### **INSTALLATION INSTRUCTIONS**

# WALL MOUNTED PACKAGE AIR CONDITIONERS

Model:

**WA121** 



Bard Manufacturing Company, Inc. Bryan, Ohio 43506

Since 1914....Moving ahead just as planned.

Manual : Supersedes: File: 2100-234H 2100-234G Volume III Tab 16

Date: 07-25-06

## **CONTENTS**

<b>Getting Ot</b>	her Informations and Publications	3	Start Up		
			•	Installer Note	
	t General Information	4		ints	
	tioner Wall Mount Model Nomenclature			sure Switch	
	Damage			of Operationsor Control Module	
				nts	
Duct WorkFilters				Serrvice Ports	
	Intake		i iessuie i	Derivice i oris	10
	ate Drain		Troublesho	ootina	
Conacho				Setting Dimension	17
Installatio	n Instructions			nt Charge	
Wall Mou	nting Information	8		Tables	
	the Unit		Option Fie	eld Installed Accessories	18
Wiring –	Main Power	. 13			
Wiring –	Low Voltage Wiring	. 13			
Fi			Tables		
Figures	Hait Dimensions	_			
Figure 1	Unit Dimensions		Table 1	Electric Heat Table	
Figure 2	Blower Damper Assembly		Table 2	Electrical Specifications	6
Figure 3	Mounting Instructions		Table 3	Thermostat Wire Size	13
Figure 4	Mounting Instructions		Table 4	Wall Thermostats	13
Figure 5	Wall Mounting Instructions		Table 5	Fan Blade Dimensions	
Figure 6	Wall Mounting Instructions	11	Table 6	Suction Line Temperatures	17
Figure 7	Common Wall Mounting	40	Table 8	Recommended Operating Ranges	17
F: 0	Instructions		Table 7	Indoor Blower Performance	17
Figure 8	Low Voltage Wiring		Table 9	Maximum ESP of Operation	
Figure 9	Fan Blade Setting Dimensions	. 1/		Electric Heat Only	17
			Table 10	Pressure Table - Cooling	18
			Table 11	Optional Accessories	18

### **GETTING OTHER INFORMATION and PUBLICATIONS**

These publications can help you install the air conditioner or heat pump. You can usually find these at your local library or purchase them directly from the publisher. Be sure to consult current edition of each standard.

National Electrical Code ...... ANSI/NFPA 70

Standard for the Installation of ...... ANSI/NFPA 90A Air Conditioning and Ventilating Systems

Standard for Warm Air Heating ...... ANSI/NFPA 90B and Air Conditioning Systems

Load Calculation for ...... ACCA Manual J Residential Winter and Summer Air Conditioning

Duct Design for ...... ACCA Manual D Residential Winter and Summer Air Conditioning and Equipment Selection

For more information, contact these publishers:

**ACCA Air Conditioning Contractors of America** 

1712 New Hampshire Avenue NW

Washington, DC 20009 Telephone: (202) 483-9370 Fax: (202) 234-4721

**ANSI American National Standards Institute** 

> 11 West Street, 13th Floor New York, NY 10036 Telephone: (212) 642-4900 Fax: (212) 302-1286

ASHRAE American Society of Heating, Refrigerating

and Air Conditioning Engineers, Inc.

1791 Tullie Circle, NE Atlanta, GA 30329-2305 Telephone: (404) 636-8400 Fax: (404) 321-5478

**NFPA** National Fire Protection Association

> Batterymarch Park P.O. Box 9101

Quincy, MA 02269-9901 Telephone: (800) 344-355 Fax: (617) 984-7057

Manufactured under the following U.S. patent numbers:

5,485,878; and 5,301,744

### WALL MOUNT GENERAL INFORMATION

#### AIR CONDITIONER WALL MOUNT MODEL NOMENCLATURE

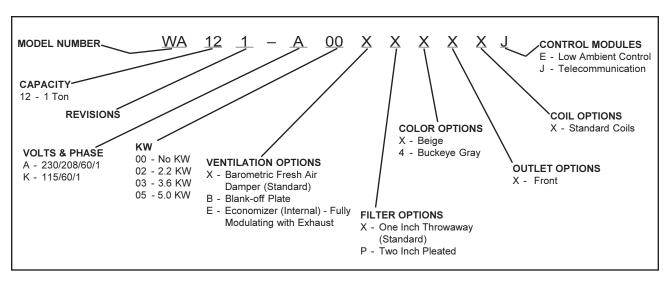


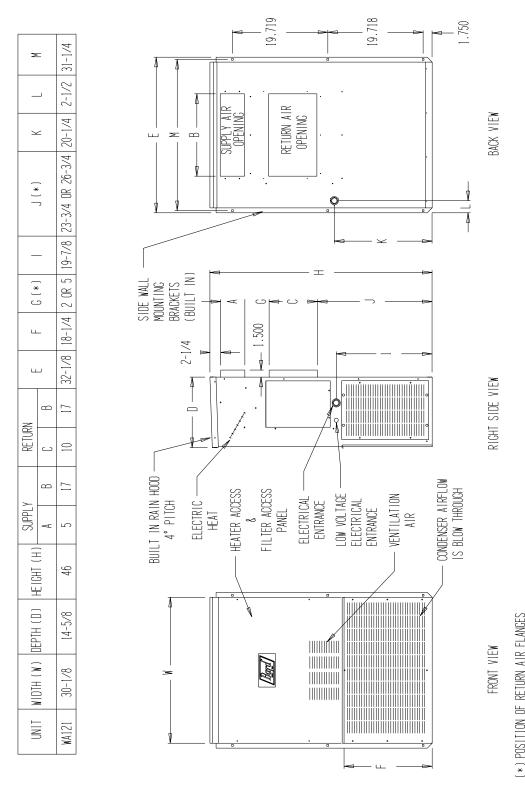
TABLE 1 ELECTRIC HEAT TABLE

Models	WA121-A			WA121-K WA1			21-G			
	240V		240V 208V		12	0V	24	٥٧	22	0V
KW	Α	① BTU	Α	① BTU	Α	① BTU	Α	① BTU	Α	① BTU
02					18.3	7,985	10.0	8,665	9.1	7,300
03	15.0	12,760	13.0	9,705			15.0	12,760	13.8	10,800
05	20.8	17,540	18.1	13,275						

① With blower watts included

FIGURE 1 UNIT DIMENSIONS

SIZE SPECS FOR MIS-500



(\*) POSITION OF RETURN AIR FLANGES ARE INTERCHANGEABLE BETWEEN TWO POSITIONS.

TABLE 2
ELECTRICAL HEAT SPECIFICATIONS

	SINGLE CIRCUIT									
Models	Rated Volts and Phase	No. Field Power Circuits	③ Minimum Circuit Ampacity	① Maximum External Fuse or Circuit Breaker	② Field Power Wire Size	② Ground Wire Size				
WA121-A00	230/208-1	1	8	15	14	14				
A03		1	20	20	12	12				
A05		1	27	30	10	10				
WA121-K00	115-1	1	17	25	10	10				
K02		1	25	30	10	10				
WA121-G00	220-50-1	1	7	15	14	14				
G02		1	13	15	14	14				
G03		1	20	20	12	12				

Maximum size of the time delay fuse or HACR type circuit breaker for protection of field wiring conductors. Based on 75° C copper wire. All wiring must conform to NEC and all local codes.

These "Minimum Circuit Ampacity" values are to be used for sizing the field power conductors. Refer to the National Electrical Code (latest revision), article 310 for power conductor sizing.

**CAUTION:** When more than one field power conductor circuit is run through one conduit, the conductors must be derated. Pay special attention to note 8 of table 310 regarding Ampacity Adjustment Factors when more than 3 conductors are in a raceway.

#### SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

#### **GENERAL**

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians.

The refrigerant system is completely assembled and charged. All internal wiring is complete.

The unit is designed for use with or without duct work. Flanges are provided for attaching the supply and return air ducts.

These instructions explain the recommended method to install the air cooled self-contained unit and the electrical wiring connections to the unit.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made. See Page 3 for information on codes and standards.

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of Air Conditioning Contractors of America (ACCA). The air duct should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating Systems of Other Than Residence Type, NFPA No. 90A, and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

#### **DUCT WORK**

All duct work, supply and return must be properly sized for the design air flow requirement of the equipment. Air Conditioning Contractors of America (ACCA) is an excellent guide to proper sizing. All duct work or portions thereof not in the conditioned space should be properly insulated in order to both conserve energy and prevent condensation or moisture damage.

Refer to Table 9 for maximum static pressure available for duct design.

Design the duct work according to methods given by the Air Conditioning Contractors of America (ACCA). When duct runs through unheated spaces, it should be insulated with a minimum of one inch of insulation. Use insulation with a vapor barrier on the outside of the insulation. Flexible joints should be used to connect the duct work to the equipment in order to keep the noise transmission to a minimum.

Ducts through the walls must be insulated and all joints taped or sealed to prevent air or moisture entering the wall cavity.

Some installations may not require any return air duct. It is recommended that on this type of installation that a filter grille be located in the wall. Filters must be of sufficient size to allow a maximum velocity of 400 FPM.

NOTE: If no return air duct is used, applicable installation codes may limit this cabinet to installation only in a single story structure.

#### **FILTERS**

A one inch throwaway filter is supplied with each unit. The filter slides into position making it easy to service. This filter can be serviced from the outside by removing the service door. A 2-inch pleated filter is also available as an optional accessory. The internal filter brackets are adjustable to accommodate the 2-inch filter by bending the metal tabs holding the 1-inch filter down. There are two tabs on each side of the filter.

#### FRESH AIR INTAKE

All units are built with fresh air inlet slots punched in the service panel.

If the unit is equipped with a fresh air damper assembly, the assembly is shipped already attached to the unit. The damper blade is locked in the closed position. To allow the damper to operate, the maximum and minimum blade position stops must be installed. See Figure 2.

All capacity, efficiency and cost of operation information as required for Department of Energy "Energyguide" Fact Sheets is based upon the fresh air blank-off plate in place and is recommended for maximum energy efficiency.

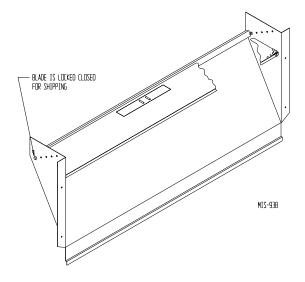
The blank-off plate is available upon request from the factory and is installed in place of the fresh air damper shipped with each unit.

#### **CONDENSATE DRAIN**

This unit employs an automatic condensate disposal system consisting of a base drain pan, drain valve and fan blade with slinger ring. A plastic drain hose extends from the evaporator drain pain at the top of the unit to the base drain pan at the bottom. At temperatures above 40°, the drain valve located between the condenser coil and fan shroud is closed allowing water to build up in the base to a height of 5/8" to 3/4". The fan blade with slinger then rotates in this water and throws the water onto the condenser coil. This disposes of the water by evaporating it on the hot condenser.

At temperatures below 40°, the drain valve opens draining the base pan and preventing freeze ups that could damage the coil or fan blade.

FIGURE 2 **FRESH AIR DAMPER** 



### INSTALLATION INSTRUCTIONS

#### WALL MOUNTING INFORMATION

- 1. These units are secured by wall mounting brackets which secure the unit to the outside wall surface at both sides.
- 2. On wood frame walls, the wall construction must be strong and rigid enough to carry the weight of the unit without transmitting any unit vibration.
- 3. Concrete block walls must be thoroughly inspected to insure that they are capable of carrying the weight of the installed unit.

#### **MOUNTING THE UNIT**

1. Two holes, for the supply and return air openings, must be cut through the wall as shown in Figure 4.

NOTE: If the combination SUPPLY/RETURN
Grille Assembly model CRSG-1 is to be used in conjunction with this unit a different size wall opening is required. See Figure 3.

- 2. Locate and mark lab bolt locations and bottom mounting bracket location, if desired. See Figure 4.
- 3. Hook top rain flashing under back bend of top. Top rain flashing is shipped attached to the back of the unit on the right side.
- 4. Position unit in opening and secure with 5/16 lag bolts; use 7/8 inch diameter flat washers on the lab bolts.
- 5. Secure rain flashing to wall and caulk across entire length of top. See Figures 3 and 4.
- 6. For additional mounting rigidity, the return air and supply air frames or collars can be drilled and screwed or welded to the structural wall itself (depending upon wall construction). Be sure to observe required clearance if combustible wall.
- 7. On side-by-side installations, maintain a minimum of 20 inches clearance on right side to allow access to control panel and allow proper airflow to outdoor coil. Additional clearance may be required to meet local or national codes.

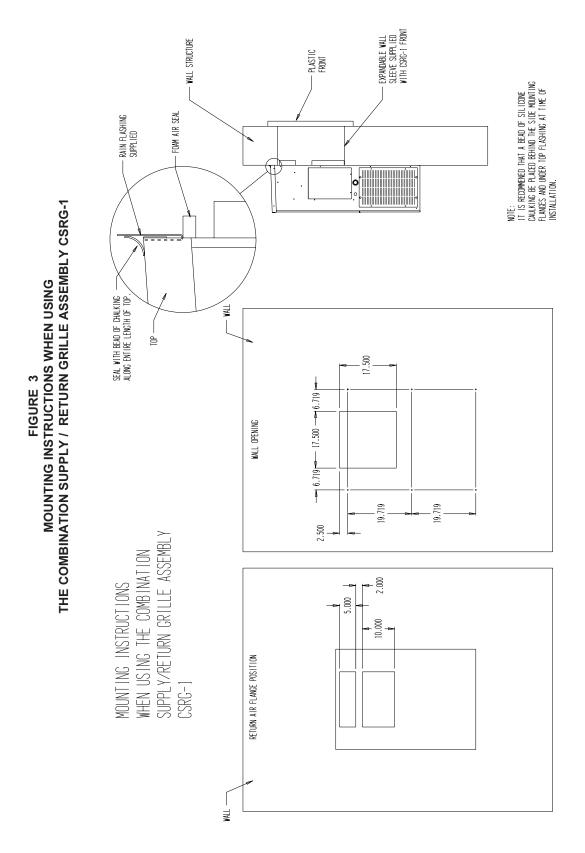


FIGURE 4
MOUNTING INSTRUCTIONS

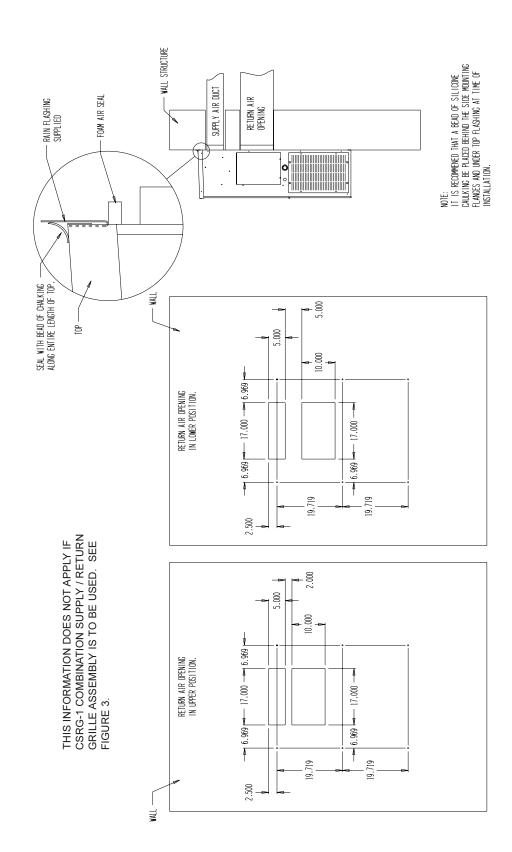


FIGURE 5
WALL MOUNTING INSTRUCTIONS

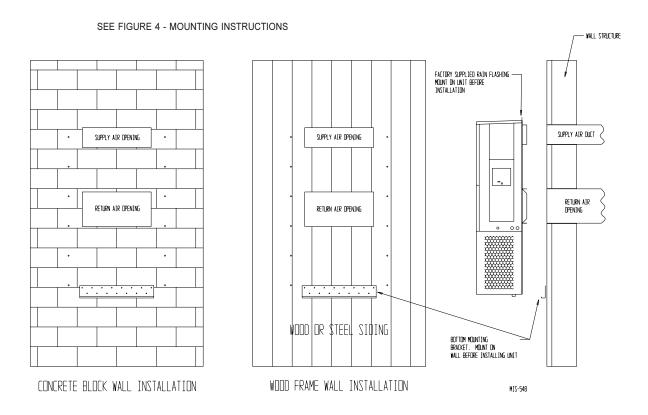
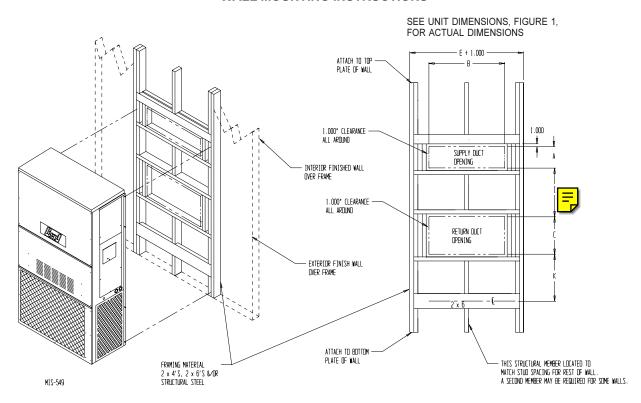
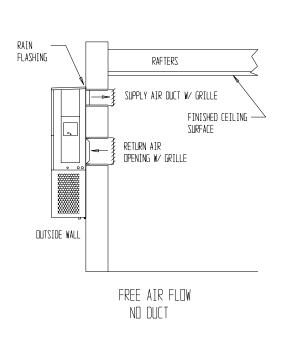
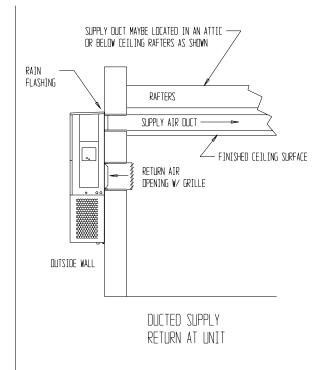


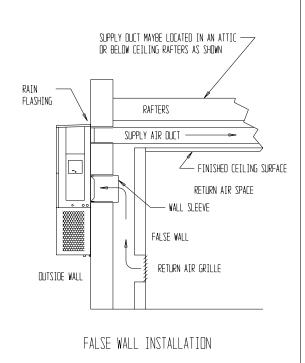
FIGURE 6
WALL MOUNTING INSTRUCTIONS

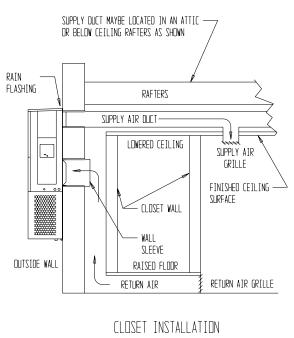


# FIGURE 7 COMMON WALL-MOUNTING INSTALLATIONS









MIS-550

#### **WIRING – MAIN POWER**

Refer to the unit rating plate for wire sizing information and maximum fuse or "HACR" type circuit breaker size. Each outdoor unit is marked with a "Minimum Circuit Ampacity". This means that the field wiring used must be sized to carry that amount of current. Depending on the installed KW of electric heat, there may be two field power circuits required. If this is the case, the unit serial plate will so indicate. All models are suitable only for connection with copper wire. Each unit and/or wiring diagram will be marked "Use Copper Conductors Only". These instructions *must be* adhered to. Refer to the National Electrical Code (NEC) for complete current carrying capacity data on the various insulation grades of wiring material. All wiring must conform to NEC and all local codes.

The electrical data lists fuse and wire sizes (75°C copper) for all models, including the most commonly used heater sizes. Also shown are the number of field power circuits required for the various models with heaters.

The unit rating plate lists a "Maximum Time Delay Relay Fuse" of "HACR" type circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

#### WIRING - LOW VOLTAGE WIRING

230/208, 1 phase equipment use dual primary voltage transformers. All equipment leaves the factory wired on 240V tap. For 208V operation, reconnect from 240V to 208V tap. The acceptable operating voltage range for the 240 and 208V taps are:

TAP	RANGE
240	253 - 216
208	220 - 187

NOTE: The voltage should be measured at the field power connection point in the unit and while the unit is operating at full load (maximum amperage operating condition).

Five (5) wires should be run from thermostat subbase to the 24V terminal board in the unit. A five conductor, 18 gauge copper, color-coded thermostat cable is recommended. The connection points are shown in Figure 8.

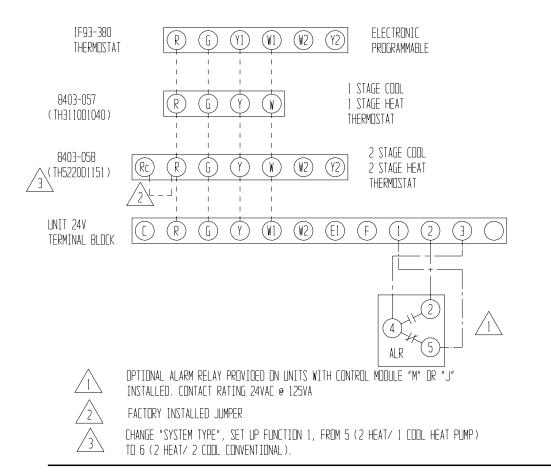
TABLE 3
THERMOSTAT WIRE SIZE

Transformer VA	FLA	Wire Gauge	Maximum Distance in Feet
40	2.3	20 Gauge 18 Gauge 16 Gauge 14 Gauge 12 Gauge	45 60 100 160 250

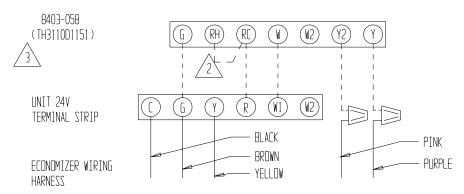
TABLE 4
WALL THERMOSTAT

Thermostat	Predominate Features
8403-057 TH5220D1153	1 stage Cool, 1 stage Heat Electronic Non-Programmable Auto or Manual changeover
8403-058 TH5220D1151	2 stage Cool, 2 stage Heat Electronic Non-Programmable Auto or Manual changeover
8403-049 1F93-380	2 stage Cool, 2 stage Heat Programmable Electronic Auto or Manual changeover

#### FIGURE 8 LOW VOLTAGE WIRING



#### OPTIONAL ECONOMIZER LOW VOLTAGE WIRING



MIS-503 C

#### IMPORTANT INSTALLER NOTE

For improved start up performance, wash the indoor coil with a dishwasher detergent.

#### **SERVICE HINTS**

- 1. Caution owner to maintain clean air filters at all times. Also not to needlessly close off supply and return air registers. This reduces airflow through the system which shortens equipment service life as well as increasing operation costs.
- 2. The unit is equipped with a high pressure cut out switch.
- 3. Check all power fuses or circuit breakers to be sue they are the correct rating.
- 4. Periodic cleaning of the outdoor coil to permit full and unrestricted airflow circulation is essential.

#### HIGH PRESSURE SWITCH

The WA121 models are supplied with a remote reset high pressure switch. If tripped, this pressure switch may be reset by turning the thermostat off then back on again.

#### SEQUENCE OF OPERATION

COOLING – Circuit R-Y makes at thermostat pulling in compressor contactor, starting the compressor and outdoor motor. The G (indoor motor) circuit is automatically completed on any call for cooling operation or can be energized by manual fan switch on subbase for constant air circulation. On a call for heating, circuit R-W1 make at the thermostat pulling in heat contact for the strip heat and blower operation.

#### **COMPRESSOR CONTROL MODULE**

The compressor control module is optional on the models covered by this manual. The compressor control is an anti-short cycle/lockout timer with high and low pressure switch monitoring and alarm relay output.

#### Adjustable Delay on Make and Break Timer

On initial power up or any time power is interrupted to the unit the *delay on make* period begins, which will be 2 minutes plus 10% of the *delay on break* setting. When

the delay on make is complete and the high pressure switch (and low pressure switch if employed) is closed, the compressor contactor is energized. Upon shutdown the delay on break time starts and prevents restart until the delay on break and delay on make periods have expired.

During routine operation of the unit with no power interruptions the compressor will operate on demand with no delay.

#### **High Pressure Switch and Lockout Sequence**

If the high pressure switch opens, the compressor contactor will de-energize immediately. The lockout timer will go into a *soft lockout* and stay in soft lockout until the high pressure switch closes *and* the delay on break time has expired. If the high pressure switch opens again in this same operating cycle the unit will go into manual lockout condition and the alarm relay circuit will energize. Recycling the wall thermostat resets the manual lockout.

# Low Pressure Switch, Bypass and Lockout Sequence

If the low pressure switch opens for more than 120 seconds, the compressor contactor will de-energize and go into a soft lockout. Regardless the state of the low pressure switch, the contactor will reenergize after the delay on make time delay has expired. If the low pressure switch remains open, or opens again for longer that 120 seconds, the unit will go into manual lockout condition and the alarm relay circuit will energize. Recycling the wall thermostat resets the manual lockout.

#### **Alarm Relay Output**

Alarm terminal is output connection for applications where alarm relay is employed. This terminal is powered whenever compressor is locked out due to HPC or LPC sequences as described.

NOTE: Both high and low pressure switch controls are inherently automatic reset devices. The high pressure switch and low pressure switch cut out and cut in settings are fixed by specific air conditioner or heat pump unit model. The lockout features, both soft and manual, are a function of the Compressor Control Module.

#### **ADJUSTMENTS**

## Adjustable Delay on Make and Delay on Break Timer

The potentiometer is used to select Delay on Break time from 30 seconds to 5 minutes. Delay of Make (DOM) timing on power up and after power interruptions is equal to 2 minutes plus 10% of Delay of Break (DOB) setting:

```
0.5 minute (30 seconds) DOB = 123 second DOM

1.0 minute (60 seconds) DOB = 126 second DOM

2.0 minute (120 seconds) DOB = 132 second DOM

3.0 minute (180 seconds) DOB = 138 second DOM

4.0 minute (240 seconds) DOB = 144 second DOM

5.0 minute (300 seconds) DOB = 150 second DOM
```

During routine operation of the unit with no power interruptions the compressor will operate on demand with not delay.

#### **Typical Settings for Dual Unit Installation:**

Unit No. 1: DOB set at 2 minutes, and DOM is 132 seconds.

Unit No. 2: DOB set at 4 minutes, and DOM is 144 seconds.

#### PRESSURE SERVICE PORTS

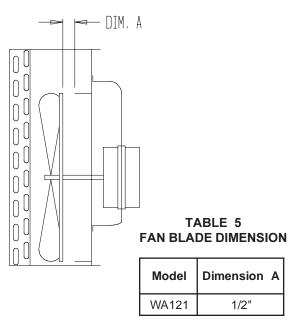
High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure chart can be found later in the manual covering all models. It is imperative to match the correct pressure chart to the unit by model number.

#### **FAN BLADE SETTING DIMENSIONS**

Show in Figure 9 is the correct fan blade setting dimension for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimension below be checked and blade adjusted in or out on the motor shaft accordingly.

FIGURE 9
FAN BLADE SETTING DIMENSION



#### REFRIGERANT CHARGE

The correct system R-22 charge is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature 6" from compressor as shown in Table 6.

TABLE 6
SUCTION LINE TEMPERATURE

Model	Rated Airflow	95° OD Temperature	82° OD Temperature
WA121	400	54 - 56	65 - 67

The suction line temperatures in Table 6 are based upon  $80^{\circ}$  F dry bulb /  $67^{\circ}$  F wet bulb (50% R.H.) temperature and rated airflow across the evaporator during cooling cycle.

#### TABLE 7 INDOOR BLOWER PERFORMANCE CFM @ 230V

	WA121
E.S.P.	230V
in H <sub>2</sub> O	Dry / Wet
.0	530 / 500
.1	485 / 460
.2	440 / 425
.3	390 / 375
4	325 / 300

# TABLE 8 RATED CFM AND ESP RECOMMENDED AIRFLOW RANGE

Model	Rated	Rated	Recommended
	CFM*	ESP*	Airflow Range
WA121	400	.25	500 - 300

<sup>\*</sup> Rated CRM and ESP on high speed tap.

TABLE 9
MAXIMUM ESP OF OPERATION
ELECTRIC HEAT ONLY

Model	ESP
WA121-A00	.35
A03	.35
A05	.35
WA121-K00	.35
K02	.35
WA121-G00	.35
G02	.35
G03	.35

Values shown are for units equipped with STD 1" throwaway filters. Derate ESP by .15 for 2" pleated filters.

#### TABLE 10 PRESSURE TABLE

#### **COOLING**

Air Temperature Entering Outdoor Coil °F

Model	Return Air Temperature	Pressure	75°	80°	85°	90°	95°	100°	105°	100°	115°
	75 deg. DB	Low Side	72	74	76	79	81	83	86	88	91
	62 deg. WB	High Side	187	201	216	232	248	265	282	300	319
WA121	80 deg. DB	Low Side	76	79	82	84	87	90	92	95	97
	67 deg. WB	High Side	192	207	222	238	255	272	290	309	328
	85 deg. DB	Low Side	81	85	88	91	94	97	99	102	104
	72 deg. WB	High Side	198	214	230	247	264	282	300	319	339

TABLE 11
OPTIONAL FIELD INSTALLED ACCESSORIES

		121
Model	Description	W
BOP-1A	Blank Off Plate	X
BFAD-1	Barometric Fresh Air Damper	X
EIFM-1	Economizer with Exhaust	X
CMA-6	Low Ambient Control	X
CMA-20	LPC + TDR + LAC	X