INSTALLATION INSTRUCTIONS

WALL MOUNTED PACKAGE AIR CONDITIONERS

Model: **WE121**

THIS MODEL USES REFRIGERANT R-407C and IS FOR 50HZ OPERATION.



Bard Manufacturing Company, Inc. Bryan, Ohio 43506

Since 1914...Moving ahead, just as planned.

Manual: 2100-384B Supersedes: 2100-384A File: Volume III Tab 16

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CONTENTS

Getting Ot	her Informations and Publications 3	Start Up	t Installer Note	14
	t General Information	Service I	Hints	14
	tioner Wall Mount Model Nomenclature 4		ssure Switch	
	Damage 6		e of Operation	
	6		ssor Control Module	
	k6 6		entse Service Ports	
	Intake 7	Pressure	Service Ports	15
	ate Drain	Troublesh	ooting	
Condense	ale Dialit		le Setting Dimension	16
Installation	n Instructions		ant Charge	
	nting Information 8		· Table	
	nit Placement8		Field Installed Accessories	
	the Unit 8	•		
Wiring – I	Main Power 13	R-407C Re	efrigerant	
Wiring – I	Low Voltage Wiring13		Procedure & Considerations	
			J	
		Leaks		18
Figures		Tables		
Figure 1	Unit Dimensions5	Table 1	Electric Heat Table	4
Figure 2	Blower Damper Assembly 7	Table 2	Electrical Specifications	
Figure 3	Mounting Instructions Using CSRG-1 9	Table 3	Fan Blade Dimensions	
Figure 4	Mounting Instructions 10	Table 4	Suction Line Temperatures	
Figure 5	Wall Mounting Instructions11	Table 5	Indoor Blower Performance	
Figure 6	Wall Mounting Instructions11	Table 6	Recommended Airflow Range	
Figure 7	Common Wall Mounting	Table 7	Maximum ESP of Operation	10
	Instructions 12	Table 1	Electric Heat Only	16
Figure 8	Fan Blade Setting Dimensions 16	Table 8	Pressure Table - Cooling	
-	-	Table 9	Optional Accessories	
		Table 10	Temperature / Pressure Chart	
		Table 10	remperature / Fressure Origit	19

GETTING OTHER INFORMATION AND PUBLICATIONS

These publications can help you install the air conditioner or heat pump. You can usually find these at your local library or purchase them directly from the publisher. Be sure to consult current edition of each standard.

National Electrical Code ANSI/NFPA 70

Standard for the Installation of ANSI/NFPA 90A Air Conditioning and Ventilating Systems

Standard for Warm Air Heating ANSI/NFPA 90B and Air Conditioning Systems

FOR MORE INFORMATION, CONTACT THESE PUBLISHERS:

ACCA Air Conditioning Contractors of America

1712 New Hampshire Avenue NW

Washington, DC 20009 Telephone: (202) 483-9370 Fax: (202) 234-4721

ANSI American National Standards Institute

11 West Street, 13th Floor New York, NY 10036 Telephone: (212) 642-4900 Fax: (212) 302-1286

ASHRAE American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc.

1791 Tullie Circle, NE Atlanta, GA 30329-2305 Telephone: (404) 636-8400 Fax: (404) 321-5478

NFPA National Fire Protection Association

Batterymarch Park P.O. Box 9101

Quincy, MA 02269-9901 Telephone: (800) 344-355 Fax: (617) 984-7057

WALL MOUNT GENERAL INFORMATION

AIR CONDITIONER WALL MOUNT MODEL NOMENCLATURE

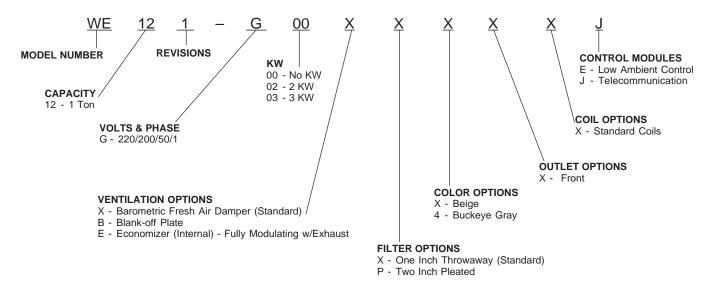


TABLE 1 ELECTRIC HEAT TABLE

Model	WE121-G							
	220	0V	20	00V				
KW	Α	① BTU	Α	① BTU				
02	9.1	6,830	8.2	6,150				
03	13.7	10,250	12.6	9,140				

TABLE 2
ELECTRICAL HEAT SPECIFICATIONS

			3	1	2	2
Models	Rated Volts and Phase	No. Field Power Circuits	Minimum Circuit Ampacity	Maximum External Fuse or Circuit Breaker	Field Power Wire Size	Ground Wire Size
WE121-G00 -G02 -G03	220/200/50/1	1 1 1	7 13 20	15 15 20	14 14 12	14 14 12

① Maximum size of the time delay fuse or HACR type circuit breaker for protection of field wiring conductors.

These "Minimum Circuit Ampacity" values are to be used for sizing the field power conductors. Refer to the National Electrical Code (latest revision), article 310 for power conductor sizing.

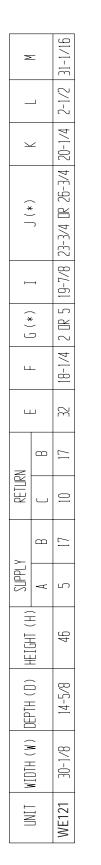
CAUTION:

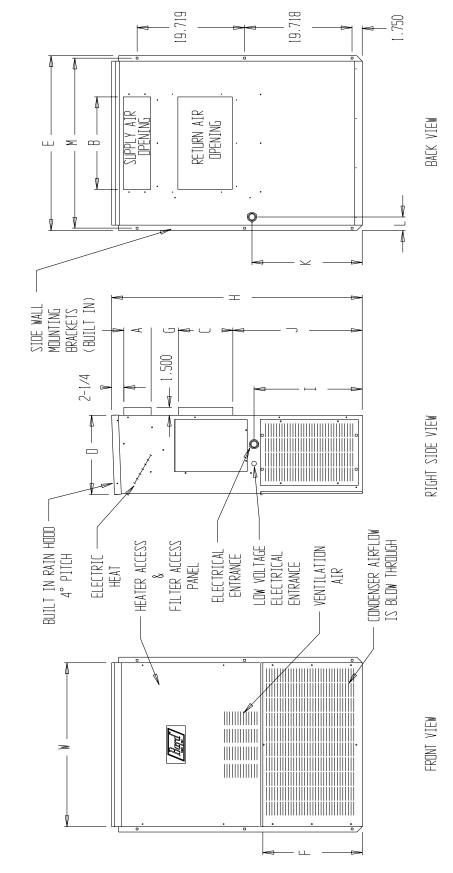
When more than one field power conductor circuit is run through one conduit, the conductors must be derated. Pay special attention to note 8 of table 310 regarding Ampacity Adjustment Factors when more than 3 conductors are in a raceway.

② Based on 75°C copper wire. All wiring must conform to NEC and all local codes.

FIGURE 1 UNIT DIMENSIONS

SIZE SPECS FOR MIS-500 A





(*) POSITION OF RETURN AIR FLANGES ARE INTERCHANGEABLE BETWEEN TWO POSITIONS.

FACTORY BUILT AT 5 INCHES

SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

GENERAL

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians.

The refrigerant system is completely assembled and charged. All internal wiring is complete.

The unit is designed for use with or without duct work. Flanges are provided for attaching the supply and return air ducts.

These instructions explain the recommended method to install the air cooled self-contained unit and the electrical wiring connections to the unit.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made. See Page 3 for information on codes and standards.

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of Air Conditioning Contractors of America (ACCA). The air duct should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating Systems of Other Than Residence Type, NFPA no. 90A, and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

DUCT WORK

All duct work, supply and return must be properly sized for the design air flow requirement of the equipment. Air Conditioning Contractors of America (ACCA) is an excellent guide to proper sizing. All duct work or portions thereof not in the conditioned space should be properly insulated in order to both conserve energy and prevent condensation or moisture damage.

Refer to Table 7 for maximum static pressure available for duct design.

Design the duct work according to methods given by the Air Conditioning Contractors of America (ACCA). When duct runs through unheated spaces, it should be insulated with a minimum of one inch of insulation. Use insulation with a vapor barrier on the outside of the insulation. Flexible joints should be used to connect the duct work to the equipment in order to keep the noise transmission to a minimum.

Ducts through the walls must be insulated and all joints taped or sealed to prevent air or moisture entering the wall cavity.

Some installations may not require any return air duct. It is recommended that on this type of installation that a filter grille be located in the wall. Filters must be of sufficient size to allow a maximum velocity of 400 FPM.

NOTE: If no return air duct is used, applicable installation codes may limit this cabinet to installation only in a single story structure.

FILTERS

A 1-inch throwaway filter is supplied with each unit. The filter slides into position making it easy to service. This filter can be serviced from the outside by removing the service door. A 2-inch pleated filter is also available as an optional accessory. The internal filter brackets are adjustable to accommodate the 2-inch filter by bending the metal tabs holding the 1-inch filter down. There are two tabs on each side of the filter.

FRESH AIR INTAKE

All units are built with fresh air inlet slots punched in the service panel.

If the unit is equipped with a fresh air damper assembly, the assembly is shipped already attached to the unit. The damper blade is locked in the closed position. To allow the damper to operate, the maximum and minimum blade position stops must be installed. See Figure 2.

Capacity and efficiency is based upon the fresh air blank-off plate in place and is recommended for maximum energy efficiency.

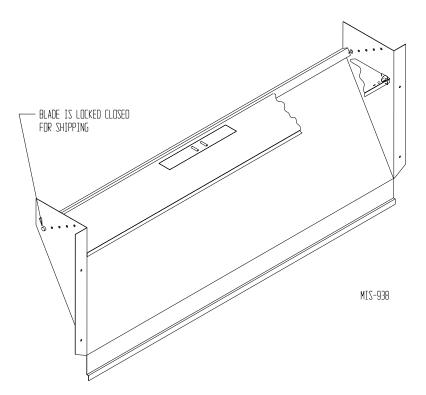
The blank-off plate is available upon request from the factory and is installed in place of the fresh air damper shipped with each unit.

CONDENSATE DRAIN

This unit employs an automatic condensate disposal system consisting of a base drain pan, drain valve and fan blade with slinger ring. A plastic drain hose extends from the evaporator drain pain at the top of the unit to the base drain pan at the bottom. At temperatures above 40°, the drain valve located between the condenser coil and fan shroud is closed allowing water to build up in the base to a height of 5/8" to 3/4". The fan blade with slinger then rotates in this water and throws the water onto the condenser coil. This disposes of the water by evaporating it on the hot condenser.

At temperatures below 40°, the drain valve opens draining the base pan and preventing freeze ups that could damage the coil or fan blade.

FIGURE 2 FRESH AIR DAMPER



INSTALLATION INSTRUCTIONS

WALL MOUNTING INFORMATION

- These units are secured by wall mounting brackets which secure the unit to the outside wall surface at both sides.
- 2. On wood frame walls, the wall construction must be strong and rigid enough to carry the weight of the unit without transmitting any unit vibration.
- 3. Concrete block walls must be thoroughly inspected to insure that they are capable of carrying the weight of the installed unit.

PROPER UNIT PLACEMENT

Refer to Technical Bulletin TB01-4 "Wall Mount Equipment Clearance for Proper Operation". This bulletin will provide information concerning the placement of units as to clearance between dual unit installation (mounted on common wall) of units discharging against a wall, or essentially solid barrier, and units discharging against opposing (facing) units.

MOUNTING THE UNIT

- 1. Two holes, for the supply and return air openings, must be cut through the wall as shown in Figure 4.
- NOTE: If the combination SUPPLY/RETURN Grille Assembly model CSRG-1 is to be used in conjunction with this unit a different size wall opening is required. See Figure 3.
- 2. Locate and mark lab bolt locations and bottom mounting bracket location, if desired. See Figure 4.
- 3. Hook top rain flashing under back bend of top. Top rain flashing is shipped attached to the back of the unit on the right side.
- Position unit in opening and secure with 5/16 lag bolts; use 7/8 inch diameter flat washers on the lab bolts.
- 5. Secure rain flashing to wall and caulk across entire length of top. See Figures 3 and 4.
- 6. For additional mounting rigidity, the return air and supply air frames or collars can be drilled and screwed or welded to the structural wall itself (depending upon wall construction). Be sure to observe required clearance if combustible wall.
- On side-by-side installations, maintain a minimum of 20 inches clearance on right side to allow access to control panel and allow proper airflow to outdoor coil. Additional clearance may be required to meet local or national codes.

MIS-1438 — EXPANDABLE WALL SLEEVE SUPPLIED WITH CSRG-1 FRONT WALL STRUCTURE PLASTIC FRONT NOTE: IT 1S RECOMENED THAT A BEAD OF SILICONE CAULKING BE PLACED BEHIND THE SIDE WOUNTING FLANGES AND UNDER TOP FLASHING AT TIME OF INSTALLATION. - RAIN FLASHING SUPPLIED FOAM AIR SEAL MOUNTING INSTRUCTIONS WHEN USING THE COMBINATION SUPPLY / RETURN GRILLE ASSEMBLY CSRG-1 SEAL WITH BEAD OF CHALKING ALONG ENTIRE LENGTH OF TOP. WALL Ū. 17.500 FIGURE 3 -1 6.719 - 17.500 - 16.719 -WALL OPENING 19.719 2.500 2.000 2.000 10.00 RETURN AIR FLANGE POSITION

FIGURE 4 MOUNTING INSTRUCTIONS

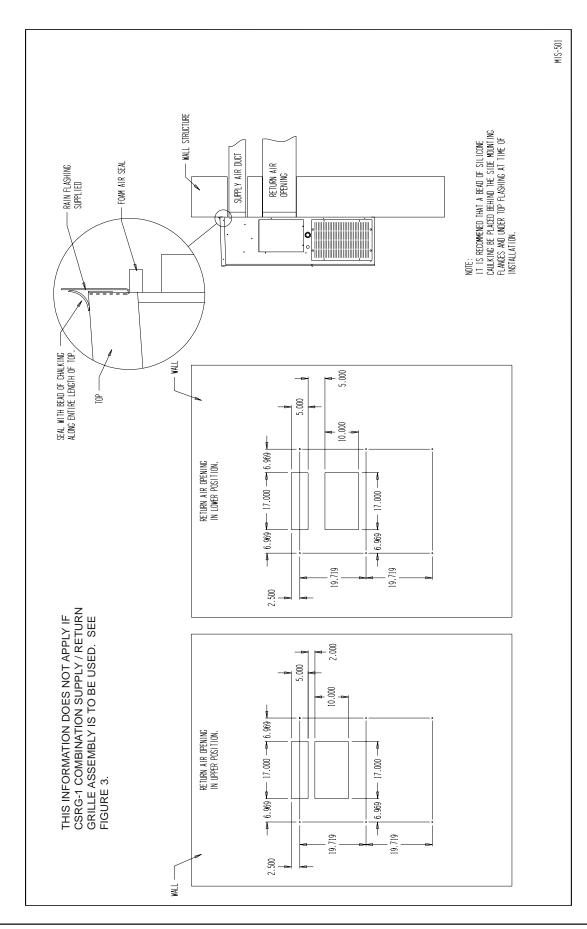


FIGURE 5 WALL MOUNTING INSTRUCTIONS

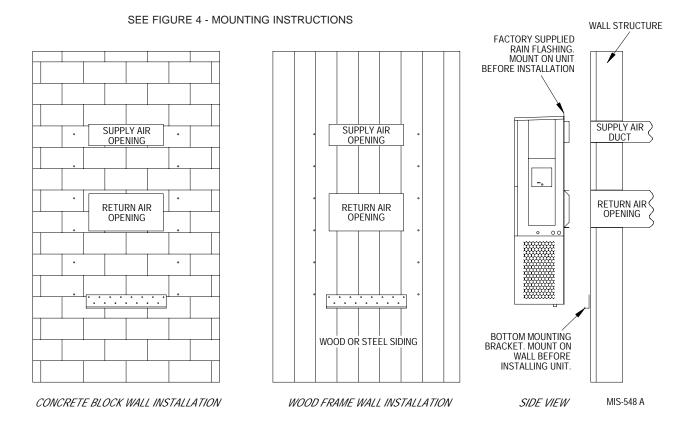
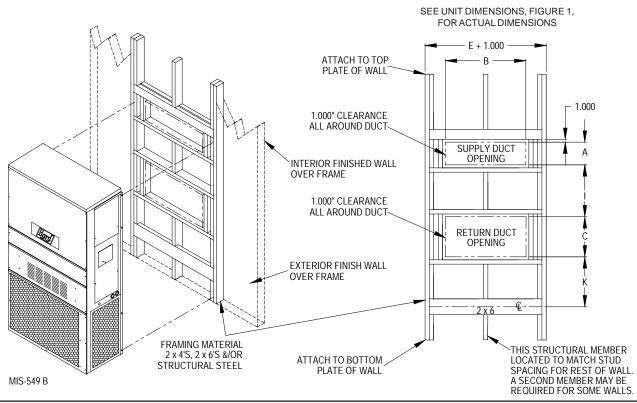
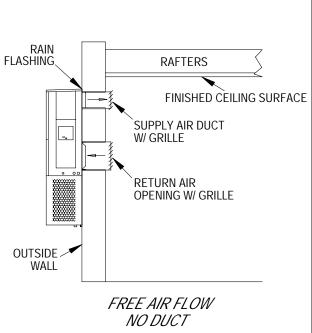


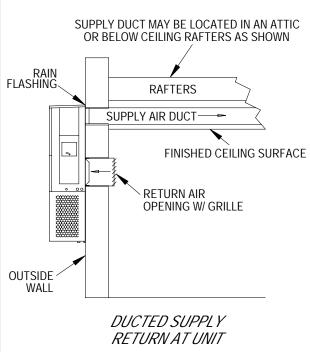
FIGURE 6
WALL MOUNTING INSTRUCTIONS

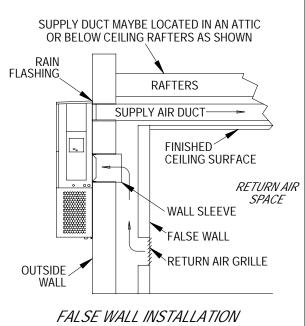


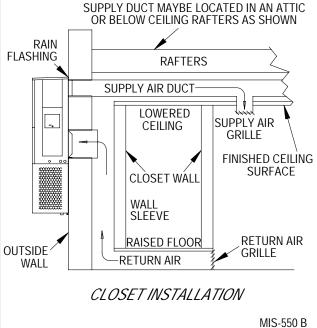
Manual 2100-384B Page 11 of 19

FIGURE 7 COMMON WALL-MOUNTING INSTALLATIONS









WIRING - MAIN POWER

Refer to the unit rating plate for wire sizing information and maximum fuse or "HACR" type circuit breaker size. Each outdoor unit is marked with a "Minimum Circuit Ampacity". This means that the field wiring used must be sized to carry that amount of current. Depending on the installed KW of electric heat, there may be two field power circuits required. If this is the case, the unit serial plate will so indicate. All models are suitable only for connection with copper wire. Each unit and/or wiring diagram will be marked "Use Copper Conductors Only". These instructions *must be* adhered to. Refer to the National Electrical Code (NEC) for complete current carrying capacity data on the various insulation grades of wiring material. All wiring must conform to NEC and all local codes.

The electrical data lists fuse and wire sizes (75°C copper) for all models, including the most commonly used heater sizes. Also shown are the number of field power circuits required for the various models with heaters.

The unit rating plate lists a "Maximum Time Delay Relay Fuse" of "HACR" type circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

WIRING - LOW VOLTAGE WIRING

230/208, 1 phase equipment use dual primary voltage transformers. All equipment leaves the factory wired on 240V tap. For 208V operation, reconnect from 240V to 208V tap. The acceptable operating voltage range for the 240 and 208V taps are:

TAP	RANGE
240	253 - 216
208	220 - 187

NOTE: The voltage should be measured at the field power connection point in the unit and while the unit is operating at full load (maximum amperage operating condition).

For wiring size and connections, refer to Wiring Manual 2100-507.

IMPORTANT INSTALLER NOTE

For improved start up performance, wash the indoor coil with a dishwasher detergent.

SERVICE HINTS

- 1. Caution owner to maintain clean air filters at all times and also not to needlessly close off supply and return air registers. This reduces airflow through the system, which shortens equipment service life as well as increasing operation costs.
- The unit is equipped with a high pressure cut out switch.
- 3. Check all power fuses or circuit breakers to be sue they are the correct rating.
- 4. Periodic cleaning of the outdoor coil to permit full and unrestricted airflow circulation is essential.

HIGH PRESSURE SWITCH

The WE121 models are supplied with a remote reset high pressure switch. If tripped, this pressure switch may be reset by turning the thermostat off then back on again.

SEQUENCE OF OPERATION

COOLING – Circuit R-Y makes at thermostat pulling in compressor contactor, starting the compressor and outdoor motor. The G (indoor motor) circuit is automatically completed on any call for cooling operation or can be energized by manual fan switch on subbase for constant air circulation. On a call for heating, circuit R-W1 make at the thermostat pulling in heat contact for the strip heat and blower operation.

COMPRESSOR CONTROL MODULE

The compressor control module is optional on the models covered by this manual. The compressor control is an anti-short cycle/lockout timer with high and low pressure switch monitoring and alarm relay output.

Adjustable Delay on Make and Break Timer

On initial power up or any time power is interrupted to the unit the *delay on make* period begins, which will be 2 minutes plus 10% of the *delay on break* setting.

When the delay on make is complete and the high pressure switch (and low pressure switch if employed) is closed, the compressor contactor is energized. Upon shutdown, the delay on break time starts and prevents restart until the delay on break and delay on make periods have expired.

During routine operation of the unit with no power interruptions the compressor will operate on demand with no delay.

High Pressure Switch and Lockout Sequence

If the high pressure switch opens, the compressor contactor will de-energize immediately. The lockout timer will go into a *soft lockout* and stay in soft lockout until the high pressure switch closes *and* the delay on break time has expired. If the high pressure switch opens again in this same operating cycle the unit will go into manual lockout condition and the alarm relay circuit will energize. Recycling the wall thermostat resets the manual lockout.

Low Pressure Switch, Bypass and Lockout Sequence (Optional)

If the low pressure switch opens for more than 120 seconds, the compressor contactor will de-energize and go into a soft lockout. Regardless the state of the low pressure switch, the contactor will reenergize after the delay on make time delay has expired. If the low pressure switch remains open, or opens again for longer that 120 seconds the unit will go into manual lockout condition and the alarm relay circuit will energize. Recycling the wall thermostat resets the manual lockout.

Alarm Relay Output

Alarm terminal is output connection for applications where alarm relay is employed. This terminal is powered whenever compressor is locked out due to HPC or LPC sequences as described.

NOTE: Both high and low pressure switch controls are inherently automatic reset devices. The high pressure switch and low pressure switch cut out and cut in settings are fixed by specific air conditioner or heat pump unit model. The lockout features, both soft and manual, are a function of the Compressor Control Module.

ADJUSTMENTS

Adjustable Delay on Make and Delay on Break Timer

The potentiometer is used to select Delay on Break time from 30 seconds to 5 minutes. Delay of Make (DOM) timing on power up and after power interruptions is equal to 2 minutes plus 10% of Delay of Break (DOB) setting:

0.5 minute (30 seconds)	DOB = 123 second DOM
1.0 minute (60 seconds)	DOB = 126 second DOM
2.0 minute (120 seconds)	DOB = 132 second DOM
3.0 minute (180 seconds)	DOB = 138 second DOM
4.0 minute (240 seconds)	DOB = 144 second DOM
5.0 minute (300 seconds)	DOB = 150 second DOM

During routine operation of the unit with no power interruptions the compressor will operate on demand with not delay.

Typical Settings for Dual Unit Installation:

Unit 1: DOB set at 2 minutes, and DOM is 132 seconds.

Unit 2: DOB set at 4 minutes, and DOM is 144 seconds.

PRESSURE SERVICE PORTS

Liquid and suction pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure chart can be found later in the manual covering all models. It is imperative to match the correct pressure chart to the unit by model number.

FAN BLADE SETTING DIMENSIONS

Show in Figure 8 is the correct fan blade setting dimension for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimension below be checked and blade adjusted in or out on the motor shaft accordingly.

FIGURE 8
FAN BLADE SETTING DIMENSION

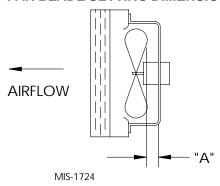


TABLE 3 FAN BLADE DIMENSION

Model	Dimension A
WE121	1/2"

REFRIGERANT CHARGE

The correct system R-407C charge is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature (6" from compressor) as shown in Table 4.

TABLE 4
SUCTION LINE TEMPERATURE

Model	Rated	95° OD	82° OD
	Airflow	Temperature	Temperature
WE121	400	59 - 61	69 - 71

The suction line temperatures in Table 4 are based upon 80°F dry bulb / 67°F wet bulb (50% R.H.) temperature and rated airflow across the evaporator during cooling cycle.

TABLE 5 INDOOR BLOWER PERFORMANCE CFM @ 220V

	WE121
E.S.P.	220V
in H ₂ O	Dry / Wet
.0	456 / 430
.1	417 / 396
.2	378 / 366
.3	335 / 323
.4	280 / 258

TABLE 6 RATED CFM AND ESP RECOMMENDED AIRFLOW RANGE

Model	Rated	Rated	Recommended
	CFM*	ESP*	Airflow Range
WE121	400	.10	450 - 350

^{*} Rated CFM and ESP on high speed tap.

TABLE 7 MAXIMUM ESP OF OPERATION ELECTRIC HEAT ONLY

Model	ESP
WE121-G00	.35
G02	.35
G03	.35

Values shown are for units equipped with STD 1" throwaway filters. Derate ESP by .15 for 2" pleated filters.

TABLE 8 PRESSURE TABLE

COOLING

Air Temperature Entering Outdoor Coil °F

Model	Return Air Temperature	Pressure	75°	80°	85°	90°	95°	100°	105°	110°	115°
WE121	75° DB 62° WB	Low Side High Side	66 189	69 207	73 224	76 244	79 263	82 284	86 305	90 328	93 351
	80° DB 67° WB	Low Side High Side	71 194	74 212	78 230	81 250	85 270	88 291	82 313	96 336	99 360
	85° DB 72° WB	Low Side High Side	73 201	77 219	81 238	84 259	88 279	91 301	95 324	99 348	102 373

TABLE 9 **OPTIONAL FIELD INSTALLED ACCESSORIES**

		E121
Model	Description	>
BOP-1A	Blank Off Plate	Х
BFAD-1	Barometric Fresh Air Damper	Х
EIFM-1	Economizer with Exhaust	Х
CMA-6	Low Ambient Control	Х
CMA-20	LPC + TDR + LAC	Χ

NOTICE

The refrigeration system in this unit is charged with refrigerant R-407C

SERVICE PROCEDURE AND CONSIDERATIONS

Refrigerant R-407C is a blend of three refrigerants, HFC-32 / HFC-125 / HFC134A. Unlike pure fluids and azeotropes, blends boil and condense at varying temperatures for a given pressure. The range over which the temperature varies is referred to as temperature glide. R-407C has moderately high temperature glide between about 9°F and 13°F (5 to 7.2 Celsius) depending upon pressure.

When dealing with blends, pressure temperature tables are presented in an unconventional manner. Two temperatures are listed for the same pressure – the liquid temperature and the vapor temperature.

When a pressure reading is taken from the suction line or discharge line it is converted to temperature from the "Vapor Temperature" column on the pressure temperature chart.

When a pressure reading is taken at the liquid line it is converted to temperature from the "Liquid Temperature" column on the pressure temperature chart.

All Bard "WE" models have a pressure tap in the suction line and the liquid line.

See Pressure Temperature Table 8.

CHARGING

When charging a system with R-407C only the liquid phase is to be used to ensure proper refrigerant composition and system performance.

When charging the system into the suction side, care must be exercised to avoid damage to the compressor. Because the refrigerant leaving the refrigerant cylinder must be in liquid phase, it is suggested that a sight glass be connected between the charging hose and the suction service port. This will permit you to adjust the cylinder hand valve so that liquid can leave the cylinder while allowing vapor to enter the compressor.

The proper refrigerant amount is shown on the unit rating plate.

LEAKS

If a significant leak develops in the system and a noticeable change in the system performance occurs, remove the remaining refrigerant with proper refrigerant recovery methods, repair the leak with proper industry practice and methods, and then, after evacuation, recharge the system with new refrigerant. Again, charge only with liquid refrigerant to ensure that the proper composition is in the system.



Leak checking should never be done with a mixture of R-407C and air. Leak checking can be performed safely with a mixture of R-407C and nitrogen. Make sure the leak detector is capable of detecting R-407C before using.

NOTICE:

When opening a system, care must be taken to minimize the system exposure to atmosphere. Exposure for more than five minutes could shorten the life of the system. The compressor in this system contains Polyol Ester (POE) oil. POE's are very hygroscopic. They absorb moisture from the atmosphere at a much faster rate than mineral oils used in R-22 systems.

This system has a factory-installed filter drier in the liquid line. It is highly recommended that the filter drier be replaced when the system has been open. Make sure the replacement filter drier is suitable and approved for use with R-407C.

Before recharging the system, a vacuum of 250 microns or less must be achieved.

TABLE 10 R-407C SATURATED VAPOR/LIQUID TEMPERATURE/PRESSURE CHART

Pressure (PSIG)	Liquid Temp. (F°)	Vapor Temp. (F°)	Pressure (PSIG)	Liquid Temp. (F°)	Vapor Temp. (F°)
20	-10.7	1.5	150	74.8	84.9
22	-8.2	4.0	155	76.8	86.8
24	-5.7	6.4	160	78.7	88.7
26	-3.4	8.7	165	80.6	90.5
28	-1.1	11.0	170	82.5	92.3
30	1.1	13.1	175	84.3	94.0
32	3.2	15.2	180	86.1	95.8
34	5.3	17.2	185	87.8	97.5
36	7.3	19.2	190	89.6	99.1
38	9.2	21.0	195	91.3	100.7
40	11.1	22.9	200	92.9	102.3
42	12.9	24.7	205	94.6	103.9
44	14.7	26.4	210	96.2	105.4
46	16.4	28.1	215	97.7	107.0
48	18.1	29.7	220	99.3	108.4
50	19.7	31.3	225	100.8	109.9
52	21.3	32.9	230	102.3	111.4
54	22.9	34.4	235	103.8	112.8
56	24.4	35.9	240	105.3	114.2
58	25.9	37.4	245	106.7	115.6
60	27.4	38.8	250	108.2	116.9
62	28.8	40.2	255	109.6	118.2
64	30.2	41.6	260	111.0	119.6
66	31.6	43.0	265	112.3	120.9
68	33.0	44.3	270	113.7	122.1
70	34.3	45.6	275	115.0	123.4
72	35.6	46.9	280	116.3	124.7
74	36.9	48.1	285	117.6	125.9
76	38.2	49.3	290	118.9	127.1
78	39.4	50.6	295	120.2	128.3
80	40.6	51.8	300	121.4	129.5
82	41.9	52.9	305	122.7	130.7
84	43.0	54.1	310	123.9	131.8
86	44.2	55.2	315	125.1	133.0
88	45.4	56.3	320	126.3	134.1
90	46.5	57.4	325	127.5	135.2
92	47.6	58.5	330	128.7	136.3
94	48.7	59.6	335	129.8	137.4
96	49.8	60.7	340	131.0	138.5
98	50.9	61.7	345	132.1	139.6
100	51.9	62.7	350	133.2	140.6
105	54.5	65.2	355	134.3	141.7
110	57.0	67.7	360	135.4	142.7
115	59.5	70.0	365	136.5	143.7
120	61.8	72.3	370	137.6	144.7
125	64.1	74.8	375	138.7	145.7
130	66.4	76.7	380	139.8	146.7
135	68.5	78.8	385	140.8	147.7
140	70.7	80.9	390	141.8	148.7
145	72.8	82.9	395	142.9	149.6