and PUBLICATIONS

These publications can help with the installation of the air conditioner or heat pump. They can usually be found at the local library or purchased directly from the publisher. Be sure to consult current edition of each standard.

National Electrical CodeANSI/NFPA 70

Standard for the Installation ofANSI/NFPA 90A Air Conditioning and Ventilating Systems

Standard for Warm Air Heating.....ANSI/NFPA 90B and Air Conditioning Systems

Load Calculation for ACCA Manual J Residential Winter and Summer Air Conditioning

Duct Design for ACCA Manual D Residential Winter and Summer Air Conditioning and Equipment Selection For more information, contact these publishers:

ACCA Air Conditioning Contractors of America 1712 New Hampshire Avenue NW Washington, DC 20009 Telephone: (202) 483-9370 Fax: (202) 234-4721

ANSI American National Standards Institute 11 West Street, 13th Floor New York, NY 10036 Telephone: (212) 642-4900 Fax: (212) 302-1286

ASHRAE American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. 1791 Tullie Circle, NE Atlanta, GA 30329-2305 Telephone: (404) 636-8400 Fax: (404) 321-5478

NFPA National Fire Protection Association Batterymarch Park P.O. Box 9101 Quincy, MA 02269-9901 Telephone: (800) 344-355 Fax: (617) 984-7057

WALL MOUNT GENERAL INFORMATION

W 00 12 MODEL CONTROL NUMBER MODULES X – Standard Low Pressure Switch, CAPACITY High Pressure Switch, Compressor 12 - 1 Ton Control Module E – X + Low Ambient Control AIR CONDITIONER J - X + Low Ambient Control and 1 STAGE Alarm Relay **REVISIONS** -COIL OPTIONS X – Standard Coils EFFICIENCY 1 - Phenolic Coated Evaporator A – 10 EER 2 - Phenolic Coated Condenser 3 - Phenolic Coated Evaporator and **VOLTS & PHASE** Condenser A - 230/208/60/1 **OUTLET OPTIONS** D-240/220/50/1 K-115/60/1 X – Front COLOR OPTIONS KW · X – Beige 00 – No KW 1 – White $02-2.2\ \text{KW}$ 4 - Buckeye Gray 03-3.6 KW 5 – Desert Brown 05 – 5.0 KW 8 – Dark Bronze OZ – Circuit Breaker Only FILTER OPTIONS X – 1-Inch Throwaway (Standard) W - 1-Inch Washable P – 2-Inch Pleated VENTILATION OPTIONS X – Barometric Fresh Air Damper (Standard) B - Blank-off Plate E - Economizer (Internal) - Fully Modulating with Exhaust V - Commercial Ventilator - Motorized with Exhaust

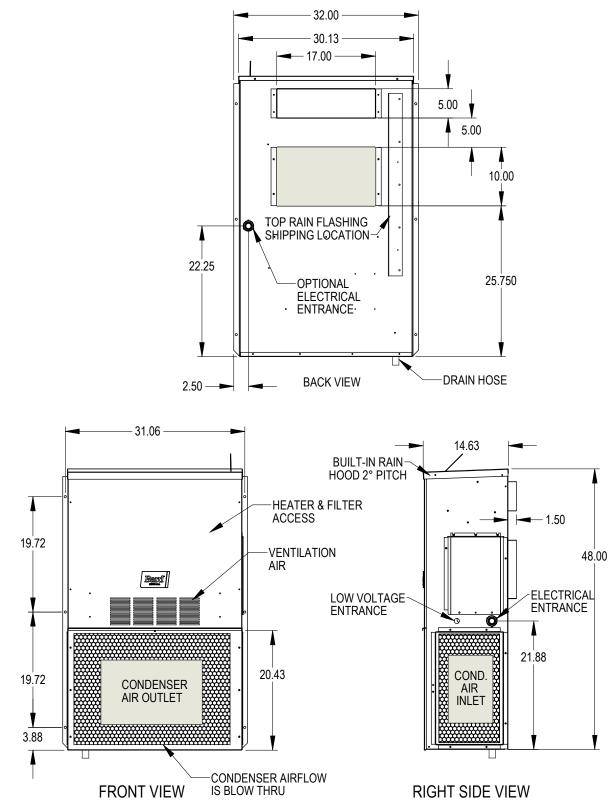
AIR CONDITIONER WALL MOUNT MODEL NOMENCLATURE

TABLE 1 ELECTRIC HEAT TABLE

Models	W12AAAA		W12AAAK		W12AAAD					
	24	0V	20	8V	12	ov	24	0V	22	OV
ĸw	Α	① BTU	Α	① BTU	А	① BTU	А	① BTU	А	① BTU
02					18.3	7,985				
03	15.0	12,760	13.0	9,705			15.0	12,760	13.8	10,735
05	20.8	17,540	18.1	13,275						

① With blower watts included

FIGURE 1 UNIT DIMENSIONS



MIS-3599

NOTE: Maintain a minimum of 20 inches clearance on right side to allow access to control panel and allow proper airflow to outdoor condenser coil. Allow 15 inches on left side.

SINGLE CIRCUIT							
Models	Rated Volts and Phase	No. Field Power Circuits	Minimum Circuit Ampacity	① Maximum External Fuse or Circuit Breaker	② Field Power Wire Size	② Ground Wire Size	
W12AAAAOZ	230/208-1	1	9	15	14	14	
AO3		1	20	20	12	12	
AO5		1	27	30	10	10	
W12AAAKOO	115-1	1	17	30	10	10	
KO2		1	26	30	10	10	
W12AAADOZ	240/220-1	1	9	15	14	14	
D03		1	20	20	12	12	

TABLE 2 ELECTRICAL HEAT SPECIFICATIONS

① Maximum size of the time delay fuse or HACR type circuit breaker for protection of field wiring conductors.

^② Based on 75°C copper wire. All wiring must conform to NEC and all local codes.

③ These "Minimum Circuit Ampacity" values are to be used for sizing the field power conductors. Refer to the National Electrical Code (latest revision), article 310 for power conductor sizing.

CAUTION: When more than one field power conductor circuit is run through one conduit, the conductors must be derated. Pay special attention to note 8 of table 310 regarding Ampacity Adjustment Factors when more than 3 conductors are in a raceway.

SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

GENERAL

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians.

The refrigerant system is completely assembled and charged. All internal wiring is complete.

The unit is designed for use with or without duct work. Flanges are provided for attaching the supply and return air ducts.

These instructions explain the recommended method to install the air cooled self-contained unit and the electrical wiring connections to the unit.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made. See page 3 for information on codes and standards.

Size of unit for a proposed installation should be based on heat loss/gain calculation made according to methods of Air Conditioning Contractors of America (ACCA). The air duct should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating Systems of Other Than Residence Type, NFPA No. 90A, and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

DUCT WORK

All duct work, supply and return must be properly sized for the design air flow requirement of the equipment. Air Conditioning Contractors of America (ACCA) is an excellent guide to proper sizing. All duct work or portions thereof not in the conditioned space should be properly insulated in order to both conserve energy and prevent condensation or moisture damage.

Refer to Table 8 for maximum static pressure available for duct design.

Design the duct work according to methods given by the Air Conditioning Contractors of America (ACCA). When duct runs through unheated spaces, it should be insulated with a minimum of one inch of insulation. Use insulation with a vapor barrier on the outside of the insulation. Flexible joints should be used to connect the duct work to the equipment in order to keep the noise transmission to a minimum.

Ducts through the walls must be insulated and all joints taped or sealed to prevent air or moisture entering the wall cavity.

Some installations may not require any return air duct. It is recommended that on this type of installation that a filter grille be located in the wall. Filters must be of sufficient size to allow a maximum velocity of 400 FPM.

NOTE: If no return air duct is used, applicable installation codes may limit this cabinet to installation only in a single story structure.

FILTERS

A one inch throwaway filter is supplied with each unit. The filter slides into position making it easy to service. This filter can be serviced from the outside by removing the service door. A 2-inch pleated filter is also available as an optional accessory. The internal filter brackets are adjustable to accommodate the 2-inch filter by bending the metal tabs holding the 1-inch filter down. There are two tabs on each side of the filter.

FRESH AIR INTAKE

All units are built with fresh air inlet slots punched in the service panel.

If the unit is equipped with a fresh air damper assembly, the assembly is shipped already attached to the unit. The damper blade is locked in the closed position. To allow the damper to operate, the maximum and minimum blade position stops must be installed. See Figure 2.

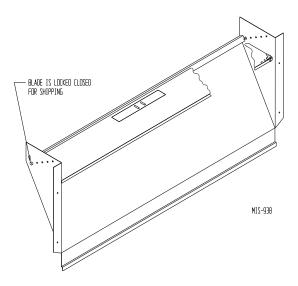
All capacity, efficiency and cost of operation information as required for Department of Energy "Energyguide" Fact Sheets is based upon the fresh air blank-off plate in place and is recommended for maximum energy efficiency.

The blank-off plate is available upon request from the factory and is installed in place of the fresh air damper shipped with each unit.

CONDENSATE DRAIN

A plastic drain hose extends from the drain pan at the top of the unit down to the unit base. There are openings in the unit base for the drain hose to pass through. In the event the drain hose is connected to a drain system of some type, it must be an open or vented type system to assure proper drainage.

FIGURE 2 FRESH AIR DAMPER



WALL MOUNTING INFORMATION

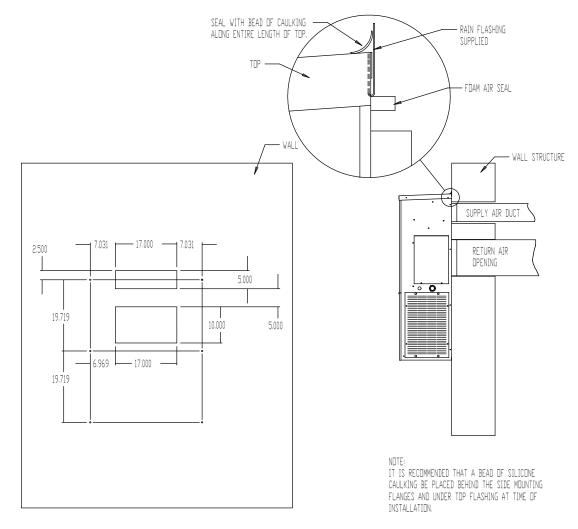
- 1. These units are secured by wall mounting brackets which secure the unit to the outside wall surface at both sides.
- 2. On wood frame walls, the wall construction must be strong and rigid enough to carry the weight of the unit without transmitting any unit vibration.
- 3. Concrete block walls must be thoroughly inspected to insure that they are capable of carrying the weight of the installed unit.

MOUNTING THE UNIT

- 1. Two holes, for the supply and return air openings, must be cut through the wall as shown in Figure 3.
- 2. Locate and mark lag bolt locations, if desired. See Figure 3.
- 3. Hook top rain flashing under back bend of top. Top rain flashing is shipped attached to the back of the unit on the right side.

- 4. Position unit in opening and secure with 5/16 lag bolts; use 7/8 inch diameter flat washers on the lag bolts.
- 5. Secure rain flashing to wall and caulk across entire length of top. See Figure 3.
- 6. For additional mounting rigidity, the return air and supply air frames or collars can be drilled and screwed or welded to the structural wall itself (depending upon wall construction). Be sure to observe required clearance if combustible wall.
- 7. On side-by-side installations, maintain a minimum of 20 inches clearance on right side to allow access to control panel and allow proper airflow to outdoor coil. Additional clearance may be required to meet local or national codes.

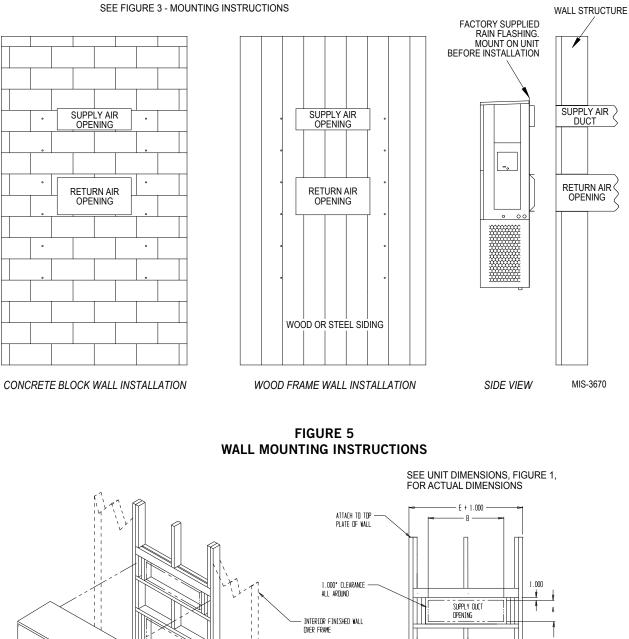
FIGURE 3 MOUNTING INSTRUCTIONS

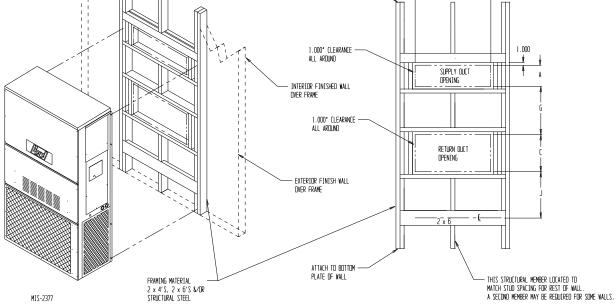


WALL OPENING AND HOLE LOCATION VIEW

MIS-3600

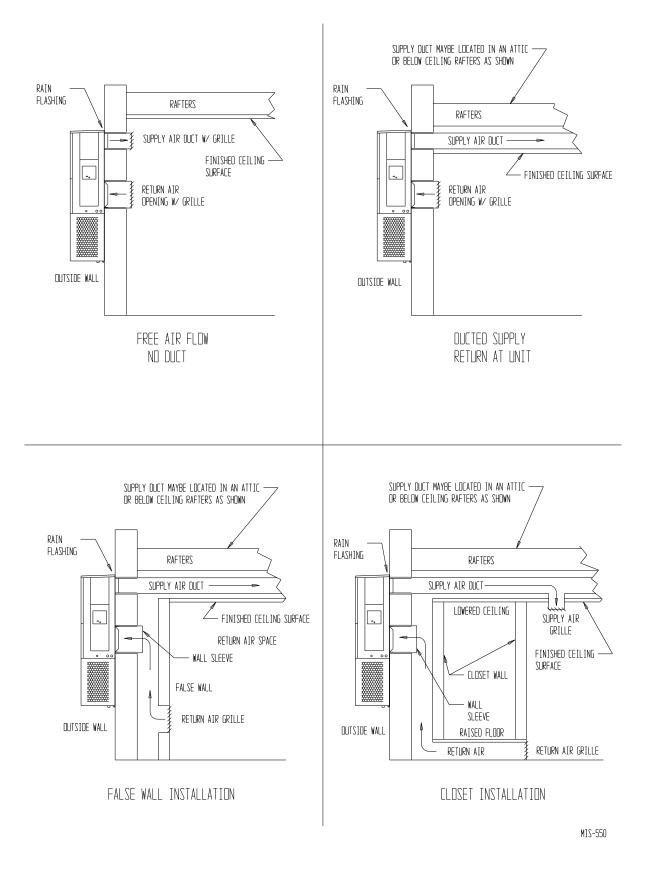
FIGURE 4 WALL MOUNTING INSTRUCTIONS





Manual 2100-618E Page 10 of 21

FIGURE 6 COMMON WALL MOUNTING INSTALLATIONS



WIRING - MAIN POWER

Refer to the unit rating plate for wire sizing information and maximum fuse or circuit breaker size. Each outdoor unit is marked with a "Minimum Circuit Ampacity". This means that the field wiring used must be sized to carry that amount of current. Depending on the installed KW of electric heat, there may be two field power circuits required. If this is the case, the unit serial plate will so indicate. All models are suitable only for connection with copper wire. Each unit and/or wiring diagram will be marked "Use Copper Conductors Only". These instructions *must be* adhered to. Refer to the National Electrical Code (NEC) for complete current carrying capacity data on the various insulation grades of wiring material. All wiring must conform to NEC and all local codes.

The electrical data lists fuse and wire sizes (75°C copper) for all models, including the most commonly used heater sizes. Also shown are the number of field power circuits required for the various models with heaters.

The unit rating plate lists a "Maximum Time Delay Relay Fuse" or circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

See Table 2 for electrical specifications.

WIRING - LOW VOLTAGE WIRING

230/208, 1 phase equipment use dual primary voltage transformers. All equipment leaves the factory wired on 240V tap. For 208V operation, reconnect from 240V to 208V tap. The acceptable operating voltage range for the 240 and 208V taps are:

<u>Tap</u>	<u>Range</u>		
240	253 - 216		
208	220 - 187		

NOTE: The voltage should be measured at the field power connection point in the unit and while the unit is operating at full load (maximum amperage operating condition).

An 18 gauge copper, color-coded thermostat cable is recommended. The connection points are shown in this Manual. See Table below.

TABLE 3 WALL THERMOSTAT

Part Number	Predominate Features
8403-057 (TH3110D1040)	1 stage Cool, 1 stage Heat Electronic Non-Programmable Auto or Manual changeover
8403-058 (TH5220D1151)	2 stage Cool, 2 stage Heat Electronic Non-Programmable HP or Conventional Auto or Manual changeover
8403-060 (1120-445)	3 stage Cool; 3 stage Heat Programmable/ Non-Programmable Electronic HP or Conventional Auto or Manual changeover Dehumidification Output

TABLE 4 THERMOSTAT WIRE SIZE

Transformer VA	FLA	Wire Gauge	Maximum Distance In Feet
55	2.3	20 gauge 18 gauge 16 gauge 14 gauge 12 gauge	45 60 100 160 250

Low Voltage Connection

These units use a 24-volt AC low voltage circuit. The "R" terminal is the hot terminal and the "C" terminal is grounded.

"G" terminal is the fan input.

"Y" terminal is the compressor input for cooling 1-Stage units only or 2-Stage units with ECONWM* "Pink Wire" is 2nd Stage cooling 2-Stage units only with ECONWM*

"Y1" terminal is the 1st Stage compressor input for cooling 2-Stage units only – No ECONWM*

"Y2" terminal is the 2nd Stage compressor input for cooling 2-Stage units only - No ECONWM*

"W1" terminal is the 1st stage electric heat.

"W2" terminal is the 2nd stage heat (if equipped).

"A", "E", "F" terminals are the ventilation inputs. See Figures 8-10 for detailed diagrams.

NOTE: On models with "J" Control Module, Terminals 1, 2 and 3 are used for the alarm relay.

FIGURE 7 LOW VOLTAGE WIRING **BASIC A/C WITH OPTIONAL ELECTRIC HEAT** NO ECONOMIZER OR VENTILATION PACKAGES 8403-060 R (W1/E) (0/B) (Y2) Ý1 (W2 (YD/D)G A THERMOSTAT 8403-057 W B Rc R G Y (TH3110D1040) DR 8403-089 T4 PRD 8403-058 Rc Ŕ Ŷ Ŵ2 G W Y2 (TH5220D1151) OR 8403-090 T6 PRD UNIT 24V 6 Ŷ (W1) (W2 (Y1) R (Y2) 1 2 3) (E A ſ TERMINAL BLOCK REMOVE JUMPER FOR 2 STAGE ELECTRIC HEAT ON UNITS



WITH 15 DR MORE KW



FACTORY INSTALLED JUMPER



CHANGE "SYSTEM TYPE", SET UP FUNCTION 1, FROM 5 (2 HEAT/ 1 COOL HEAT PUMP) TO 6 (2 HEAT/ 2 COOL CONVENTIONAL).



CHANGE MODEL CONFIGURATION FROM HEAT PUMP TO HEAT/COOL.

MIS-2478 B

FIGURE 8 LOW VOLTAGE WIRING A/C WITH PROGRAMMABLE THERMOSTAT

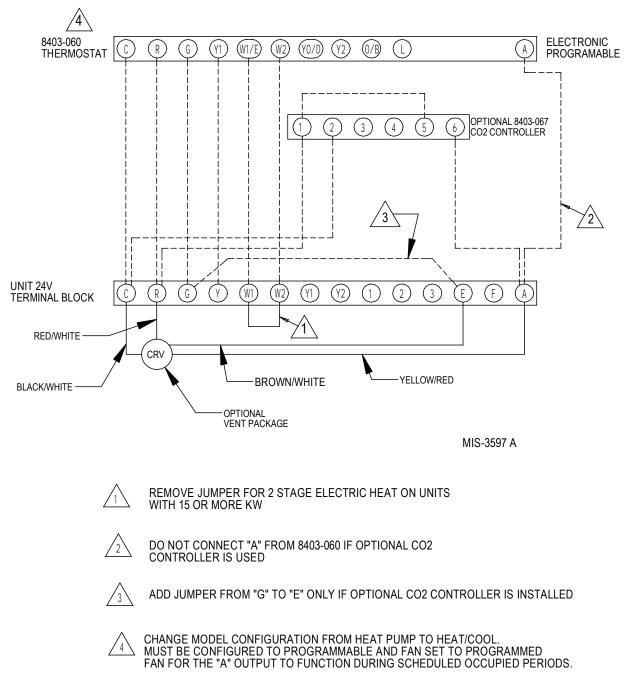
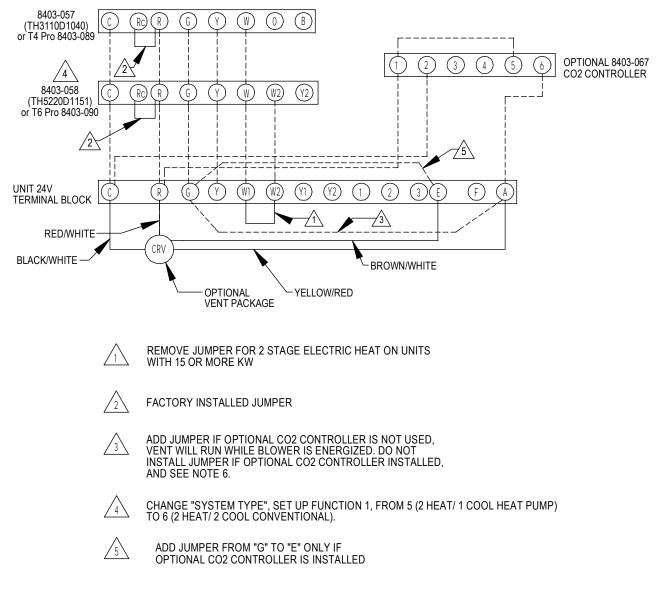
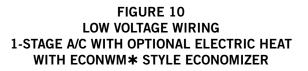
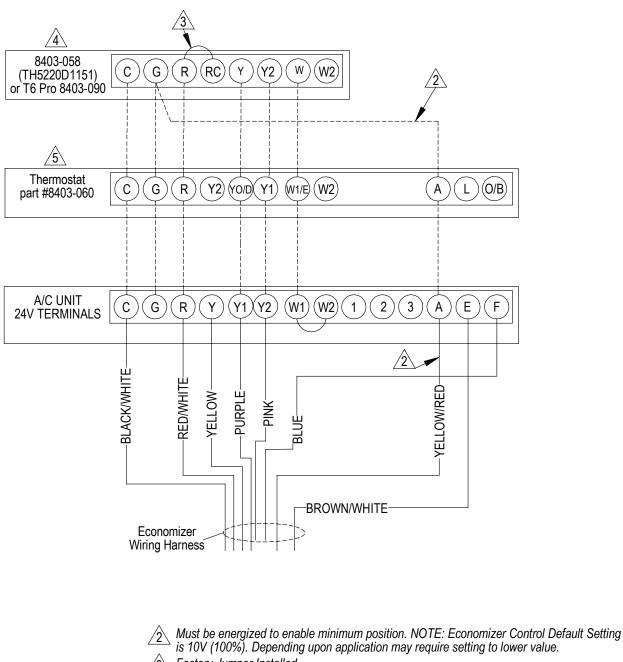


FIGURE 9 LOW VOLTAGE WIRING A/C WITH THERMOSTAT



MIS-3598 B





- 3 Factory Jumper Installed.
- A Change "system type", set up function 1, from 5 (2 heat/ 1 cool heat pump) to 6 (2 heat/ 2 cool conventional).
- Change model configuration from heat pump to heat/cool, and must be configured for economizer for YO/D output to be active as first stage cooling.

MIS-3593 B

THESE UNITS REQUIRE R-410A REFRIGERANT AND POLYOL ESTER OIL.

GENERAL

- 1. Use separate service equipment to avoid cross contamination of oil and refrigerants.
- 2. Use recovery equipment rated for R-410A refrigerant.
- 3. Use manifold gauges rated for R-410A (800 psi/250 psi low).
- 4. R-410A is a binary blend of HFC-32 and HFC-125.
- 5. R-410A is nearly azeotropic—similar to R-22 and R-12. Although nearly azeotropic, charge with liquid refrigerant.
- R-410A operates at 40-70% higher pressure than R-22, and systems designed for R-22 cannot withstand this higher pressure.
- 7. R-410A has an ozone depletion potential of zero, but must be reclaimed due to its global warming potential.
- 8. R-410A compressors use Polyol Ester oil.
- 9. Polyol Ester oil is hygroscopic; it will rapidly absorb moisture and strongly hold this moisture in the oil.
- 10. A liquid line dryer must be used; even a deep vacuum will not separate moisture from the oil.
- 11. Limit atmospheric exposure to 15 minutes.
- 12. If compressor removal is necessary, always plug compressor immediately after removal. Purge with small amount of nitrogen when inserting plugs.

TOPPING OFF SYSTEM CHARGE

If a leak has occurred in the system, Bard Manufacturing <u>recommends</u> reclaiming, evacuating (see criteria above), and charging to the nameplate charge. If done correctly, topping off the system charge can be done without problems.

With R-410A, there are no significant changes in the refrigerant composition during multiple leaks and recharges. R-410A refrigerant is close to being an azeotropic blend (it behaves like a pure compound or single component refrigerant). The remaining refrigerant charge, in the system, may be used after leaks have occurred and then "top-off" the charge by utilizing the pressure charts on the inner control panel cover as a guideline.

REMEMBER: When adding R-410A refrigerant, it must come out of the charging cylinder/tank as a liquid to avoid any fractionation, and to insure optimal system performance. Refer to instructions for the cylinder that is being utilized for proper method of liquid extraction.

\Lambda WARNING

Failure to conform to these practices could lead to damage, injury or death.

SAFETY PRACTICES

- 1. Never mix R-410A with other refrigerants.
- 2. Use gloves and safety glasses, Polyol Ester oils can be irritating to the skin, and liquid refrigerant will freeze the skin.
- 3. Never use air and R-410A to leak check; the mixture may become flammable.
- 4. Do not inhale R-410A the vapor attacks the nervous system, creating dizziness, loss of coordination and slurred speech. Cardiac irregularities, unconsciousness and ultimate death can result from breathing this concentration.
- 5. Do not burn R-410A. This decomposition produces hazardous vapors. Evacuate the area if exposed.
- 6. Use only cylinders rated DOT4BA/4BW 400.
- 7. Never fill cylinders over 80% of total capacity.
- 8. Store cylinders in a cool area, out of direct sunlight.
- 9. Never heat cylinders above 125°F.
- 10. Never trap liquid R-410A in manifold sets, gauge lines or cylinders. R-410A expands significantly at warmer temperatures. Once a cylinder or line is full of liquid, any further rise in temperature will cause it to burst.

IMPORTANT INSTALLER NOTE

For improved start up performance, wash the indoor coil with a dishwasher detergent.

SERVICE HINTS

- 1. Caution owner to maintain clean air filters at all times. Also not to needlessly close off supply and return air registers. This reduces airflow through the system which shortens equipment service life as well as increasing operation costs.
- 2. The unit is equipped with a high pressure cut out switch.
- 3. Check all power fuses or circuit breakers to be sure they are the correct rating.
- 4. Periodic cleaning of the outdoor coil to permit full and unrestricted airflow circulation is essential.

HIGH and LOW PRESSURE SWITCH

The W12AAA models are supplied with a remote reset high and low pressure switch. If tripped, this pressure switch may be reset by turning the thermostat off then back on again.

SEQUENCE OF OPERATION

HEATING – Circuit R-Y makes at thermostat pulling in compressor contactor, starting the compressor and outdoor motor. The G (indoor motor) circuit is automatically completed on any call for cooling operation or can be energized by manual fan switch on subbase for constant air circulation. On a call for heating, circuit R-W1 make at the thermostat pulling in heat contact for the strip heat and blower operation.

COMPRESSOR CONTROL MODULE

The compressor control is an anti-short cycle/lockout timer with high and low pressure switch monitoring and alarm relay output.

Adjustable Delay on Make and Break Timer

On initial power up or any time power is interrupted to the unit the *delay on make* period begins, which will be 2 minutes plus 10% of the *delay on break* setting. When the delay on make is complete and the high pressure switch (and low pressure switch if employed) is closed, the compressor contactor is energized. Upon shutdown the delay on break time starts and prevents restart until the delay on break and delay on make periods have expired. During routine operation of the unit with no power interruptions the compressor will operate on demand with no delay.

High Pressure Switch and Lockout Sequence

If the high pressure switch opens, the compressor contactor will de-energize immediately. The lockout timer will go into a *soft lockout* and stay in soft lockout until the high pressure switch closes *and* the delay on break time has expired. If the high pressure switch opens again in this same operating cycle the unit will go into manual lockout condition and the alarm relay circuit will energize. Recycling the wall thermostat resets the manual lockout.

Low Pressure Switch, Bypass and Lockout Sequence

If the low pressure switch opens for more than 120 seconds, the compressor contactor will de-energize and go into a soft lockout. Regardless the state of the low pressure switch, the contactor will reenergize after the delay on make time delay has expired. If the low pressure switch remains open, or opens again for longer that 120 seconds, the unit will go into manual lockout condition and the alarm relay circuit will energize. Recycling the wall thermostat resets the manual lockout.

Alarm Relay Output

Alarm terminal is output connection for applications where alarm relay is employed. This terminal is powered whenever compressor is locked out due to HPC or LPC sequences as described.

NOTE: Both high and low pressure switch controls are inherently automatic reset devices. The high pressure switch and low pressure switch cut out and cut in settings are fixed by specific air conditioner or heat pump unit model. The lockout features, both soft and manual, are a function of the Compressor Control Module.

ADJUSTMENTS

Adjustable Delay on Make and Delay on Break Timer

The potentiometer is used to select Delay on Break time from 30 seconds to 5 minutes. Delay of Make (DOM) timing on power up and after power interruptions is equal to 2 minutes plus 10% of Delay of Break (DOB) setting:

0.5 minute (30 seconds) DOB = 123 second DOM 1.0 minute (60 seconds) DOB = 126 second DOM 2.0 minute (120 seconds) DOB = 132 second DOM 3.0 minute (180 seconds) DOB = 138 second DOM 4.0 minute (240 seconds) DOB = 144 second DOM 5.0 minute (300 seconds) DOB = 150 second DOM

During routine operation of the unit with no power interruptions the compressor will operate on demand with no delay.

Typical Settings for Dual Unit Installation:

- Unit No. 1: DOB set at 2 minutes, and DOM is 132 seconds.
- Unit No. 2: DOB set at 4 minutes, and DOM is 144 seconds.

PRESSURE SERVICE PORTS

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. The pressure chart found on page 21 covers all models. It is imperative to match the correct pressure chart to the unit by model number.

This unit employs high-flow Coremax valves instead of the typical Shrader type valves.

WARNING! Do NOT use a Schrader valve core removal tool with these valves. Use of such a tool could result in eye injuries or refrigerant burns!

To change a Coremax valve without first removing the refrigerant, a special tool is required which can be obtained at <u>www.fastestinc.com/en/SCCA07H</u>. See the replacement parts manual for replacement core part numbers.

FAN BLADE SETTING DIMENSIONS

Shown in Figure 11 is the correct fan blade setting dimension for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimension below be checked and blade adjusted in or out on the motor shaft accordingly.

FIGURE 11 FAN BLADE SETTING DIMENSION

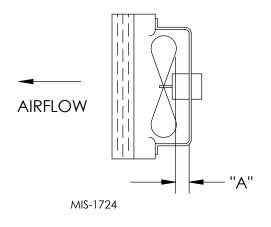


TABLE 5 FAN BLADE DIMENSION

Model	Dimension A
W12AAA	2.25"

R-410A REFRIGERANT CHARGE

This unit was charged at the factory with the quantity of refrigerant listed on the serial plate. AHRI capacity and efficiency ratings were determined by testing with this refrigerant charge quantity.

The following pressure tables show nominal pressures for the units. Since many installation specific situations can affect the pressure readings, this information should only be used by certified technicians as a guide for evaluating proper system performance. They shall not be used to adjust charge. If charge is in doubt, reclaim, evacuate and recharge the unit to the serial plate charge.

TABLE 6 INDOOR BLOWER PERFORMANCE

E.S.P.	W12AAA					
in	230V/115V-60Hz	240V-50Hz				
H ₂ O	Dry/Wet	Dry/Wet				
.0	530/500	440/415				
.1	475/450	395/375				
.2	425/400	355/330				
.3	375/360	310/300				
.4	315/300	260/250				

TABLE 7 RATED CFM AND ESP RECOMMENDED AIRFLOW RANGE

Model	Rated CFM	Rated ESP	Recommended Airflow Range
W12AAAA W12AAAK	400	.20	530 – 360
W12AAAD	375	.10	440 – 300

TABLE 8				
MAXIMUM ESP OF OPERATION				
ELECTRIC HEAT ONLY				

Model	ESP
W12AAAAOZ	.35
AO3	.35
AO5	.35
W12AAAKOO	.35
KO2	.35
W12AAADOZ	.35
D03	.35

Values shown are for units equipped with STD 1" throwaway filters. Derate ESP by .15 for 2" pleated filters.

TABLE 9 PRESSURE TABLE

COOLING

Air Temperature Entering Outdoor Coil °F

Model	Return Air Temperature	Pressure	75°	80°	85°	90°	95°	100°	105°	100°	115°	120°
W12AAAA W12AAAK	75 deg. DB 62 deg. WB	Low Side High Side	125 296	129 316	132 336	134 359	137 381	139 405	141 429	144 454	146 481	148 508
	80 deg. DB 67 deg. WB	Low Side High Side	134 304	138 324	141 345	143 368	146 391	149 415	151 440	154 466	156 493	158 521
	85 deg. DB 72 deg. WB	Low Side High Side	139 315	143 335	146 357	148 381	151 405	154 430	156 455	159 482	161 510	164 539
W12AAAD	75 deg. DB 62 deg. WB	Low Side High Side	125 314	129 334	132 357	134 380	137 404	139 429	141 454	144 482	146 510	148 538
	80 deg. DB 67 deg. WB	Low Side High Side	134 322	138 343	141 366	143 390	146 414	149 440	151 466	154 494	156 523	158 552
	85 deg. DB 72 deg. WB	Low Side High Side	139 333	143 355	146 379	148 404	151 428	154 455	156 482	159 511	161 541	164 571

Low Side Pressure ± 4 PSIG High Side Pressure ± 10 PSIG

TABLE 10 OPTIONAL FIELD INSTALLED ACCESSORIES

Model	Description	W12AAA
Wodel	Description	\$
BOP-1A	Blank Off Plate	Х
BFAD-1	Barometric Fresh Air Damper	Х
JIFM-1A	Economizer with Exhaust	Х
CMA-28	Low Ambient Control	Х
CRVS-1A	Commercial Ventilator - Spring Return	Х