



USE COPPER OR ALUMINUM WIRE

⚠ If there is an X1 and X2 terminal on Q674L1181, jumper them together and connect from C to either one.  
 ⚠ For 208V operation move this wire to 208V transformer tap.

FACTORY WIRING	FIELD WIRING
Low Voltage ———	-----
High Voltage ———	-----

MODEL  
48bms  
HEAT PUMP  
18KH

4014-330 R