



1672R1164/0672L1185
OR
TB74R1129/0674L1181

X G R Y1 W1 W2 W3 E L

X G R Y1 B W2 W3 E L

C G R Y1 Y1 B W1 W2 W3 E L DH O1

24V
Terminal
Block

Compressor Contactor

Transformer

Em. Heat
Relay

High Pressure
Switch

Blower Relay

Capacitor
15/370

Outdoor
Motor

Outdoor
Motor Relay

Defrost
Relay

10/370V
Capacitor

Indoor
Motor

Defrost
Thermostat

Defrost
Timer

Limit

230V Terminal
Block

230

Transformer

Heater Contactor

Thermal
Cutoff

Electric
Heater

Terminal
Block

Equip.
Ground

USE COPPER OR
ALUMINUM WIRE

⚠ If there is an X1 and X2 terminal on Q674L1181,
jumper them together and connect from C to either one.

MODEL
48WH2
HEAT PUMP
9, 12, 15 Kw

Fused
Disconnect
Switch

460-60-3

FACTORY WIRING	FIELD WIRING
Low Voltage	-----
High Voltage	-----

4014-320F