

INSTALLATION INSTRUCTIONS

WALL MOUNTED PACKAGE AIR CONDITIONERS

20WA4

24WA6

IMPORTANT NOTICE

These models now approved for "0" inch clearance to the unit and the supply air duct. See serial plate and page 7 of these instructions for additional information.

502145

MANUAL 2100-140 REV. E
SUPERSEDES REV. D
FILE VOL. III, TAB 16

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BRYAN, OHIO**

502146

INDEX

Important	1
Shipping Damage	1
General	1
Installation	2
Duct Work	2
Filter	2
Fresh Air Intake	2
Wall Mounting	2
Wiring--Main Power	3
Fan Blade Setting Dimensions	3
Refrigerant Charge	4
Pressure Service Ports	4
Important Installer Note	4
Crankcase Heaters	5

INDEX OF FIGURES AND TABLES

Figure 1	3
Figure 2	5
Figure 3	6
Figure 4	7
Table 1	1
Table 2	4
Table 3	4
Table 4	4
Table 5	8

TABLE 1

ELECTRICAL INFORMATION								WIRING INFORMATION**		
Model	Rated Volts/Ph	Operating Voltage Range	Heater KW*	Max Unit Power Amps	No. Field Circuits	Internal Fuses Ckt. A/B	Required (1) Overcurrent Protection	Min. Ckt. Ampacity Ckt. A/B	Field Power Wiring Ckt. A/B	Ground Wire Size Ckt. A/B
20WA4	230/208-1	197-253	0	11.0	1		25	15	14	14
			5	22.1	1		30	28	10	10
			8	34.6	1		45	44	6	10
			10	42.9	1		60	54	6	10
24WA6	230/208-1	197-253	0	12.5	1		25	17	12	10
			5	22.1	1		30	28	10	10
			8	34.6	1		45	44	6	10
			10	42.9	1		60	54	6	10

*Electric heaters are nominal KW @ 240V or 480V. (1) Time delay fuses or "HACR Type" circuit breakers must be used for 60 and smaller sizes. Standard fuses or circuit breakers are suitable for sizes 70 or larger.

**Based on 60 degree C copper wire. Other wiring materials must be rated for marked "Minimum Circuit Ampacity" or greater. Not all models approved for aluminum wire.

IMPORTANT

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians. Any heat pump is more critical of proper operating, charge and an adequate duct system than a straight air conditioning unit. All duct work supply and return, must be properly sized for design air flow requirement of the equipment. ACCA is an excellent guide to proper sizing. All duct work or portions thereof not in the conditioned space should be properly insulated in order to both conserve energy and prevent condensation or moisture damage.

SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

GENERAL

The refrigerant system is completely assembled and charged. All internal wiring is complete.

The unit is designed for use with or without duct work. Flanges are provided for attaching the supply and return ducts.

These instructions explain the recommended method to install the air cooled self-contained unit and the electrical wiring connections to the unit.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made.

INSTALLATION

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of Air Conditioning Contractors of America (ACCA). The air duct should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating systems of Other Than Residence Type, NFPA No. 90A; and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

DUCT WORK

Design the duct work according to methods given by the Air Conditioning Contractors of America. When duct runs through unheated spaces, it should be insulated with a minimum of one inch of insulation. Use insulation with a vapor barrier on the outside of the insulation. Flexible joints should be used to connect the duct work to the equipment in order to keep the noise transmission to a minimum.

FILTER

A one-inch throwaway filter is supplied with each unit. The filter slides into position making it easy to service. This filter can be serviced from the outside by removing the service door.

FRESH AIR INTAKE

All units are built with a fresh air inlet hole punched in the service panel. The fresh air damper assembly is shipped with each unit, and must be attached at the installation site. See Figure 3, Page 6 for typical installation procedure.

The fresh air damper assembly is standard equipment with the unit because of the variety of state or local codes requiring fresh air capability.

All capacity, efficiency and cost of operation information as required for Department of Energy "Energyguide" Fact Sheets is based upon the fresh air blank-off plate in place and is recommended for maximum energy efficiency.

The blank-off plate is available upon request from the factory and is installed in place of the fresh air damper shipped with each unit.

WALL MOUNTING

1. Two holes, for the supply and return air openings must be cut through the wall as shown in Figure 4, Page 7.
2. On wood-frame walls, the wall construction must be strong and rigid enough to carry the weight of the unit without transmitting any unit vibration.
3. Concrete block walls must be thoroughly inspected to insure that they are capable of carrying the weight of the installing unit.
4. Ducts through the walls must be insulated and all joints taped or sealed to prevent air or moisture entering the wall cavity.
5. Some installations may not require any return air duct. It is recommended that on this type of installation that a filter grille be located in the wall. Filters must be of sufficient size to allow a maximum velocity of 400 FPM.

NOTE: If no return air duct is used, applicable installation codes may limit this cabinet to installation only in a single story structure.

WIRING--MAIN POWER

Refer to the unit rating plate for wire sizing information and maximum fuse or "HACR Type" circuit breaker size. Each outdoor unit is marked with a "Minimum Circuit Ampacity." This means that the field wiring used must be sized to carry that amount of current. Depending on the installed KW of electric heat, there may be two field power circuits required. If this is the case, the unit serial plate will so indicate. Some models are suitable only for connection with copper wire, while others can be wired with either copper or aluminum wire. Each unit and/or wiring diagram will be marked "Use Copper Conductors Only" or "Use Copper or Aluminum Conductors." These instructions MUST BE adhered to. Refer to the National Electrical Code for complete current carrying capacity data on the various insulation grades of wiring material.

The electrical data lists fuse and wire sizes (60 degree F copper) for all models, including the most commonly used heater sizes. Also shown are the number of field power circuits required for the various models with heaters.

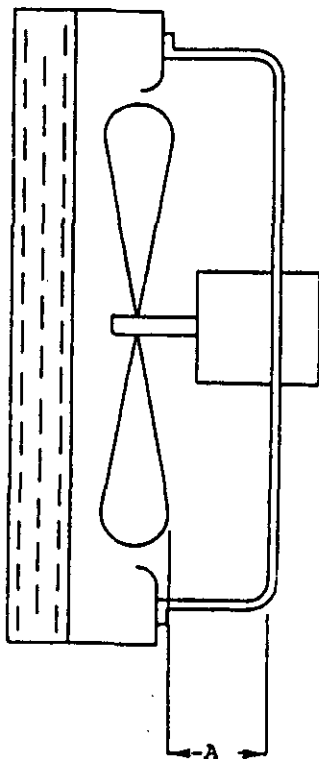
The unit rating plate lists a "Maximum Time Delay Fuse" or "HACR Type" circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

FAN BLADE SETTING DIMENSIONS

Shown in the drawing below are the correct fan blade setting dimensions for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimensions below be checked and blade adjusted in or out on the motor shaft accordingly.

FIGURE 1



Model	Dim. A
20NA4	1/2
24NA6	1/2

502151

REFRIGERANT CHARGE

The correct system R-22 charge is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature (6" from compressor) as shown in the following table:

TABLE 2

Model	Rated Airflow	95 degree F OD Temp.	82 degree F OD Temp.
20WA4	650	55 - 57	64 - 66
24WA6	800	57 - 59	63 - 65

The above suction line temperatures are based upon 80 degree F dry bulb/67 degree F wet bulb (50% R.H.) temperature and rated airflow across evaporator during cooling cycle.

TABLE 3

Indoor Blower Performance CFM--Dry Coil With Filter	
B.S.P. Inches H ₂ O	Model 20WA4-24WA6
.0	1000
.1	935
.2	870
.3	800
.4	715
.5	630

PRESSURE SERVICE PORTS

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure curves can be found later in the manual covering all models on both cooling and heating cycles. It is imperative to match the correct pressure curve to the unit by model number.

TABLE 4

RATED CFM B.S.P. (WET COIL--COOLING)			
Model	Rated CFM	Rated B.S.P.	Recommended Airflow Range
20WA4	650	.35	585 - 725
24WA6	825	.15	725 - 900

IMPORTANT INSTALLER NOTE

For improved start-up performance, wash the indoor coil with a dishwasher detergent.

502152

CRANKCASE HEATERS

All units are provided with some form of compressor crankcase heat. Some single phase units utilize the compressor motor start winding in series with a portion of the run capacitor to generate heat within the compressor shell to prevent liquid refrigerant migration.

Some three phase units utilize a wraparound type of crankcase heater that warms the compressor oil from the outside.

Some single and three phase models have an insertion well-type heater located in the lower section of the compressor housing. This is a self-regulating type heater that draws only enough power to maintain the compressor at a safe temperature.

Some form of crankcase heat is essential to prevent liquid refrigerant from migrating to the compressor, causing oil pump out on compressor start-up and possible valve failure due to compressing a liquid.

Refer to unit wiring diagram to find exact type of crankcase heater used.

The following decal is affixed to all outdoor units detailing start-up procedure. This is very important. Please read carefully.

FIGURE 2

IMPORTANT

THESE PROCEDURES MUST BE FOLLOWED AT INITIAL START-UP AND AT ANY TIME POWER HAS BEEN REMOVED FOR 12 HOURS OR LONGER.

TO PREVENT COMPRESSOR DAMAGE WHICH MAY RESULT FROM THE PRESENCE OF LIQUID REFRIGERANT IN THE COMPRESSOR CRANKCASE:

1. MAKE CERTAIN THE ROOM THERMOSTAT IS IN THE "OFF" POSITION. (THE COMPRESSOR IS NOT TO OPERATE).
2. APPLY POWER BY CLOSING THE SYSTEM DISCONNECT SWITCH. THIS ENERGIZES THE COMPRESSOR HEATER WHICH EVAPORATES THE LIQUID REFRIGERANT IN THE CRANKCASE.
3. ALLOW 4 HOURS OR 60 MINUTES PER POUND OF REFRIGERANT IN THE SYSTEM AS NOTED ON THE UNIT RATING PLATE, WHICHEVER IS GREATER.
4. AFTER PROPERLY ELAPSED TIME THE THERMOSTAT MAY BE SET TO OPERATE THE COMPRESSOR.
5. EXCEPT AS REQUIRED FOR SAFETY WHILE SERVICING -- DO NOT OPEN SYSTEM DISCONNECT SWITCH.

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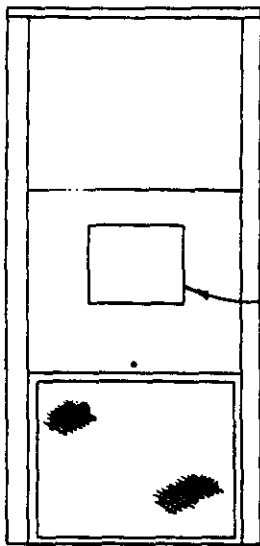
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NOTE: If this unit is operated in cooling below a 65 degree outdoor ambient temperature, the installation of low ambient control module is required. Use control module CGA-5 for air conditioner models.

FIGURE 3

UNIT MODELS

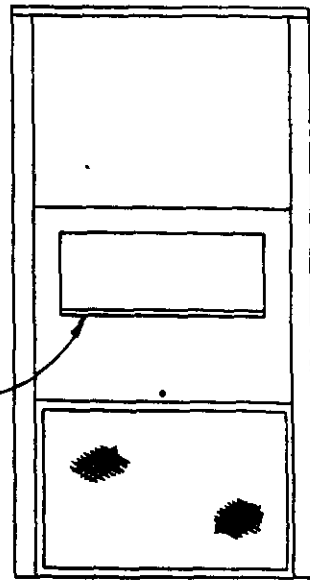
20WA
24WA
18WH
24WH



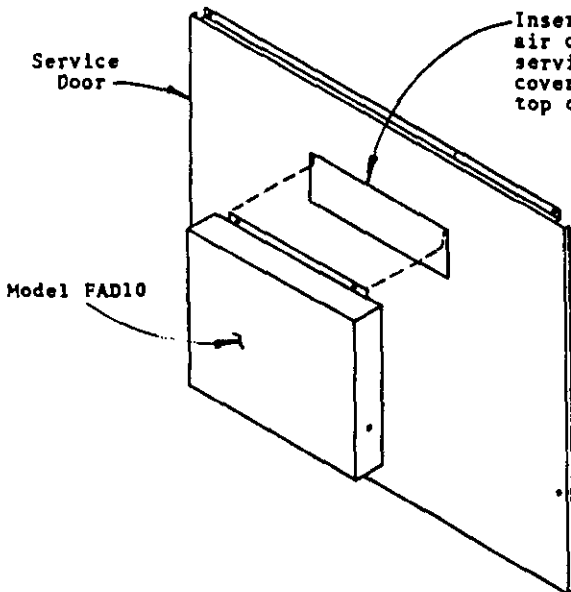
Model FAD10
Fresh Air Cover
With Adjustable
Damper

UNIT MODELS

30WA
36WA
30WH
36WH
42WA
49WA
60WA
48WH
60WH



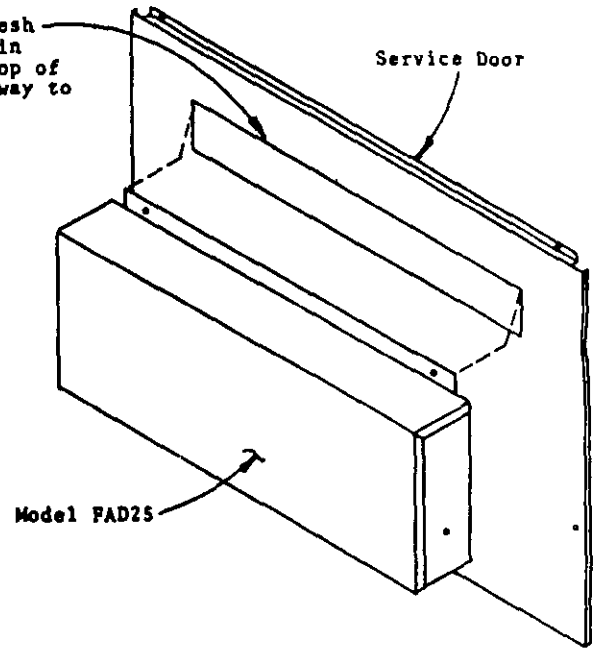
MODEL FAD25
Fresh Air Cover
With Adjustable
Damper



Service Door

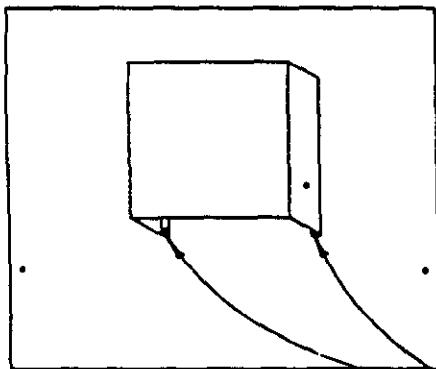
Model FAD10

Insert top flange of fresh air cover into opening in service door and push top of cover assembly all the way to top of opening.



Service Door

Model FAD25



Secure bottom of
Fresh Air Cover Assembly
with two screws.

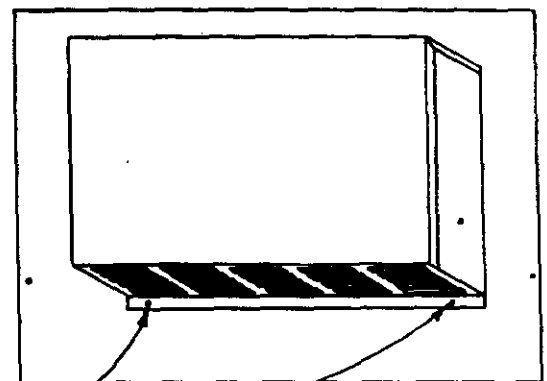
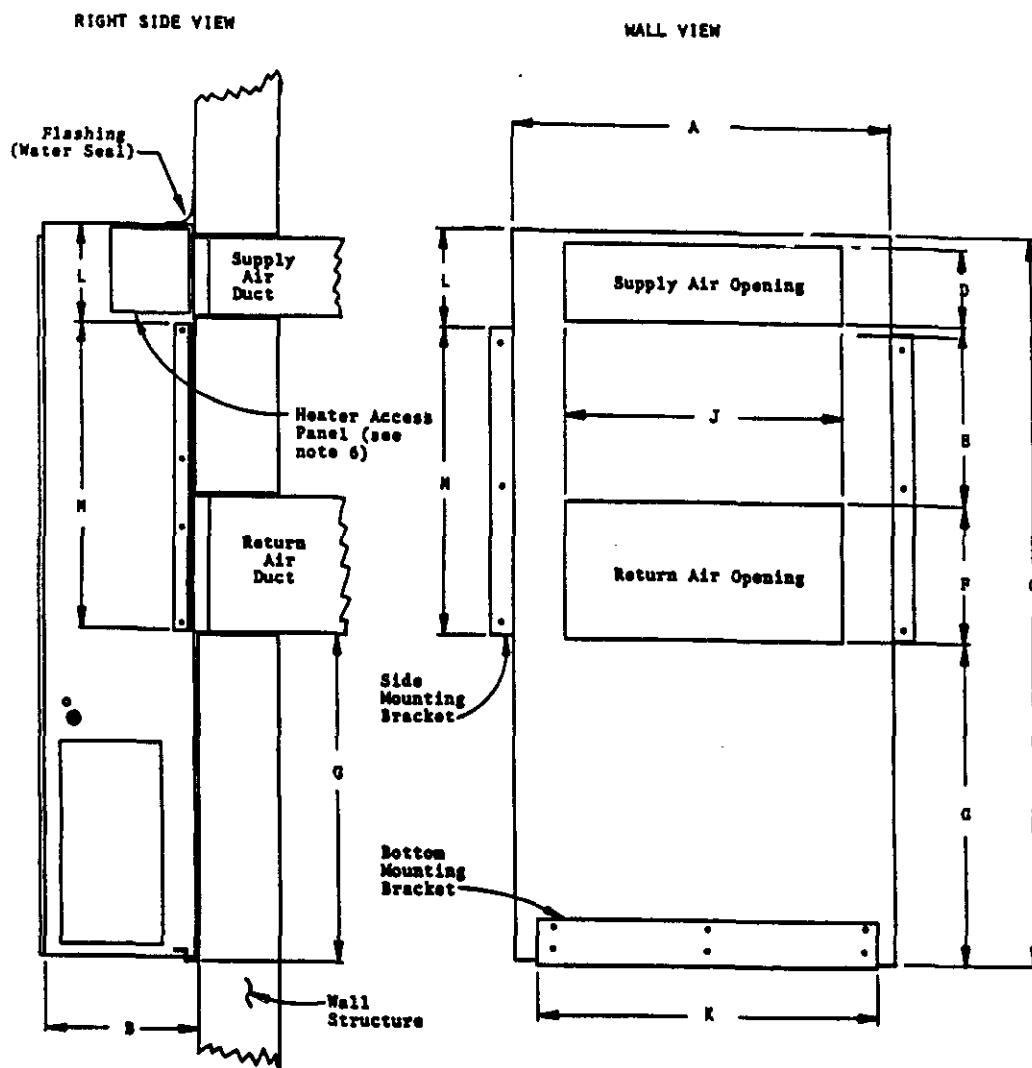


FIGURE 4



Model	A	B	C	D	E	F	G	J	K	L	M
20WA, 24WA	32-1/4	13-1/2	69-3/8	8	20-1/2	12	27-1/2	20	24	10	31
18WB, 24WB											

MOUNTING INSTRUCTIONS

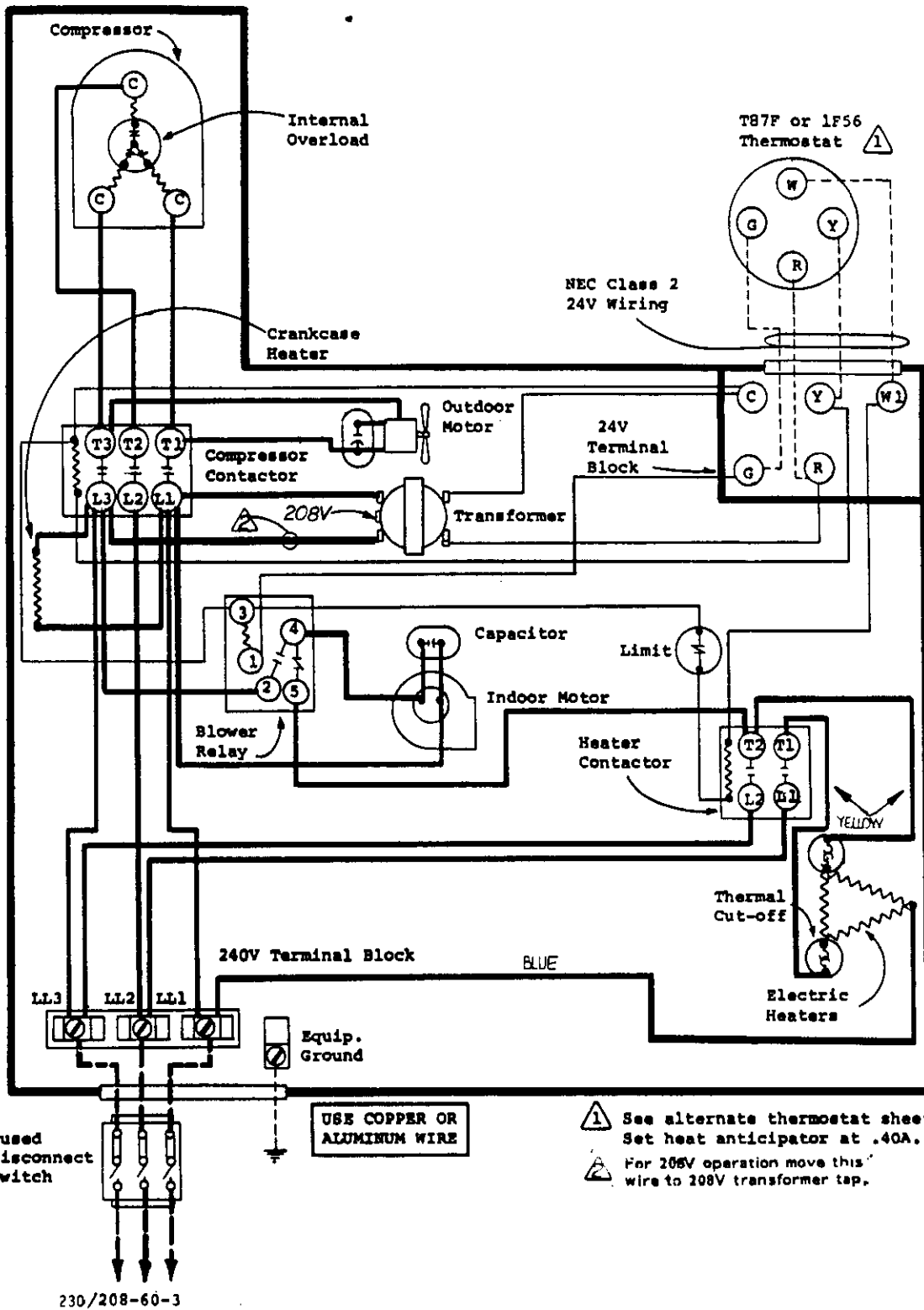
1. These units are secured by wall mounting brackets which secure the unit to the outside wall surface at both sides and at the bottom.
2. The unit itself and the supply air duct are suitable for "0" inch clearance.
3. After the wall opening positions have selected, lay out the position for the bottom and side brackets. Fasten the brackets securely to the wall (type of fasteners will depend on wall construction).
4. Be sure to observe the 10" dimension when attaching the side brackets. This will assure that no screws are driven into the unit sides damaging any internal parts. One-half inch sheet metal screws are recommended.
5. For additional mounting rigidity, the return air and supply air (depending upon wall construction) frames or collars can be drilled and screwed or welded to the structural wall itself.
6. Maintain 30 inches minimum clearance right side of unit to allow access to heat strip and control panel.

TABLE 5

COOLING		AIR TEMPERATURE ENTERING OUTDOOR COIL DEGREE F										
MODEL	RETURN AIR TEMPERATURE	PRESSURE	75°	80°	85°	90°	95°	100°	105°	110°	115°	
20WA4	75° DB	LOW SIDE	73	75	77	79	80	82	83	85	87	
	62° WB	HIGH SIDE	209	233	238	254	269	285	300	314	330	
	80° DB	LOW SIDE	78	80	82	84	86	88	89	91	93	
	67° WB	HIGH SIDE	214	239	244	260	276	292	308	322	338	
24WA6	85° WB	LOW SIDE	84	86	88	90	92	95	96	98	100	
	72° DB	HIGH SIDE	221	247	253	269	286	302	319	333	350	
	75° DB	LOW SIDE	73	75	76	78	79	81	82	84	85	
	62° WB	HIGH SIDE	210	227	245	259	278	293	310	324	337	
24WA6	80° DB	LOW SIDE	78	80	81	83	85	87	88	90	91	
	67° WB	HIGH SIDE	216	233	251	266	285	300	318	332	346	
	85° DB	LOW SIDE	84	86	87	89	91	94	95	97	98	
	72° WB	HIGH SIDE	224	241	260	275	295	311	329	344	358	

LOW SIDE PRESSURE ±2 PSIG
 HIGH SIDE PRESSURE ±5 PSIG

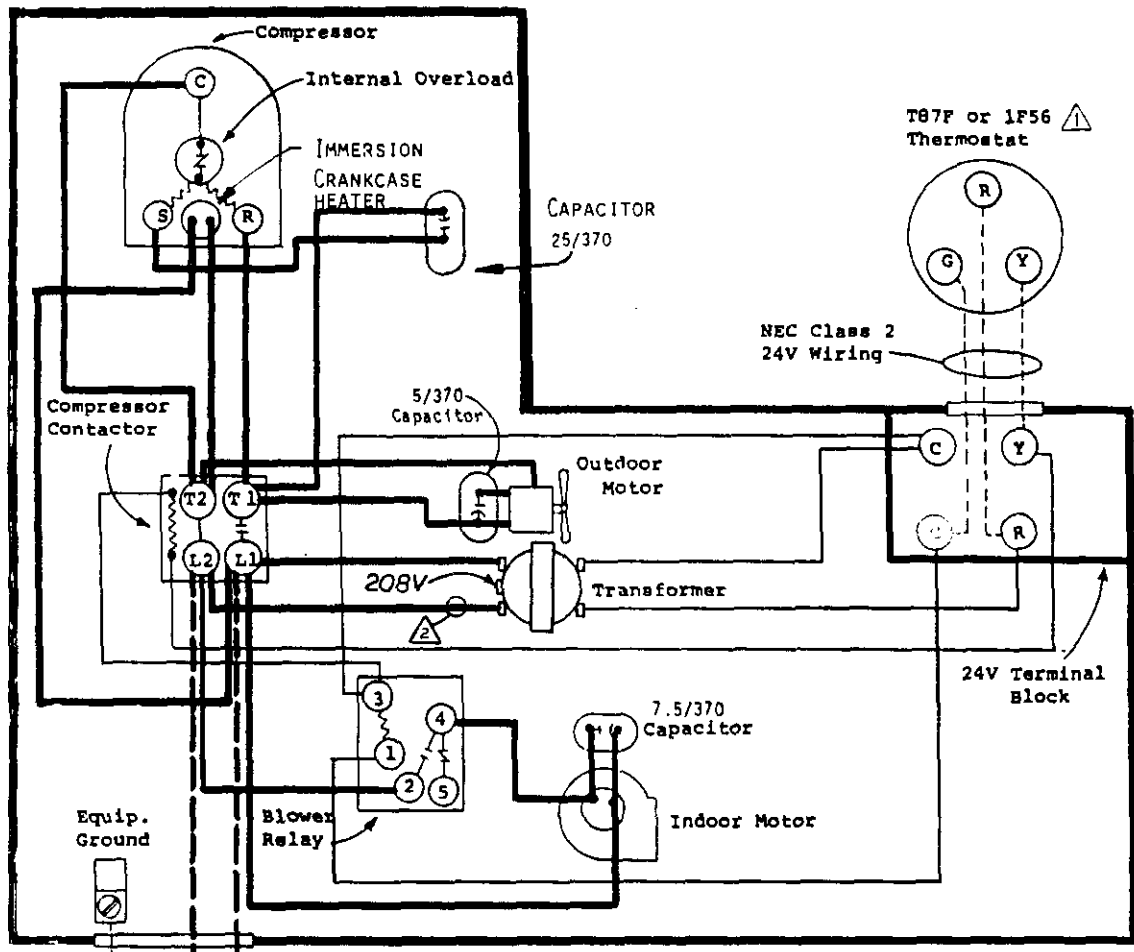
TABLES ARE BASED UPON RATED CFM (AIRFLOW) ACROSS THE EVAPORATOR COIL. IF THERE IS ANY DOUBT AS TO CORRECT OPERATING CHARGE BEING IN THE SYSTEM, THE CHARGE SHOULD BE REMOVED, SYSTEM EVACUATED, AND RECHARGED TO SERIAL PLATE INSTRUCTIONS.



- ⚠ See alternate thermostat sheet. Set heat anticipator at .40A.
- ⚠ For 208V operation move this wire to 208V transformer tap.

FACTORY WIRING	FIELD WIRING
Low Voltage ———	-----
High Voltage ———	-----

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USE COPPER CONDUCTORS ONLY

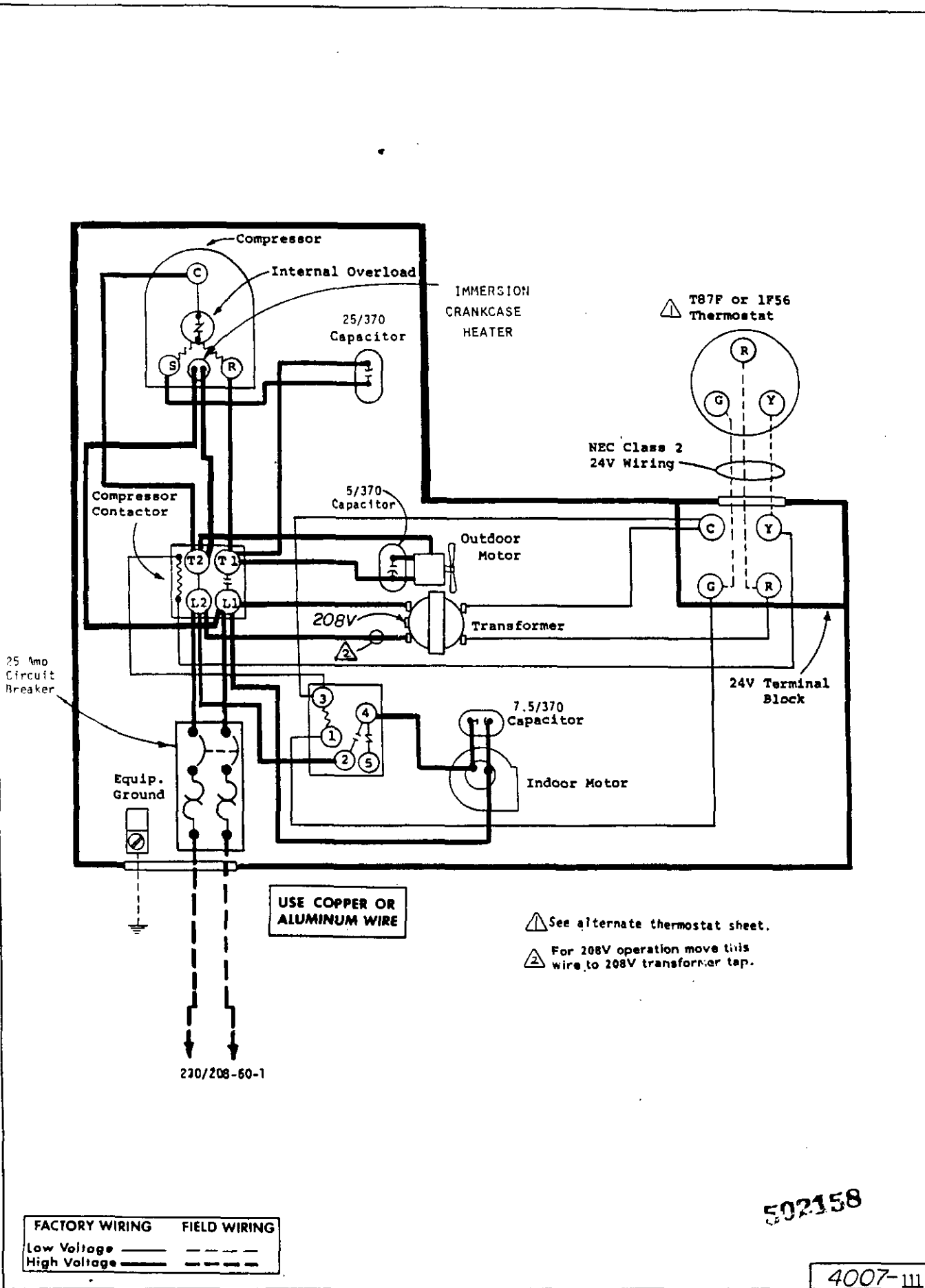
- ⚠ See alternate thermostat sheet.
- ⚡ For 208V operation move this wire to 208V transformer tap.

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FACTORY WIRING	FIELD WIRING
Low Voltage ———	—————
High Voltage ———	—————

4007-110.J



USE COPPER OR ALUMINUM WIRE

⚠ See alternate thermostat sheet.

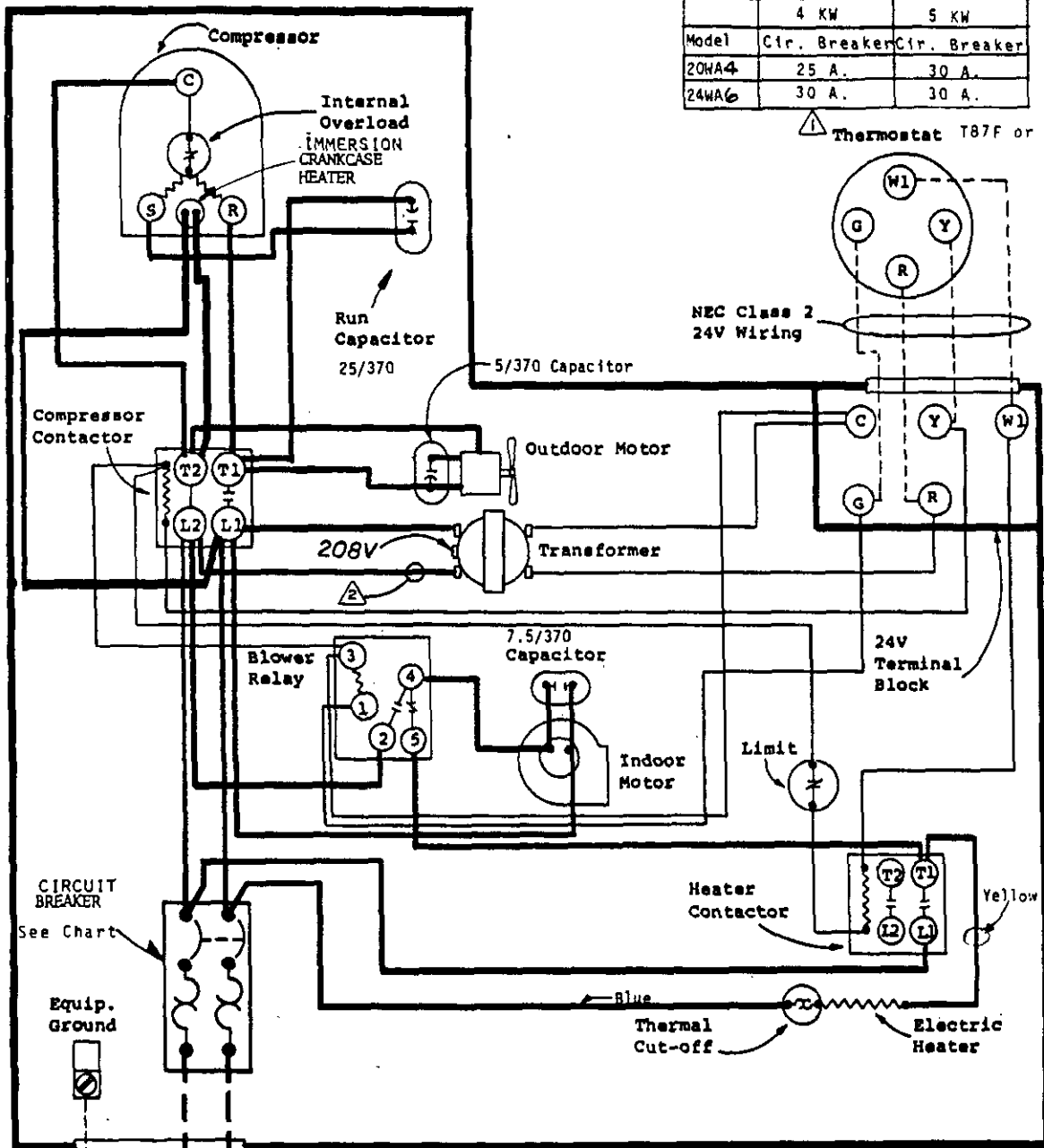
⚠ For 208V operation move this wire to 208V transformer tap.

230/208-60-1

FACTORY WIRING	FIELD WIRING
Low Voltage ———	-----
High Voltage - - - - -	—————

502158

4007-III



	4 KW	5 KW
Model	Cir. Breaker	Cir. Breaker
20HA4	25 A.	30 A.
24WA6	30 A.	30 A.

⚠ Thermostat T87F or 1F56

USE COPPER OR ALUMINUM WIRE

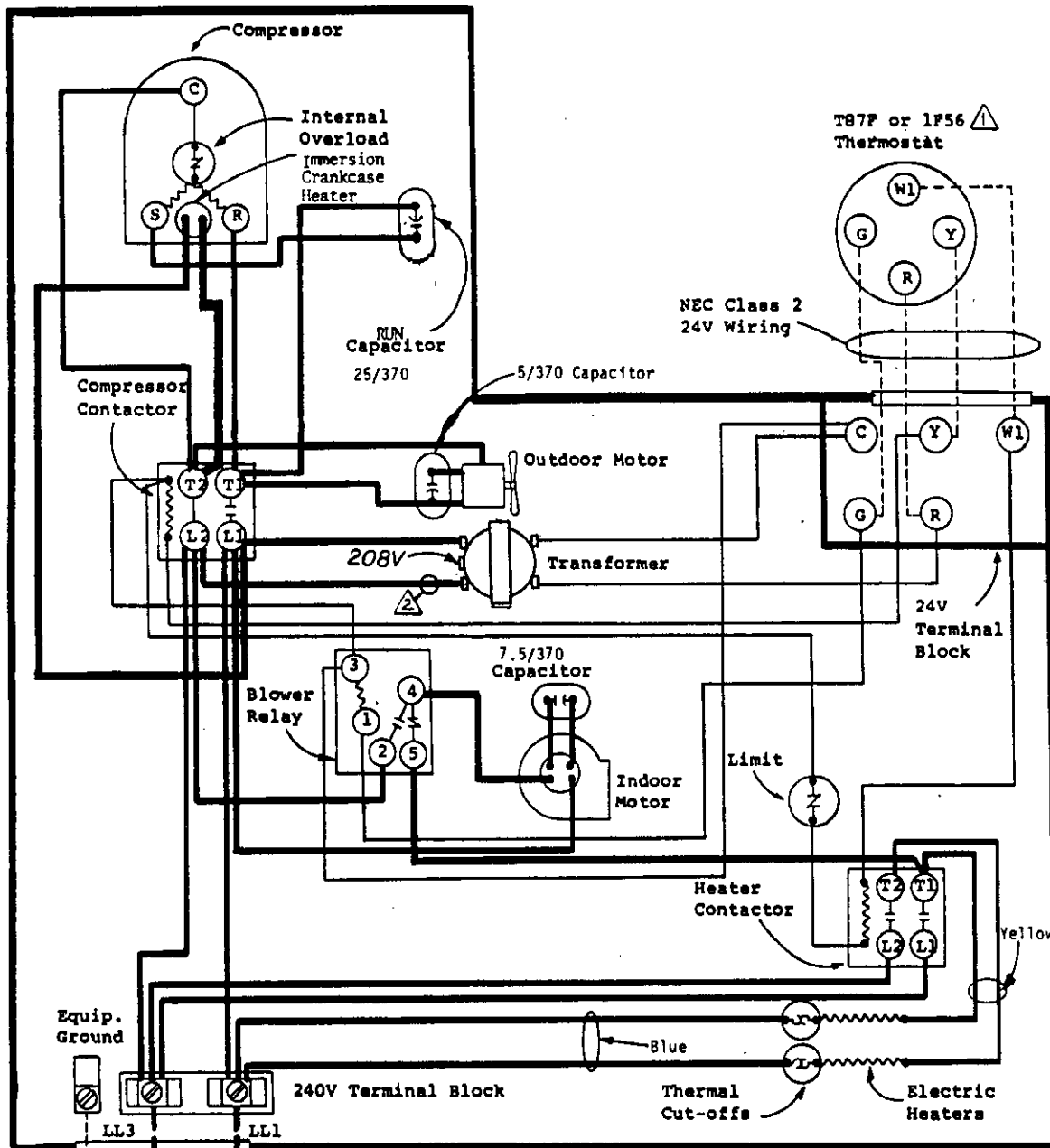
- ⚠ See alternate thermostat sheet. Set heat anticipator at .40A.
- ⚠ For 208V operation move this wire to 208V transformer tap.

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FACTORY WIRING	FIELD WIRING
Low Voltage ———	-----
High Voltage ———	-----

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USE COPPER OR ALUMINUM WIRE

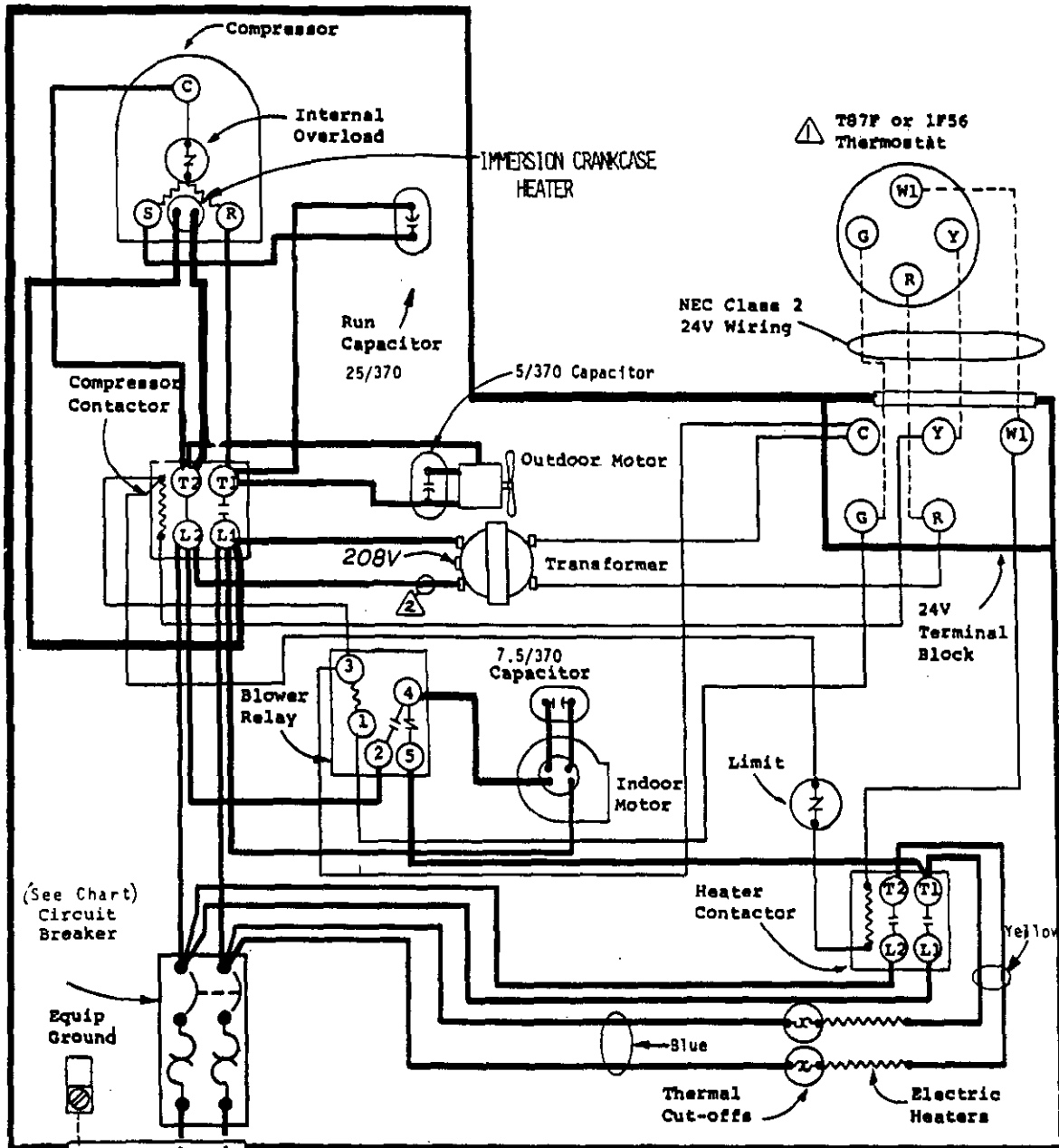
- ⚠ See alternate thermostat sheet. Set heat anticipator at .40A.
- ⚠ For 208V operation move this wire to 208V transformer top.

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4007-130 K

	8 KW	10 KW
Model	C. Breaker	C. Breaker
20WAA4	45 A.	60 A.
24WAA6	45 A.	60 A.



(See Chart)
Circuit
Breaker

Equip
Ground

**USE COPPER OR
ALUMINUM WIRE**

- ⚠ See alternate thermostat sheet. Set heat anticipator at .40A.
- ⚠ For 208V operation move this wire to 208V transformer top.

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4007-131D