



7221056/Q672F1299  
OR  
T874N1024/Q674E1261

X2 X1 G R Y1 B W2 W3 E L  
T872R1164/Q672L1185  
OR  
T874R1129/Q674L1181

C G R Y1 Y1 B W1 W2 W3 E L DH D1

USE COPPER OR ALUMINUM WIRE

⚠ If there is an X1 and X2 terminal on Q674L1181, jumper them together and connect from C to either one.

MODEL  
48WH2  
HEAT PUMP  
18 Kw

FACTORY WIRING	FIELD WIRING
Low Voltage ———	-----
High Voltage ———	-----

Fused Disconnect Switch

LL3 LL21 LL3

230V Terminal Block  
230  
460  
Transformer

Equip. Ground

Electric Heater

Thermal Cutoff

Limit

Heater Contactors

10/370V Capacitor

Indoor Motor

Em. Heat Relay

Blower Relay

High Pressure Switch

Capacitor 15/370

Outdoor Motor

Outdoor Motor Relay

Defrost Relay

Defrost Thermostat

Defrost Timer

Compressor Contactor

Transformer

Internal Overload

Immersion Crankcase Heater

Compressor

Reversing Valve Solenoid Coil (24V)

T3 T2 T1  
L3 L2 L1

Terminal Block

Terminal Block

460 50 3